

HITACHI

SERVICE MANUAL

ITSC

AP53 Chassis

PA

No. 0047

46UX20B/21K

50UX22B/23K

R/C: CLU-951MP

CONTENTS

SAFETY PRECAUTIONS	3
SERVICING PRECAUTIONS	6
TECHNICAL CAUTIONS	9
SPECIFICATIONS	10
CIRCUIT PROTECTION	10
GENERAL INFORMATION	11
CUSTOMER PICTURE AND SOUND ADJUSTMENTS	12
SELF CHECK REPAIR CODES	14
CUSTOMER CONVERGENCE ADJUSTMENT	14
CAUTIONS WHEN CONNECTING/DISCONNECTING THE HV CONNECTOR	15
SERVICE ADJUSTMENTS	16
TROUBLESHOOTING	30
PROTECTION CIRCUIT BLOCK DIAGRAM	37
BLOCK DIAGRAM	38
BASIC CIRCUIT DIAGRAM	39
PRINTED CIRCUIT BOARDS	51
WIRING DIAGRAM	55
EXPLODED VIEW	59
REPLACEMENT PARTS LIST	62

CAUTION: Before servicing this chassis, it is important that the service technician read the "Safety Precaution" and "Product Safety Notices" in this Service Manual.

SAFETY NOTICE

USE ISOLATION TRANSFORMER WHEN SERVICING

Components having special safety characteristics are identified by a  on the schematics and on the parts list in this Service Data and its supplements and bulletins. Before servicing the chassis, it is important that the service technician read and follow the "Safety Precautions" and "Product Safety Notices" in this Service Manual.

*For continued x-radiation protection, replace picture tube with original type of Hitachi approved equivalent type.

SPECIFICATIONS AND PARTS ARE SUBJECT TO CHANGE FOR IMPROVEMENT

PROJECTION COLOR TELEVISION

July 1995 HHEA - MANUFACTURING DIVISION

This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual.

Improperly performed repairs can adversely affect the safety and reliability of the product and may void warranty. If you are not qualified to perform the repair of this product properly and safely, you should not risk trying to do so and refer the repair to a qualified service technician.

WARNING

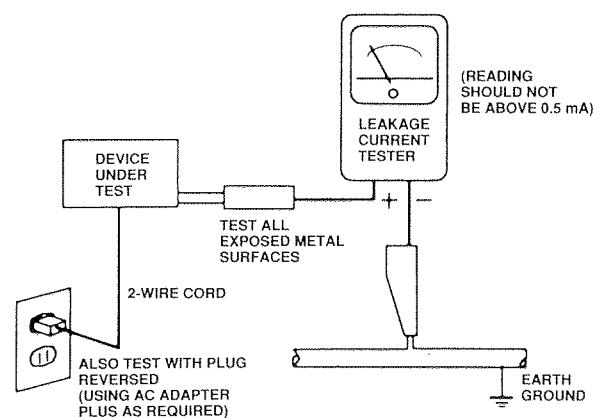
Lead in solder used in this product is listed by the California Health and Welfare agency as a known reproductive toxicant which may cause birth defects or other reproductive harm (California Health and Safety Code, Section 25249.5).

When servicing or handling circuit boards and other components which contain lead in solder, avoid unprotected skin contact with solder. Also, when soldering do not inhale any smoke or fumes produced.

This television receiver provides display of television closed captioning in accordance with section 5.119 of the FCC rules.

SAFETY PRECAUTIONS

1. Before returning an instrument to the customer, always make a safety check of the entire instrument, including but not limited to the following items:
 - a. Be sure that no built-in protective devices are defective and/or have been deleted during servicing. (1) Protective shields are provided on this chassis to protect both the technician and the customer. Correctly replace all missing protective shields, including any removed for servicing convenience. (2) When reinstalling the chassis and/or other assembly in the cabinet, be sure to put back in place all protective devices, including but not limited to, nonmetallic control knobs, insulating fishpapers, adjustment and compartment covers/shields, and isolation resistor/capacitor networks. **Do not operate this instrument or permit it to be operated without all protective devices correctly installed and functioning.** Servicers who defeat safety features or fail to perform safety checks may be liable for any resulting damage.
 - b. Be sure that there are no cabinet openings through which an adult or child might be able to insert their fingers and contact a hazardous voltage. Such openings include, but are not limited to (1) spacing between the picture tube and cabinet mask, (2) excessively wide cabinet ventilation slots, and (3) an improperly fitted and/or incorrectly secured cabinet back cover.
 - c. **Antenna Cold Check** — With the instrument AC plug removed from any AC source, connect an electrical jumper across the two AC plug prongs. Place the instrument AC switch in the on position. Connect one lead of an ohmmeter to the AC plug prongs tied together and touch the other ohmmeter lead in turn to each tuner antenna input exposed terminal screw and, if applicable, to the coaxial connector. If the measured resistance is less than 1.0 megohms or greater than 5.2 megohms, an abnormality exists that must be corrected before the instrument is returned to the customer. Repeat this test with the instrument AC switch in the off position.
 - d. **Leakage Current Hot Check** — With the instrument completely reassembled, plug the AC line cord directly into a 120V AC outlet. (Do not use an isolation transformer during this test.) Use a leakage current tester or a metering system that complies with American National Standards Institute (ANSI) C101.0 Leakage Current for Appliances and Underwriters Laboratories (UL) 1410, (50.7). With the instrument AC switch first in the on position and then in the off position, measure from a known earth ground (metal waterpipe, conduit, etc.) to all exposed metal parts of the instrument (antennas, handle bracket, metal cabinet, screw heads, metallic overlays, control shafts, etc.), especially any exposed metal parts that offer an electrical return path to the chassis. Any current measured must not exceed 0.1 millamps. Reverse the instrument power cord plug in the outlet and repeat test.

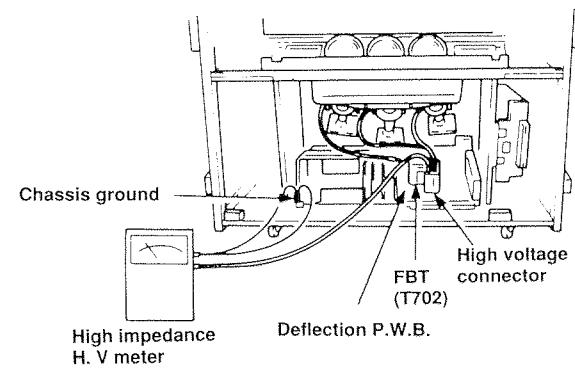


AC Leakage Test

ANY MEASUREMENTS NOT WITHIN THE LIMITS SPECIFIED HEREIN INDICATE A POTENTIAL SHOCK HAZARD THAT MUST BE ELIMINATED BEFORE RETURNING THE INSTRUMENT TO THE CUSTOMER OR BEFORE CONNECTING THE ANTENNA OR ACCESSORIES.

- e. **High Voltage** — This receiver is provided with a hold down circuit for clearly indicating that voltage has increased in excess of a predetermined value. Comply with all notes described in this Service Manual regarding this hold down circuit when servicing, so that this hold down circuit may correctly be operated.
 - f. **Serviceman Warning** — With minimum contrast and brightness, operating high voltage in this receiver is lower than **31.6kV**. In case any component having influence on high voltage is replaced, confirm that high voltage with minimum contrast and brightness is lower than **31.6kV**.
- To measure H.V. use a high impedance H.V. meter. Connect (-) to chassis earth and (+) to the CRT anode button. (See the following connection diagram.)

Note: Turn power switch off without fail before the connection to the anode button is made.



g. **X-radiation — TUBE:** The primary source of X radiation in this receiver is the picture tube. The tube utilized for the above mentioned function in this chassis is specially constructed to limit X radiation emissions.

For continued X radiation protection, the replacement tube must be the same type as the original, HITACHI approved type.

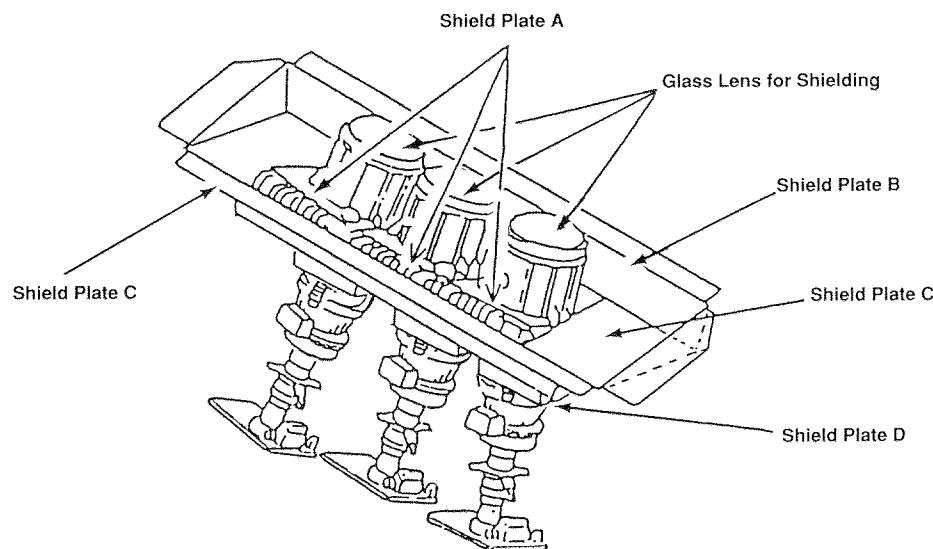
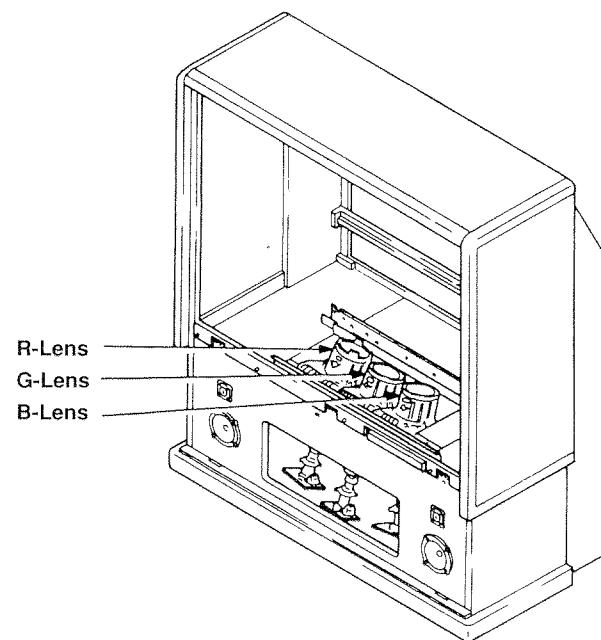
When troubleshooting and making test measurements in a receiver with a problem of excessive high voltage, avoid being unnecessarily close to the picture tube and the high voltage component.

Do not operate the chassis longer than is necessary to locate the cause of excessive voltage.

h. **X-Radiation Shield —**

1) This receiver is provided X-ray shield plates for the protection of X-radiation. Do not remove X-ray shield plates A, B, C, or D shown in Fig. 1 unnecessarily, when troubleshooting and/or making test measurements.

2) To prevent X-radiation, after replacement of picture tube and lens, confirm these components to be fixed correctly to bracket and cabinet, and not to be taken off easily.



Detailing X-radiation shield.
Fig. 1

2. Read and comply with all caution and safety-related notes on or inside the receiver cabinet, on the receiver chassis, or on the picture tube.
3. **Design Alteration Warning** — Do not alter or add to the mechanical or electrical design of this TV receiver. Design alterations and additions, including but not limited to, circuit modifications and the addition of items such as auxiliary audio and/or video output connectors, might alter the safety characteristics of this receiver and create a hazard to the user. Any design alterations or additions may void the manufacturer's warranty and may make you, the servicer, responsible for personal injury or property damage resulting therefrom.
4. **Picture Tube Implosion Protection Warning** — The picture tube in this receiver employs integral implosion protection. For continued implosion protection, replace the picture tube only with one of the same type number. Do not remove, install, or otherwise handle the picture tube in any manner without first putting on shatterproof goggles equipped with side shields. People not so equipped must be kept safely away while picture tubes are handled. Keep the picture tube away from your body. Do not handle the picture tube by its neck.
5. **Hot Chassis Warning** — **a.** Some TV receiver chassis are electrically connected directly to one conductor of the AC power cord and may be safely serviced without an isolation transformer only if the AC power plug is inserted so that the chassis is connected to the ground side of the AC power source. To confirm that the AC power plug is inserted correctly, with an AC voltmeter measure between the chassis and a known earth ground. If a voltage reading in excess of 1.0V is obtained, remove and reinsert the AC power plug in the opposite polarity and again measure the voltage potential between the chassis and a known earth ground. **b.** Some TV receiver chassis normally have 85V AC (RMS) between chassis and earth ground regardless of the AC plug polarity. These chassis can be safely serviced only with an isolation transformer inserted in the power line between the receiver and the AC power source, for both personnel and test equipment protection. **c.** Some TV receiver chassis have a secondary ground system in addition to the main chassis ground. This secondary ground system is not isolated from the AC power line. The two ground systems are electrically separated by insulating material that must not be defeated or altered.
6. Observe original lead dress. Take extra care to assure correct lead dress in the following areas: **a.** near sharp edges, **b.** near thermally hot parts — be sure that leads and components do not touch thermally hot parts, **c.** the AC supply, **d.** high voltage and **e.** antenna wiring. Always inspect in all areas for pinched, out-of-plate, or frayed wiring. Do not change spacing between components, and between components and the printed circuit board. Check AC power cord for damage.
7. Components, parts, and/or wiring that appear to have overheated or are otherwise damaged should be replaced with components, parts, or wiring that meet original specifications. Additionally, determine the cause of overheating and/or damage and, if necessary, take corrective action to remove any potential safety hazard.
8. **PRODUCT SAFETY NOTICE** — Many TV electrical and mechanical parts have special safety-related characteristics some of which are often not evident from visual inspection, nor can the protection they give necessarily be obtained by replacing them with components rated for higher voltage, wattage, etc. Parts that have special safety characteristics are identified Hitachi service data by shading on schematics and by a (Δ) in the parts list. Use of a substitute replacement that does not have the same safety characteristics as the recommended replacement part in Hitachi service data parts list might create shock, fire, and/or other hazards. Product safety is under review continuously and new instructions are issued whenever appropriate. For the latest information, always consult the appropriate current Hitachi service literature. A subscription to, or additional copies of Service literature may be obtained at a nominal charge from Hitachi.

SERVICING PRECAUTIONS

CAUTION: Before servicing instruments covered by this service data and its supplements and addenda, read and follow the SAFETY PRECAUTIONS on page 3 of this publication.

NOTE: If unforeseen circumstances create conflict between the following servicing precautions and any of the safety precautions on page 3 of this publication, always follow the safety precautions. Remember: Safety First.

General Servicing Guidelines

1. Always unplug the instrument AC power cord from the AC power source before:
 - a. Removing or reinstalling any component, circuit board, module, or any other instrument assembly.
 - b. Disconnecting or reconnecting any instrument electrical plug or other electrical connection.
 - c. Connecting a test substitute in parallel with an electrolytic capacitor in the instrument.
- Caution:** A wrong part substitution or incorrect polarity installation of electrolytic capacitors may result in an explosion hazard.
- d. Discharging the picture tube anode.
2. Test high voltage only by measuring it with an appropriate high voltage meter or other voltage measuring device (DVM, FETVOM, etc.) equipped with a suitable high voltage probe. Do not test high voltage by "drawing an arc." The H.V. Distribution Box has an internal $400M\Omega$ resistor (bleeder resistor) connected from the high voltage to ground. After power is removed from the instrument the high voltage will discharge through the high voltage bleeder resistor. If the tubes have high voltage after power is removed, then the bleeder resistor is defective or the bleeder ground is disconnected.
3. Discharge the picture tube's anode at any of the R, G, or B outputs on the High Voltage distribution box only by (a) first connecting one end of an insulated clip lead to the degaussing or kine aquadag grounding system shield at the point where the picture tube socket ground lead is connected, and then (b) touch the other end of the insulated clip lead to the picture tube high voltage distribution box R, G, or B output, using an insulating handle to avoid personal contact with high voltage.
4. Do not spray chemical on or near this instrument or any of its assemblies.
5. Unless specified otherwise in these service data, clean electrical contacts by applying the following mixture to the contacts with a pipe cleaner, cotton-tipped stick or comparable nonabrasive applicator: 10% (by volume) Acetone and 90% (by volume) isopropyl alcohol (90%-99% strength). **Caution:** This is a flammable mixture. Unless specified otherwise in these service data, lubrication of contacts is not required.
6. Do not defeat any plug/socket B+ voltage interlocks with which instruments covered by this service data might be equipped.

7. Do not apply AC power to this instrument and/or any of its electrical assemblies unless all solid-state device heat sinks are correctly installed.
8. Always connect the test instrument ground lead to the appropriate instrument chassis ground before connecting the test instrument positive lead. Always remove the test instrument ground lead last.
9. Use with this instrument only the test fixtures specified in this service data.

CAUTION: Do not connect the test fixture ground strap to any heatsink in this instrument.

Electrostatically Sensitive (ES) Devices

Some semiconductor (solid state) devices can be damaged easily by static electricity. Such components commonly are called Electrostatically Sensitive (ES) Devices. Examples of typical ES devices are integrated circuits and some field-effect transistors and semiconductor "chip" components. The following techniques should be used to help reduce the incidence of component damage caused by static electricity.

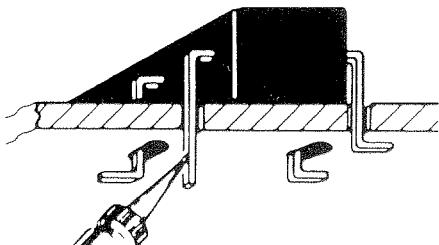
1. Immediately before handling any semiconductor component or semiconductor-equipped assembly, drain off any electrostatic charge on your body by touching a known earth ground. Alternatively, obtain and wear a commercially available discharging wrist strap device, which should be removed for potential shock reasons prior to applying power to the unit under test.
 2. After removing an electrical assembly equipped with ES devices, place the assembly on a conductive surface such as aluminum foil, to prevent electrostatic charge buildup or exposure of the assembly.
 3. Use only a grounded-tip soldering iron to solder or unsolder ES devices.
 4. Use only an anti-static type solder removal device. Some solder removal devices not classified as "anti-static" can generate electrical charges sufficient to damage ES devices.
 5. Do not use freon-propelled chemicals. These can generate electrical charges sufficient to damage ES devices.
 6. Do not remove a replacement ES device from its protective package until immediately before you are ready to install it. (Most replacement ES devices are packaged with leads electrically shorted together by conductive foam, aluminum foil or comparable conductive material.)
 7. Immediately before removing the protective material from the leads of a replacement ES device, touch the protective material to the chassis or circuit assembly into which the device will be installed.
- CAUTION:** Be sure no power is applied to the chassis or circuit, and observe all other safety precautions.
8. Minimize bodily motions when handling unpackaged replacement ES devices. (Otherwise harmless motion such as the brushing together of your clothes fabric or the lifting of your foot from a carpeted floor can generate static electricity sufficient to damage an ES device.)

General Soldering Guidelines

1. Use a grounded-tip, low-wattage soldering iron and appropriate tip size and shape that will maintain tip temperature within the range 500°F to 600°F.
2. Use an appropriate gauge of resin-core solder composed of 60 parts tin/40 parts lead.
3. Keep the soldering iron tip clean and well tinned.
4. Thoroughly clean the surfaces to be soldered. Use a small wire-bristle (0.5 inch or 1.25 cm) brush with a metal handle. Do not use freon-propelled spray-on cleaners.
5. Use the following unsoldering technique.
 - a. Allow the soldering iron tip to reach normal temperature (500°F to 600°F).
 - b. Heat the component lead until the solder melts. Quickly draw away the melted solder with an anti-static, suction-type solder removal device or with solder braid.

CAUTION: Work quickly to avoid overheating the circuit board printed foil.
6. Use the following soldering technique.
 - a. Allow the soldering iron tip to reach normal temperature (500°F to 600°F).
 - b. First, hold the soldering iron tip and solder strand against the component lead until the solder melts.
 - c. Quickly move the soldering iron tip to the junction of the component lead and the printed circuit foil, and hold it there only until the solder flows onto and around both the component lead and the foil.

CAUTION: Work quickly to avoid overheating the circuit board printed foil or components.
- d. Closely inspect the solder area and remove any excess or splashed solder with a small wire-bristle brush.

**Use Soldering Iron to Pry Leads****IC Removal/Replacement**

Some Hitachi unitized chassis circuit boards have slotted holes (oblong) through which the IC leads are inserted and then bent flat against the circuit foil. When holes are the slotted type, the following technique should be used to remove and replace the IC. When working with boards using the familiar round hole, use the standard technique as outlined in paragraphs 5 and 6 above.

Removal

1. Desolder and straighten each IC lead in one operation by gently prying up on the lead with the soldering iron tip as the solder melts.
2. Draw away the melted solder with an anti-static suction-type solder removal device (or with solder braid) before removing the IC.

Replacement

1. Carefully insert the replacement IC in the circuit board.
2. Carefully bend each IC lead against the circuit foil pad and solder it.
3. Clean the soldered areas with a small wire-bristle brush. (It is not necessary to reapply acrylic coating to the areas.)

"Small-signal" Discrete Transistor Removal/Replacement

1. Remove the defective transistor by clipping its leads as close as possible to the component body.
2. Bend into a "U" shape the end of each of three leads remaining on the circuit board.
3. Bend into a "U" shape the replacement transistor leads.
4. Connect the replacement transistor leads to the corresponding leads extending from the circuit board and crimp the "U" with long nose pliers to insure metal to metal contact, then solder each connection.

Power Output Transistor Devices Removal/Replacement

1. Heat and remove all solder from around the transistor leads.
2. Remove the heatsink mounting screw (if so equipped).
3. Carefully remove the transistor from the circuit board.
4. Insert new transistor in circuit board.
5. Solder each transistor lead, and clip off excess lead.
6. Replace heatsink.

Diode Removal/Replacement

1. Remove defective diode by clipping its leads as close as possible to diode body.
2. Bend the two remaining leads perpendicularly to the circuit board.
3. Observing diode polarity, wrap each lead out of the new diode around the corresponding lead on the circuit board.
4. Securely crimp each connection and solder it.
5. Inspect (on the circuit board copper side) the solder joints of the two "original" leads. If they are not shiny, reheat them and, if necessary, apply additional solder.

Fuses and Conventional Resistor Removal/Replacement

1. Clip each fuse or resistor lead at top of circuit board hollow stake.
2. Securely crimp leads of replacement component around stake 1/8 inch from top.
3. Solder the connections.

CAUTION: Maintain original spacing between the replaced component and adjacent components and the circuit board, to prevent excessive component temperatures.

Circuit Board Foil Repair

Excessive heat applied to the copper foil of any printed circuit board will weaken the adhesive that bonds the foil to the circuit board, causing the foil to separate from, or "lift-off," the board. The following guidelines and procedures should be followed whenever this condition is encountered.

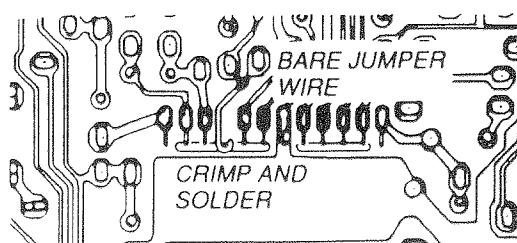
In Critical Copper Pattern Areas

High component/copper pattern density and/or special voltage/current characteristics make the spacing and integrity of copper pattern in some circuit board areas more critical than in others. The circuit foil in these areas is designated as Critical Copper Pattern and is identified and illustrated in this service data in the section titled Safety Related Copper Pattern (see data in the section titled Safety Related Copper Pattern (see table of contents for page number). Because Critical Copper Pattern requires special soldering techniques to ensure the maintenance of reliability and safety standards, contact your Hitachi personnel.

At IC Connections

To repair defective copper pattern at IC connections, use the following procedure to install a jumper wire on the copper pattern side of the circuit board. (Use this technique only on IC connections.)

1. Carefully remove the damaged copper pattern with a sharp knife. (Remove only as much copper as absolutely necessary.)
2. Carefully scratch away the solder resist and acrylic coating (if used) from the end of the remaining copper pattern.



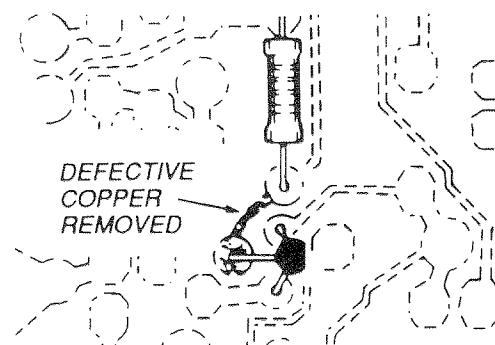
Install Jumper Wire and Solder

3. Bend a small "U" in one end of a small-gauge jumper wire and carefully crimp it around the IC pin. Solder the IC connection.

4. Route the jumper wire along the path of the cut-away copper pattern and let it overlap the previously scraped end of the good copper pattern. Solder the overlapped area, and clip off any excess jumper wire.

At Other connections

Use the following technique to repair defective copper pattern at connections other than IC Pins. This technique involves the installation of a jumper wire on the component side of the circuit board.



Insulated Jumper Wire

1. Remove the defective copper pattern with a sharp knife. Remove at least 1/4 inch of copper, to ensure that a hazardous condition will not exist if the jumper wire opens.
 2. Trace along the copper pattern from both sides of the pattern break and locate the nearest component that is directly connected to the affected copper pattern.
 3. Connect insulated 20-gauge jumper wire from the lead of the nearest component on one side of the pattern break to the lead of the nearest component on the other side. Carefully crimp and solder the connections.
- CAUTION:** Be sure the insulated jumper wire is dressed so that it does not touch components or sharp edges.

Frequency Synthesis (FS) Tuning Systems

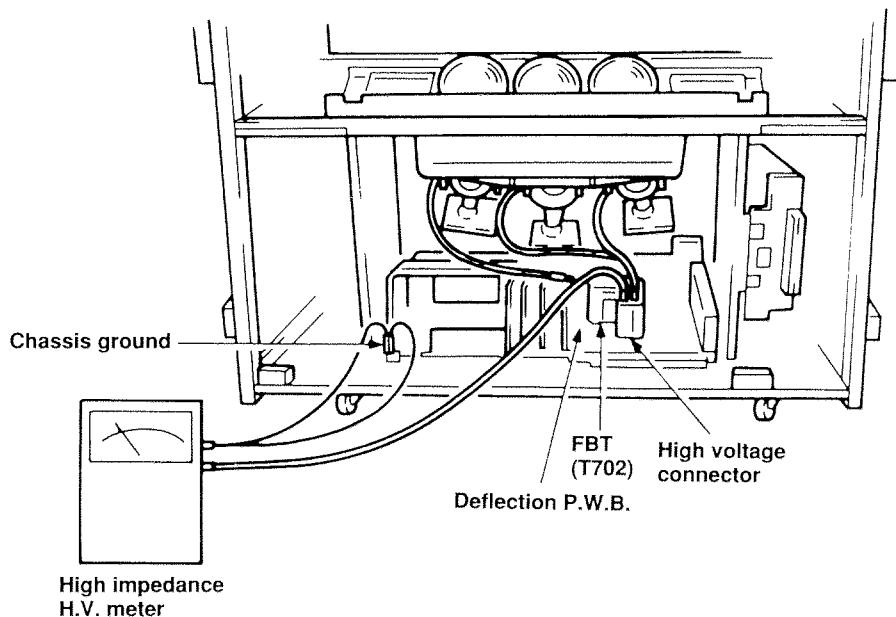
1. Always unplug the instrument AC power cord before disconnecting or reconnecting FS tuning system cables and before removing or inserting FS tuning system modules.
2. The FS tuner must never be disconnected from the FS tuning control module while power is applied to the instrument.
3. When troubleshooting intermittent problems that might be caused by defective cable connection(s) to the FS tuning system, remove the instrument AC power as soon as the defective connector is found and finish confirming the bad connection with a continuity test. This procedure will reduce the probability of electrical overstress of the FS system semi-conductor components.

TECHNICAL CAUTIONS

High Voltage limiter circuit operation check.

1. Turn off TV and connect jig as shown in Figure 2. Adjust jig fully counter-clockwise for minimum resistance.
2. Set the AC input to 120V AC and turn on TV.
3. Confirm test pattern on CRT is a usable picture, then slowly adjust jig until the picture disappears and TV shuts down.

4. When the limiter circuit is operating properly, High Voltage will be less than 35.5kV at 0.6mA when TV shuts down.
5. Turn off set immediately after checking circuit operation.
6. Unplug set for one minute to reset shutdown circuit. Remove jig and voltmeter.



(Disconnect the #① pin of I904 from +B line.
Connect jig (10kΩ VR) between +B line and #① pin of I904.)

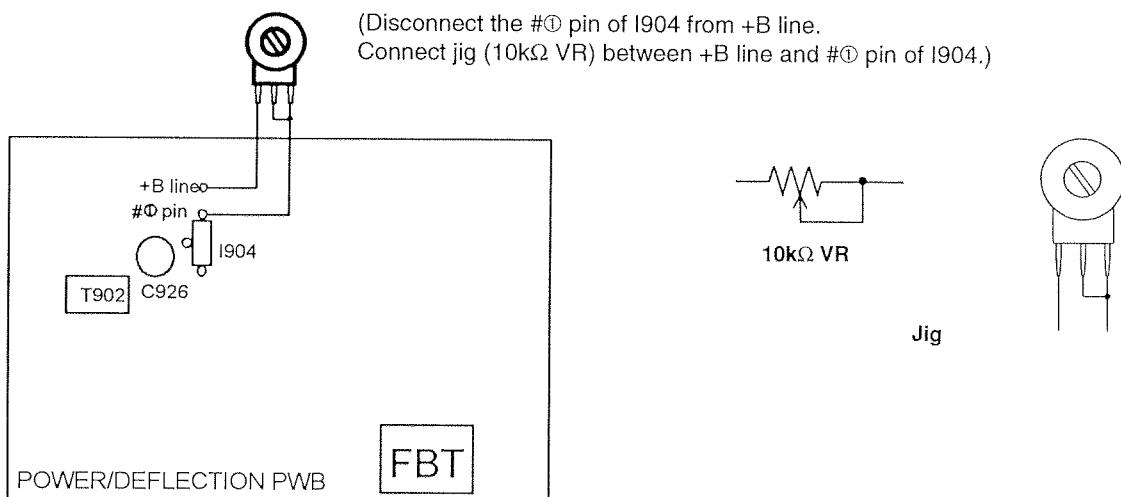


Fig. 2 Deflection/Power Supply P.C.B.

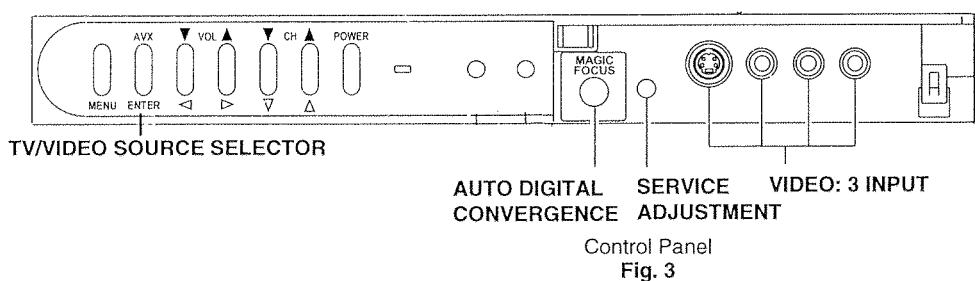
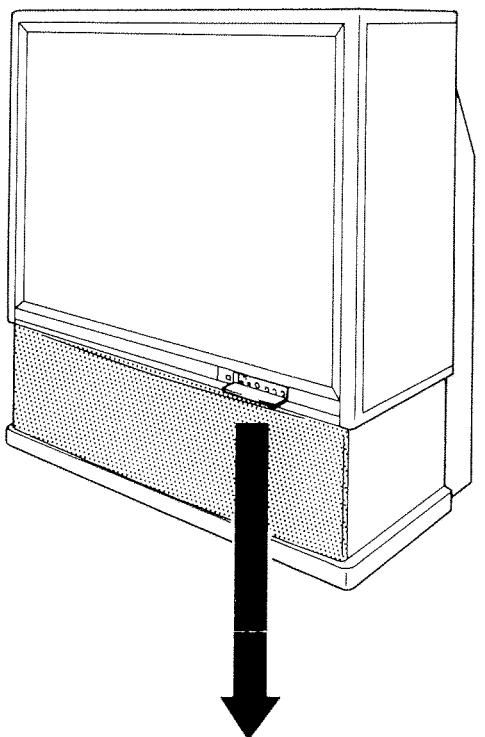
SPECIFICATIONS

Model:	46UX20B 50UX22B	46UX21K 50UX23K	Anode Voltage: 30.0 kV (Zero Beam Current)
Cathode-Ray Tube:	80° deflection 6.9 inch P16LEN00RFA(R), P16LEN00HLA(G), P16LEN00BMB(B)		Brightness: 500 ft-Nominal - 46" 420 ft-Nominal - 50" (Peak White)
Power Input:	120 volts AC, 60Hz		Speakers: 2 Woofers - 5 inch (12 cm) round 2 Tweeters - 2 inch (5 cm) round 1 Full Range - 3x5 inch (7.5x12cm)
Power Consumption:	240 watts - Maximum 165 watts - Operating		
Antenna Impedance:	75 ohm Unbalanced VHF/UHF/CATV		
Receiving Channel:	CH VHF 2-13 EXT. Mid (A-2)-(A-1),4+ CATV Mid A-I CATV Super J-W CATV Hyper (W+29)-(W+53)		Dimension: 46UX20B/21K Height (in.) 48-3/8 Width (in.) 40 Depth (in.) 22-1/2 Weight (lbs.) 221 50UX22B/23K 50-13/16 43-1/4 21-7/16 250
Intermediate Frequency:	Picture I-F Carrier 45.75 MHz Sound I-F Carrier 41.25 MHz Color Sub Carrier 42.17 MHz		Circuit Board Assemblies: CPT (B) P.C.B. CPT (G) P.C.B. CPT (R) P.C.B. 3 Line Comb. P.C.B. Sensor Distribution P.C.B. Signal P.C.B. Deflection/Power Supply P.C.B. Control P.C.B. Surround P.C.B. Terminal P.C.B. V.M. P.C.B.
Video Input:	1 Volt p-p 75 ohm		
Video Output:	1 Volt p-p 75 ohm		
Audio Input:	0.47 volt rms, 47 k ohm		
Stereo Audio Output:	0.47 volt rms, 1 k ohm		
Audio Output Power:	Front — 10 watts rms per channel, 8 ohm impedance. Max output — 15 watts Rear — 5 watts per channel, 8 ohm impedance. Max output — 7 watts. Center — 7 watts per channel.		

