# **General Information**

20" CTR with SCART **Covers Models:** Onwa K9320 IF / K9620 IF KA120 IF / KA220 IF **KA320 IF** 

# **Specifications**

<u>.</u>	
System:	PAL-I
Destination:	UK
Channel Coverage UHF:	21 - 69
Frequency Range UHF:	471.25 - 855.25 MHz
Scanning	
Lines:	625 Lines
Horizontal:	15625 Hz
Vertical:	50 Hz
IF Frequency	
Video:	39.5 MHz
Sound:	33.5 MHz
Chroma:	35.07 MHz
Vision/Sound Separation:	6 MHz
Sensitivity UHF:	80 uV
Output Power	MAXIMUM: 2 W
	10% THD: .5 W
C.R.T.:	20" (51 cm) Diagonal
Speaker:	2" x 3
Antenna Impedance:	75 Ohm
Power Consumption:	80 Watts
Power Source:	180 - 240 V

# Service Adjustments

# Alignment Instruction

Please read before attempting service Never disconnect any leads while

receiver is in operation

Disconnect all power before attempting any repairs.

Do not short any portion of the circuit while power is on.

For safety reasons, all parts replaced should be identical.

Before alignment the set must be pre-heated for 30 minutes or more and erase magnetism thoroughly from CRT front chassis frame by erase coil.

#### Test equipment

VIF Sweep Generator

SIF Sweep Generator

Colour Bar/Dot/Cross Hatch Generator

DC Power Supply (14V

Oscilloscope

Vacuum Tube Voltmeter

Voit Ohmmeter

High Voltage Meter

Ampere Meter (0.5 Class, DC 3mA

Demagnetizing Coil

Philips Pattern Generator

12 Frequency Counter

Continuous Waveform Generator

#### Tank Coil Alignment

#### Preparation Step

Connect OUTPUT lead of VIF Sweep Generator between TP103 (Pin 4 of

IC101) and ground.

Connect lead of FROM DET between TP106 (Pin 19 of IC101) and ground.

Apply a +14V DC across C423 (+). Apply a +5.2V DC dummy AGC bias to TP104 (Pin 1 of IC101), (See Fig.1)

AGC Bus Supply

Fig 1

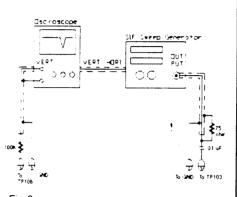
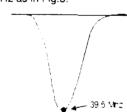


Fig 2.

Alignment Step (see fig.3)

Set output level to 6Vp-p.

Adjust T104 (TANK COIL) to obtain maximum amplitude of response at 38.9MHz as in Fig.3.



# Fig 3.

#### VIF Alignment

# Preparation Step

(see fig.4)

Connect output lead of VIF Sweep Generator between tuner test point TP and tuner case

Connect resistor (100 Ohm) between TP109 and TP120.

Connect lead of FROM DET between TP106 (Pin 19 of IC101) and ground.

Apply a +14V DC across C423 (+).

Apply a +5.2C DC dummy AGC bias to TP104 (Pin 1 of IC101).

#### Alignment

Adjust AGC bias voltage for maximum amplitude of waveform.

Adjust the level of Sweep Generator to achieve 2Vp-b puput.

Increase the cutput level of Sweep Generator in 30dBuV.

Adjust AGC bias voltage to achieve 5Vp-

p output (on Cscilloscope). Adjust tuner convertor coil to obtain the waveform as shown in Fig 4.

#### **AFC Alignment**

#### **Preparation Step**

(see fig.5)

Connect the signal output of Sweep/ Market Generator to TP101.

Connect the vertical input terminal of Sync. Oscilloscope to TP105.

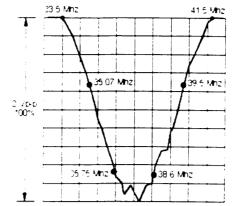


Fig 4

Apply a +14V DC across C423 (+). Apply a +5.2V DC to TP104 (Pin 1 of

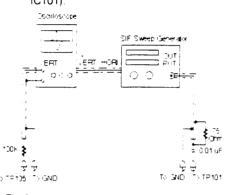


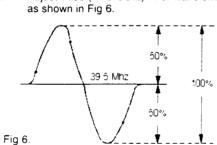
Fig 5.

### Alignment Step

Adjust the output level of Sweep Generator in 30-40dB

Adjust waveform to 6Vp-p.

Adjust T105 (AFC COIL). For waveform



#### SIF Alignment

**Preparation Step** (See fig.7)

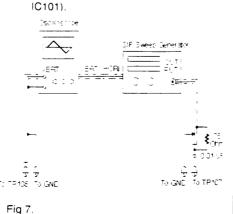
Connect output lead of SIF Sweep

Generator between TP107 (Pin 18 of

Connect lead of FROM DET between TP108 (Pin 8 of IC101).

Supply DC +14V to C423 (+)

Connect TP104 to GND (Pin 1 of



# Alignment Step

Adjust output of Sweep Generator to achieve 5Vp-p between markers of 100KHz

Adjust T103 so that sound carrier is centered as in Fig.8.

Confirm the waveform as in Fig 8. NOTE: Input Level: 90dB.

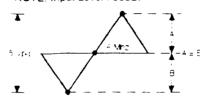


Fig 8.

#### Colour Demodulator Alignment, Delay Line Alignment

Receive Philips Pattern.