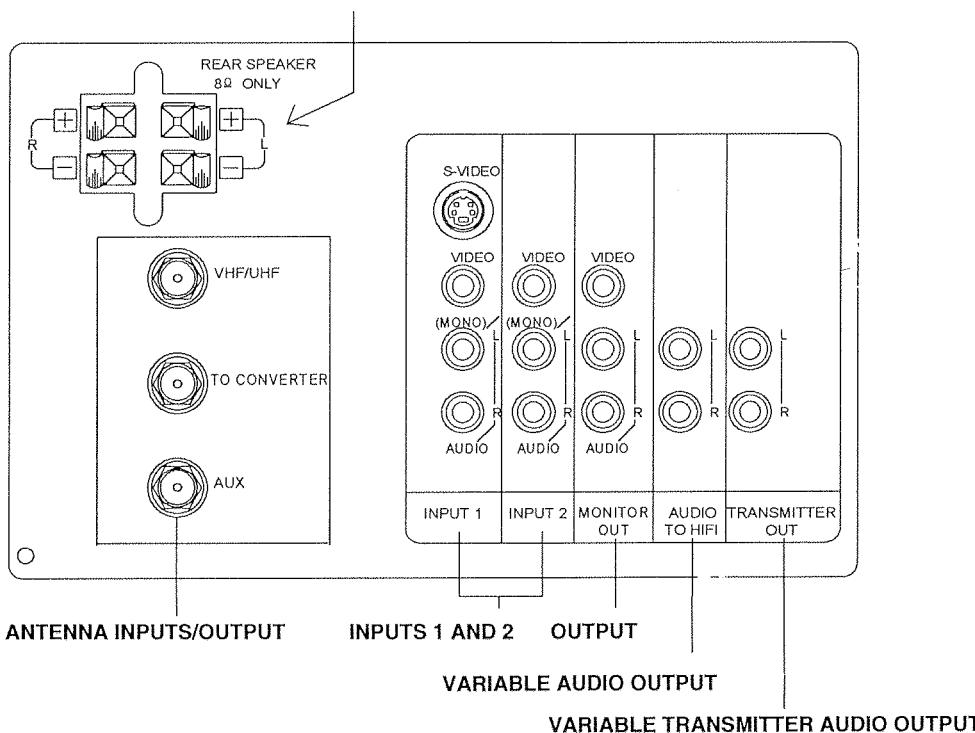
CIRCUIT PROTECTION

Fuse (or Device)	Circuit Protected	Physical Location
F902 5A/125V AC	Main Fuse	Power/Defl. Circuit Board
F903 5A/125V DC (MINIFUSE)	Main Fuse	Power/Defl. Circuit Board
F905 4A/125V DC (MINIFUSE)	26V Supply (Audio)	Power/Defl. Circuit Board
F906 1.6A/125V DC	115V (+B) Supply	Power/Defl. Circuit Board

GENERAL INFORMATION



REAR SPEAKER TERMINALS

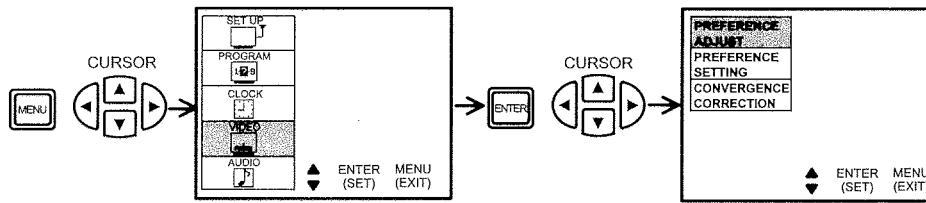


Rear Connections Panel
Fig. 4

ADJUSTING FOR PICTURE AND SOUND FUNCTIONS

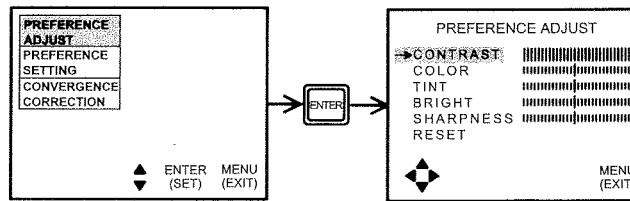


Select VIDEO to adjust picture settings, improve picture quality, and to adjust convergence.



PREFERENCE ADJUST

Use this feature to adjust contrast, color, tint, brightness, and sharpness.



Press the CURSOR buttons to select and make adjustments.

The function to be adjusted will be in yellow.

CONTRAST — Use this function to change the contrast between black and white level in the picture.
This adjustment will only affect the picture when the PICTURE SETTING AI is OFF.

COLOR — Use this function to adjust the level of color in the picture.

TINT — Use this function to adjust flesh tones so they appear natural.

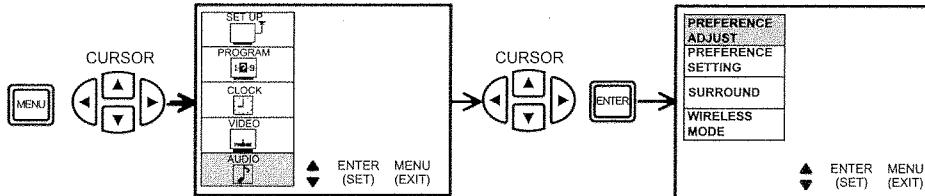
BRIGHT — Use this function to adjust overall picture brightness.

SHARPNESS — Use this function to adjust the amount of fine detail in the picture.

RESET — When RESET is selected, press ENTER to return video adjustments to factory preset conditions.

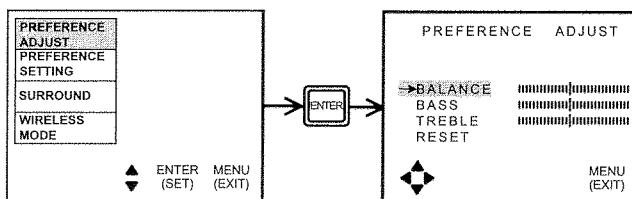


Select AUDIO to adjust the TV to your preference, to improve the sound quality, and to select special sound effects.



PREFERENCE ADJUSTMENT

Use this to set balance, bass, and treble.



Press the CURSOR buttons to select and make adjustments.
The function to be adjusted will be in yellow.

- BALANCE** — This function will control the left to right balance of the TV internal speakers, the AUDIO TO HI-FI output, and TRANSMITTER OUT output. (Use the test tone volume levels to control balance when in "Surround-Dolby Prologic" mode.)
- BASS** — This function controls the low frequency audio to all speakers.
- TREBLE** — This function controls the high frequency audio to all speakers.
- RESET** — When RESET is selected, press ENTER to return audio adjustments to factory preset conditions.

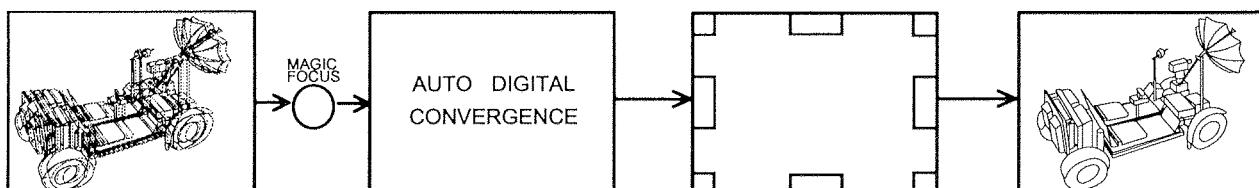
SELF CHECK REPAIR CODES

Press the AVX and POWER buttons on the control panel at the same time.

CODE	DETECTION CONTENTS	DETECTION TIME	REMARK
40	Abnormal deflection circuit	---	---
41	Abnormal + B line	---	---
42	Abnormal convergence circuit	---	---
10	Check for PLL lock	Not locked in 2 sec.	During selection time
11	Check for AFC operation	Not finished in 2 sec.	During selection time
60	Check for AC input	At uP reset time	AC input (50/60Hz) not detected at reset time
31	Check I001 operation	At uP reset time	Check for out of range operation
43	Abnormal signal circuit	---	---

Note: Code 10 or 11 may appear if TV is turned on without an antenna source connected.

Press the front panel MAGIC FOCUS button momentarily for auto setup.



To adjust manually, press and hold the MAGIC FOCUS button until CENTER MODE or STATIC MODE is displayed. Press ENTER on the remote to select red or blue. Green is stationary. Use the cursor buttons to adjust. Center mode only adjusts the center section. Static mode adjusts the entire screen. **Note:** This new data is in RAM memory only and will be lost if the MAGIC FOCUS button is pressed again.

CAUTIONS WHEN CONNECTING/DISCONNECTING THE HV CONNECTOR

Perform the following when the HV connector (anode connector) is removed or inserted for CPT replacement, etc.

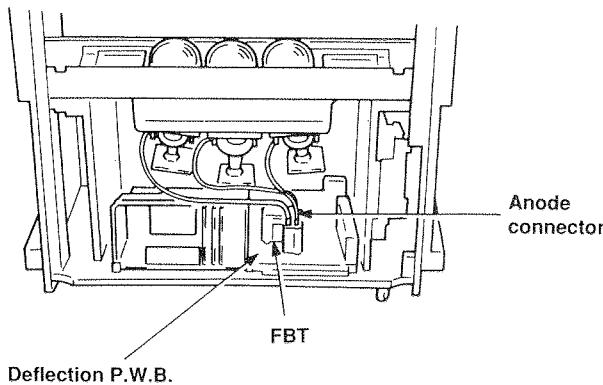


Fig. 5

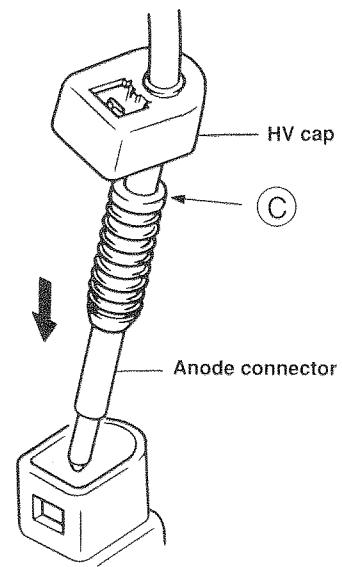


Fig. 7

During Removal

1. Insert a small flat-bladed screwdriver (adjustment screwdriver: 5-7 mm wide and 0.2-0.3 mm thick) into section (A) in Fig. 6 and then push it in the direction of arrow (B). The lock will release with a click. (The state in Fig. 8 (1) will change to that in Fig. 8 (2).)

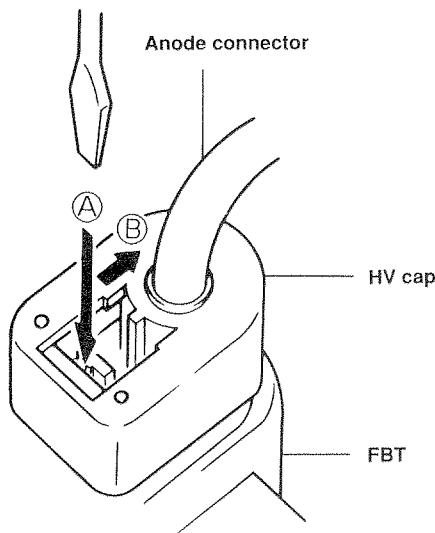
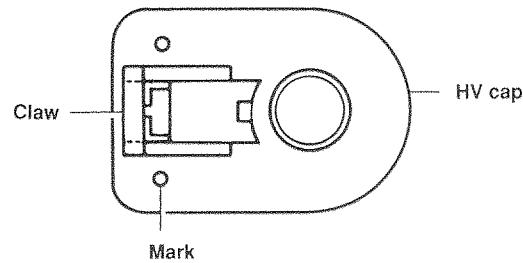


Fig. 6

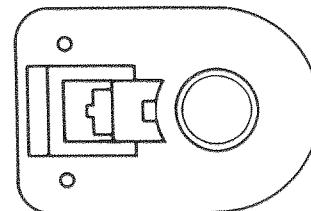
2. Remove the HV cap and remove the anode connector (Fig. 7).

During Insertion

1. Insert the anode connector deep into the FBT (to section (C) in Fig. 7) and then push the HV cap into the FBT until it clicks.
2. Make sure the connector is securely inserted. (Check that the claw is at the mark on the HV cap shown as in Fig. 8 (1).)



- (1) Lock on
(When connector is inserted)



- (2) Release
(When connector is removed)

Fig. 8

ADJUSTMENT INSTRUCTION

1. ASSEMBLED PWB ADJUSTMENT	17
MTS Demodulating Circuit Adjustment	
1-1. Stereo VCO adjustment (MTS Data Set)	17
1-2. Filter adjustment (MTS Data Set)	17
1-3. Input level adjustment (MTS Data Set)	17
1-4. Separation adjustment (MTS Data Set)	17
1-5. SAP VCC adjustment (MTS Data Set)	18
1-6. SAP reception check	18
2. CHASSIS ASSEMBLY ADJUSTMENT (SIGNAL P.W.B.)	18
2-1. MEMORY INITIALIZATION	18
2-2. COMB FILTER ADJUSTMENT CHECK	18
2-3. HORIZONTAL AFC COARSE ADJUSTMENT (R367)	18
3. FINAL ASSEMBLY ADJUSTMENT	18
3-1. OPTICAL SYSTEM ADJUSTMENT	18
3-1-1. Focus adjustment	18
3-2. SIGNAL SYSTEM ADJUSTMENT	19
3-2-1. White balance adjustment (R804R, G, B, R843, R874)	19
3-2-2. Sub brightness adjustment (R325)	19
3-2-3. Sub picture adjustment (R502, R505, R506)	20
3-2-4. Surround operation check	20
3-2-4-1. Surround off check	20
3-2-4-2. Surround off/monaural check	20
3-2-4-3. Matrix surround check	20
3-2-4-4. Matrix surround/monaural check	20
3-2-4-5. Hall surround check	20
3-2-4-6. Hall surround/monaural check	21
3-2-4-7. Dolby surround check	21
3-2-4-8. Dolby surround/monaural check	21
3-2-5. Shoot balance adjustment (R333)	21
3-2-6. Horizontal AFC adjustment (R367)	21
3-3. DEFLECTION SYSTEM ADJUSTMENT	21
3-3-1. Raster inclinations adjustment (Deflection yoke)	21
3-3-2. Raster position adjustment (centering magnet)	22
3-3-3. Size adjustment	22
3-3-3-1. Vertical size adjustment (R612)	22
3-3-3-2. Horizontal size adjustment (R649)	22
3-3-4. Focus adjustment	23
3-3-4-1. Beam alignment (2-pole magnets)	23
3-3-4-2. Beam shape adjustment (4-pole magnets)	23
3-3-4-3. Static focus adjustment (Focus pack)	23
3-3-5. Blue defocus adjustment	23
3-4. CONVERGENCE ADJUSTMENT	24
3-4-1. Static convergence adjustment	24
3-4-2. Digital convergence adjustment	24
3-4-2-1. Phase adjustment	25
3-4-2-2. Raster position adjustment	25
3-4-2-3. Convergence point adjustment	25
3-4-3. Digital convergence remote control	26
4. ADJUSTMENT POINT	27
4-1. CRT (R)(G)(B), CABINET LOCATIONS	27
4-2. MAIN CHASSIS (SIGNAL, POWER/DEFLECTION P.W.B.)	28
4-3. CPT (R)(G)(B), CONTROL P.W.B., FOCUS PACK	29

1. ASSEMBLED P.W.B. ADJUSTMENT (Surround P.W.B.)

Note: This adjustment is only necessary when replacing the Surround P.W.B. Do not press INITIAL SET for an existing Surround P.W.B. or adjustment data will be lost.
(Do not press ENTER)

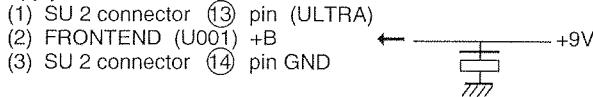
Preparation for adjustment

MTS demodulating circuit adjustment

- Press the "POWER" button while pressing the "VOL DOWN" button to select "MTS ADJ" mode as shown.

MTS ADJUST	
→ INITIAL SET	:
INPUT LEVEL	: 20
ST VCO	: 20
FILTER	: 3F
SEPARATION (L)	: 20
SEPARATION (H)	: 20
SAP VCO	: 20

- Select the "INITIAL SET" to set each adjust data to initial data.
- Apply $+9 \pm 0.1$ V to the point as shown below.



1.1 ST VCO adjustment

Adjustment preparation

- Select the "ST VCO" on "MTS ADJ" mode
- Connect a frequency counter to SU1 connector (7) pin (IW01 (26) pin R-OUT).

Note: Use 1:1 probe

Probe standard $R_i \geq 1M\Omega$, $C_i \leq 15pF$

- Input of SU1 connector (10) pin (IW01 (7) pin AUDIO in) is no signal.

Adjustment procedure

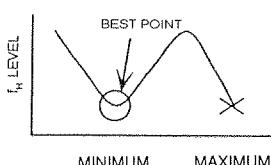
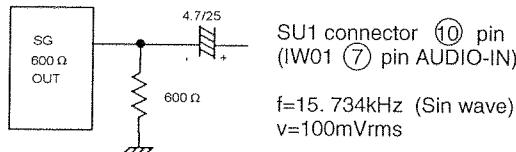
- Adjust the data Set to 15.734 ± 0.1 kHz of a frequency counter.
Note: Variable range of data: 00~3F (HEX).
Wave form of SU1 connector (7) pin (IW01 (26) pin R-OUT).



1.2 Filter adjustment

Adjustment preparation

- Select the "FILTER" on "MTS ADJ" mode.
- Apply the signal to SU1 connector (10) pin (IW01 (7) pin AUDIO-IN) with the jig shown.



- Connect an oscilloscope to SU1 connector (7) pin (IW01 (26) pin R-OUT)

Adjustment procedure

- Adjust the data so that the wave form of SU1 connector (7) pin (IW01 (26) pin R-OUT) is minimum as shown above.

Note: Variable range of data: 00~3F (HEX)

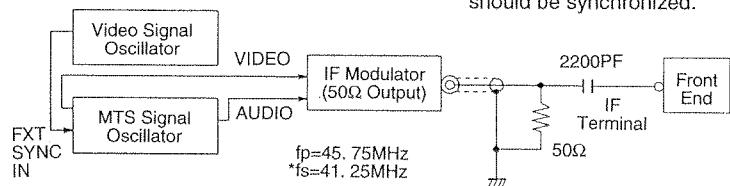
1.3 Input level adjustment

Adjustment preparation

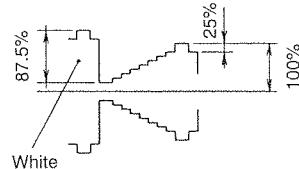
- Select the "INPUT LEVEL" on "MTS ADJ" mode.
- Apply the signal to F/E IF input terminals of SIGNAL PWB using the jig shown.

Using the jig

*Video signal and audio signal should be synchronized.



IF modulator output signal waveform (Color bar or all white)



IF modulator output level and P/S
 $P=106$ dBu (50 ohm termination)
S level: -3dB to p
At this time, S/N ratio of F/E video output is 45dB or less.

Sound Modulation Condition

- Noise reduction encoder : ON
- Stereo signal : (1) $R=0$ (L only), 300Hz, 30% modulation (note)
(2) $R=0$ (L only), 3kHz, 30% modulation (note)
- Monaural signal : (3) Monaural, 400Hz, 100% modulation (PRE-EN OFF)
- SAP signal : (4) SAP, 300Hz, 30% modulation (note)

Note 1: Use sound modulator with frequency characteristics within $\pm 1\%$ during 50Hz~100kHz.

Note 2: Turn off noise reduction (NR), set 30% modulation, then turn (NR) on. Set modulation at audio signal generator output, not IF modulator output.

- Connect AC voltmeter to SU1 connector (7) pin (IW01 (26) pin R-OUT)

Adjustment procedure

- Select sound input signal 3 and adjust the data set to 500 ± 10 mVrms of Vo.

Note: Variable range of data: 00~3F (HEX)

1.4 Separation adjustment

Adjustment preparation

- Connect an oscilloscope to S01 connector (IW01 (26) pin R-OUT)
- Same as in item 1.3 (2).
- Set "MTS" to "STEREO".

Adjustment procedure

- Select the "SEPARATION (L)" on "MTS ADJ" mode.
- Select sound input signal (1) and adjust the data so that 300Hz level is min.

Note: Variable range of data: 00~3F (HEX)

- Select the "SEPARATION (H)" ON "MTS ADJ" mode.

- Select sound input signal (2) and adjust the data so that 3kHz level is min.

Note: Variable range of data: 00~3F (HEX)

- Repeat (1) and (4).

- Note:**
- Adjustment precision: within ± 1 dB from min. point.
 - "STEREO" should be displayed on the screen.
 - Readjust INPUT LEVEL (1.3) as required.

1.5 SAP VCO adjustment

Adjustment preparation

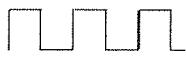
- (1) Select the "SAP VCO" mode.
- (2) Connect a frequency counter to SU1 connector 7 pin (IW01 26 pin R-OUT).
- Note:** •Use probe 1:1.
•Probe standard $R_i \geq 1M\Omega$, $C_i \leq 15pF$.
- (3) Input of SU1 connector 10 pin (IW01 7 pin AUDIO in) is no signal.

Adjustment procedure

- (1) Adjust the data set to read $78.67 \pm 0.5\text{kHz}$ on frequency counter.

Note: •Variable range of data: 00~3F (HEX)

- Wave form of SU1 connector 7 pin (IW01 26 pin R-out).



1.6 SAP reception check

Adjustment preparation

- (1) Same as in item 1.3 (2).
- (2) Connect an oscilloscope to SU1 connector (IW01 26 pin R-OUT).
- (3) Set "MTS" to "SAP".

Adjustment procedure

- (1) Select the audio input signal (1). The output level at this time is represented by VST.
- (2) Select the audio input signal (4). Check that the output level at this time is almost the same as VST. ("SAP" should be displayed at this time.)

2. CHASSIS ASSEMBLY ADJUSTMENT (SIGNAL BLOCK)

2.1 Memory initialization

Adjustment preparation

- (1) Refer to section 4. ADJUSTMENT POINT to locate the 2-pin PI2 connector, on the signal PWB.

Adjustment procedure

- (1) Short the pins for one second, then remove.
- (2) A short "beep" will be heard at reset time, and channel "03" will be displayed on the OSD.

Note: The TV will be set to factory shipping conditions.
Do not unplug set or press any buttons during this operation.

2.2 Comb filter adjustment

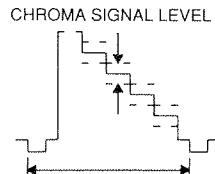
Adjustment preparation

- (1) Receive the color bar signal at the regular tuning point.
- (2) Connect the oscilloscope to the emitter of Q312.
- (3) Set the brightness to Max (+31) and set the other controls to typ (0).
- (4) Set the AI to OFF.

Adjustment procedure

- (1) Check that the residual signal level is 50mVp-p or less.

Note: The chrome signal level is the point shown below.



Note: •Use a 10:1 probe.

•Use an oscilloscope with a 20mV/div resolution.

2.3 Horizontal coarse AFC adjustment (R367)

Adjustment preparation

- (1) Receive the reverse cross-hatch pattern signal. (Cross-hatch lines are black.)
- (2) Connect the oscilloscope to I501 pin 55 (Y-in) and pin 26 (Horizontal pulse out).

Adjustment procedure

- (1) Adjust R367 (AFC) for 10μs delay between pin 55 and 26.

3. FINAL ASSEMBLY ADJUSTMENT

3.1 Optical system adjustment

3.1.1. Focus adjustment

Adjustment preparation

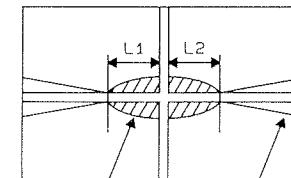
- (1) The set can face in any direction, west, east, north or south.
- (2) Receive the cross-hatch pattern signal.
CONTRAST: CENTER
BRIGHTNESS: CENTER
- (3) The electrical focus adjustment should have been completed.
- (4) The centering DY inclination should have been adjusted.

Adjustment procedure

- (1) Loosen the fixing screw on the lens cylinder so that the lens cylinder can be turned. (Be careful not to loosen too much. If it is loosened too much, rattling when tightening becomes greater and the focus may drift.) After completing steps (5), (6) and (7) below, tighten the fixing screws for each lens with a torque of 7-12kg/cm.
- (2) Apply covers to 2 of R, G and B lenses, and project a single color on the screen and adjust in sequence. (The adjustment order of R, G and B is only an example.)
- (3) For each of the R, G and B lenses, observe the color aberration generated on the outer circumference of the cross-hatch bright line at the center section ± pitches vertically and horizontally from the center.
- (4) If the lens adjustment knob is turned clockwise, viewed from the front, the color aberration changes as follows.

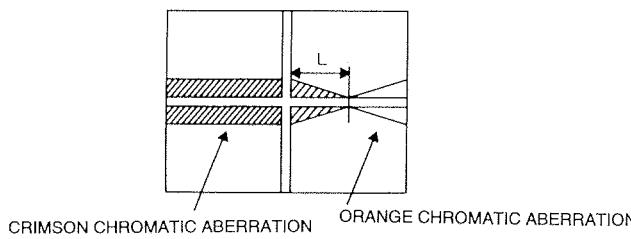
Lens	Change of color aberration
R lens	Orange → Crimson
G lens	Blue → Red
B lens	Purple → Green

- (5) In case of G lens, set to the point where the chromatic aberration switches from blue to red. If the chromatic aberration appearing all over the screen is not the same, observe the horizontal bright line at the center of the screen and set to the position where red chromatic aberration slightly appears (reference value: 1-3mm) within the cross-hatch pitches specified in Table below. When the red chromatic aberration appearing at both sides of the bright line is not equal, observe the side with larger chromatic aberration when adjusting.



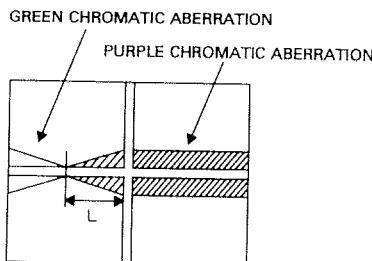
Set Size	Pitch between L1 & L2
46"	4.0 cross-hatch pitches
50"	4.0 cross-hatch pitches

- (6) In case of R lens, set to the position where the chromatic aberration changes from orange to crimson.
As shown below, observe the horizontal bright line at the center and set to the position where the crimson chromatic aberration slightly appears (reference value: 1-3mm) within the cross-hatch pitches specified in Table below. Change the signal and fine-adjust in the same way as the G lens.

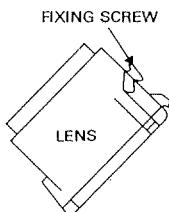


Set Size	Pitch between L
46"	5.0 cross-hatch pitches
50"	5.0 cross-hatch pitches

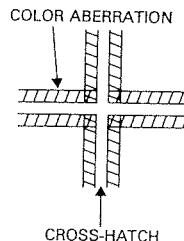
- (7) In case of B lens, set to the position where the chromatic aberration changes from purple to green.



Notes: (1) Fixing screw



(2) Color aberration



- (3) Since the G light is very important for picture quality and performance, pay special attention in its adjustment.

Note: Be careful not to touch the lens with your fingers when adjusting.

- (4) For red, setting to the center between orange and crimson is optimum.
(5) For blue, setting to the center between purple and green is optimum.

3.2 Signal system adjustment

3.2.1. White balance adjustment

- (1) Screen adjustment
- (2) High brightness white balance
- (3) Low brightness white balance

Screen adjustment VRs	Drive adjustment VRs
Red: R804R	Red: R874
Green: R804G	Green: R843
Blue: R804B	

Adjustment preparation

- (1) Start adjustment 20 minutes or more after the power is turned on.
- (2) The vertical incident illumination on the screen should be 20 lux or less.
- (3) Receive the white raster.
- (4) Set the drive adjustment VRs (red and green) to their mechanical centers.
- (5) Turn the screen adjustment VRs (red, green, blue) fully counterclockwise.
- (6) Set video preference setting white control to warm position.
- (7) Set the S301 switch to the front as viewed from the front of the signal P.W.B. (Set to SERVICE side.)

Adjustment procedure

- (1) Gradually turn the screen adjustment VRs (red, green, blue) clockwise and set them where the red, green and blue slightly bright lines just appear evenly on the screen.
- (2) Return S301 to the NORMAL side.
- (3) Set the brightness and black level controls to minimum and turn the sub brightness adjustment VR (R325) and set so that the white raster can be seen slightly.
- (4) Set the brightness and black level controls to maximum.
- (5) Adjust the high brightness white balance using the drive adjustment VRs (red, green).
- (6) Set the brightness to 3ft-L amount or less using the brightness and black level controls.
- (7) Adjust the low brightness white balance using the screen adjustment VRs (red, green, blue). (Visually adjust.)
- (8) Check that high brightness white balance is obtained. If it does not, return to step (5).

Note: When adjusting the white balance, if the horizontal single raster is to be obtained using S301, check that the screen adjustment VRs are turned fully counterclockwise. Since the phosphorescent surface of the CRT is likely to be burnt, be careful.

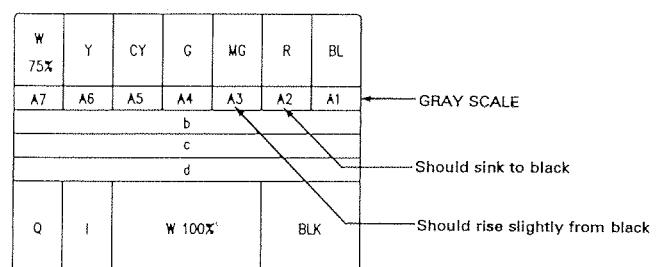
White balance: 7500°K+0MPGD

Color coordinate: X.....0.301
Y.....0.310

3.2.2. Sub brightness adjustment (R325)

Adjustment preparation

- (1) Start adjustment 20 minutes or more after the power is turned on. Receive the color bar signal.
- (2) Set the contrast and color controls to minimum.
- (3) Set the brightness to -6 (-3 position shown on the display).
- (4) The vertical incident illumination on the screen should be 20 lux or less.



Adjustment procedure

- (1) Adjust so that the points A1 and A2 sink to black and A3 slightly above it rises using the sub brightness adjustment VR (R325).

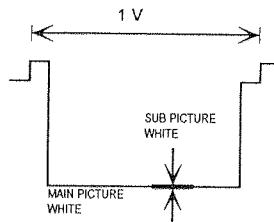
3.2.3. Sub picture adjustment (R506-B, R505-G, R502-R)

Adjustment preparation

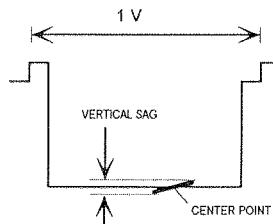
- (1) Start adjustment after power is on for 20 minutes.
- (2) Use a white raster signal for adjustment.
- (3) Press "FREEZE" on the remote control to display the sub picture.
- (4) Set contrast to center, brightness minimum, AI off.

Adjustment procedure

- (1) Connect oscilloscope to TP802B and adjust R506 to match blue level of main and sub pictures.
- (2) Repeat for TP802G and R505 green, TP802R and R502 for red.



Note: If the sub picture has a signal sag, adjust level at center point.



3.2.4. Surround operation check

Adjustment preparation

Input the following audio signals to the audio input of the VIDEO INPUT terminals.

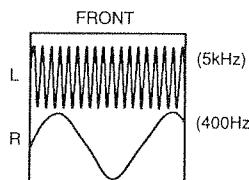
- When checking surround:
 - L CH: 400Hz sine wave 475mVrms
 - R CH: 5kHz sine wave 475mVrms
- Set the AUDIO PREFERENCE SETTING for INT. SPEAKERS ON.
- Set the volume controls of FRONT, CENTER and REAR to around their centers.
- Set the BASS, TREBLE and BALANCE to TYP.

Note: Front waveform: Front speaker output of the set
Rear waveform: Rear speaker output of the set

3.2.4.1. Surround off check

Adjustment procedure

- (1) Set to SURROUND: OFF and check that the waveform shown below is obtained.

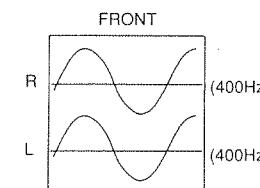


Note: The rear and center will have no output.

3.2.4.2. Surround off/monaural check

Adjustment procedure

Check that the following waveform is obtained. The amplitudes of 2 channels are equal.

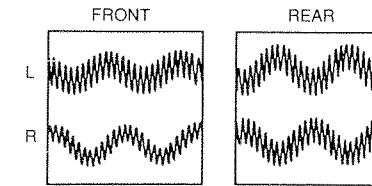


Note: Monaural check can be omitted. The rear and center have no output.

3.2.4.3. Matrix surround check

Adjustment procedure

- (1) Set to SURROUND; MATRIX.
- Check that the following waveforms are obtained.
 - Front: Check that the phases of R and L are different and 400Hz is superimposed on 5kHz. The amplitudes of R and L are different.
 - Rear: Check that the phases of R and L are opposite and 400Hz is superimposed on 5kHz. The amplitudes of R and L are different.



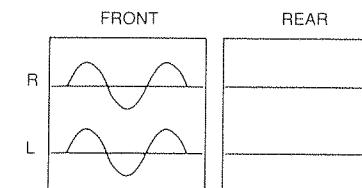
Note: Center has no output.

3.2.4.4. Matrix surround/monaural check

Adjustment procedure

Check that the following waveforms are obtained.

- Front: R and L waveforms are almost equal.
- Rear: R and L waveforms are almost zero.



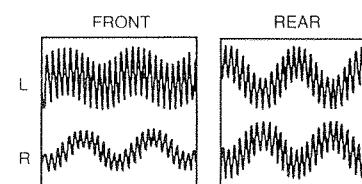
Note: Center has no output.

3.2.4.5. Hall surround check

Adjustment procedure

- (1) Set to SURROUND: HALL.

- Front: Check that the phases of R and L signals are different and 400Hz is superimposed on 5kHz.
- Rear: Check that the R and L are opposite and 400Hz is superimposed on 5kHz. The R and L amplitudes are equal.

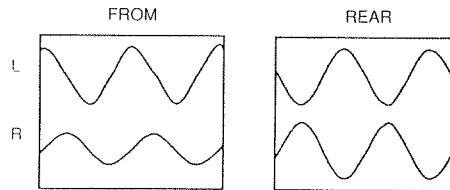


Note: Amplitude levels of front R and L are not even depending on the P.W.B. Center has no output.

3.2.4.6. Hall surround/monaural check

Adjustment procedure

- Check that the following waveforms are obtained.
- Front: The phases of R and L are different.
The amplitudes are different.
 - Rear: The phases of R and L are opposite.
The amplitudes of R and L are equal.

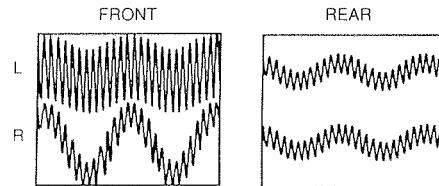


Note: The monaural check can be omitted. Amplitude levels of front R and L are not even depending on the P.W.B. Center has no output.

3.2.4.7. Dolby surround check

Adjustment procedure

- (1) Set to SURROUND: DOLBY
- Check that the following waveforms are obtained.
- Front: 400Hz is superimposed on 5kHz.
- Rear: R and L are the same signal and 400Hz is superimposed on 5kHz.

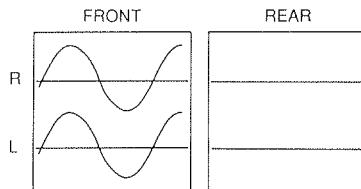


Note: MODE: PRO-LOGIC
CENTER: NORMAL
Set as above.

3.2.4.8. Dolby surround/monaural check

Adjustment procedure

- Check that the following waveforms are obtained.
- Front: R and L waveforms are the same signal.
 - Rear: (Almost no output from both R and L.)



Note: Front side check can be omitted.

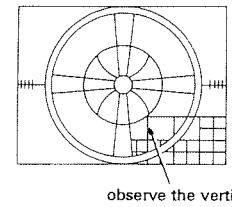
3.2.5. Shoot balance adjustment (R333)

Adjustment preparation

- (1) Receive the reverse cross-hatch pattern signal. (Cross-hatch lines are black.)
- (2) Set the video condition to factory reset.
- (3) Turn the shoot balance adjustment VR (R333) fully counter-clockwise.

Adjustment procedure

Gradually turn the shoot balance adjustment VR (R333) clockwise and adjust so that the width of pre-shoot and over-shoot of the vertical line (black) shown in the circle pattern are balanced. (Visually adjust.)



observe the vertical line to adjust

Note: Directly observe the screen by eye without using a mirror.

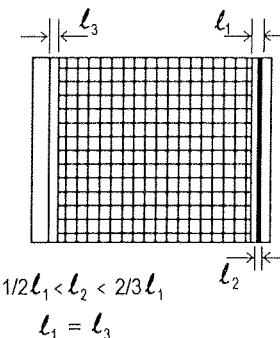
3.2.6. Horizontal AFC adjustment (R367)

Adjustment preparation

- (1) Receive the reverse cross-hatch pattern signal. (Cross-hatch lines are black.)
- (2) Set CONTRAST to maximum BRIGHTNESS to center.
- (3) Lens focus should be completed.
- (4) Electrical focus should be coarse adjusted.
- (5) Dynamic convergence should be coarse adjusted.
- (6) Raster inclination should be completed.

Adjustment procedure

- (1) Project only green color. Cover R & B lenses or short 2P mini connectors on CPT P.W.B.'s.
- (2) Adjust H-size to minimum. R649 fully counterclockwise.
- (3) Adjust green centering magnet (located on DY) to shift picture left to display edge of raster.
- (4) Adjust AFC (R367) so foldover of front porch occurs. Amount of foldover is 1/2 to 2/3 of front porch (ℓ_1).



Note: (1) Front and back porch of video should be equal.
(2) If adjustment is difficult with test pattern, follow adjustment 2.3.

3.3.DEFLLECTION SYSTEM ADJUSTMENT

3.3.1. Raster inclination adjustment (Deflection yoke)

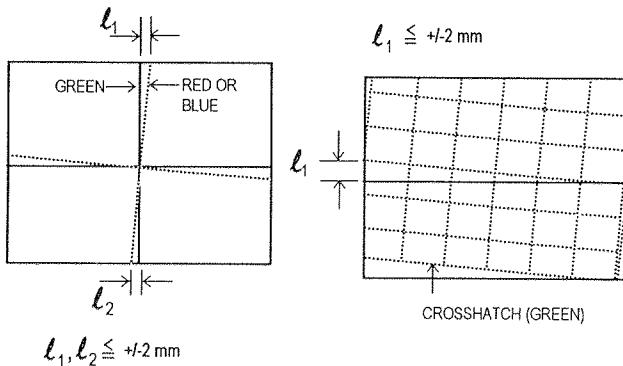
Adjustment preparation

- (1) The set can face east or west.
- (2) Input the single cross test signal.
- (3) CONTRAST: MAX
BRIGHTNESS: CENTER
- (4) The lens focus adjustment should have been completed.
- (5) The electric focus should have been coarse adjusted.
- (6) The digital convergence RAM should be cleared (uncorrected state). With the TV set off, press and hold the service switch located on the front panel (see page 11), and then press the power button. Use a small insulated tool to reach inside the control panel to press the switch.
- (7) Start adjustment 20 minutes or more after TV is turned on.

Adjustment procedure

- (1) Apply covers to the R and B lenses and project only green light.
- (2) Turn the G deflection yoke and adjust the vertical raster inclination.

- (3) Then, remove the cover of R or B lens and project red or blue light and green light together on the screen.
- (4) Turn the deflection yoke of R or B and set so that the inclination of R or B with respect to the green light is as shown below on the top and bottom sides.
- (5) After raster inclination adjustment, fixing screw of DY should be screwed with $12 \pm 2 \text{ kg}\cdot\text{cm}$ torque.



Notes: (1) If internal cross-hatch does not appear after clearing RAM data, press front panel service switch (see page 11) again.
(2) To restore old RAM data, turn TV off and on.

3.3.2. Raster position adjustment

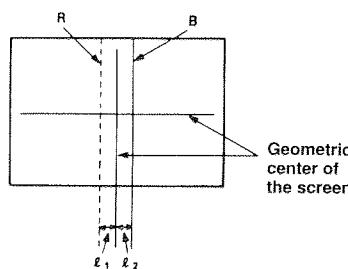
Adjustment preparation

- (1) The set can face east or west.
- (2) Input the single cross test signal.
- (3) CONTRAST: MAX
BRIGHTNESS: CENTER
- (4) The lens focus adjustment should have been completed.
- (5) The electric focus should have been coarse adjusted.
- (6) The digital convergence RAM should be cleared (uncorrected state). With the TV set off, press and hold the service switch located on the front panel (see page 11), and then press the power button. Use a small insulated tool to reach inside the control panel to press the switch.
- (7) Start adjustment 20 minutes or more after TV is turned on.

Adjustment procedure

- (1) Turn the centering magnets for red and blue to satisfy the condition below. The horizontal lines should match with green.

Size	Vert. Line	Side of Green
50"	Red l_1	7mm left
50"	Blue l_2	42mm right
46"	Red l_1	7mm left
46"	Blue l_2	42mm right



Notes: (1) If internal cross-hatch does not appear after clearing RAM data, press front panel service switch (see page 11) again.
(2) To restore old RAM data, turn TV off and on.

3.3.3. Size adjustment

3.3.3.1. Vertical size adjustment (R612)

Adjustment preparation

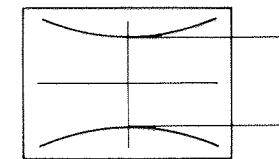
- (1) The set can face east or west.
- (2) Input the single cross test signal.
- (3) CONTRAST: MAX
BRIGHTNESS: CENTER
- (4) The lens focus adjustment should have been completed.
- (5) The electric focus should have been coarse adjusted.
- (6) The digital convergence RAM should be cleared (uncorrected state). With the TV set off, press and hold the service switch located on the front panel (see page 11), and then press the power button. Use a small insulated tool to reach inside the control panel to press the switch.
- (7) Start adjustment 20 minutes or more after TV is turned on.

Adjustment procedure

- (1) Turn only the green by applying covers to the red and blue lens or shorting the 2 pin TS connectors on the red and blue CPT P.W.B.
- (2) Turn vertical amplitude adjustment VR (R612) so that the distance between the top and bottom horizontal lines is equal to the size shown in the table.

Size	l
50"	$650 \pm 5\text{mm}$
46"	$600 \pm 5\text{mm}$

Note: (1) If internal cross-hatch does not appear after clearing RAM data, press front panel service switch (see page 11) again.
(2) To restore old RAM data, turn TV off and on.



3.3.3.2. Horizontal adjustment (R649)

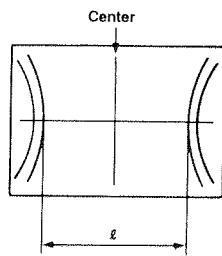
Adjustment preparation

- (1) The set can face east or west.
- (2) Input the single cross test signal.
- (3) CONTRAST: MAX
BRIGHTNESS: CENTER
- (4) The lens focus adjustment should have been completed.
- (5) The electric focus should have been coarse adjusted.
- (6) The digital convergence RAM should be cleared (uncorrected state). With the TV set off, press and hold the service switch located on the front panel (see page 11), and then press the power button. Use a small insulated tool to reach inside the control panel to press the switch.
- (7) Start adjustment 20 minutes or more after TV is turned on.

Adjustment procedure

- (1) Project only green, the same as 3.3.3.1.
- (2) Turn horizontal amplitude adjustment VR (R635) so second vertical line from left and second vertical line from right is equal to the size shown in the table.

Size	l
50"	$950 \pm 5\text{mm}$
46"	$875 \pm 5\text{mm}$



- Note:**
- (1) If internal cross-hatch does not appear after clearing RAM data, press front panel service switch (see page 11) again.
 - (2) To restore old RAM data, turn TV off and on.

3.3.4 Focus adjustment

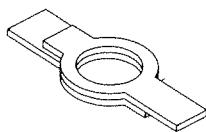
3.3.4.1. Beam alignment

Adjustment preparation

- (1) Adjust at least 30 minutes after turning on power switch.
- (2) The static convergence data should be cleared (see section 2.1 Memory initialization).
- (3) Raster inclination, centering, horizontal and vertical amplitudes and optical focus adjustment should be completed.
- (4) Contrast: Max.
Other items: Typ.
- (5) Receive cross-hatch signals. (Use of internal cross-hatch signals allowed.)
- (6) Short-circuit all metal parts (metal fittings, centering magnet) installed on the projection tubes to GNDs of the projection tubes.
Since metal parts are charged with electricity, shocks may be caused if they are not short-circuited.

Adjustment procedure

- (1) Green (G) tube beam alignment adjustment. Short-circuit 2P subminiature connector plug pins of Red (R) and Blue (B) on the CPT boards and project only Green (G) tube.
- (2) Put Green (G) tube beam alignment magnet to the cancel state as shown below.



- (3) Turn the Green (G) static focus (Focus Pack) counterclockwise all the way and make sure of position of cross-hatch center on screen. (Halo state.)
- (4) Turn Green (G) static focus (Focus Pack) clockwise all the way. (Blooming state.)
- (5) Turn two magnets forming alignment magnet in any desired direction and move cross-hatch center to position found in (3).
- (6) If image position does not shift when Green (G) static focus (Focus Pack) is turned, Green (G) beam alignment has been completed.
- (7) If image position shifts when Green (G) static focus (Focus Pack) is turned, repeat (2)-(6).
- (8) Conduct beam alignment for Red (R) focus: Focus Pack EFPK Blue (B) focus: Focus Pack EFPK
- (9) Upon completion of adjustment, fix beam alignment magnets with white paint.

3.3.4.2. Beam shape adjustment

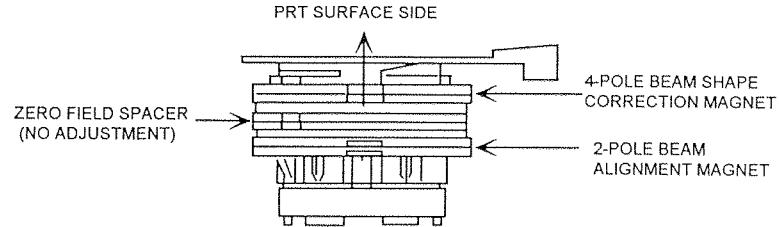
Adjustment preparation

- (1) The beam alignment should have been completed.
- (2) The raster inclination, centering, horizontal/vertical amplitude and optical focus adjustments should have been completed.
- (3) Contrast: Max.
Other time: Typ.
- (4) Input the dot signal.

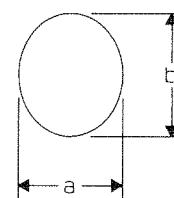
Adjustment procedure

- (1) Green PRT beam shape adjustment. Short-circuit 2P submini connectors on Red and Blue CPT P.W.B.s to project only the Green beam.

- (2) Turn the green static focus fully clockwise. (Blooming.)
- (3) Make the dot at the screen center a true circle using the 4-pole magnet as shown below.
- (4) Also adjust the Red and Blue PRT beam shapes according to the steps (1) to (3).
- (5) After the adjustment is completed, return R, G and B static VRs to the Just focus point.



TRUE CIRCLE SPECIFICATION



TRUE CIRCLE DEGREE: a/b
SPECIFICATION: 0.9-1.1

3.3.4.3. Static focus adjustment

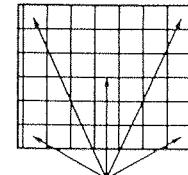
Adjustment preparation

- (1) The raster inclination, centering, horizontal/vertical amplitude and optical/electrical focus beam alignment should have been adjusted.
- (2) The static convergence data should be cleared.
- (3) Contrast: More than MAX-5 STEP
Brightness: Center (Reset point)
- (4) Receive the cross-hatch pattern signal.
- (5) Apply covers to the lenses of colors other than the color to be adjusted and project a single color.

Adjustment procedure

- (1) Red (R), Green (G) and Blue (B) static focus adjustment. Vary the static focus VR (focus pack EFPK) and make the center of the cross-hatch pattern clearest.
- (2) Observe the corners of the picture and check that the focus does not get conspicuously worse.

OBSERVING POINTS OF THE CORNER OF THE PICTURE



OBSERVING POINTS

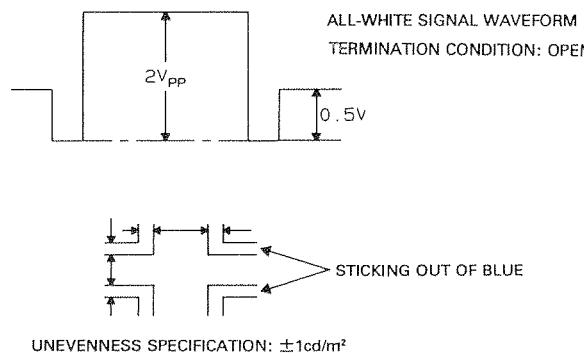
3.3.5. Blue defocus adjustment

Adjustment preparation

- (1) Optical and electrical focus adjustment should have been completed.
- (2) The convergence adjustment should have been completed. Coarse-adjustment is acceptable for convergence.
- (3) Brightness: Max.
Other items: Typ.

Adjustment procedure

- (1) Input an all-white signal shown below to VIDEO input.
- (2) Short-circuit 2P sub-mini connectors on the red and green CPT P.W.B.s to display only the blue beam.
- (3) Turn the B static (Focus Pack) fully clockwise.
- (4) Measure the brightness at the center of the screen and turn the B static (Focus Pack) counterclockwise to adjust the brightness of blue as shown in Table below.
- (5) After the adjustment is completed, if blue exceeds the specification, turn and adjust focus so that the sticking out part of blue satisfies the specification.



Defocus brightness specification

Screen Size	Brightness of Blue
46"	45 cd/m ²
50"	38 cd/m ²

Defocus sticking out specification

Screen Size	Blue sticking out
46"	2.0 mm
50"	2.0 mm

Condition: User controls are set to the initial set positions (for shipment) Measuring point Screen center.

Cautions: Correct the brightness gauge and amplitude of the all-white signal periodically. The aperture angle of the brightness gauge is 1°. Use a cross-hatch pattern to check.

3.4. CONVERGENCE ADJUSTMENT

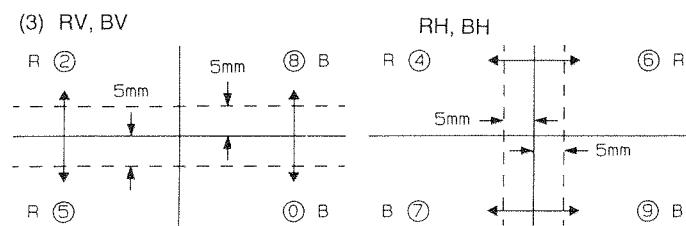
3.4.1. Static convergence adjustment

Adjustment preparation

- (1) The screen can face east or west.
- (2) Display the cross pattern signal or the cross-hatch pattern signal.
- (3) R, G and B lens focus adjustment and R, G and B raster inclination adjustment should have been completed.
- (4) The following adjustment for G raster should have been completed.
- (5) R and B raster position (centering magnet) adjustment should have been completed.
- (6) The dynamic convergence should have been coarse adjusted previously.

Adjustment procedure

- (1) Press front panel MAGIC FOCUS button until "STATIC MODE" appears.
- (2) Check that the variable range of the static convergence adjustment is obtained as shown below using the cursor buttons of the remote control transmitter.



If the adjustment cannot be done, turn the centering magnets for R and B and re-adjust the R and B raster position.

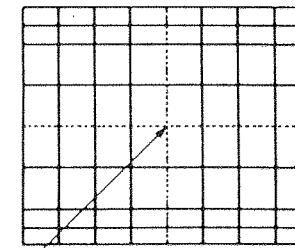
Note: (1) Static convergence is set to standard mode during memory initialization.

3.4.2. Digital convergence adjustment

Note: If replacing a PRT, DY, etc. perform auto-digital convergence first. (Press front panel MAGIC FOCUS switch when in normal customer mode). This can eliminate the need for a complete digital convergence alignment.

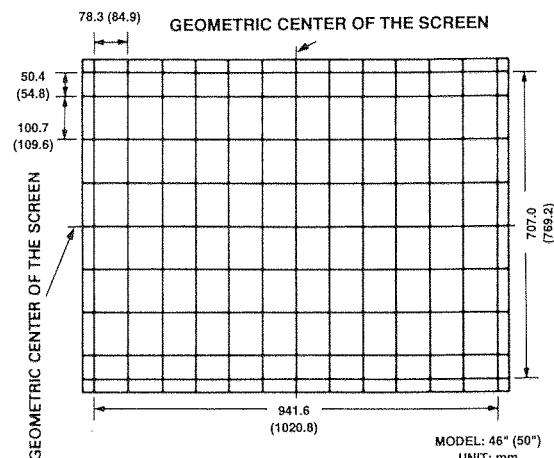
Adjustment preparation

- (1) Receive an RF or video signal.
- (2) Set controls to factory preset.
- (3) Install jig screen on the set.
- (4) Note the center of the video pattern displayed. This is necessary to match dotted lines (adjustment point viewed) and actual point that is adjusted and displayed by the video signal.
- (5) Press the front panel service only switch. (See page 11). The pattern displayed is now the digital convergence mode (Fig. 3-4-3).
- (6) When performing a complete digital convergence adjustment CLEAR DATA in RAM. See 3.3.1. (1)-(7).



Adjustment point

JIG SCREEN SPECIFICATION



Notes: (1) Jig screen part number:

46" - H310353

50" - H310354

(2) If only minor adjustments to convergence are needed, the jig screen is not necessary. Use digital data stored in memory and one color as a reference (red, green, or blue). DO NOT CLEAR DATA and WRITE to ROM memory.

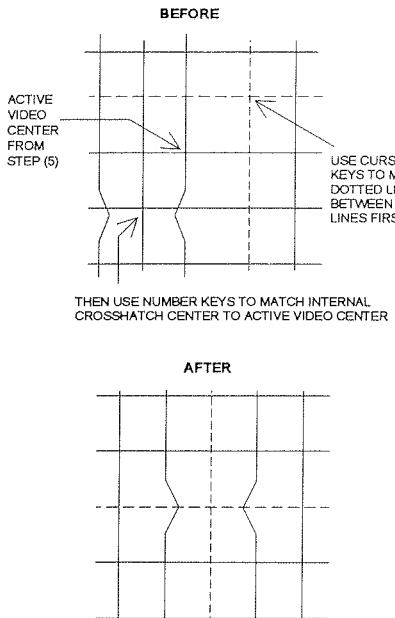
3.4.2.1. Phase adjustment (service mode)

Adjustment preparation

- (1) PHASE adjustment — This is to match the digital convergence cursor position to the video image displayed, and to match the digital convergence cursor position (dotted lines) to digital convergence data position (bent lines).

Adjustment procedure

- (1) Press the SRD button on the remote to select phase adjustment. (Only Green displayed)
- (2) Identify the bent lines and use the cursor buttons to move the dotted lines in between as shown.
- (3) Press SRD to exit PHASE mode.
- (4) Press ENTER 5 times to display external signal.
- (5) Identify center of active video, then press ENTER 5 times to return to internal cross-hatch.
- (6) Press SRD (phase adj.), and use 2, 4, 5 and 6 to position internal cross-hatch center on active video center identified in step (5).
- (7) Press SRD to exit PHASE mode.



3.4.2.2. Raster position adjustment

Adjustment preparation

- (1) Position adjustment — This will move an entire color. Use this adjustment to match colors at the center of the screen. (Active video center from external signal and physical screen center should now match from phase adj. 3.4.2.1.).
- (2) Use the buttons below to switch color to adjust.
"RECALL" - Green
"O" - Red
"AVX" - Blue

Adjustment procedure

- (1) Press the FREEZE button. Extra horizontal lines appear to confirm raster position mode.
- (2) Use the cursor buttons to adjust position.
- (3) Press FREEZE again to exit raster position mode.

- Notes:**
- (1) Other functions cannot be accessed when in raster position adjustment mode. Press FREEZE and confirm extra horizontal lines disappear to exit raster position mode.
 - (2) Press MENU to switch between all colors displayed or adjustment color and Green only.

3.4.2.3. Convergence point adjustment

Adjustment preparation

- (1) Select color to adjust.
"RECALL" - Green
"O" - Red
"AVX" - Blue
- (2) Use 4, 6, 2, and 5 to move the cursor position (dotted lines).
- (3) Use cursor buttons to move the convergence point.
- (4) Three adjustment modes are available:
1. (3x3) Press "RECALL" 5 times
2. (7x5) Press "O" 5 times
3. (13x9) Press "AVX" 5 times

For touch-up, only the (13x9) mode is necessary. This will adjust every cross-hatch intersection point on the screen.

For complete adjustment, start with (3x3) mode. This will adjust center point and eight edge points only, but will greatly reduce adjustment time. Then use (7x5) mode, and finally (13x9) mode to finish convergence.

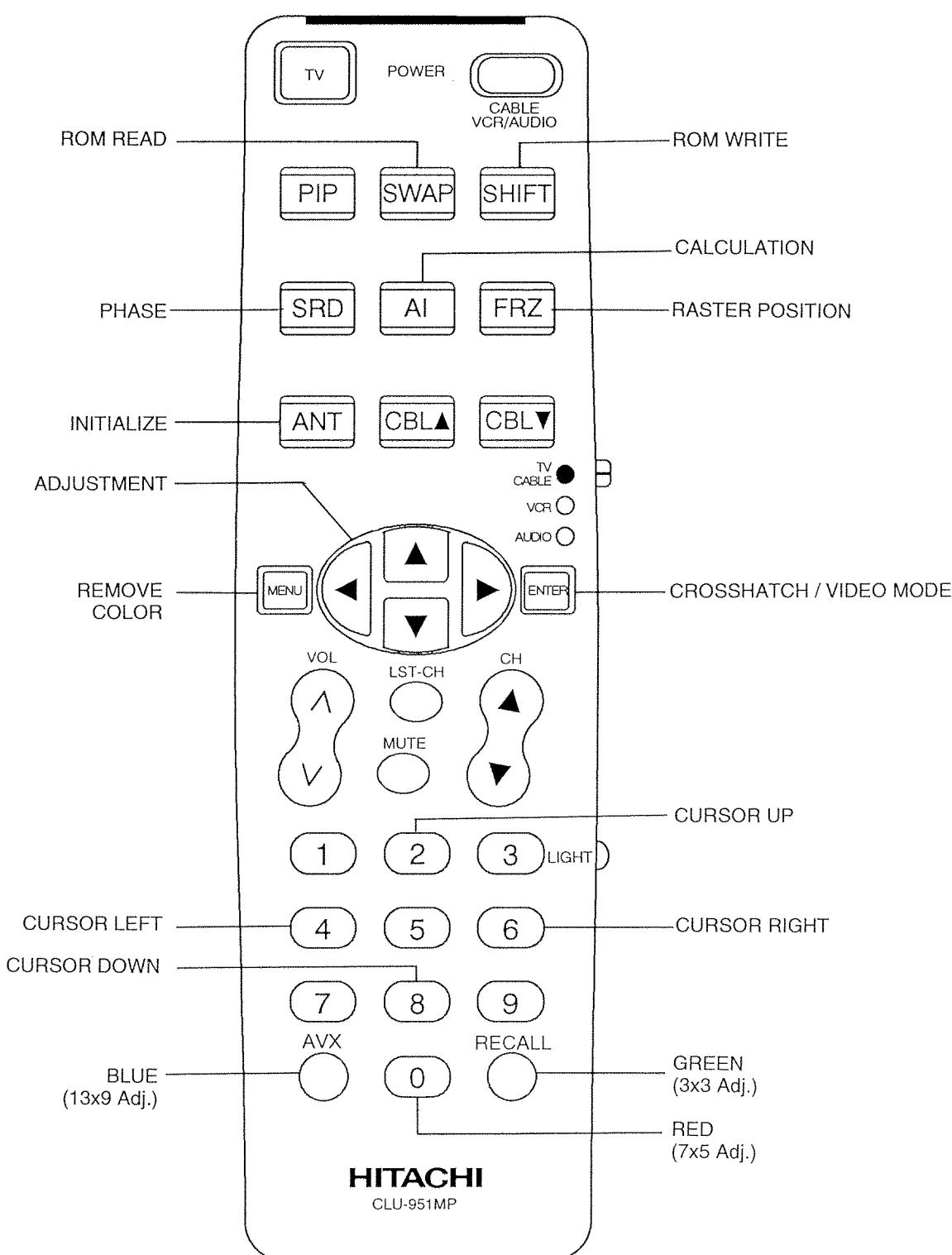
If "S" distortion appears between cross-hatch lines repeat (7x5) mode to change calculation process while adjusting to remove distortion, then return to (13x9) mode to finish touch-up convergence.

Adjustment procedure

- (1) Start adjustment at the center of the screen.
- (2) Continue adjustment at next closest position.
- (3) Adjust center area first, and ending with edge sections.
- (4) Press the AI button to perform interpolation operation. This process will take about 15 seconds and no picture will be seen at this time.
- (5) After interpolation, check convergence again and repeat (1)-(5) if necessary.
- (6) When convergence is acceptable, press SHIFT to write data to ROM memory. ROM WRITE? is displayed to alarm system that ROM will be overwritten with new data. Press the SHIFT button again to write displayed data to ROM.
- (7) DATA WRITE TO ROM will take approximately 20 seconds and no picture will be displayed.
- (8) Green dots will be displayed when operation is complete.
- (9) Press MUTE to return to convergence pattern, then confirm again convergence is acceptable.
- (10) Press SHIFT (ROM WRITE) mode, then press ANT to initialize sensor data positions.

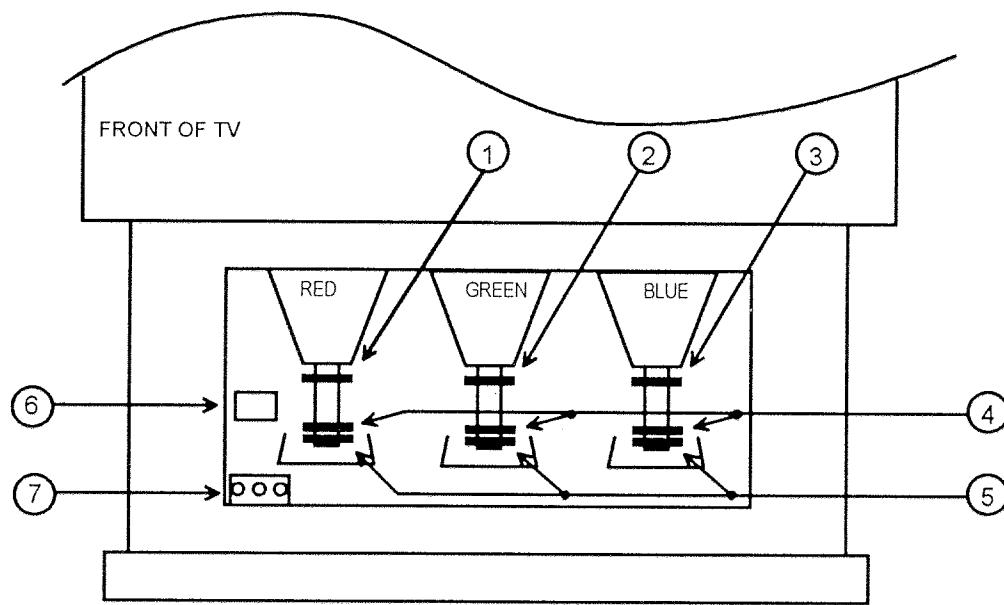
- Notes:**
- (1) Display only green for easier adjustment and match to jig screen. Press "MENU", THEN PRESS "RECALL".
 - (2) Perform interpolation and data write to ROM after green adjustment. Once green has been confirmed to match jig screen, the jig screen can be removed. Do not readjust the green color after jig screen has been removed. This is now your reference color.
 - (3) Display green and red only and match red to green.
 - (4) Display all colors and match blue to green and red. Touch-up red color if necessary.
 - (5) Existing DATA in ROM can be read by pressing the SWAP button 2 times. This data can be used after replacing a component (CRT, DY, etc.) Where complete convergence adjustment is not necessary be careful not to overwrite this data. DO NOT write cleared RAM data into ROM or a complete convergence adjustment will be necessary. Remember to try MAGIC FOCUS before starting convergence adjustment to minimize adjustment time.