Set Contrast control to minimum

Set Colour control to maximum position. Connect Oscilloscope to TP301 (B-out).

Adjust CT301 to obtain the waveform as in Éia.9.

Adjust VR305 to obtain the waveform as in Fig.9.

Adjust T301 to obtain the waveform as

Connect volt meter to the emitter of Q505 and GND, and adjust Sub-Brightness control to reading of DC 1.4V.

Slowly turn the Screen control clockwise to the point where a horizontal line just Illuminates.

Adjust VR501 to get a red horizontal line on CRT

Adjust VR502 to get a yellow horizontal line on CRT.

Adjust VR503 to get a white horizontal line on CRT

Reset the Service Switch (S401) to normal position and turn Brightness control to middle position.

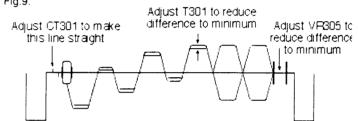
Adjust Drive (VR504, VR505) control to obtain a uniform white picture.

#### Focus Adjustment

Set Contrast control to maximum position and Brightness control to middle position

Adjust Focus control (on the FBT) to obtain a sharpest picture on the CRT.

Connect a TV signal (471.25 MHz.



#### B+ Adjustment

Fig 9

Connect the digital voltmeter to TP901

Adjust semi-fixed resistor VR901 until meter reading DC 115V.

# Vertical Circuit Adjustment

Without RF input signal connect the Frequency Counter between V-DEFLECTION YOKE and GROUND.

Adjust V-HOLD (VR303) to the reading Receive Monoscope Pattern.

Adjust V-SIZE (VR401) control to obtain a normal picture.

# Horizontal Circuit Adjustment

Receive Monoscope Pattern input signal 80dBuV

IC302 (Pin 28,29) snort by 1K Ohm resistor

Adjust VR302 to obtain the picture running at center.

Remove the 1K Ohm resistor.

Adjust VR301 to change the horizontal of the pattern for center

# White Balance Adjustment

Receive a Monoscope Pattern picture signal.

Turn the red, green and blue LOW LIGHT (VR501, VR502, VR503) controls to middle position and turn the DRIVE (VR504, VR505) control to middle position

Turn the Screen control on the FBT to minimum position.

Set the Sub-Brightness (VR304) control to middle position, then set the Contrast control. Brightness control and Colour control to minimum position.

Set the Service (S401) to "SERVICE"

60dB) from centre system to the tuner. A digital voltmeter is connected to the

AGC terminal of tuner (Pin 4). Adjust VR101 until the voltmeter reads

# Sub-Brightness Alignment

Receive a Monoscope Pattern. Set controls as follows: BRIGHTNESS control MIN. Position. CONTRAST control MIN. position COLOUR control MIN. position

Adjust SUB-BRIGHTNESS (VR304) control until light just appears on the

#### Colour Purity Adjustment (See fig.11)

Before all adjustment described below are attempted, V-hold, H-hold, V-high, B+ voltage and focusing adjustment must be completed.

Place the TV receiver facing NORTH or SOUTH.

Plug in TV receiver and turn in on. Operate the TV receiver over 30

minutes. Fully degauss the TV receiver by using an external degaussing coil.

Receive a crosshatch pattern and adjust the static convergence, control roughly. Loosen the clamp screw of the

deflection yoke and pull the deflection voke towards you. Fully turn the red and blue Drive (VR503, VR505) controls counter-

clockwise. Adjust the purity magnets so that green field is obtained at the center of the

Slowly push the deflection voke towards bell of CRT and set it where a uniform green field is obtained.

Tighten the clamp screw of the deflection voke.

#### On Screen Adjustment (see fig. 10)

Receive the Monoscope Pattern.

Adjust ON SCREEN (VR601) for adjust the lettering to center of CRT.



Fig 10

# Convergence Adjustment (see fig.11)

Receive a crosshatch pattern.

Unfix the convergence magnet clamper and align red with blue dots at the center of the screen by rotating (R.B) static convergence magnets.

Align Red/Blue with green dots at the center of the screen by rotating (RB-G) static convergence magnet.

Fix the convergence magnets by turning the clamper

Remove the DY wedges and slightly tilt the deflection yoke horizontally and vertically to obtain the good overall convergence.

Fix the deflection yoke by wedges.

If purity error is found, follow "PURITY ADJUSTMENT" instructions. Purity Magne =9 FB-3 Magnet Clamper 认 🛂

Fig 11.

Static \*\*agnet

# **Convergence Adjustment**

Audio output right channel:

 $0.4V \pm 0.2V (1 \text{ KHz})$ Audio input right channel  $0.4V \pm 0.2V (1 \text{ KHz})$ 

Audio ouput left channel 0.4V + 0.2V (1 KHz)

Audio common earth

Blue earth Audio left channel input:

 $0.4V \pm 0.2V (1 \text{ KHz})^{'}$ Blue component input:

0.7Vn-n.0.3Vn-n Slow commutation input:

9V-12V input (video switch) Green earth

11: Green component input;  $0.7Vp-p \pm 0.3Vp-p$ 

13: Red earth

15: Red component input;

 $0.7Vp-p \pm 0.3Vp-p$ Fast commutation input; 0.6V-3V input (R.G.B. switch)

Vidio earth

 $1Vp-p \pm 0.3Vp-p (75 Ohm)$ 

Video or synchro.

Input;  $1Vp-p \pm 0.3Vp-p$  (75 Ohm) input Plug screening

Fast commutation earth Video output;