3.4.3. Digital convergence remote control



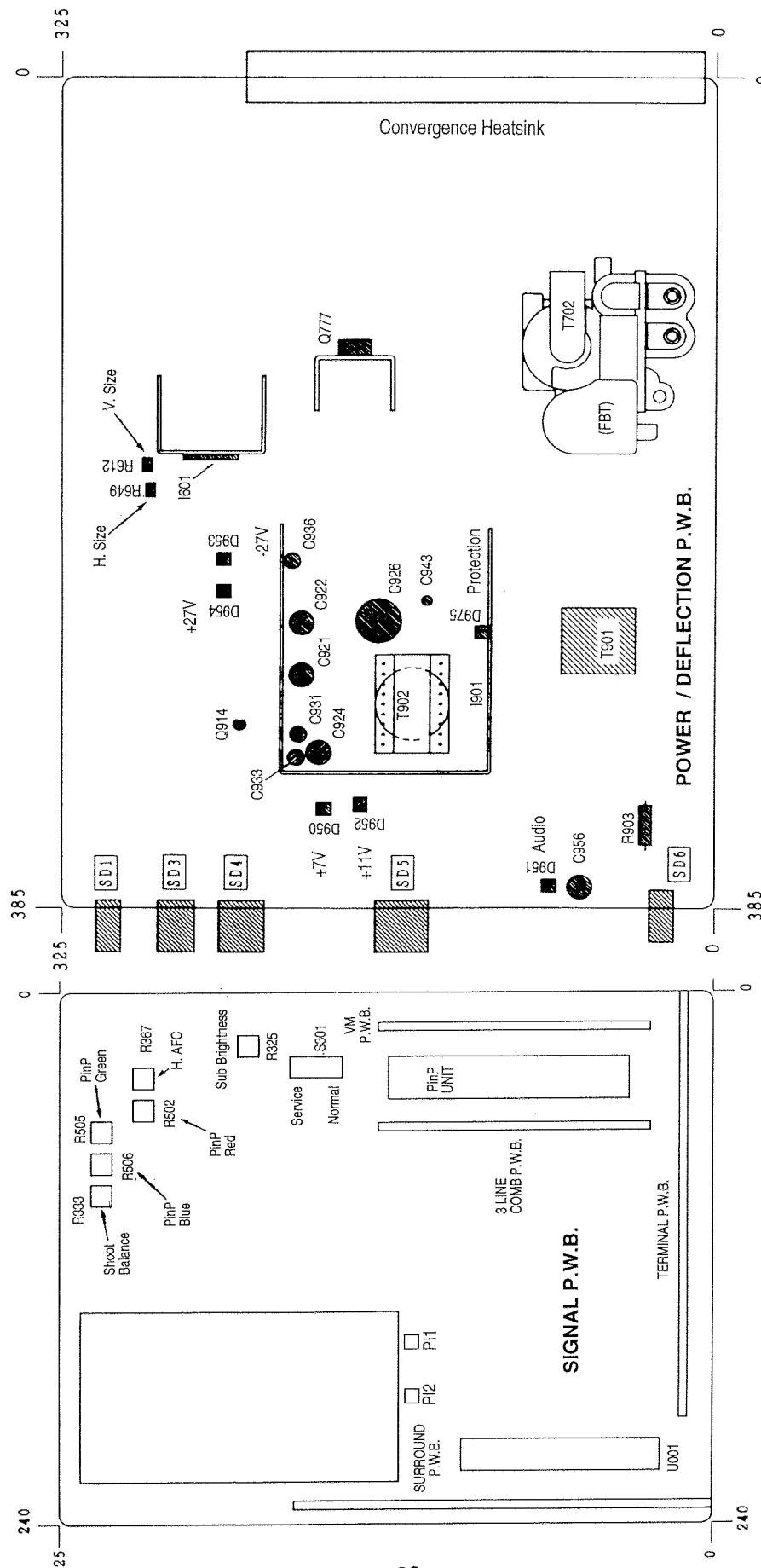
4. ADJUSTMENT POINT

4.1. CRT, cabinet locations

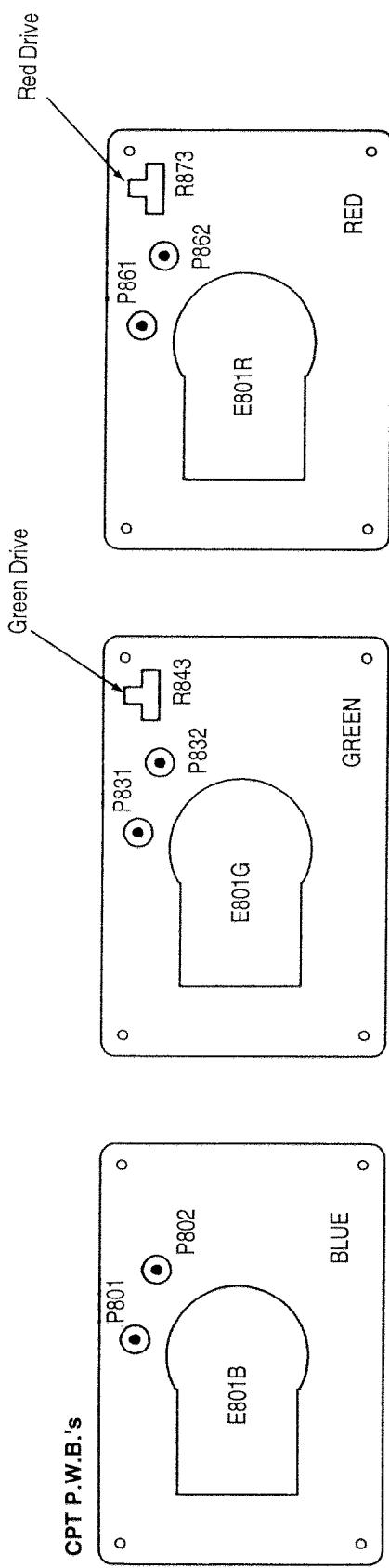


1. CENTERING MAGNET FOR RED PRT
2. CENTERING MAGNET FOR GREEN PRT
3. CENTERING MAGNET FOR BLUE PRT
4. 4-POLE MAGNET FOR BEAM FORM ADJUSTMENT
5. BEAM ALIGNMENT MAGNET
6. DIGITAL CONVERGENCE MODULE
7. FOCUS PACK (TOP ADJUSTMENTS FOR FOCUS, BOTTOM FOR SCREEN)

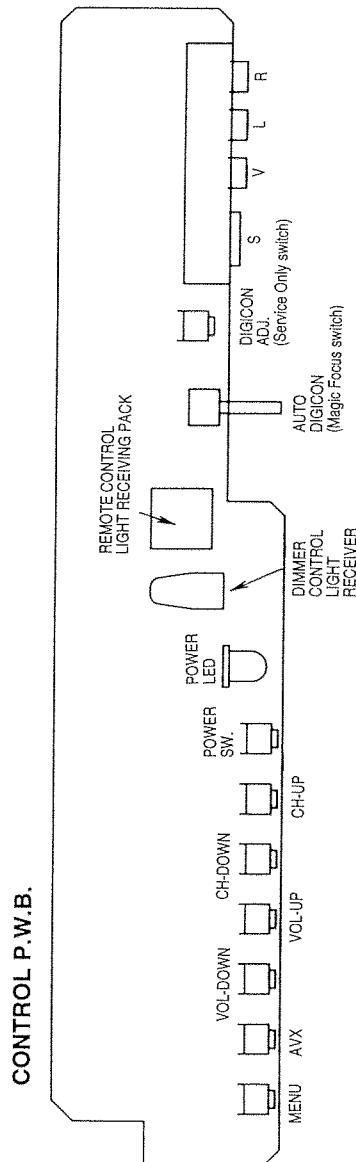
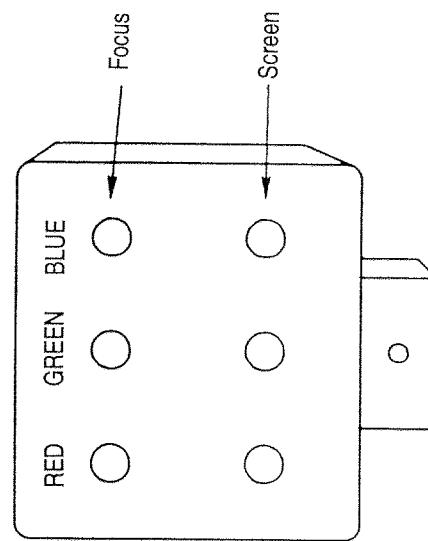
4.2. Signal PWB, Power/Deflection P.W.B. adjustment points



4.3. CPT, Control P.W.B., Focus Pack adjustment points

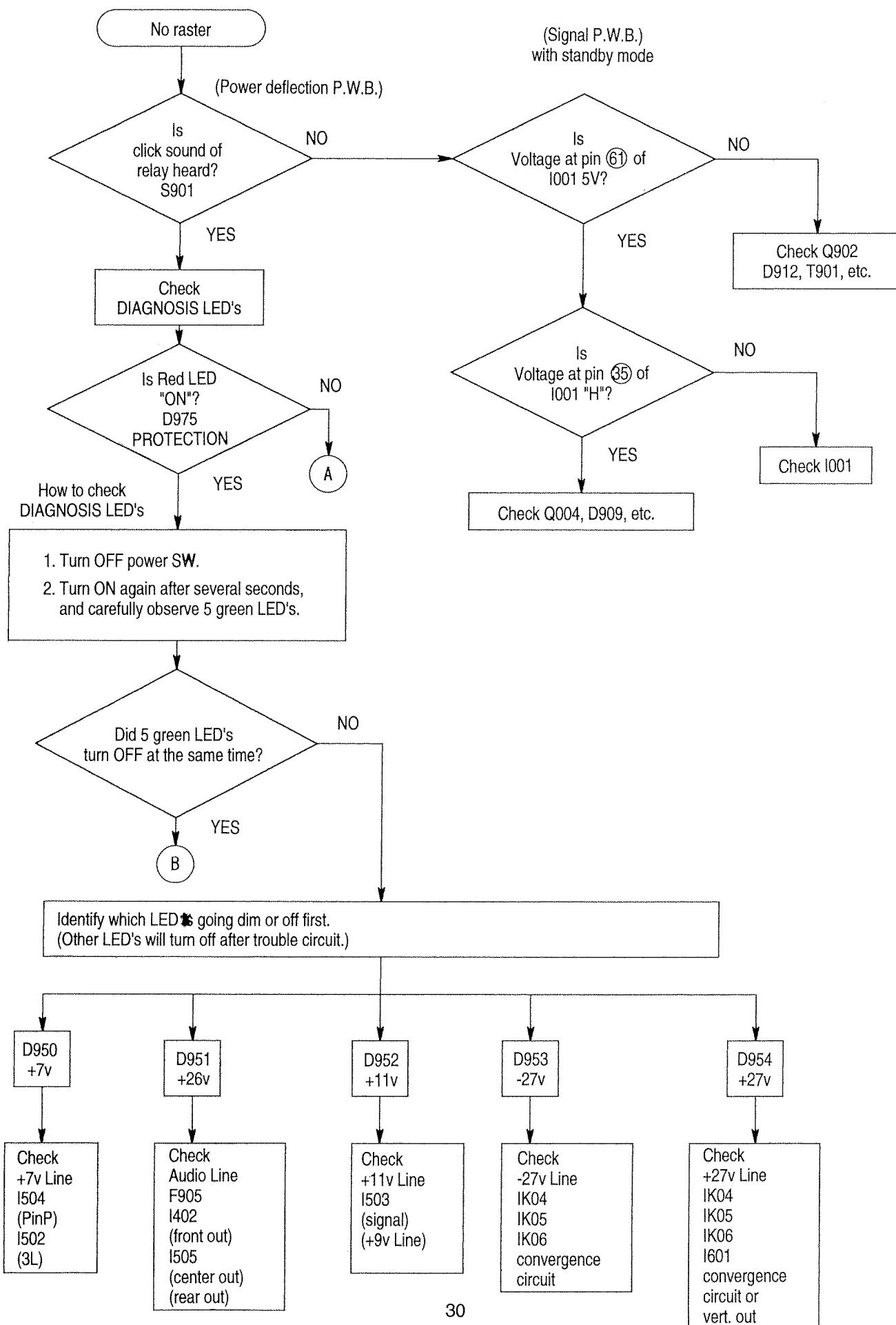


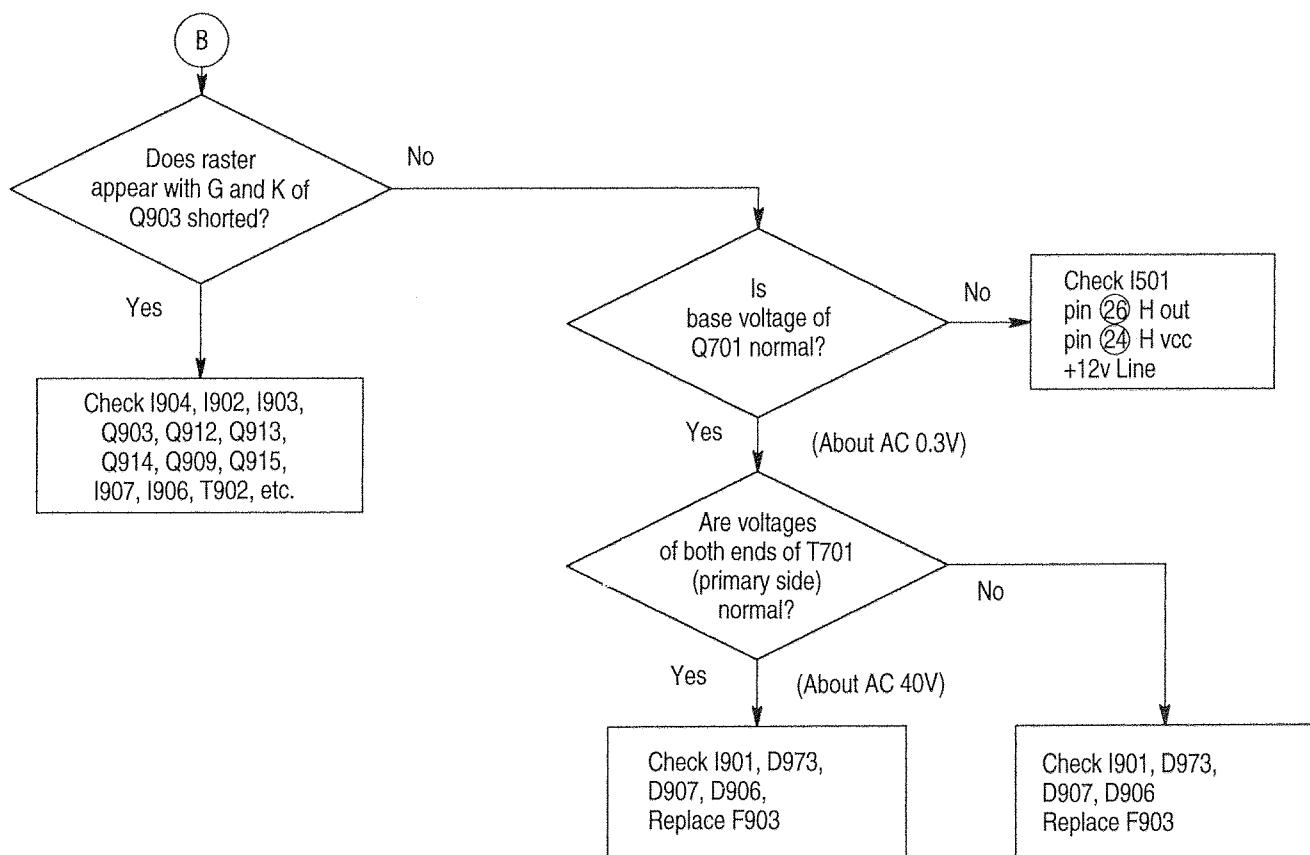
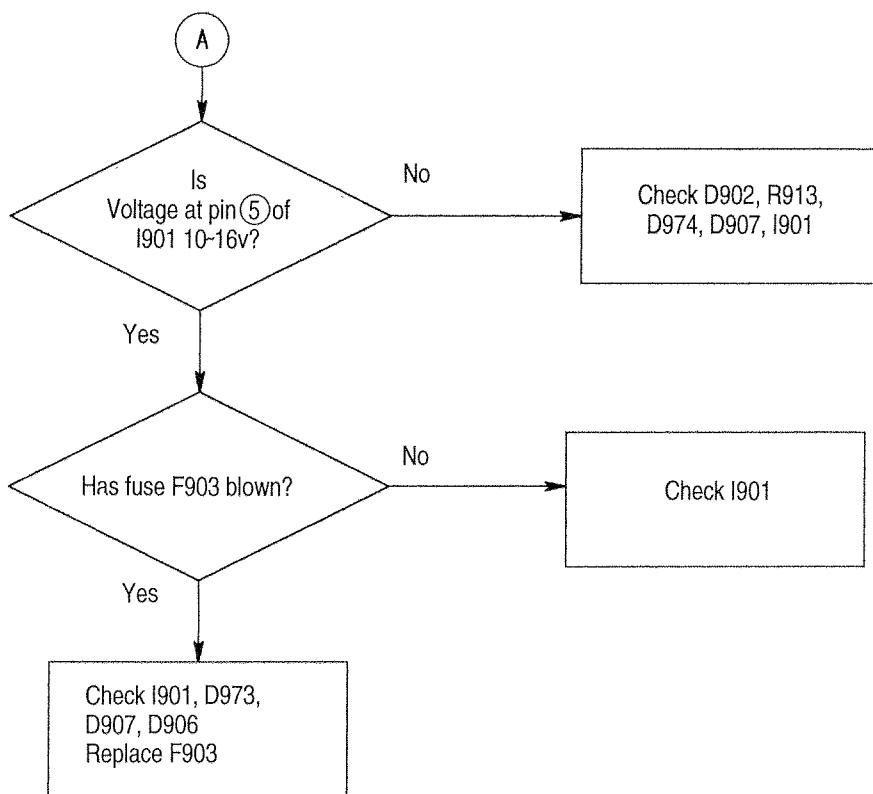
FOCUS PACK



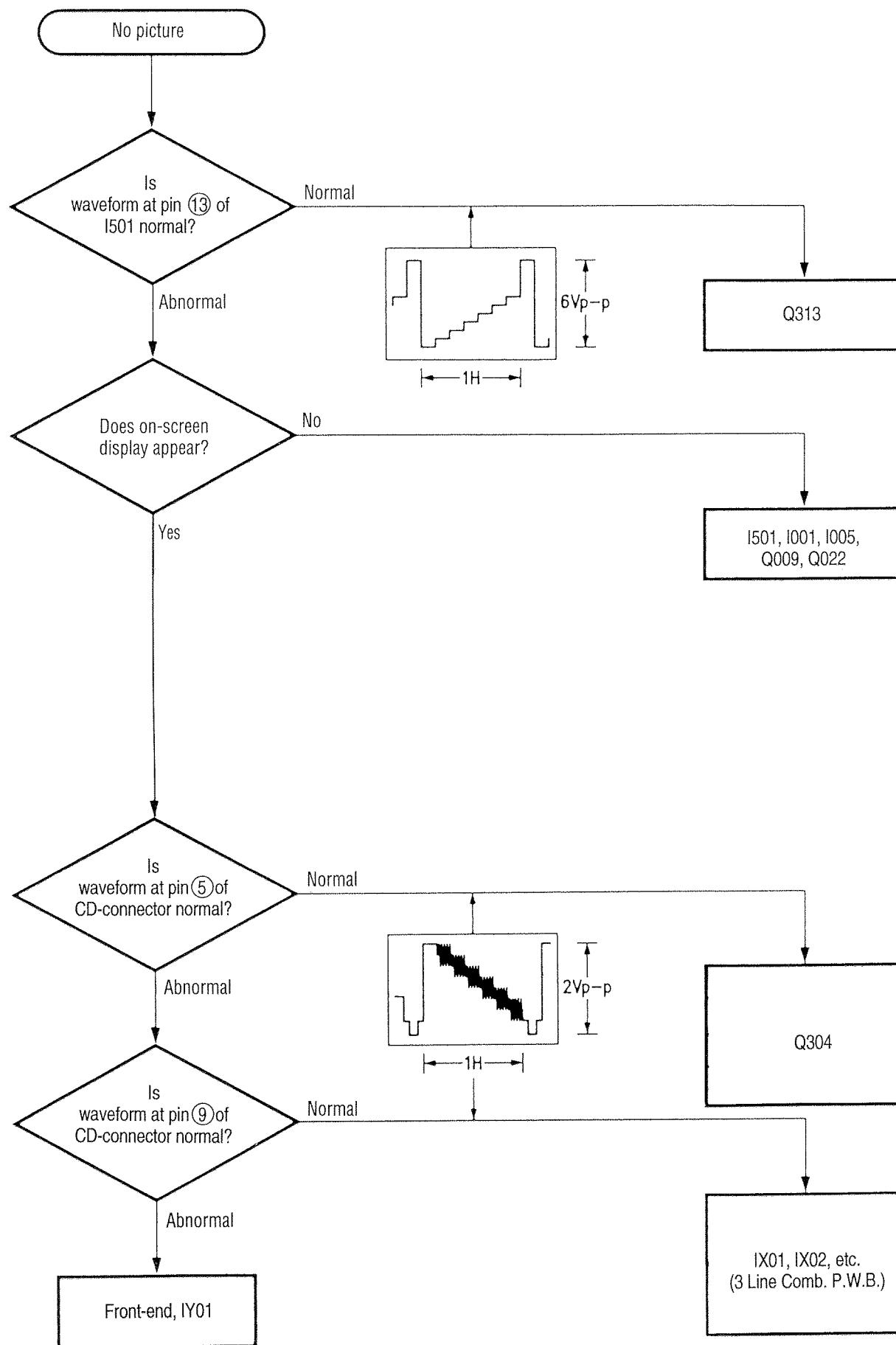
TROUBLESHOOTING

1. No raster

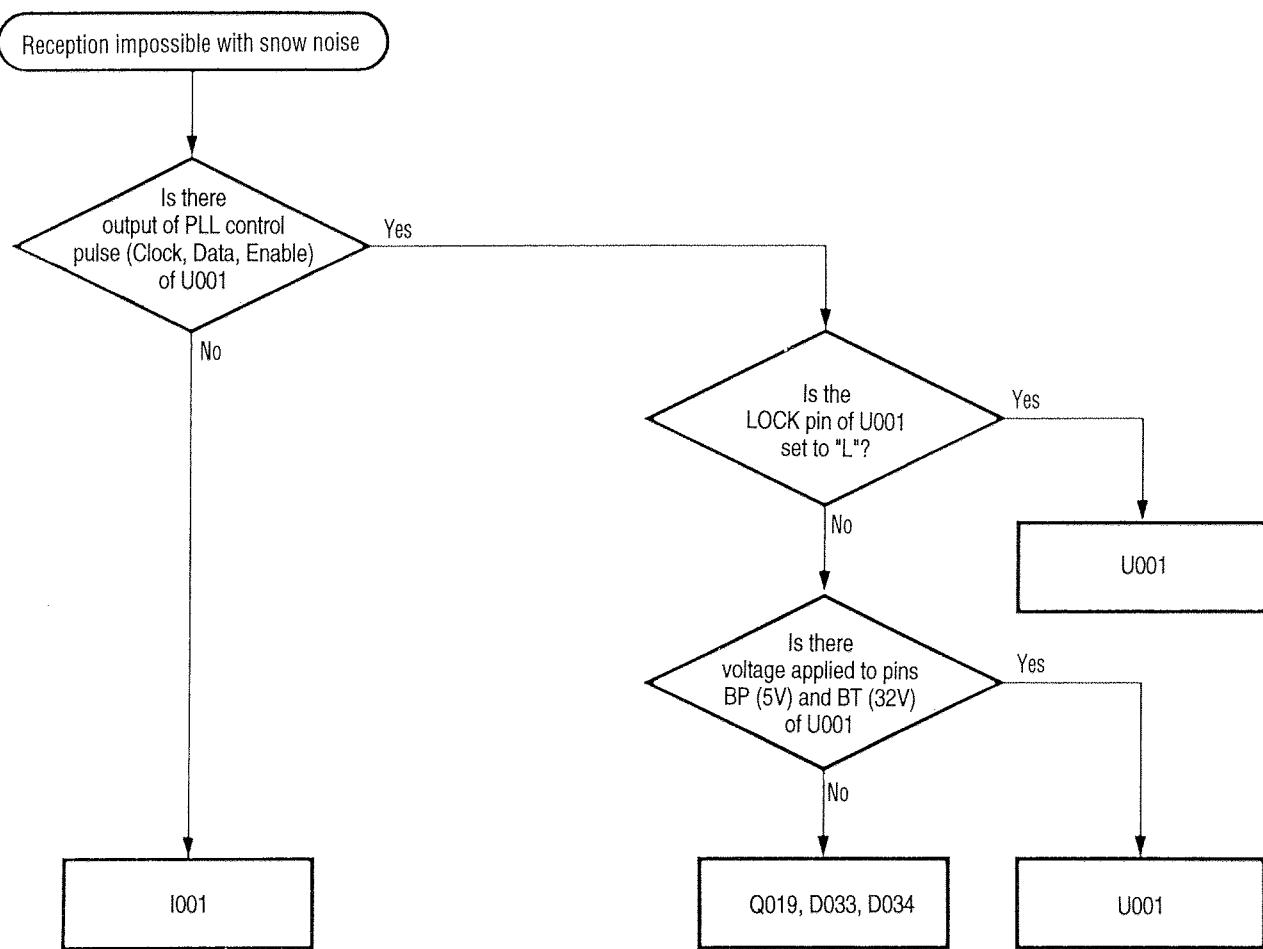




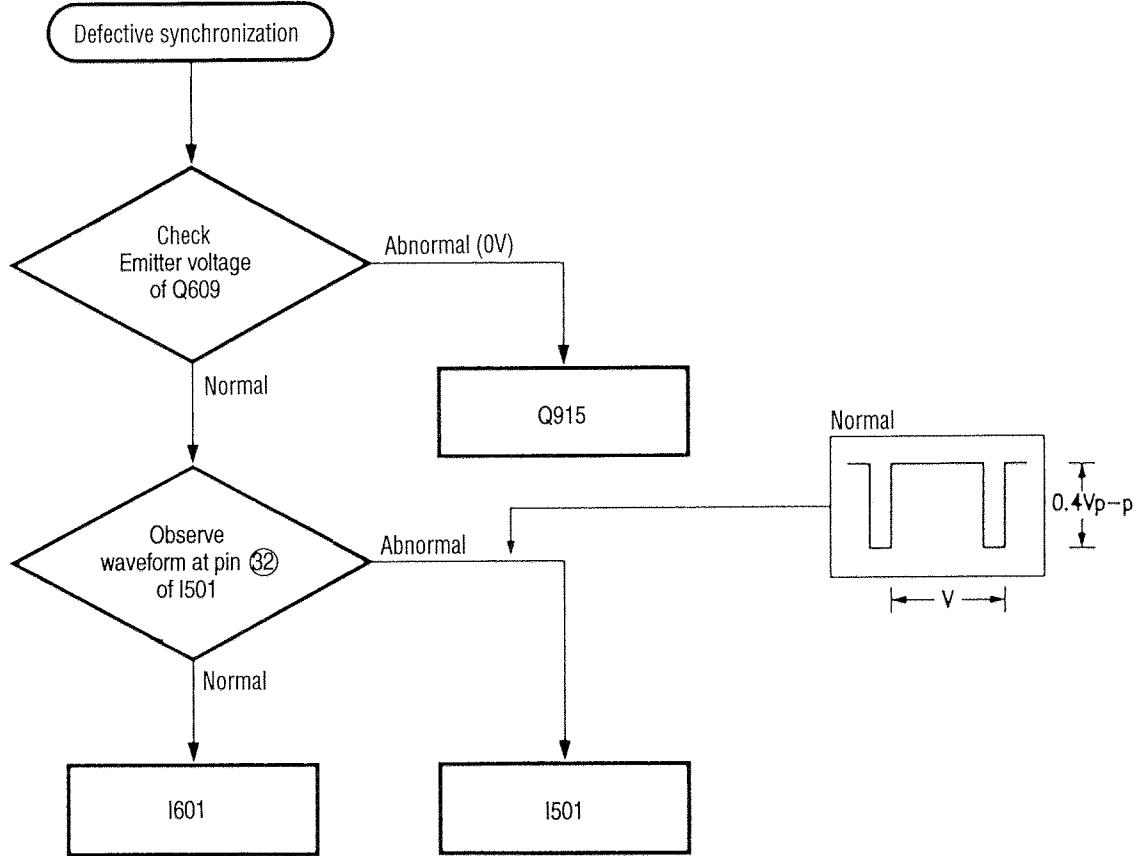
2. No picture



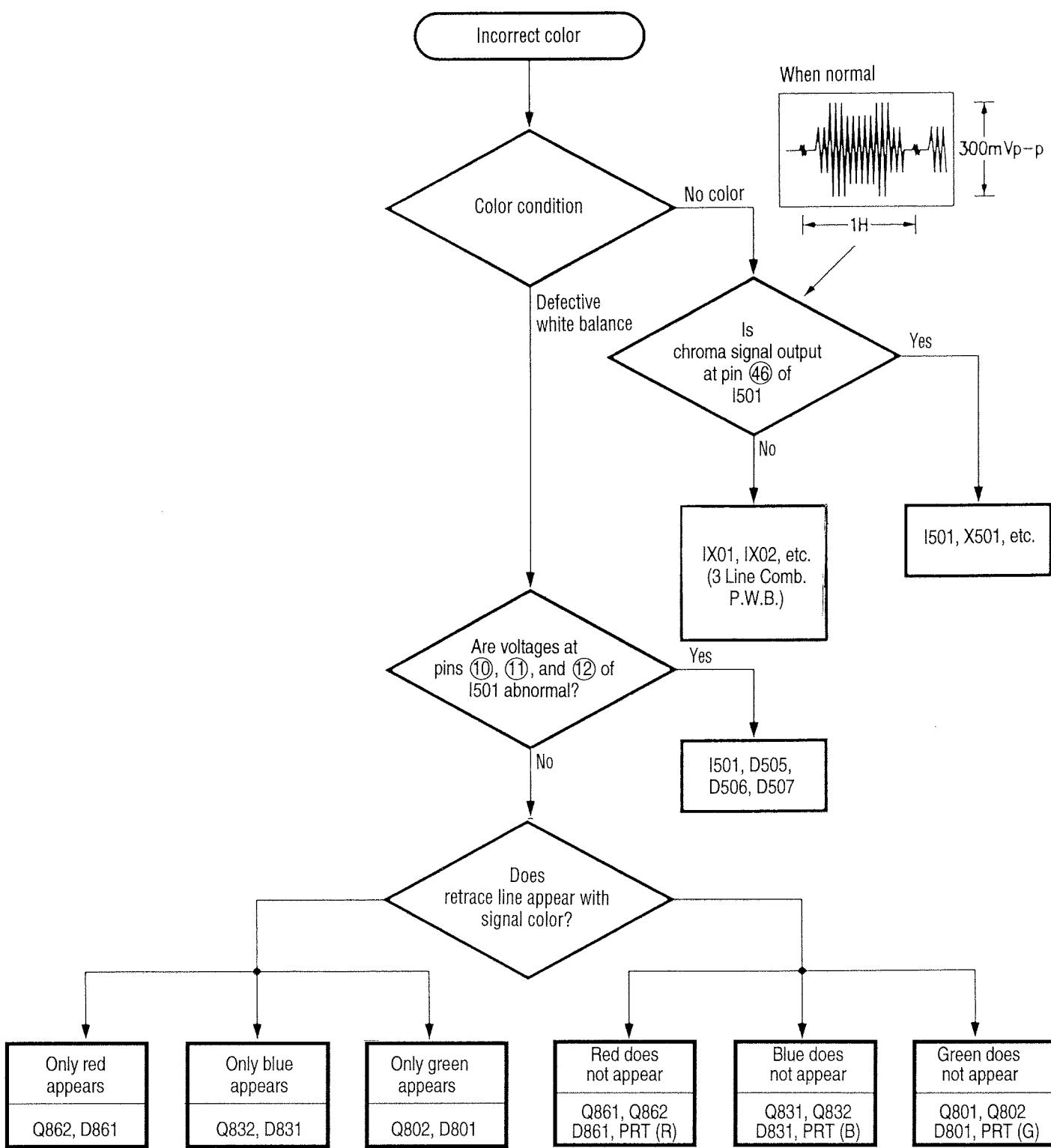
3. Reception impossible with snow noise

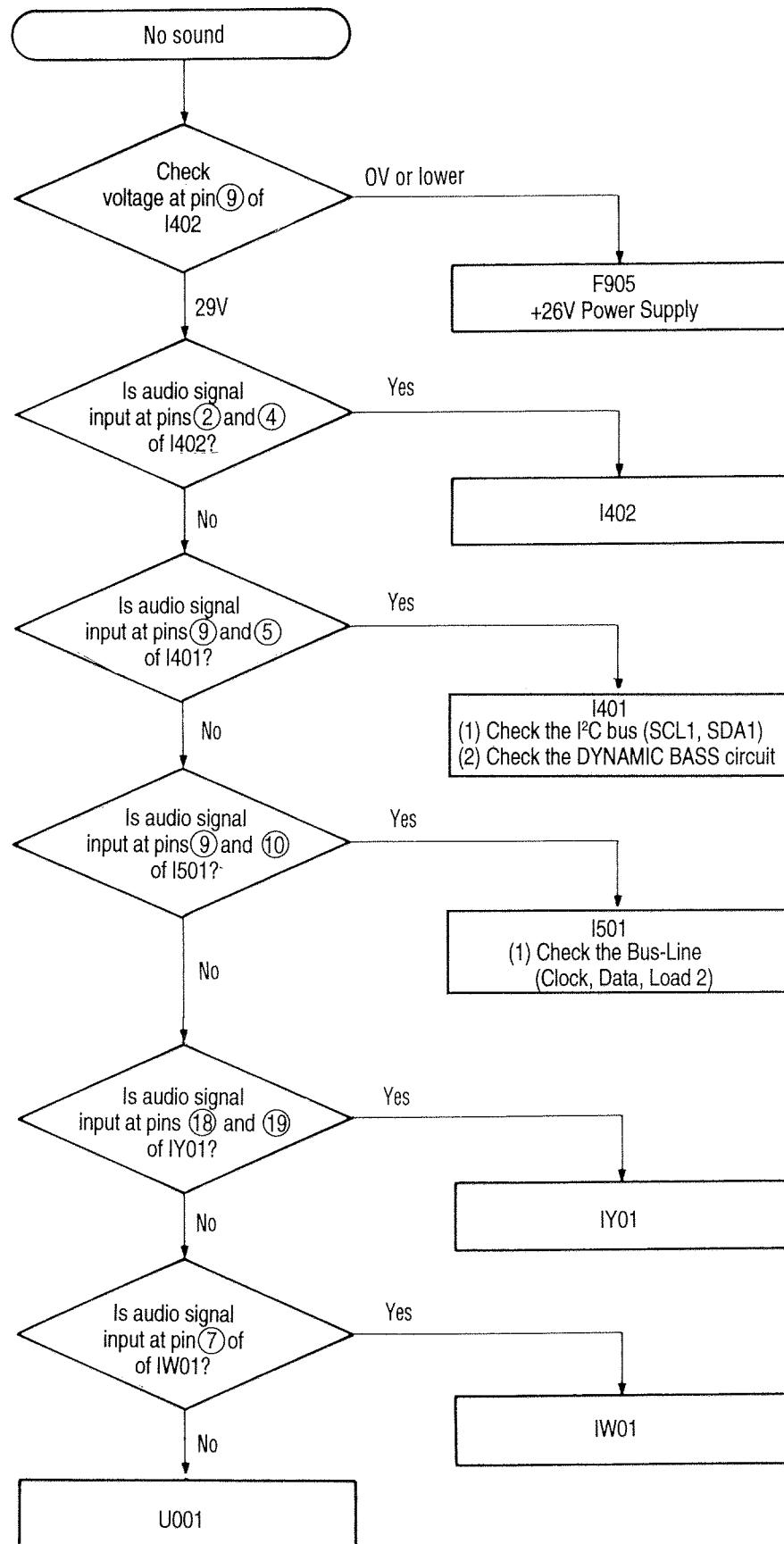


4. Defective synchronization



5. Incorrect color



6. No sound (when Surround OFF)

7. Convergence errors

If an error message or code appears while performing MAGIC FOCUS or Initialize (SHIFT, ANT in service mode) follow this confirmation and repair method.

1. Turn on power and receive any signal.
2. Press front panel service switch.
3. Press "SWAP", "ANT" on remote control.
4. Error code will be displayed in bottom right corner of screen. If there is no error, a green dot pattern will appear on screen.
5. Follow repair table for errors.

DCU REPAIR TABLE

Error	Error Display Code	Countermeasure	Application	
			Initialize	Magic Focus
1	VF Error	Replace DCU	X	X
2 *2	Connect 1	1. Darken outside light 2. Placing of sensor 3. Is pattern hitting sensor 4. Check connection and solder bridge of sensor 5. Replace sensor 6. Replace sensor R.W.B. 7. Censor Connector check 8. Replace DCU 9. Adjustment check (H/V size, centering) 10. Parameter data and port 80-87 check	X	--
3*2	A/D Level	10 items listed above and parameter and E. detect check	X	X
4	Over Flow	1. Check the placement of sensor 2. Adjustment check (H/V size, centering) 3. Conv. amp gain check *1 4. Pattern Data check	X	X
5	Convergence	4 of items listed above and 5. parameters and E. detect check and 6. parameter E. conver check	X	X
7	Operation	Same as Error Code 4	--	X
9	Connect 2	Same as Error Code 2	X	X
10	Noise	Input strong field strength signal. Check the wiring of connector between sensor and DCU.	X	X
11	SYNC	Input strong field strong signal. Input standard signal NTSC	X	X

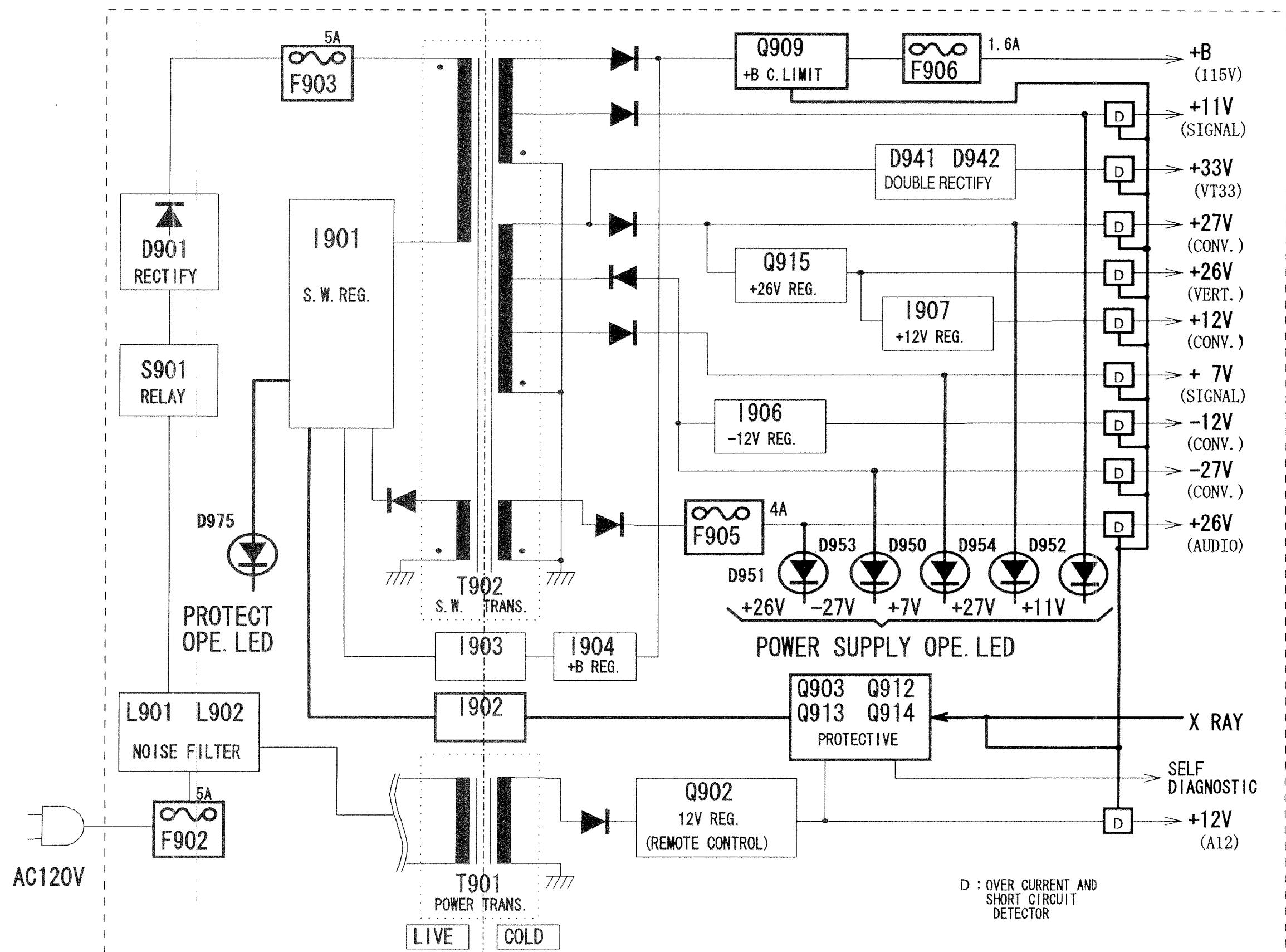
*1 --RK 15, 16, 20, 21, 25, 26, 30, 31, 35, 36, 41, 42 check these resistors.

*2 Sensor Position

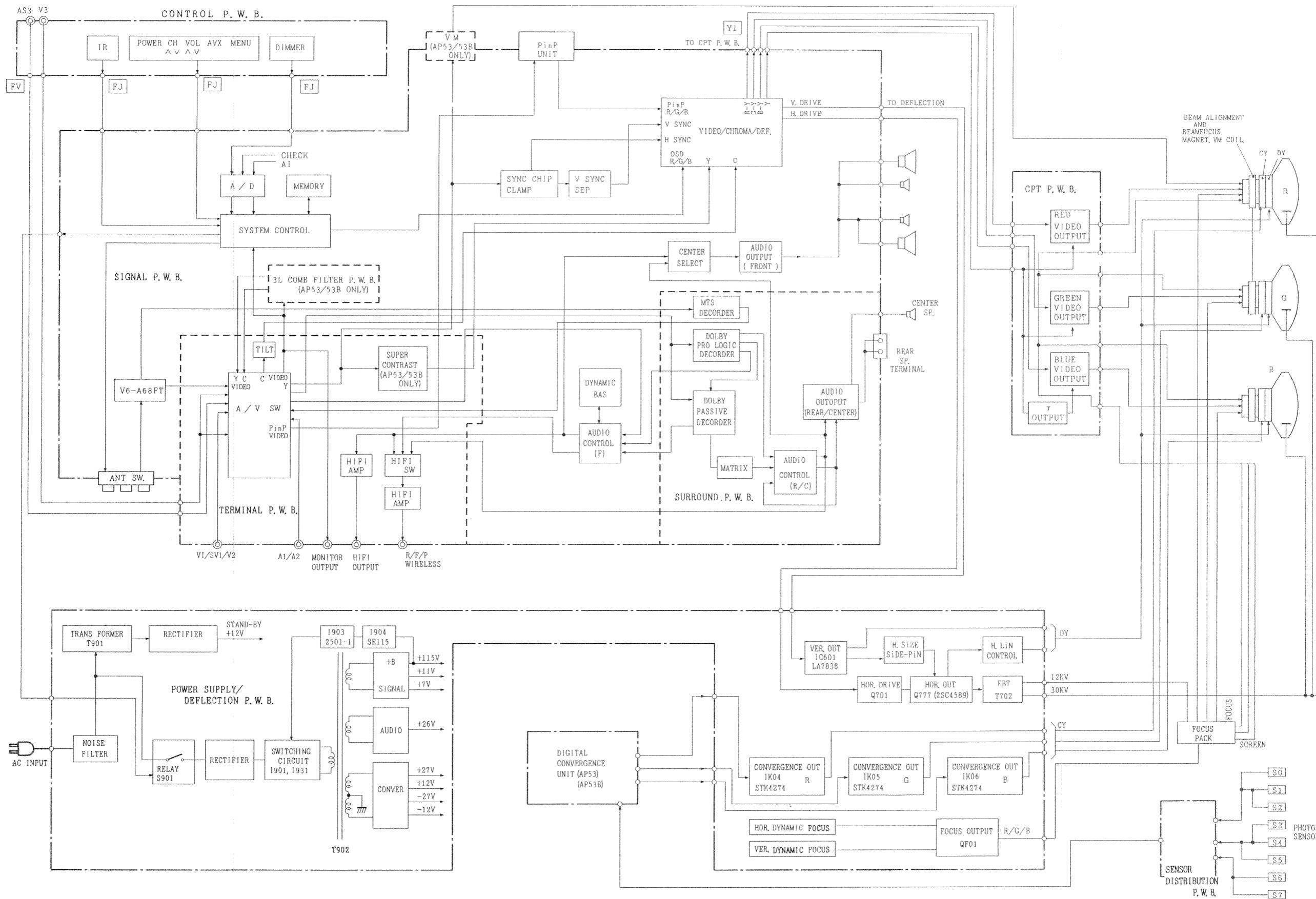
0	1	2
7		3
6	5	4

(View from front side)

PROTECTION CIRCUIT BLOCK DIAGRAM

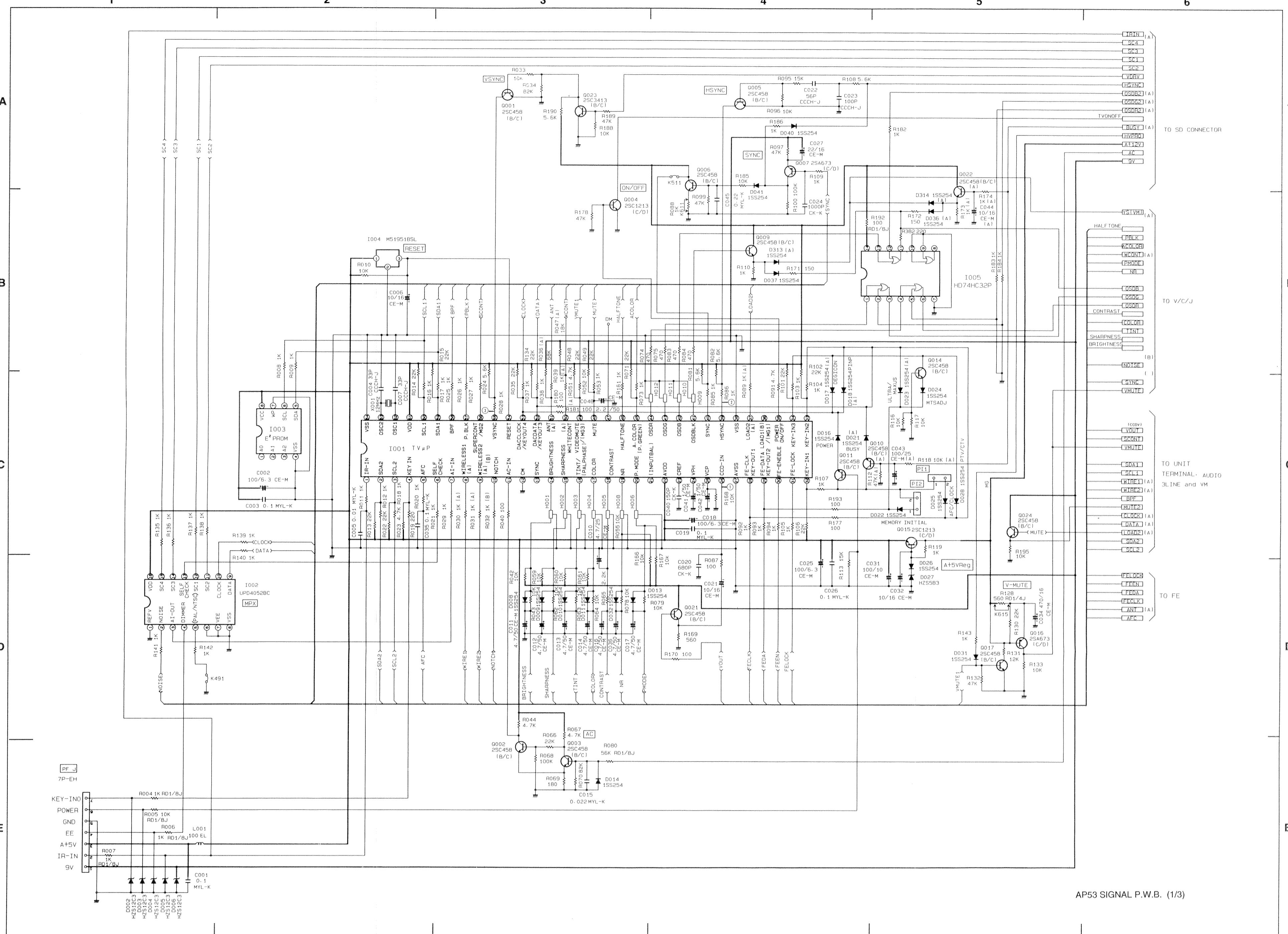


AP53 BLOCK DIAGRAM

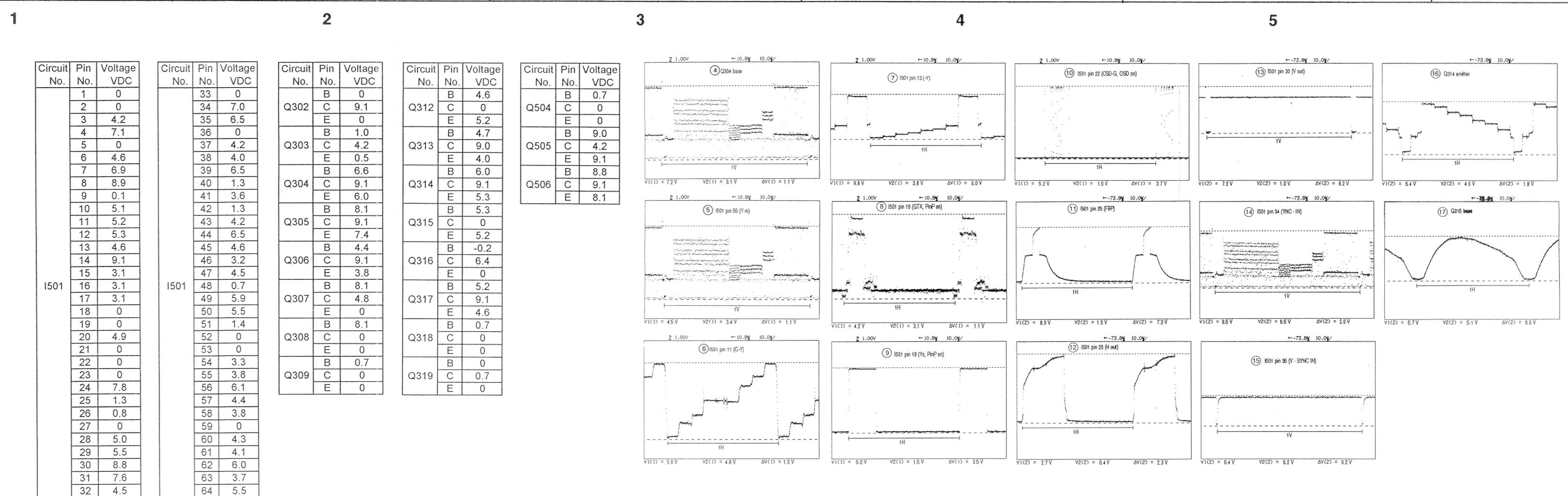
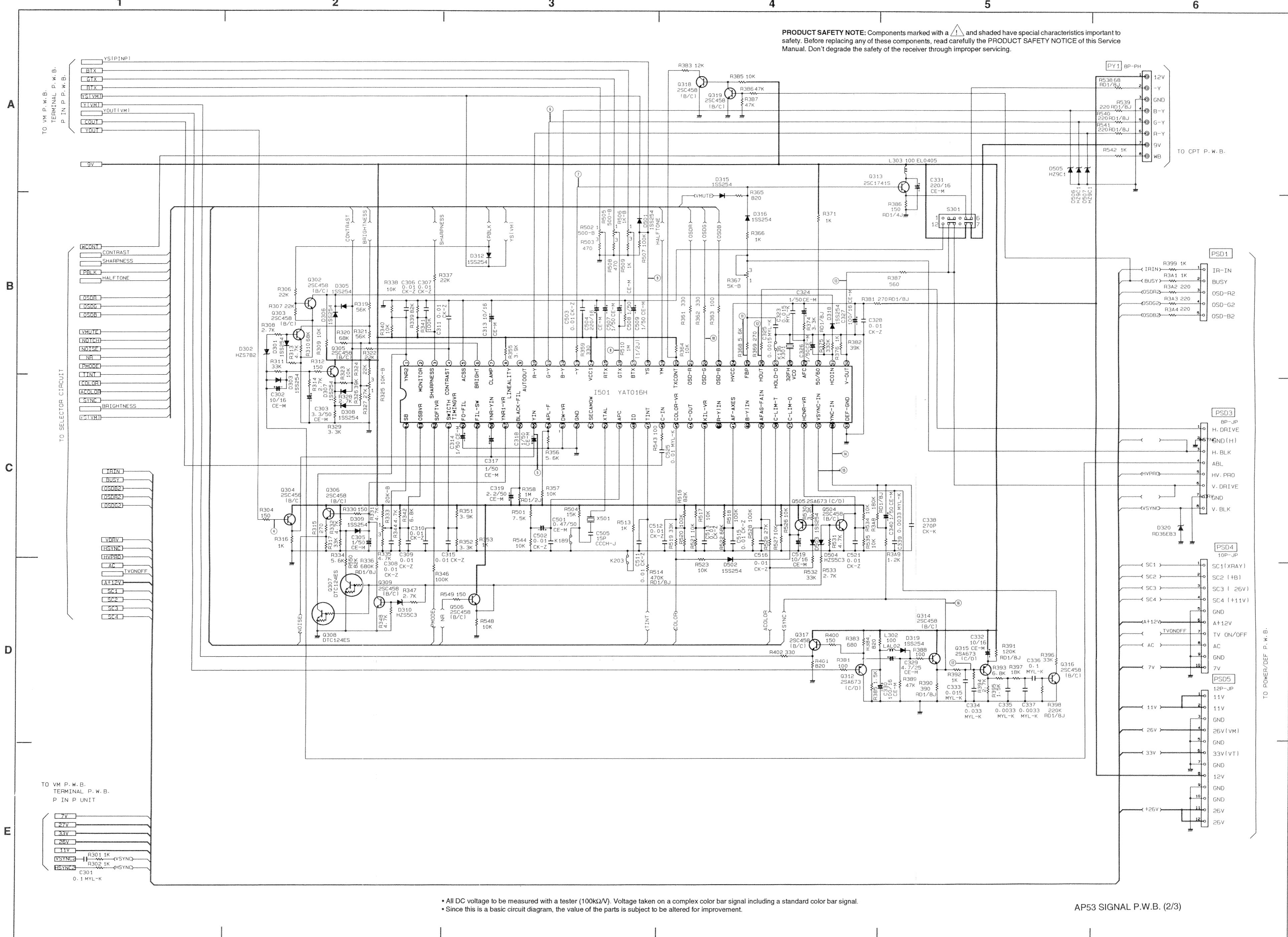


BASIC CIRCUIT DIAGRAM

PRODUCT SAFETY NOTE: Components marked with a and shaded have special characteristics important to safety. Before replacing any of these components, read carefully the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.

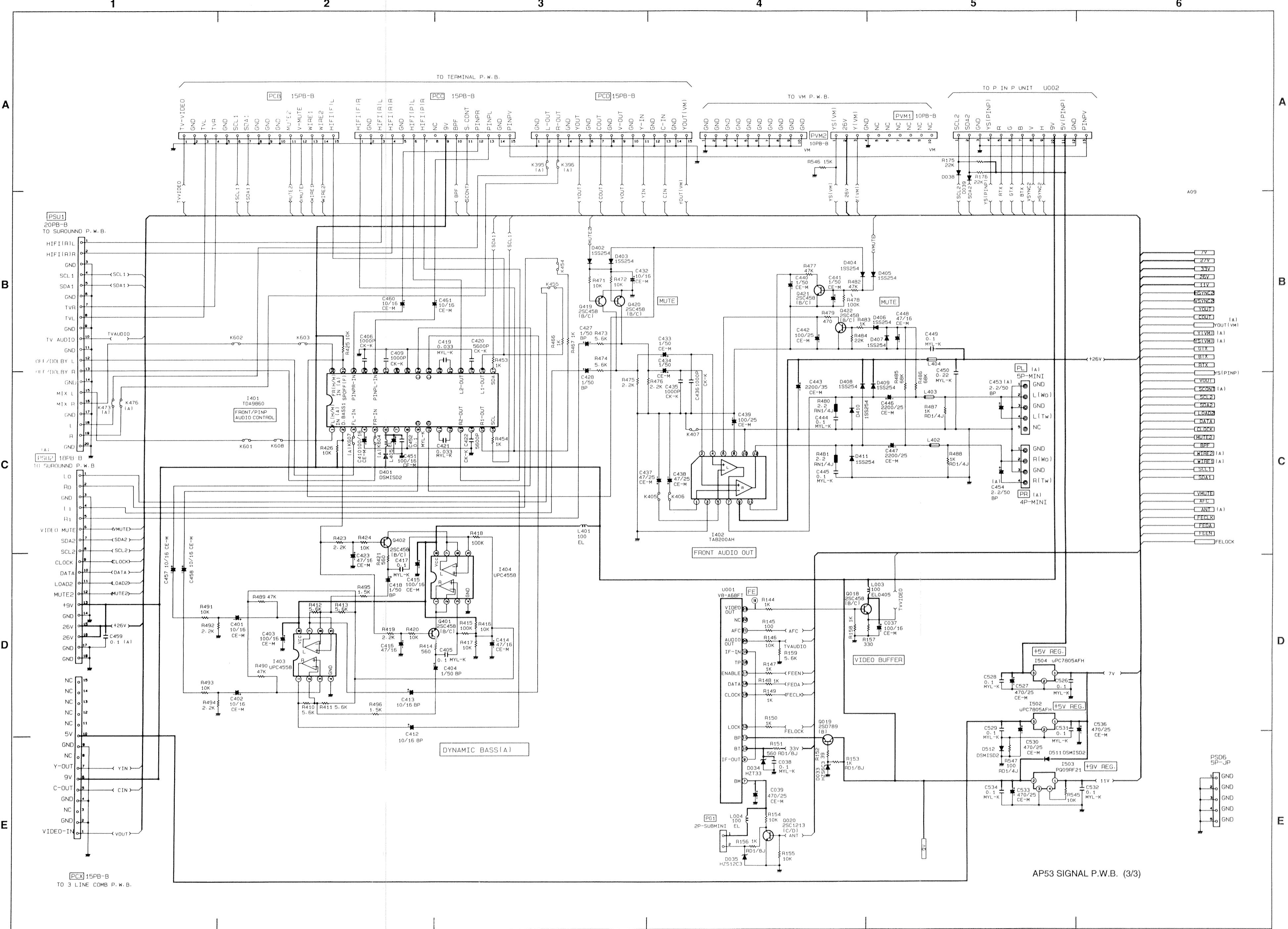


BASIC CIRCUIT DIAGRAM



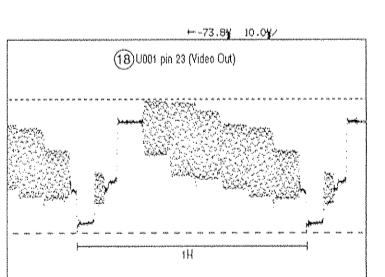
BASIC CIRCUIT DIAGRAM

PRODUCT SAFETY NOTE: Components marked with a and shaded have special characteristics important to safety. Before replacing any of these components, read carefully the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.



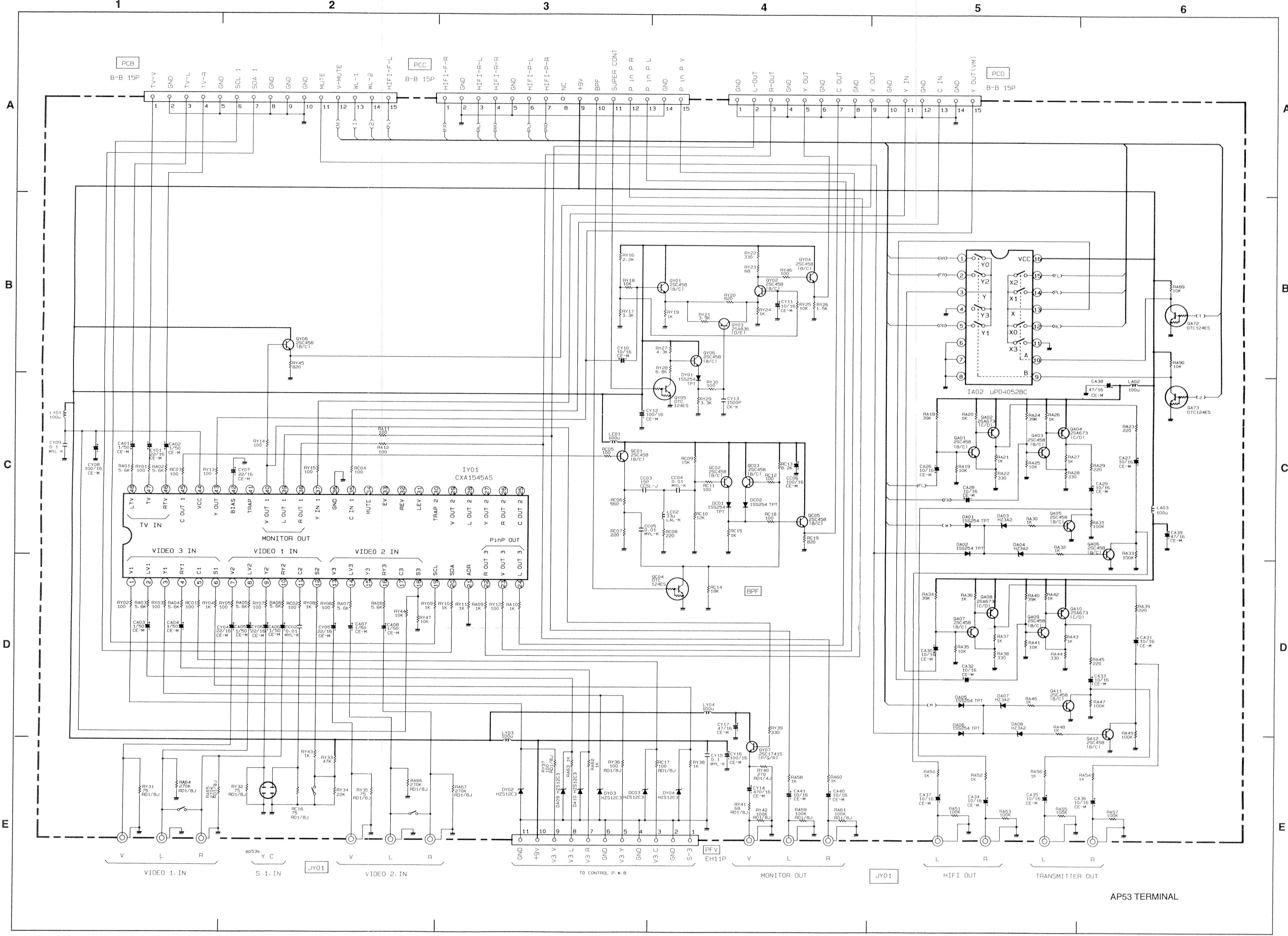
• All DC voltage to be measured with a tester (100kΩ/V). Voltage taken on a complex color bar signal including a standard color bar signal.
• Since this is a basic circuit diagram, the value of the parts is subject to be altered for improvement.

Circuit No.	Pin No.	Voltage VDC	Circuit No.	Pin No.	Voltage VDC	Circuit No.	Pin No.	Voltage VDC	Circuit No.	Pin No.	Voltage VDC
1	4.1	1.6	1	4.5	8.3	1	4.5	0.2	B	0.2	7.7
2	0.2		2	4.5	0.3	2	4.5	3.1	C	4.5	10.0
3	4.1		3	0		3	4.5	4.5	E	4.5	
4	8.2		4	0		4	0	0.2	B	0.2	
5	4.1		5	1.6		5	4.5	3.2	C	0	
6	8.3		6	9.1		6	4.5	4.5	E	0	
7	4.2		7	12.5		7	0	0.1	B	0	
8	0		8	5.0		8	12.7	0.1	C	0	
9	4.2		9	27.1		9	0	0.1	E	0	
10	4.2		10	0		10	12.7	0.1	B	0	
11	4.2		11	4.1		11	4.1	4.1	C	4.1	
12	4.2		12	12.3		12	12.3	4.2	E	0	
13	4.2		1402	1	4.1	1402	1	4.5	Q401	1	4.5
14	4.2		2	0.2	1.6	2	4.5	2	4.5	2	0.2
15	4.2		3	4.1	0	3	0	3	4.5	3	4.5
16	5.1		4	8.2		4	0	4	0	4	0
17	5.1		5	1.6		5	1.6	5	4.5	5	4.5
18	4.2		6	8.3		6	9.1	6	4.5	6	4.5
19	4.2		7	4.2		7	12.5	7	4.5	7	4.5
20	4.2		8	0		8	5.0	8	9.0	8	9.0
21	4.2		9	27.1		9	0				
22	4.2		10	0		10	12.7				
23	4.2		11	4.1		11	4.1				
24	4.2		12	12.3		12	12.3				
25	0		1403	1	4.5	1403	1	4.5	Q419	1	12.7
26	4.2		2	4.5	1.6	2	4.5	2	9.1	2	9.1
27	4.2		3	4.5	0	3	4.5	3	0	3	0
28	4.2		4	0		4	0	4	12.7	4	12.7
29	4.2		1404	1	4.5	1404	1	4.5	Q420	1	4.5
30	4.2		2	4.5	0	2	4.5	2	0	2	0
31	0.2		3	4.5		3	4.5	3	0	3	0
32	4.2		4	0		4	0	4	12.7	4	12.7



BASIC CIRCUIT DIAGRAM

PRODUCT SAFETY NOTE: Components marked with a and shaded have special characteristics important to safety. Before replacing any of these components, read carefully the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.

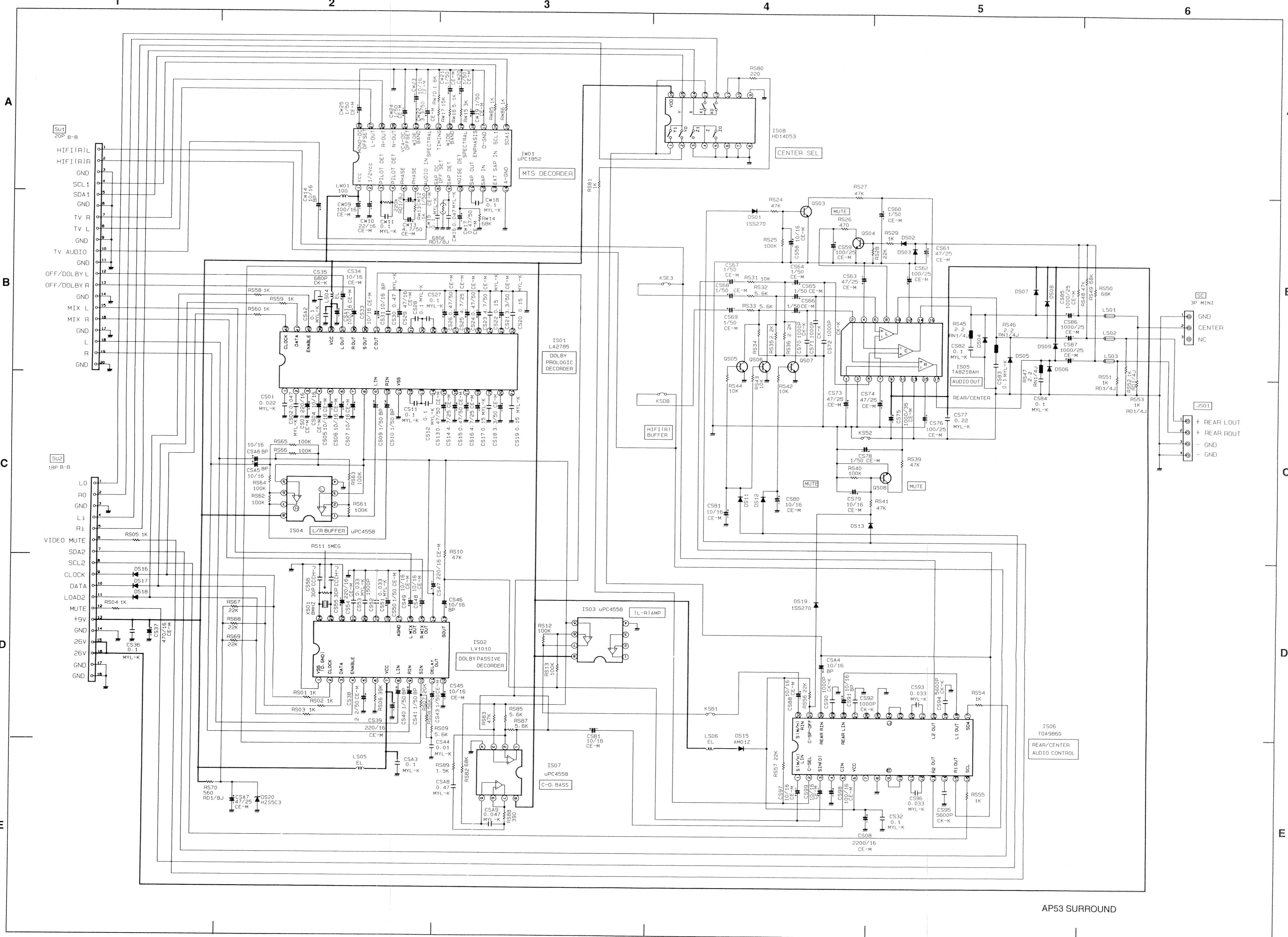


* All DC voltage to be measured with a tester (100kΩ/V). Voltage taken on a complex color bar signal including a standard color bar signal.
* Since this is a basic circuit diagram, the value of the parts is subject to be altered for improvement.

Circuit No.	Pin No.	Voltage VDC	Circuit No.	Pin No.	Voltage VDC	Circuit No.	Pin No.	Voltage VDC	Circuit No.	Pin No.	Voltage VDC	Circuit No.	Pin No.	Voltage VDC
IA02	1	4.2	IY01	1	4.7	QA01	B	1.8	QC01	B	4.6	QY01	B	5.1
	2	4.2		2	4.7		C	8.4		C	9.1		C	9.1
	3	4.2		3	4.7	QA02	B	4.8		E	3.9		E	4.4
	4	0		4	4.7	QA09	C	4.1	QC02	C	9.0		B	5.0
	5	4.2		5	4.7	QA03	B	1.8	QA09	E	9.0		E	4.4
	6	0		6	2.5	QA10	C	8.4	QC03	C	9.0		B	7.7
	7	0		7	4.7	QA11	E	9.0	QC04	C	4.4		E	4.4
	8	0		8	4.7	QA05	C	4.1	QA07	B	5.0		B	7.3
	9	9.0		9	4.7	QA12	C	0	QA09	C	4.0		C	9.1
	10	0		10	4.7	QA13	B	0	QA08	E	9.0		E	6.7
	11	0		11	4.7	QA14	C	0	QA01	C	9.0		B	0
	12	4.2		12	2.5	QA15	B	0	QA02	E	9.0		E	0
	13	4.2		13	4.7	QA16	C	0	QA03	C	9.0		B	9.0
	14	4.2		14	4.7	QA17	B	0	QA04	E	0		C	9.1
	15	4.2		15	4.7	QA18	C	0	QA05	C	0		E	8.3
	16	4.2		16	4.7	QA19	B	0	QA06	E	0		B	4.6
	17	4.7		17	4.7	QA20	C	0	QA07	C	0		C	9.0
	18	4.3		18	4.7	QA21	B	0	QA08	E	0		E	4.0
	19	5.1		19	4.7	QA22	C	0	QA09	C	0		B	4.6
	20	5.1		20	4.8	QA23	B	0	QA10	E	0		E	3.9
	21	0		21	0	QA24	C	0	QA11	C	0			
	22	4.8		22	4.8	QA25	B	0	QA12	E	0			
	23	4.6		23	4.6	QA26	C	0	QA13	C	0			
	24	4.8		24	4.7	QA27	B	0	QA14	E	0			
						QA28	C	0	QA15	C	0			
						QA29	B	0	QA16	E	0			
						QA30	C	0	QA17	C	0			
						QA31	B	0	QA18	E	0			
						QA32	C	0	QA19	C	0			
						QA33	B	0	QA20	E	0			
						QA34	C	0	QA21	C	0			
						QA35	B	0	QA22	E	0			
						QA36	C	0	QA23	C	0			
						QA37	B	0	QA24	E	0			
						QA38	C	0	QA25	C	0			
						QA39	B	0	QA26	E	0			
						QA40	C	0	QA27	C	0			
						QA41	B	0	QA28	E	0			
						QA42	C	0	QA29	C	0			
						QA43	B	0	QA30	E	0			
						QA44	C	0	QA31	C	0			
						QA45	B	0	QA32	E	0			
						QA46	C	0	QA33	C	0			
						QA47	B	0	QA34	E	0			
						QA48	C	0	QA35	C	0			
						QA49	B	0	QA36	E	0			
						QA50	C	0	QA37	C	0			
						QA51	B	0	QA38	E	0			
						QA52	C	0	QA39	C	0			
						QA53	B	0	QA40	E	0			
						QA54	C	0	QA41	C	0			
						QA55	B	0	QA42	E	0			
						QA56	C	0	QA43	C	0			
						QA57	B	0	QA44	E	0			
						QA58	C	0	QA45	C	0			
						QA59	B	0	QA46	E	0			
						QA60	C	0	QA47	C	0			
						QA61	B	0	QA48	E	0			
						QA62	C	0	QA49	C	0			
						QA63	B	0	QA50	E	0			
						QA64	C	0	QA51	C	0			
						QA65	B	0	QA52	E	0			
						QA66	C	0	QA53	C	0			
						QA67	B	0	QA54	E	0			
						QA68	C	0	QA55	C	0			
						QA69	B	0	QA56	E	0			
						QA70	C	0	QA57	C	0			
						QA71	B	0	QA58	E	0			
						QA72	C	0	QA59	C	0			
						QA73	B	0	QA60	E	0			
						QA74	C	0	QA61	C	0			
						QA75	B	0	QA62	E	0			
						QA76	C	0	QA63	C	0			
						QA77	B	0	QA64	E	0			
						QA78	C	0	QA65	C	0			
						QA79	B	0	QA66	E	0			
						QA80	C	0	QA67	C	0			
						QA81	B	0	QA68	E	0			
						QA82	C	0	QA69	C	0			
						QA83	B	0	QA70	E	0			
						QA84	C	0	QA71	C	0			
						QA85	B	0	QA72	E	0			
						QA86								

BASIC CIRCUIT DIAGRAM

PRODUCT SAFETY NOTE: Components marked with a and shaded have special characteristics important to safety. Before replacing any of these components, read carefully the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.

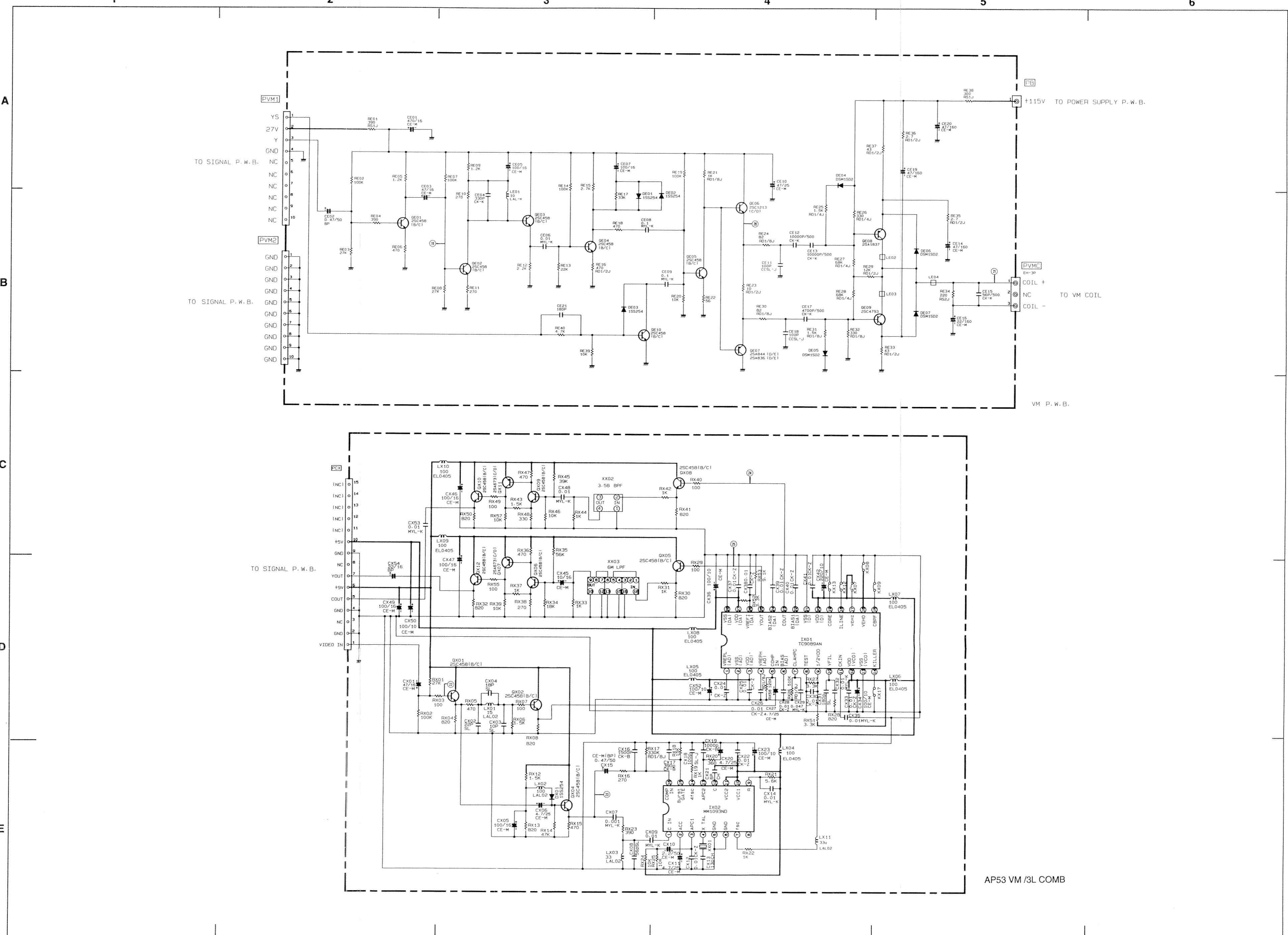


AP53 SURROUND

Circuit No.	Pin No.	Voltage VDC
IS01	1	4.6
	2	4.6
	3	4.5
	4	4.5
	5	4.5
	6	4.5
	7	4.5
	8	4.5
	9	4.5
	10	4.5
	11	0
	12	4.5
	13	4.5
	14	4.5
	15	4.5
	16	5.3
	17	4.5
	18	5.3
	19	5.0
	20	5.0
	21	5.0
IS01	22	4.3
	23	4.3
	24	4.3
	25	5.3
	26	4.5
	27	5.3
	28	4.5
	29	4.5
	30	4.5
	31	4.5
	32	4.5
	33	4.5
	34	4.5
	35	4.5
	36	4.5
	37	4.5
	38	9.0
	39	0.1
	40	5.2
	41	5.2
	42	5.2
IS02	1	0
	2	5.1
	3	5.1
	4	5.2
	5	2.2
	6	0.7
	7	9.0
	8	4.5
	9	4.5
	10	4.5
	11	4.5
	12	4.5
	13	4.5
	14	4.5
	15	4.5
	16	4.5
	17	0
	18	4.5
	19	4.5
	20	4.5
	21	4.5
IS03	1	8.5
	2	0.8
	3	0.8
	4	0
	5	4.5
	6	4.5
	7	4.5
	8	9.0
	9	27.1
	10	13.2
	11	2.1
	12	2.8
	13	0
	14	13.3
	15	5.1
	16	4.3
	17	12.9
IS04	1	4.5
	2	4.5
	3	4.5
	4	0
	5	4.5
	6	4.5
	7	4.5
	8	9.0
IS05	1	1.9
	2	2.1
	3	0
	4	1.9
	5	2.1
	6	2.1
	7	1.9
	8	9.2
	9	27.1
	10	13.2
	11	2.1
	12	2.8
	13	0
	14	13.3
	15	5.1
	16	4.3
	17	12.9
IS06	1	4.1
	2	0.1
	3	4.1
	4	8.2
	5	4.1
	6	8.3
	7	4.2
	8	0
	9	4.2
	10	4.2
	11	4.2
	12	4.2
	13	4.2
	14	4.2
	15	4.2
	16	5.1
	17	5.1
	18	4.2
	19	4.2
	20	4.2
IS07	1	4.6
	2	4.6
	3	4.5
	4	0
	5	4.5
	6	4.5
	7	4.5
	8	9.0
	9	5.6
	10	0.1
	11	3.4
	12	4.5
	13	4.5
	14	0
	15	5.1
	16	5.1
	17	0
	18	4.7
	19	4.6
	20	4.7
IW01	1	4.2
	2	4.2
	3	0
	4	0
	5	0
	6	0
	7	0
	8	0
	9	0
	10	0.1
	11	0.1
	12	4.2
	13	4.2
	14	0
	15	5.1
	16	5.1
	17	0
	18	4.7
	19	4.6
	20	4.7
IS08	1	9.0
	2	4.5
	3	4.5
	4	4.6
	5	4.6
	6	4.6
	7	4.5
	8	4.5
	9	5.6
	10	0.1
	11	3.4
	12	4.5
	13	4.5
	14	0
	15	5.1
	16	5.1
	17	0
	18	4.7
	19	4.6
	20	4.7
QS03	1	0
	2	4.5
	3	4.5
	4	4.6
	5	4.6
	6	4.6
	7	4.5
	8	0
	9	0
	10	0.1
	11	0.1
	12	4.2
	13	4.2
	14	0
	15	5.1
	16	5.1
	17	0
	18	4.7
	19	4.6
	20	4.7
QS04	1	9.0
	2	4.5
	3	4.5
	4	4.6
	5	4.6
	6	4.6
	7	4.5
	8	0
	9	0
	10	0.1
	11	0.1
	12	4.2
	13	4.2
	14	0
	15	5.1
	16	5.1
	17	0
	18	4.7
	19	4.6
	20	4.7
QS05	1	0
	2	0.2
	3	0
	4	0
	5	0
	6	0
	7	0
	8	0
	9	0
	10	0.1
	11	0.1
	12	4.2
	13	4.2
	14	0
	15	5.1
	16	5.1
	17	0
	18	4.7
	19	4.6
	20	4.7
QS06	1	0
	2	0
	3	0
	4	0
	5	0
	6	0
	7	0
	8	0
	9	0
	10	0.1
	11	0.1
	12	4.2
	13	4.2
	14	0
	15	5.1
	16	5.1
	17	0
	18	4.7
	19	4.6
	20	4.7
QS07	1	0
	2	0
	3	0
	4	0
	5	0
	6	0
	7	0
	8	0
	9	0
	10	0.1
	11	0.1
	12	4.2
	13	4.2
	14	0
	15	5.1
	16	5.1
	17	0
	18	4.7
	19	4.6
	20	4.7
QS08	1	0.6
	2	0
	3	0
	4	0
	5	0
	6	0
	7	0
	8	0
	9	0
	10	0.1
	11	0.1
	12	4.2
	13	4.2
	14	0
	15	5.1
	16	5.1
	17	0
	18	4.7
	19	4.6
	20	4.7

BASIC CIRCUIT DIAGRAM

PRODUCT SAFETY NOTE: Components marked with a and shaded have special characteristics important to safety. Before replacing any of these components, read carefully the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.

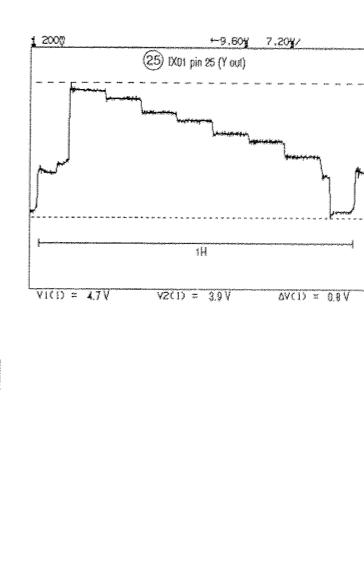
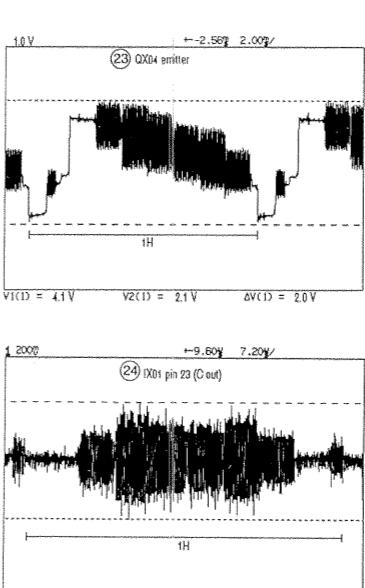
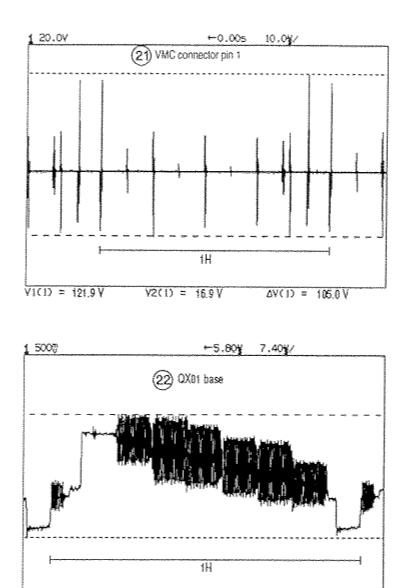
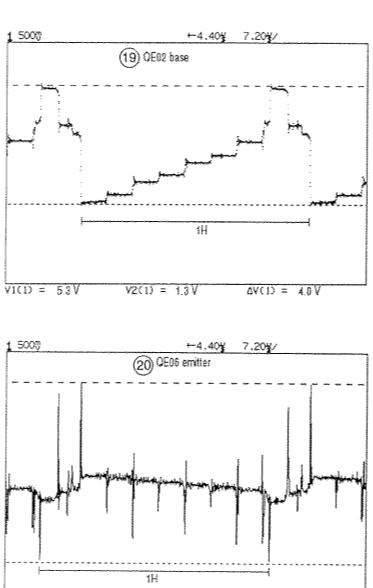


- All DC voltage to be measured with a tester (100kΩ/V). Voltage taken on a complex color bar signal including a standard color bar signal.
- Since this is a basic circuit diagram, the value of the parts is subject to be altered for improvement.

Circuit No.	Pin No.	Voltage VDC
1	1.6	
2	0	
3	5.2	
4	3.6	
5	2.3	
6	1.4	
7	3.3	
8	0	
9	2.6	
10	2.1	
11	2.4	
12	5.2	
13	0	
14	0	
15	0	
16	0	
17	5.2	
18	0	
19	0	
20	5.2	
21	0	
22	3.6	
23	4.5	
24	1.9	
25	4.3	
26	3.8	
27	5.2	
28	0	

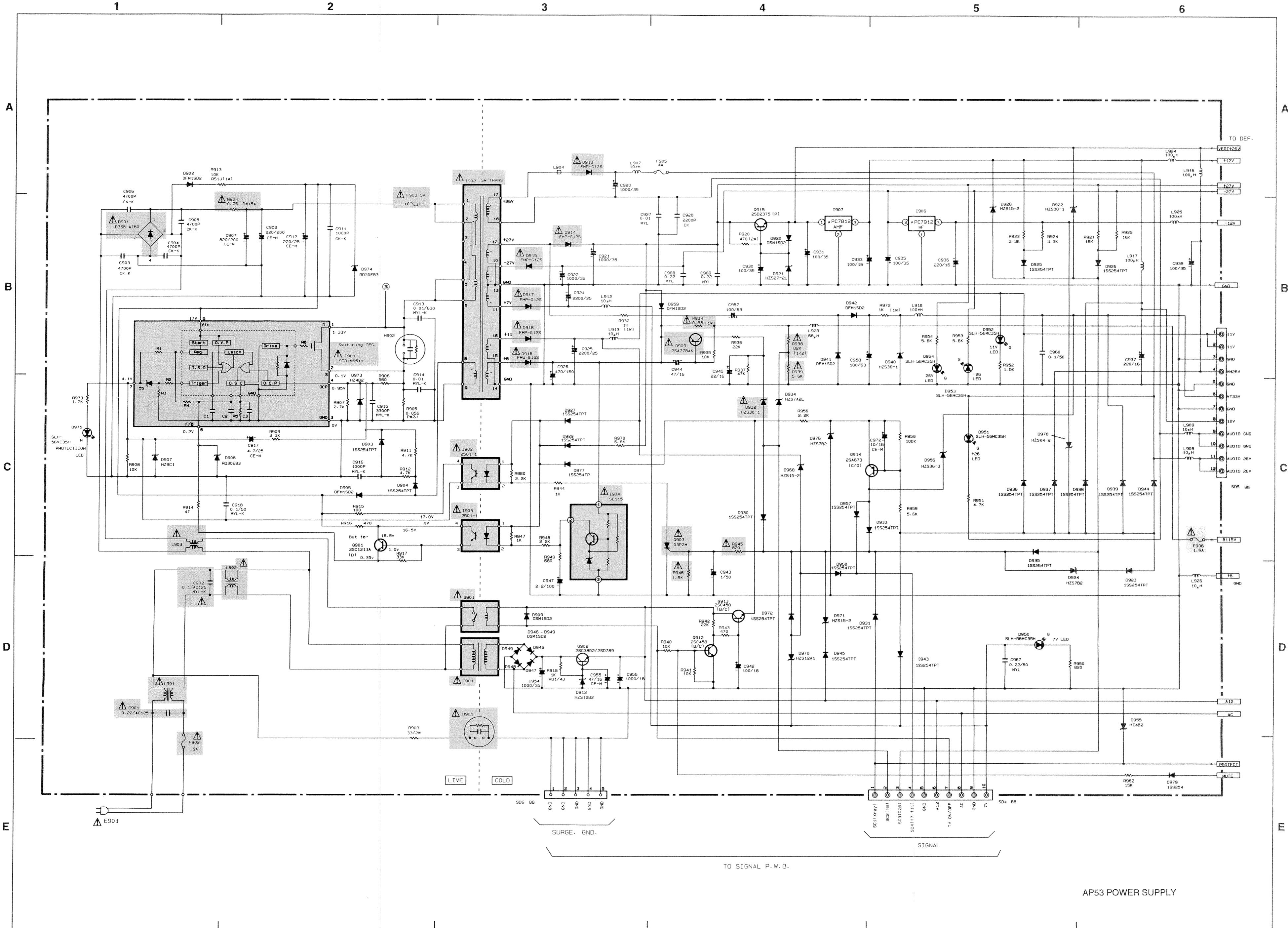
Circuit No.	Pin No.	Voltage VDC
QX01	1	3.7
QX01	2	0.8
QX01	3	2.6
QX01	4	3.5
QX02	5	0
QX02	6	0
QX02	7	2.5
QX02	8	0
QX02	9	3.6
QX02	10	5.1
QX02	11	5.1
QX02	12	3.5
QX02	13	2.1
QX02	14	3.3
QX02	15	0.8
QX02	16	2.8

Circuit No.	Pin No.	Voltage VDC
QX08	1	3.7
QX08	2	0.8
QX08	3	2.6
QX08	4	3.5
QX09	5	0
QX09	6	0
QX09	7	2.5
QX09	8	0
QX09	9	3.6
QX09	10	5.1
QX09	11	5.1
QX09	12	3.5
QX09	13	2.1
QX09	14	3.3
QX09	15	0.8
QX09	16	2.8



BASIC CIRCUIT DIAGRAM

PRODUCT SAFETY NOTE: Components marked with a and shaded have special characteristics important to safety. Before replacing any of these components, read carefully the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.

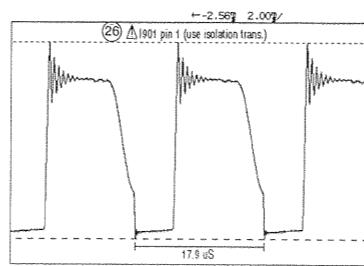


- All DC voltage to be measured with a tester ($100\text{k}\Omega/\text{V}$). Voltage taken on a complex color bar signal including a standard color bar signal.
- Since this is a basic circuit diagram, the value of the parts is subject to be altered for improvement.

Circuit No.	Pin No.	Voltage VDC
I901	1	1.33
	2	0.1
	3	0
	4	0.95
	5	17.0
	6	0.2

Circuit No.	Pin No.	Voltage VDC
1904	1	115.1
	2	17.0
	3	0

cuit No.	Pin No.	Voltage VDC
001	B	1.0
	C	16.5
	E	0.25
002	B	12.9
	C	18.1
	E	12.4

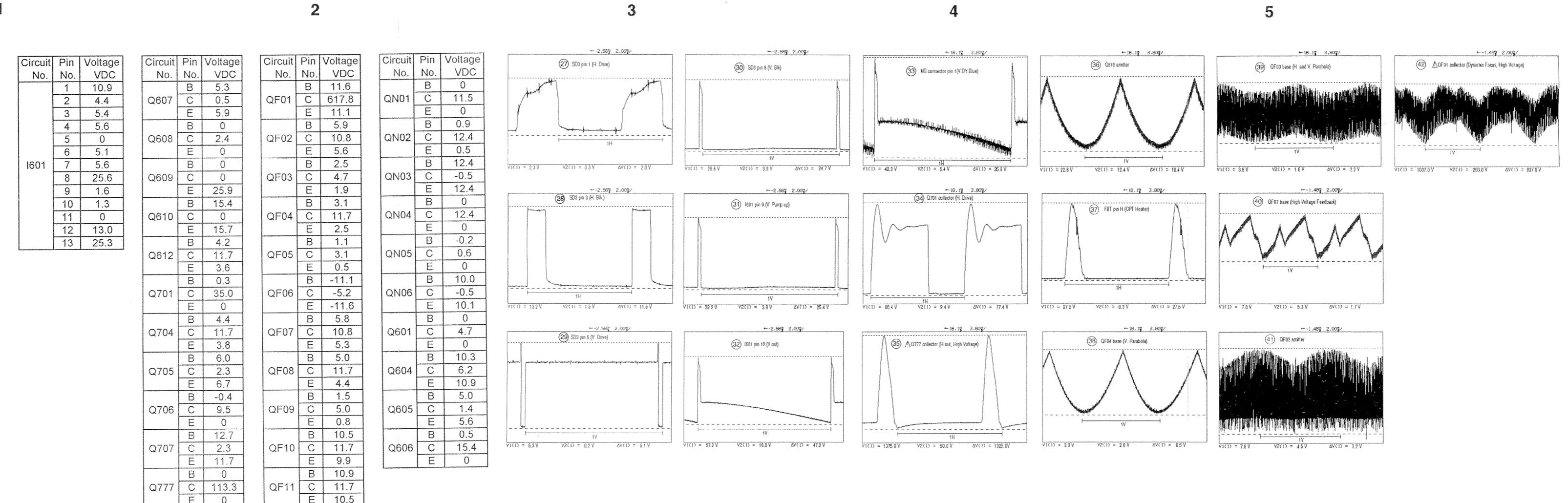
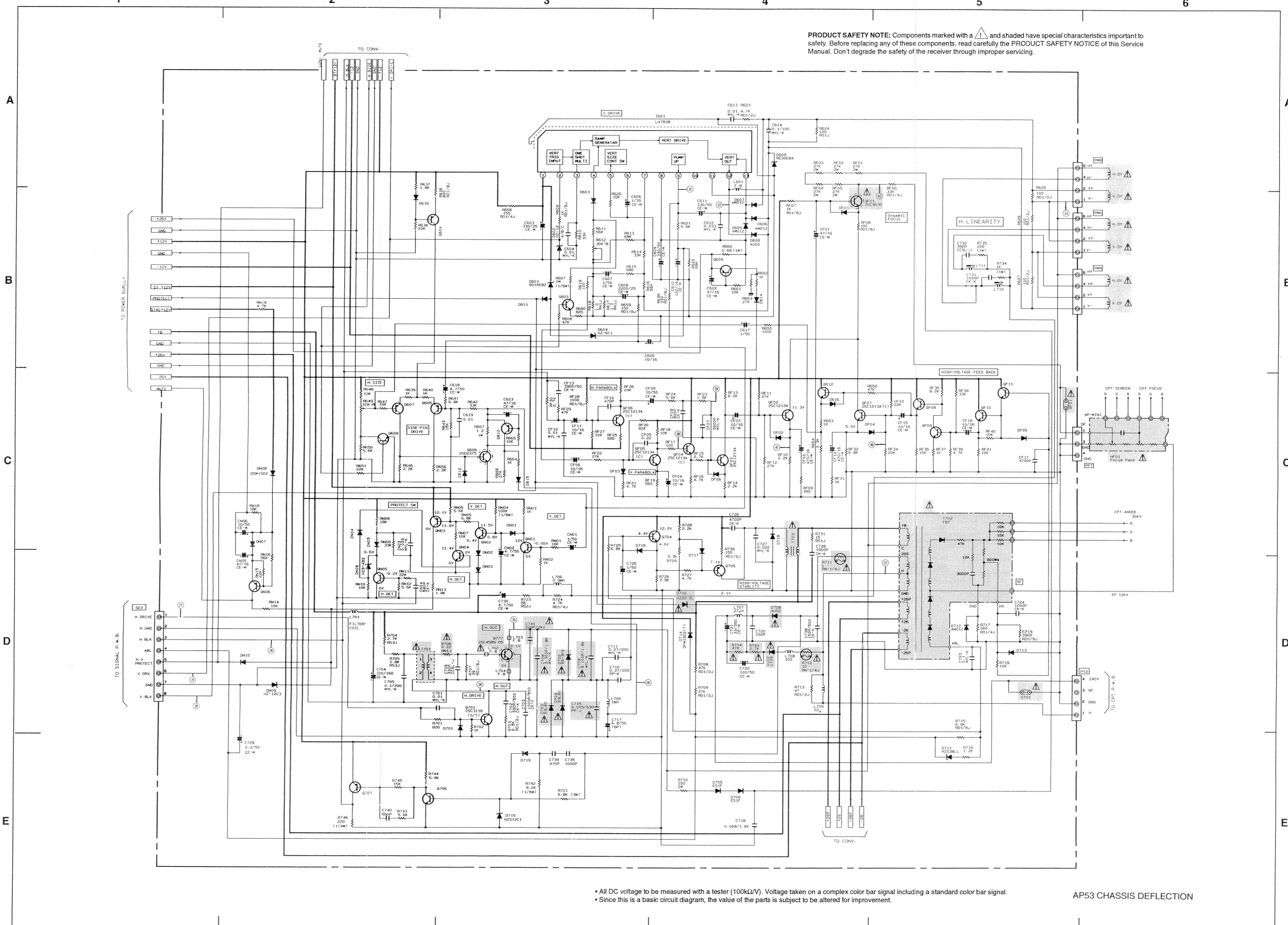


Circuit No.	Pin No.	Voltage VDC
I902	1	20.0
	2	20.0
	3	17.0
	4	?

	3	-12.2
--	---	-------

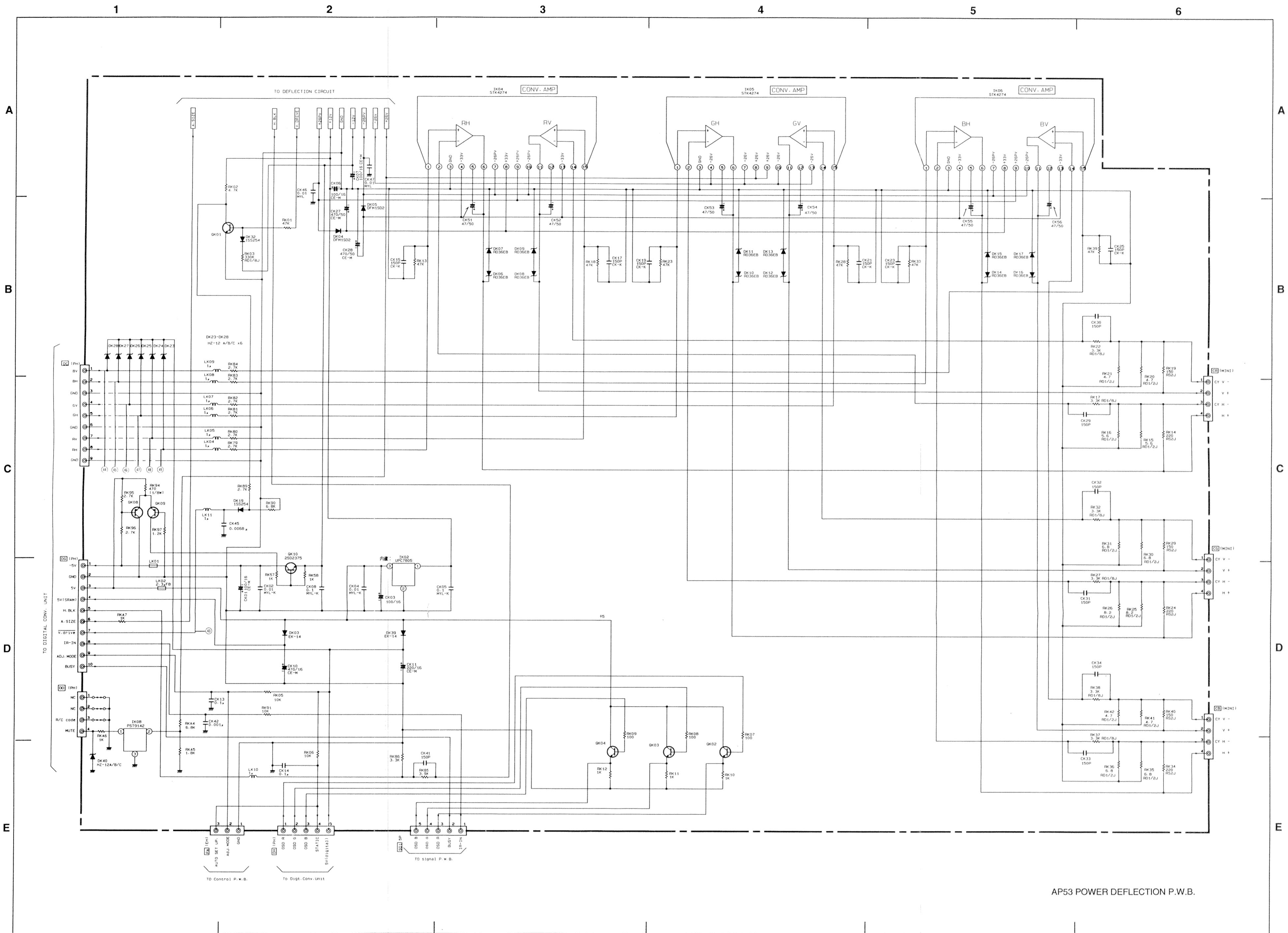
	B	65.0
09	C	0.1
	E	115.1
	B	0.1
12	C	12.2
	E	0
	D	0.1

BASIC CIRCUIT DIAGRAM



BASIC CIRCUIT DIAGRAM

PRODUCT SAFETY NOTE: Components marked with a and shaded have special characteristics important to safety. Before replacing any of these components, read carefully the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.



AP53 POWER DEFLECTION P.W.B.

1 2 3 4 5 6

* All DC voltage to be measured with a tester (100kΩ/V). Voltage taken on a complex color bar signal including a standard color bar signal.
• Since this is a basic circuit diagram, the value of the parts is subject to be altered for improvement.

Circuit No.	Pin No.	Voltage VDC
IK02	1	-11.6
	2	-5.3
	3	-12.1

Circuit No.	Pin No.	Voltage VDC
	1	0.1
	2	0.1
	3	0
	4	-33.0
	5	-22.3
	6	0.1
	7	-26.7
	8	33.0
	9	27.0
	10	-26.7
	11	0
	12	-22.4
	13	-33.0
	14	0
	15	0

Circuit No.	Pin No.	Voltage VDC
IK04	1	0.1
	2	0.1
	3	0
	4	-33.0
	5	-22.3
	6	0.1
	7	-26.7
	8	33.0
	9	27.0
	10	-26.7
	11	0
	12	-22.4
	13	-33.0
	14	0
	15	0

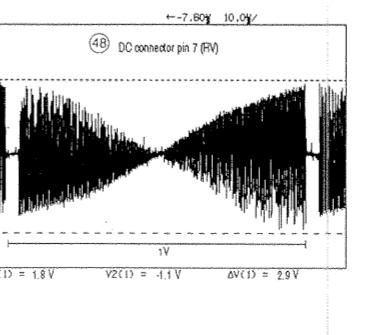
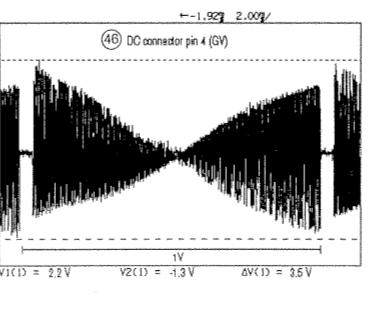
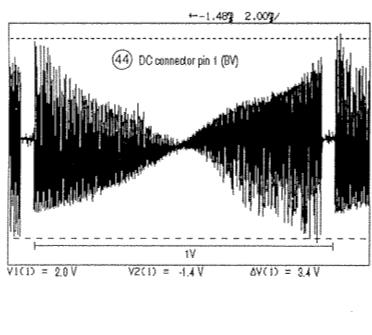
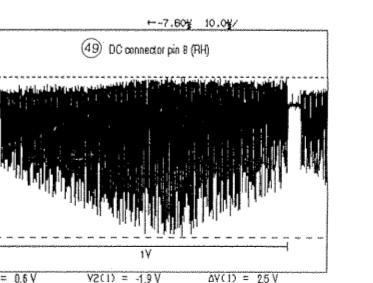
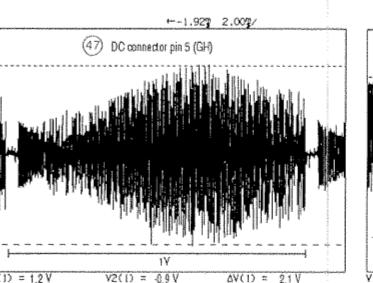
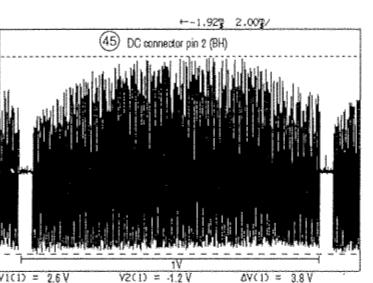
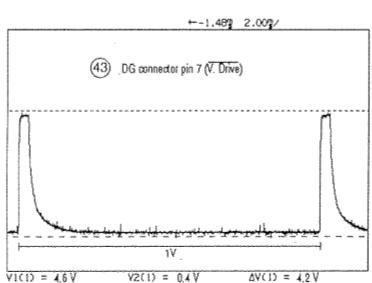
Circuit No.	Pin No.	Voltage VDC
IK08	1	4.7
	2	5.7
	3	0

Circuit No.	Pin No.	Voltage VDC
IK05	1	0.1
	2	0.1
	3	0
	4	-26.8
	5	-18.2
	6	0.1
	7	-26.8
	8	27.0
	9	27.0
	10	-26.8
	11	0
	12	-18.3
	13	-26.8
	14	0
	15	-0.1

Circuit No.	Pin No.	Voltage VDC
IK06	1	-0.4
	2	5.3
	3	0
	4	-33.0
	5	-22.3
	6	0.1
	7	-26.8
	8	27.0
	9	27.0
	10	-26.8
	11	0
	12	-22.4
	13	-33.0
	14	0
	15	-0.1

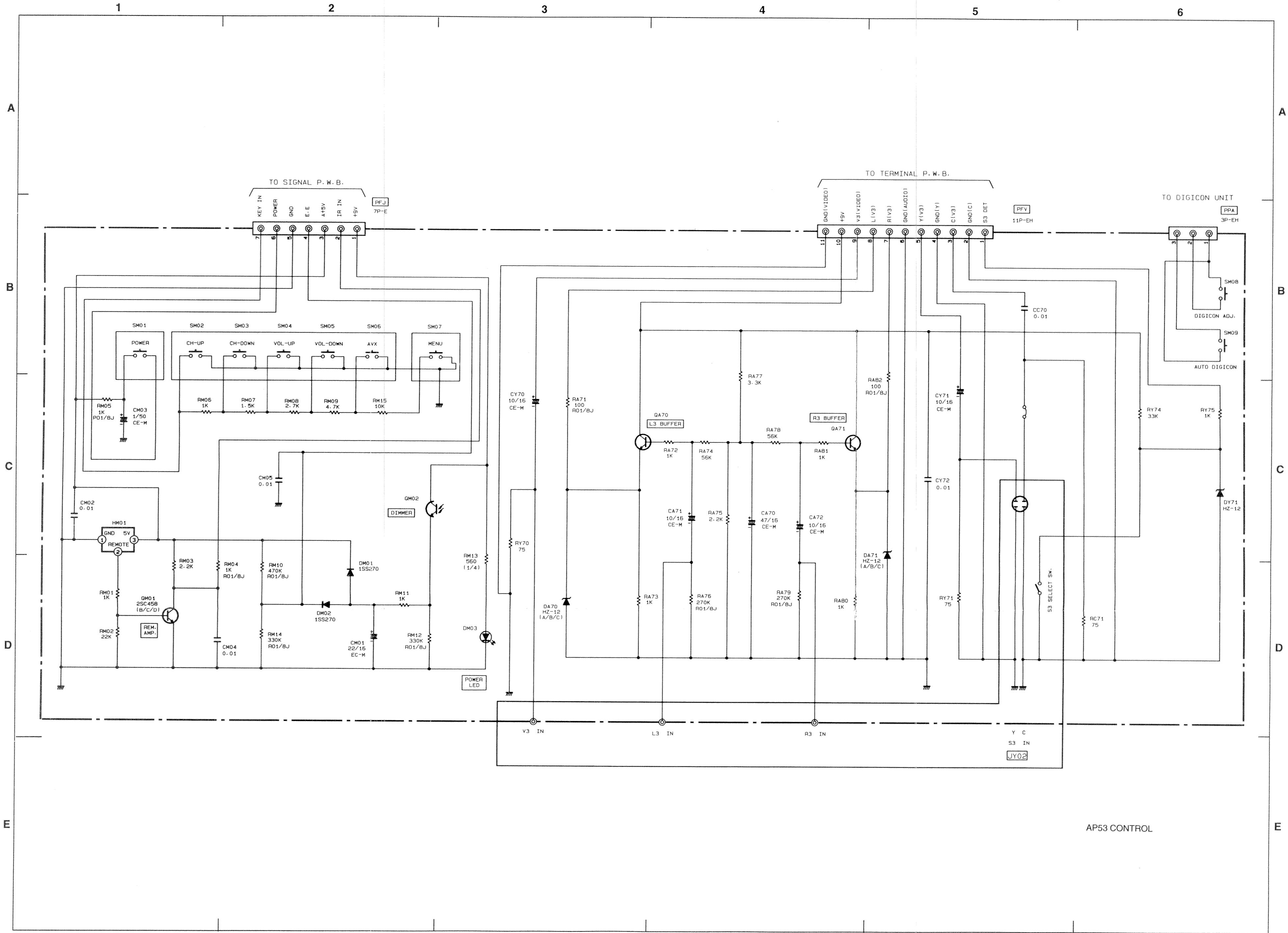
Circuit No.	Pin No.	Voltage VDC
IK08	1	4.7
	2	5.7
	3	0

Circuit No.	Pin No.	Voltage VDC
IK10	1	4.7
	2	5.7
	3	0



BASIC CIRCUIT DIAGRAM

PRODUCT SAFETY NOTE: Components marked with a and shaded have special characteristics important to safety. Before replacing any of these components, read carefully the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.

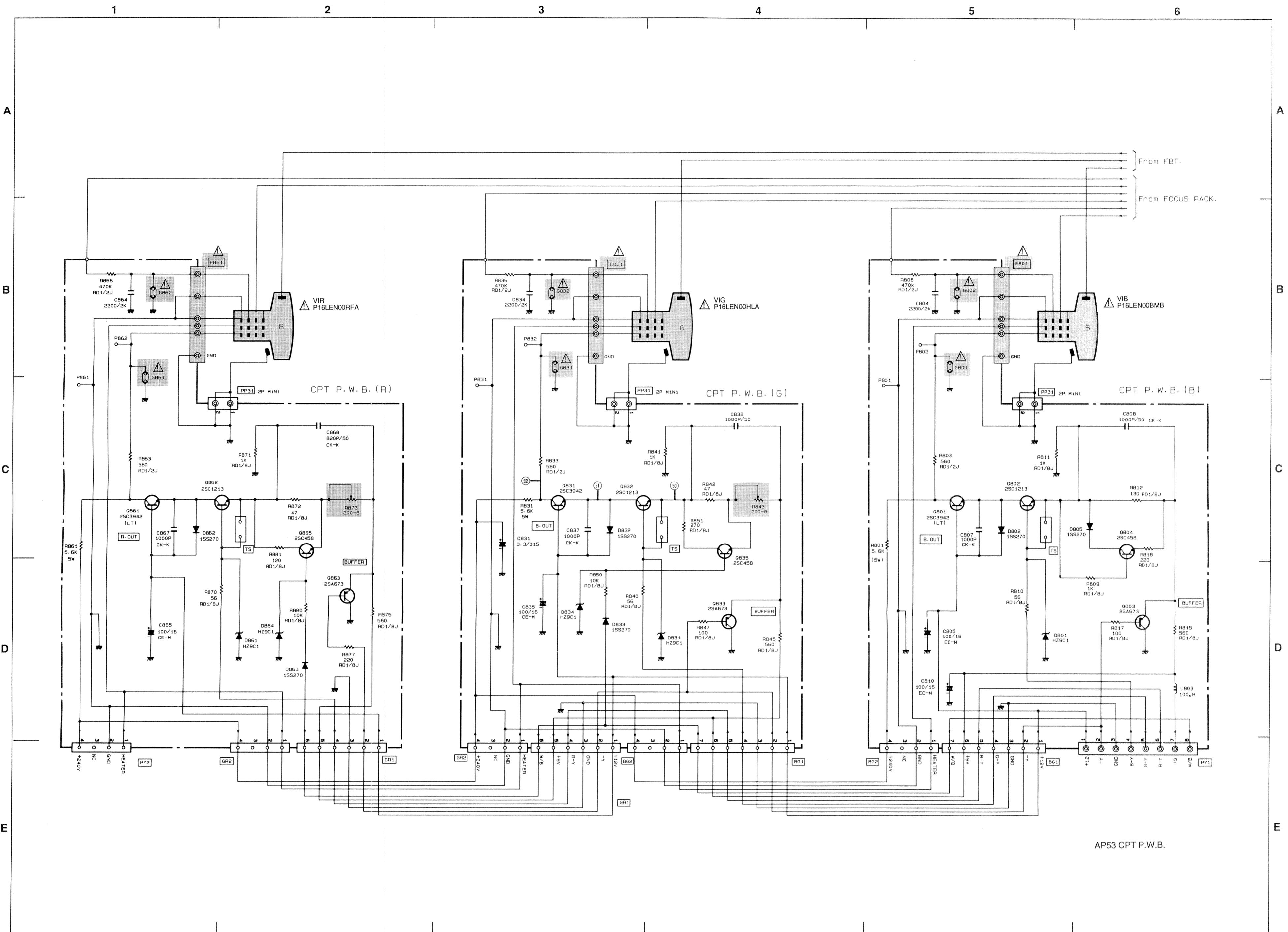


* All DC voltage to be measured with a tester (100kΩ/V). Voltage taken on a complex color bar signal including a standard color bar signal.
* Since this is a basic circuit diagram, the value of the parts is subject to be altered for improvement.

Circuit No.	Pin No.	Voltage VDC
QM01	B	0.7
	C	0.1
	E	0
QM02	B	---
	C	1.6
	E	9.1
QA70	B	2.7
	C	9.0
	E	2.0
QA71	B	2.7
	C	9.0
	E	2.1

BASIC CIRCUIT DIAGRAM

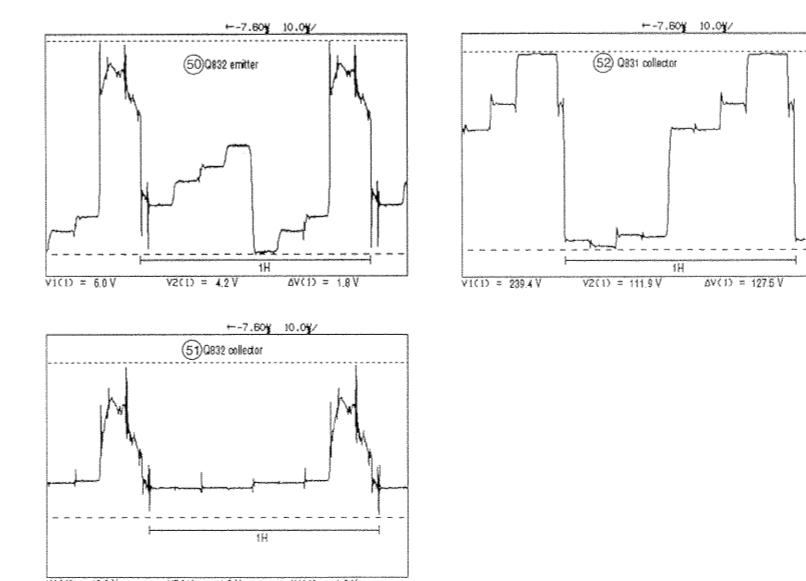
PRODUCT SAFETY NOTE: Components marked with a and shaded have special characteristics important to safety. Before replacing any of these components, read carefully the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.



1 2 3 4 5 6 • All DC voltage to be measured with a tester (100kΩ/V). Voltage taken on a complex color bar signal including a standard color bar signal.
• Since this is a basic circuit diagram, the value of the parts is subject to be altered for improvement.

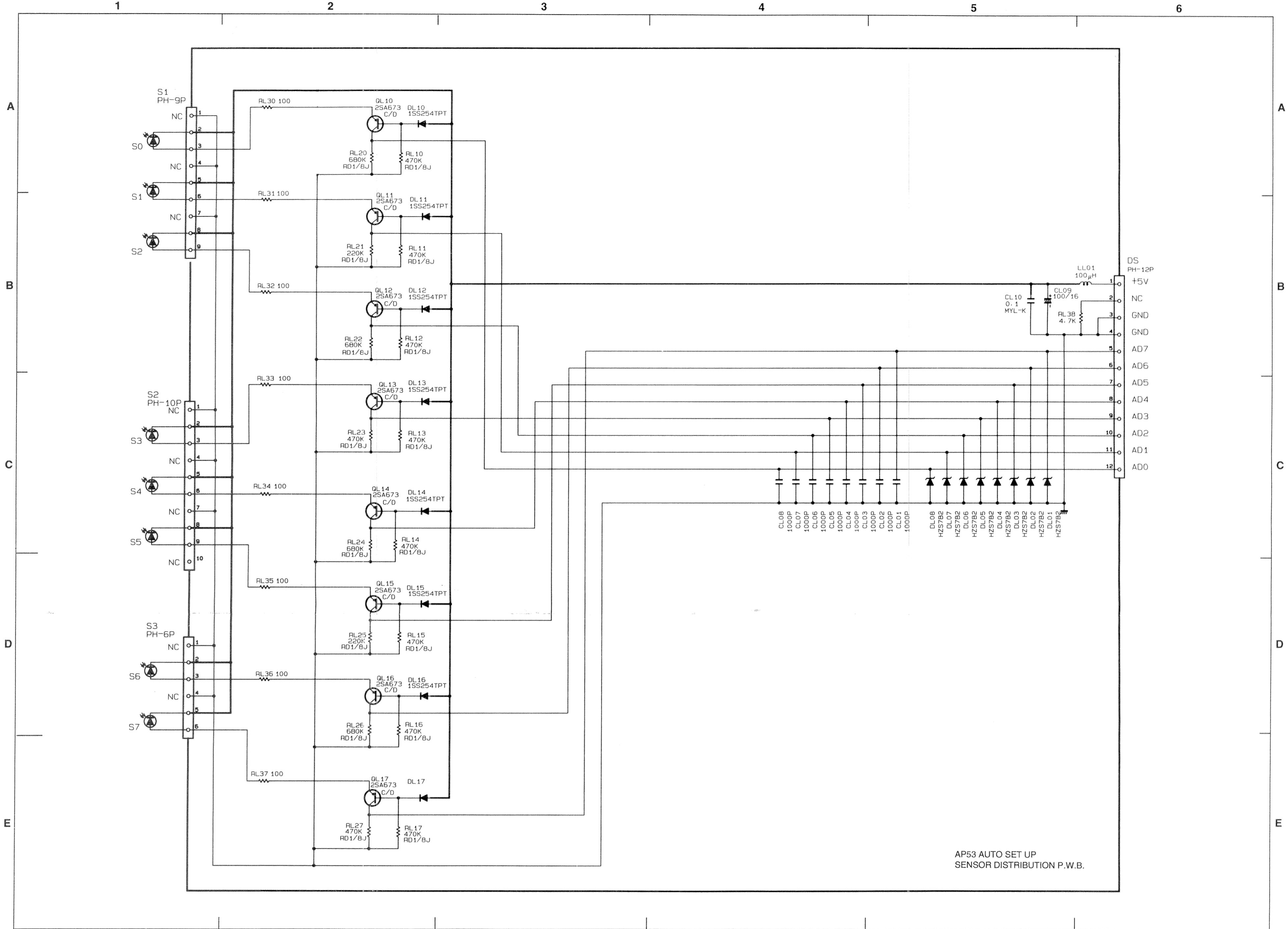
Circuit No.	Pin No.	Voltage VDC
Q801	B	11.8
	C	172.8
	E	11.2
Q802	B	5.3
	C	11.2
	E	4.9
Q803	B	4.1
	C	0
	E	4.2
Q804	B	4.8
	C	4.5
	E	4.6
Q831	B	11.8
	C	175.8
	E	11.3
Q832	B	5.2
	C	11.2
	E	4.8

Circuit No.	Pin No.	Voltage VDC
Q833	B	4.1
	C	0
	E	4.2
Q835	B	1.9
	C	4.8
	E	4.5
Q861	B	11.8
	C	191.2
	E	11.2
Q862	B	5.1
	C	11.2
	E	4.7
Q863	B	4.1
	C	0
	E	4.2
Q865	B	4.7
	C	4.7
	E	4.5



BASIC CIRCUIT DIAGRAM

PRODUCT SAFETY NOTE: Components marked with a and shaded have special characteristics important to safety. Before replacing any of these components, read carefully the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.

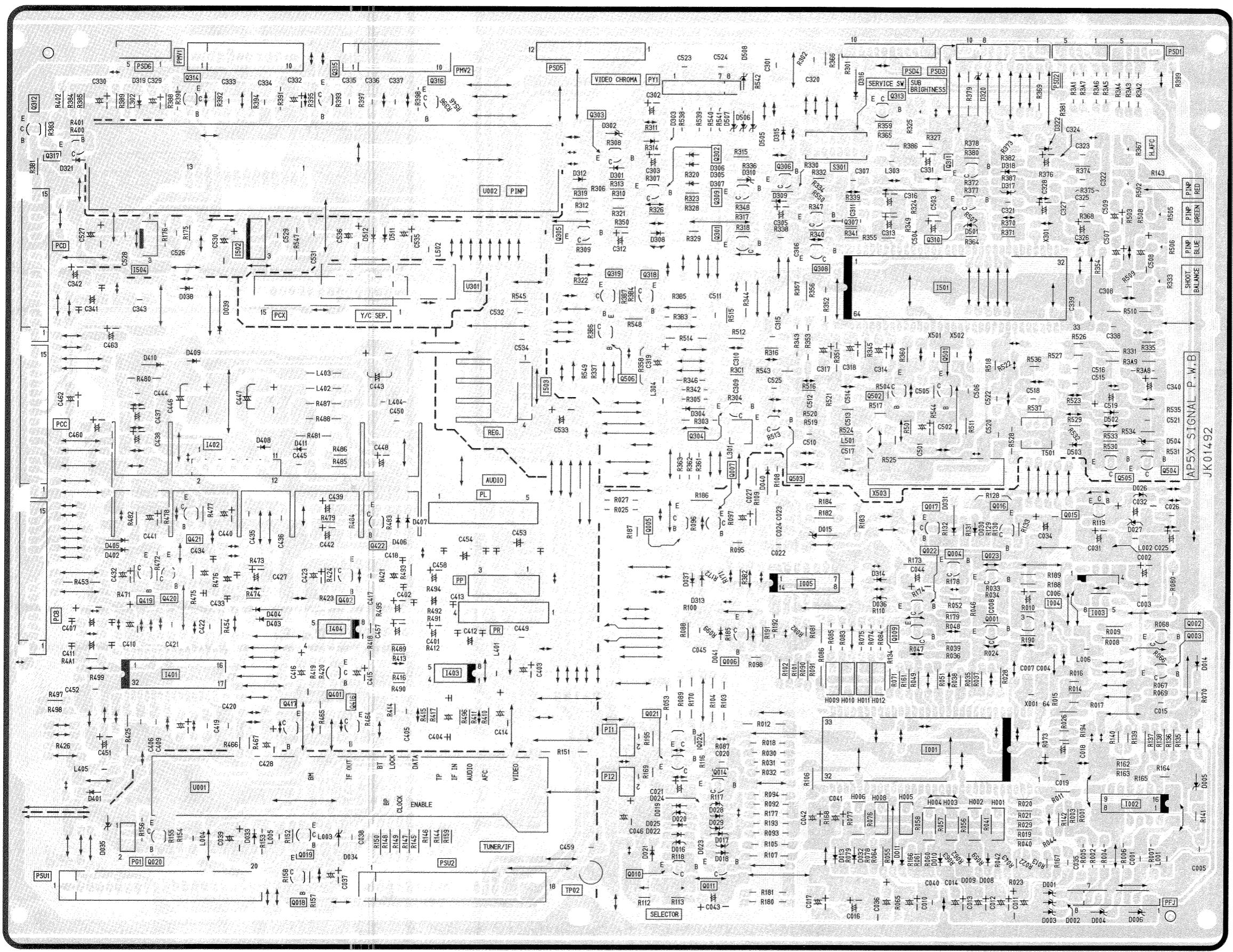


* All DC voltage to be measured with a tester (100kΩ/V). Voltage taken on a complex color bar signal including a standard color bar signal.
• Since this is a basic circuit diagram, the value of the parts is subject to be altered for improvement.

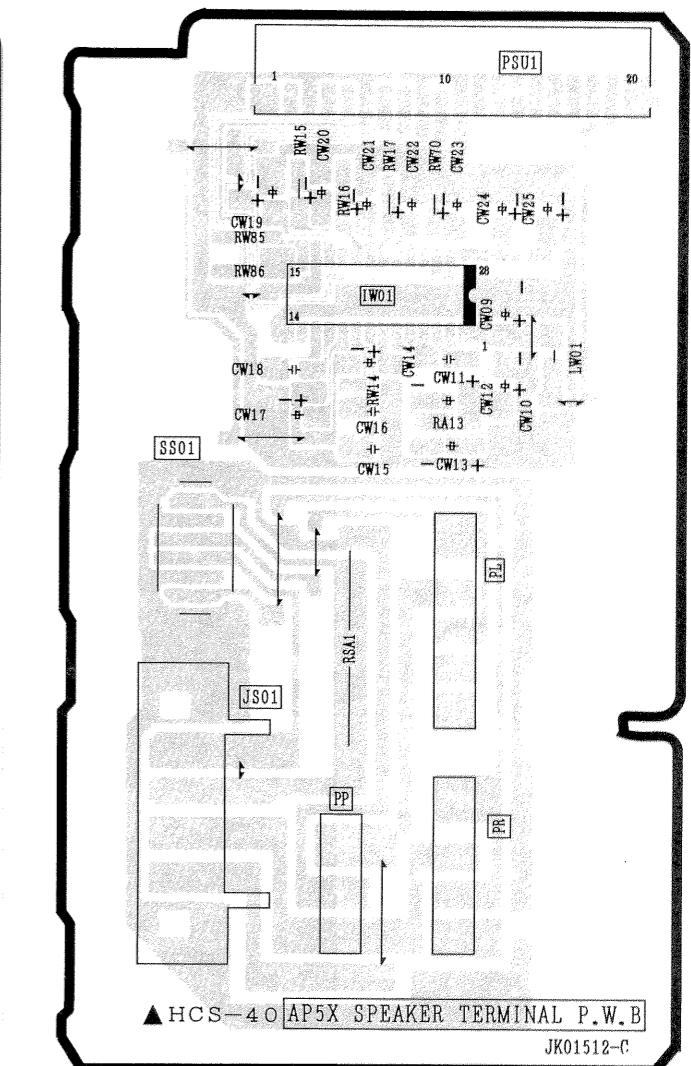
Circuit No.	Pin No.	Voltage VDC
QL10	B	4.3
	C	0.1
	E	4.6
QL11	B	4.3
	C	0.6
	E	4.7
QL12	B	4.3
	C	0.9
	E	4.7
QL13	B	4.3
	C	1.0
	E	4.7
QL14	B	4.3
	C	0.7
	E	4.7
QL15	B	4.4
	C	3.6
	E	4.8
QL16	B	4.3
	C	0.3
	E	4.6
QL17	B	4.3
	C	0.5
	E	4.7

PRINTED CIRCUIT BOARD

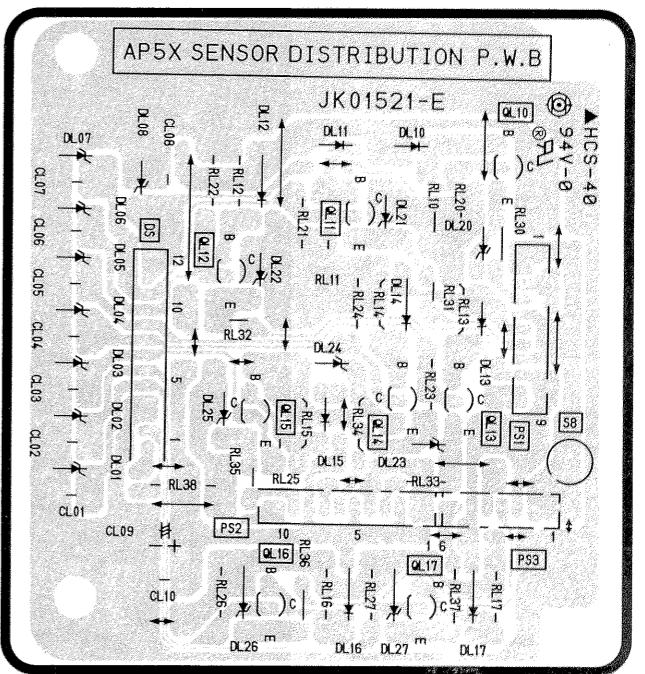
SIGNAL P.C.B.



SPEAKER TERMINAL P.C.B.

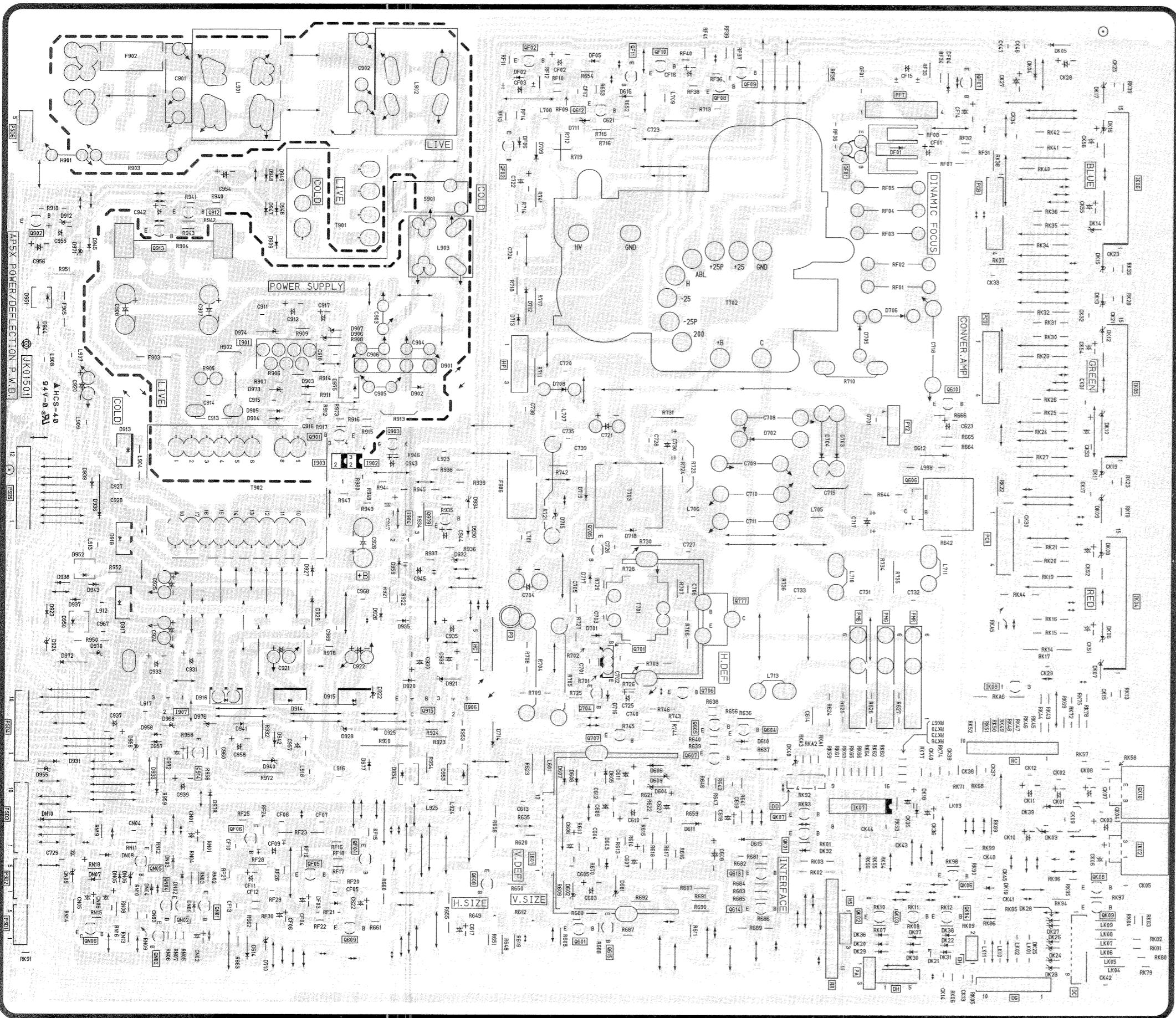


SENSOR DISTRIBUTION P.C.B.

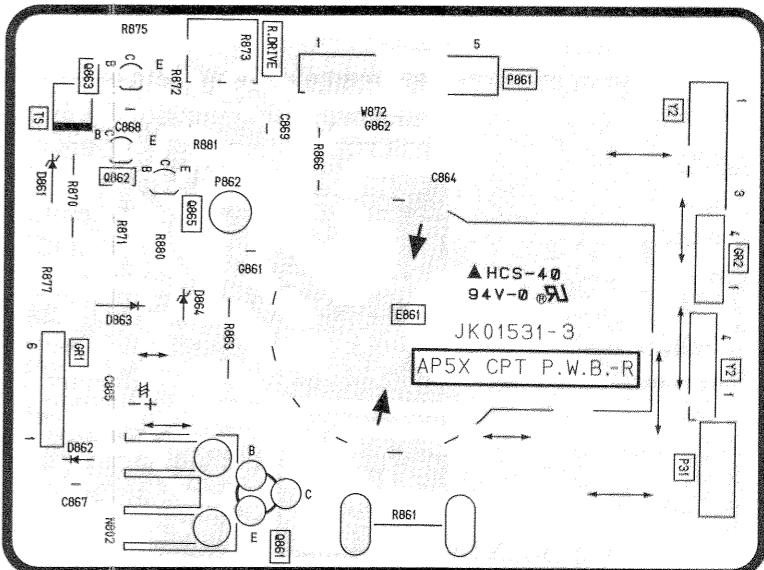


PRINTED CIRCUIT BOARD

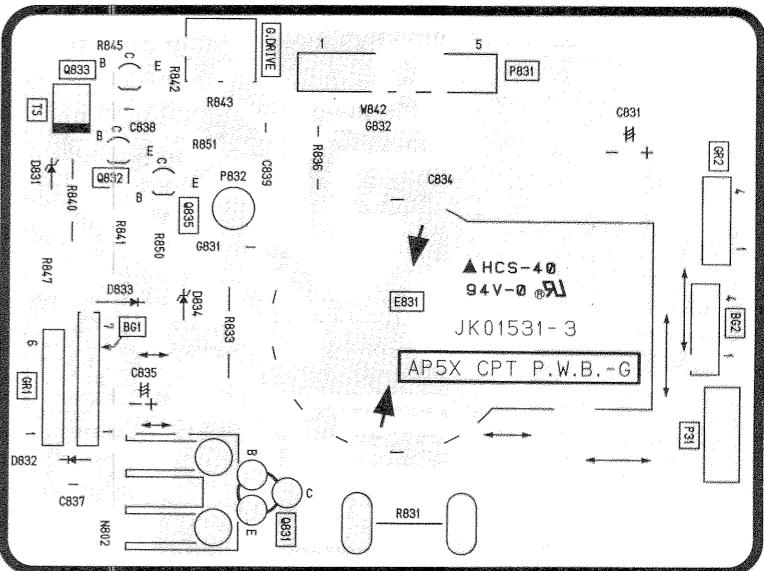
POWER/DEFLECTION P.C.B.



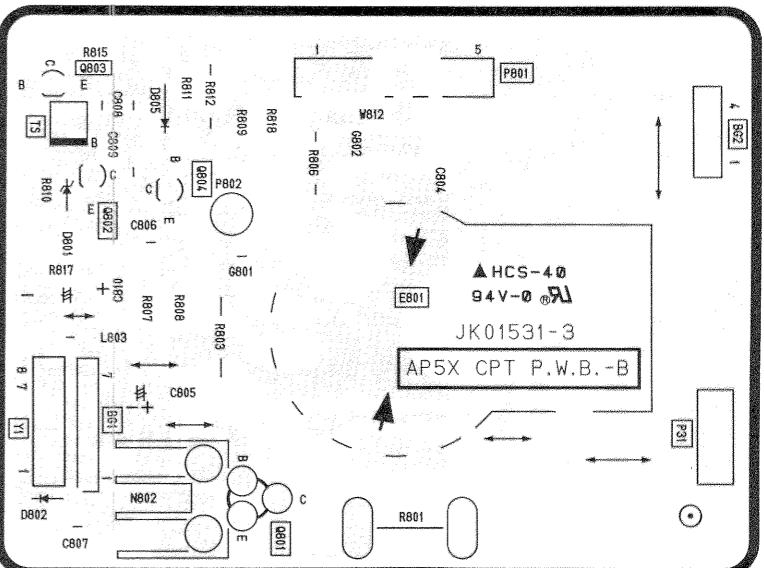
RED CPT P.C.B.



GREEN CPT P.C.B.



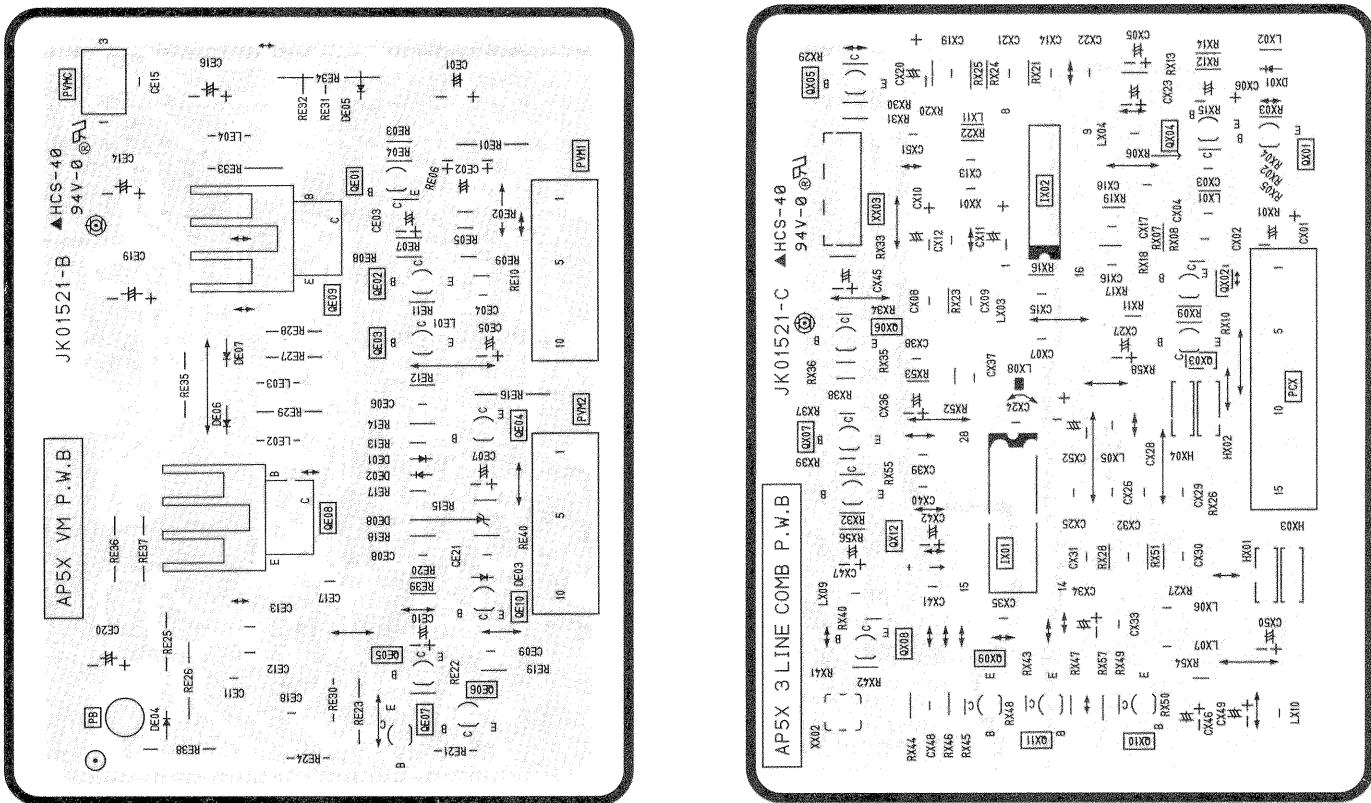
BLUE CPT P.C.B.



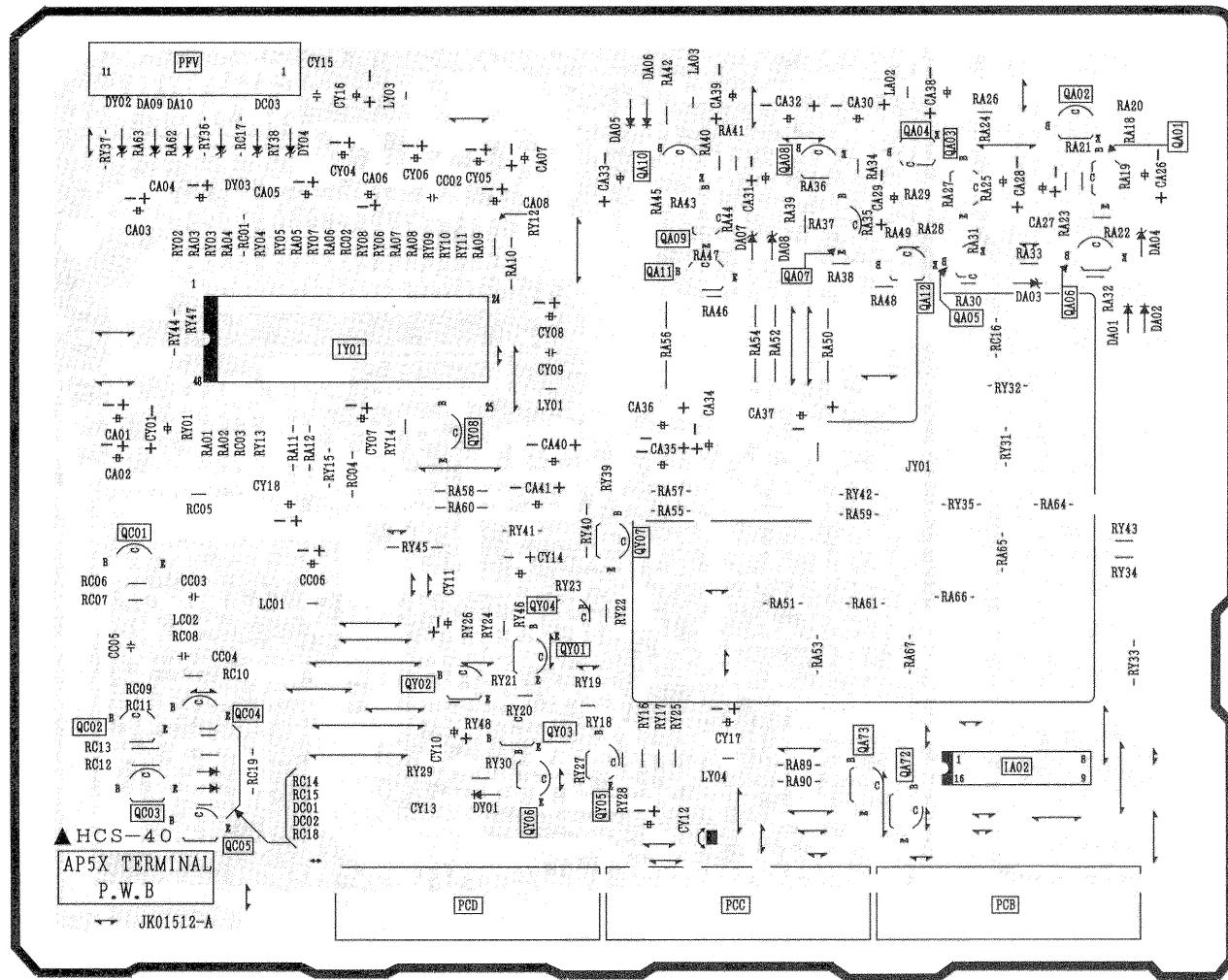
PRINTED CIRCUIT BOARD

VM P.C.B.

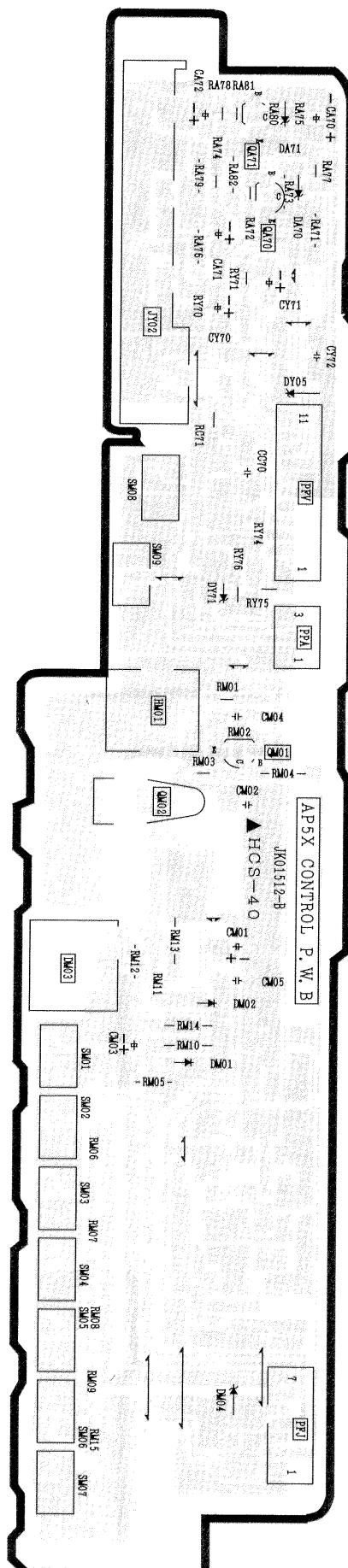
3 LINE COMB P.C.B.



TERMINAL P.C.B.

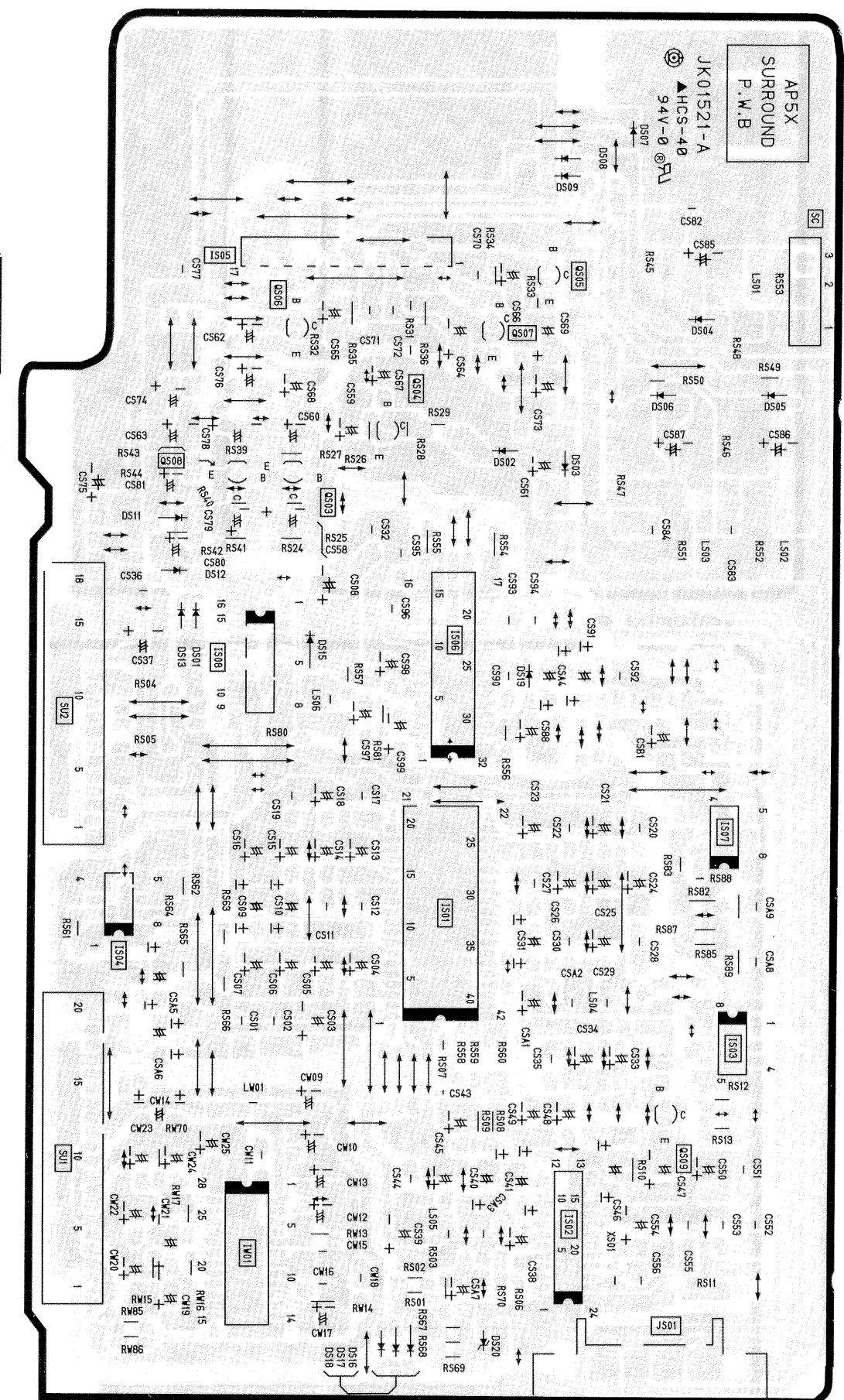


CONTROL P.C.B.

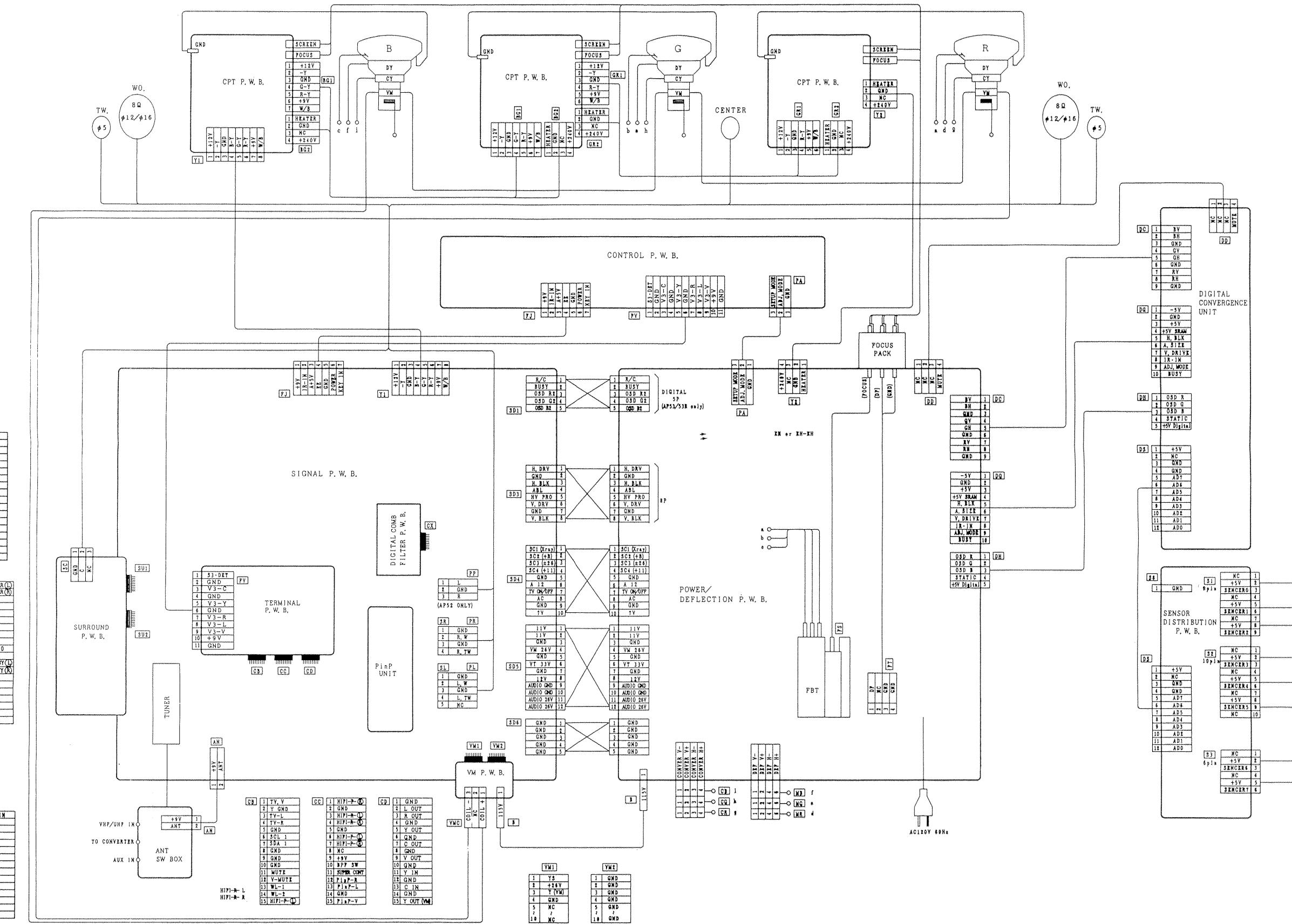


PRINTED CIRCUIT BOARD

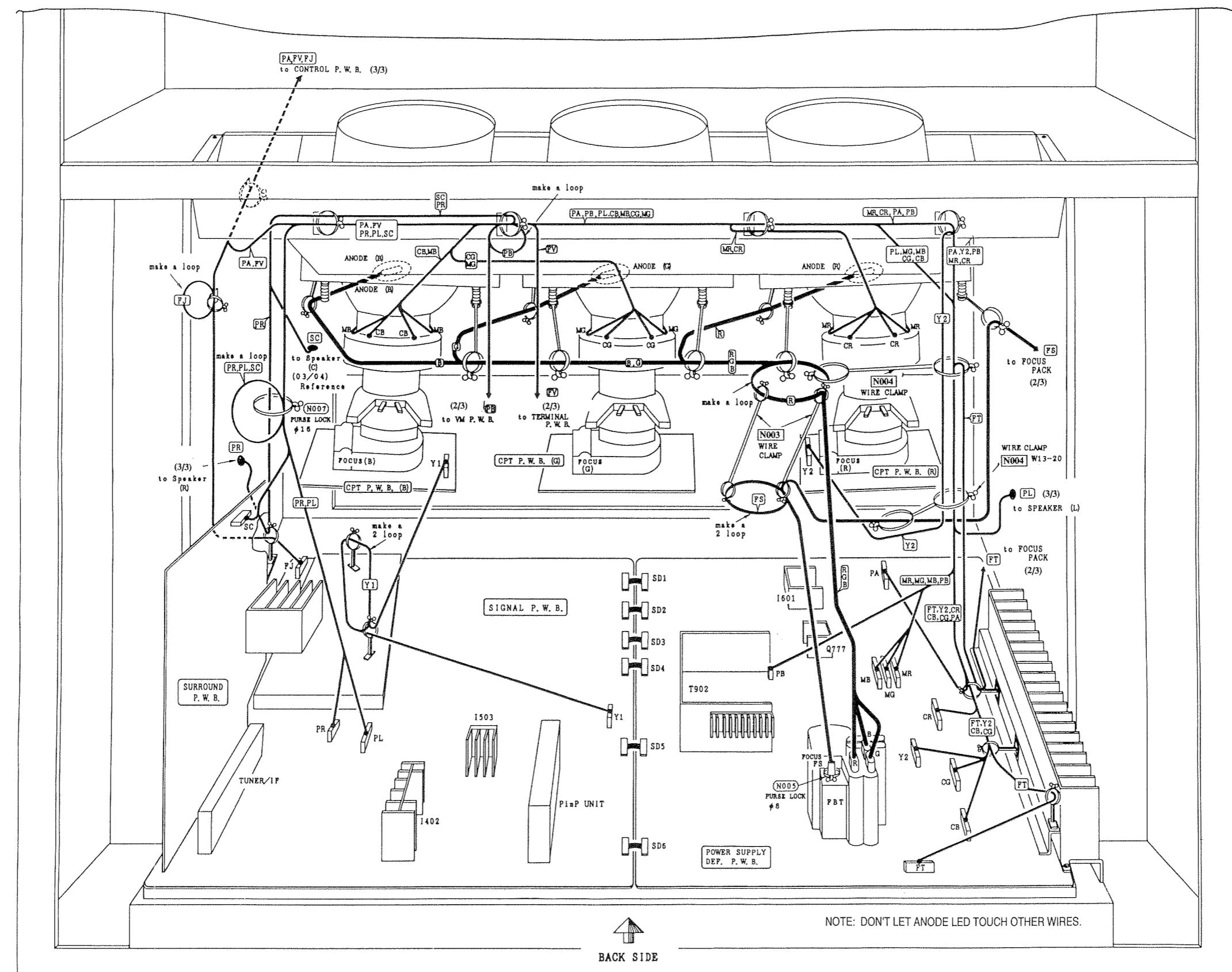
SURROUND P.C.B.

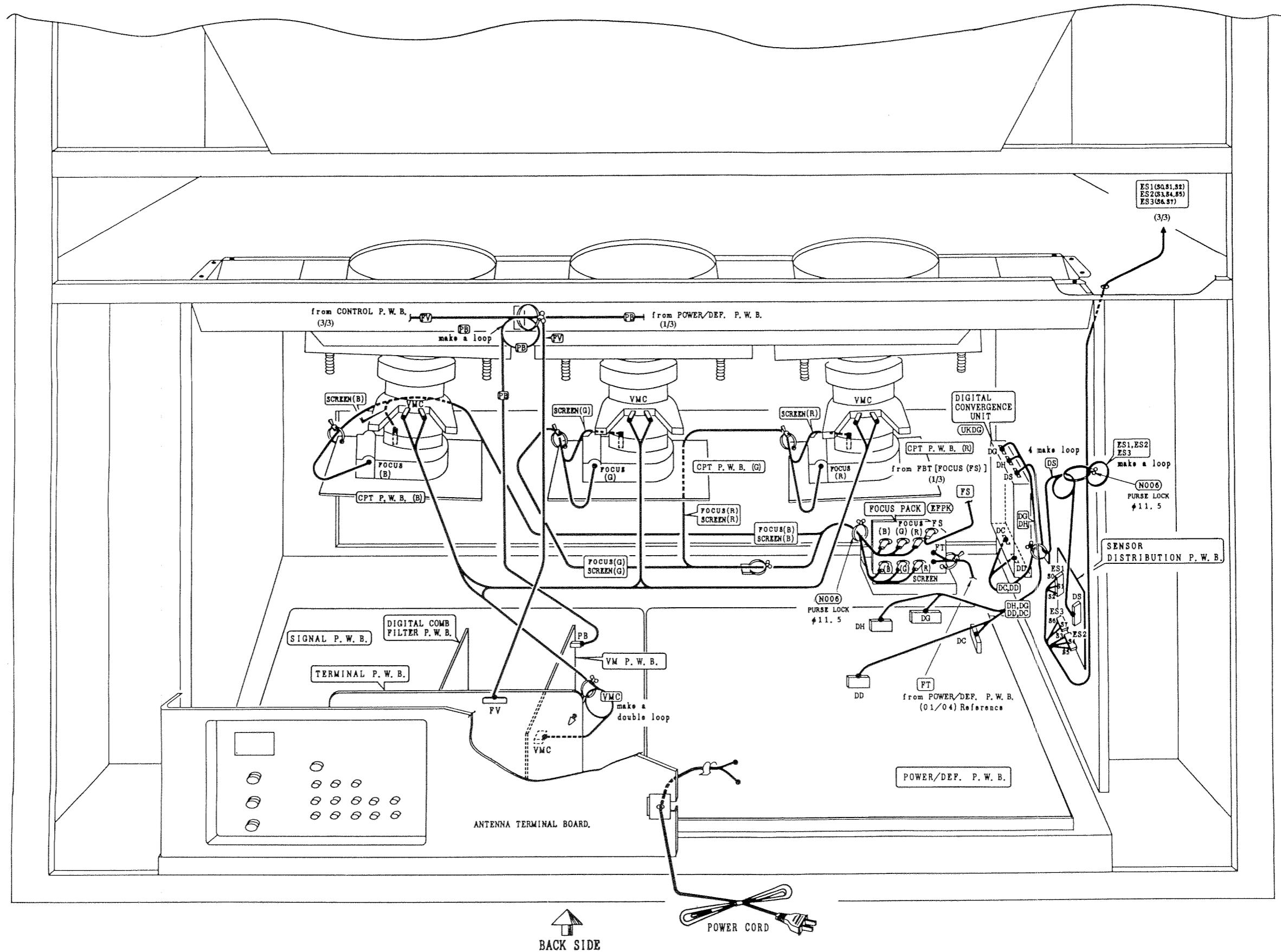


WIRING DIAGRAM

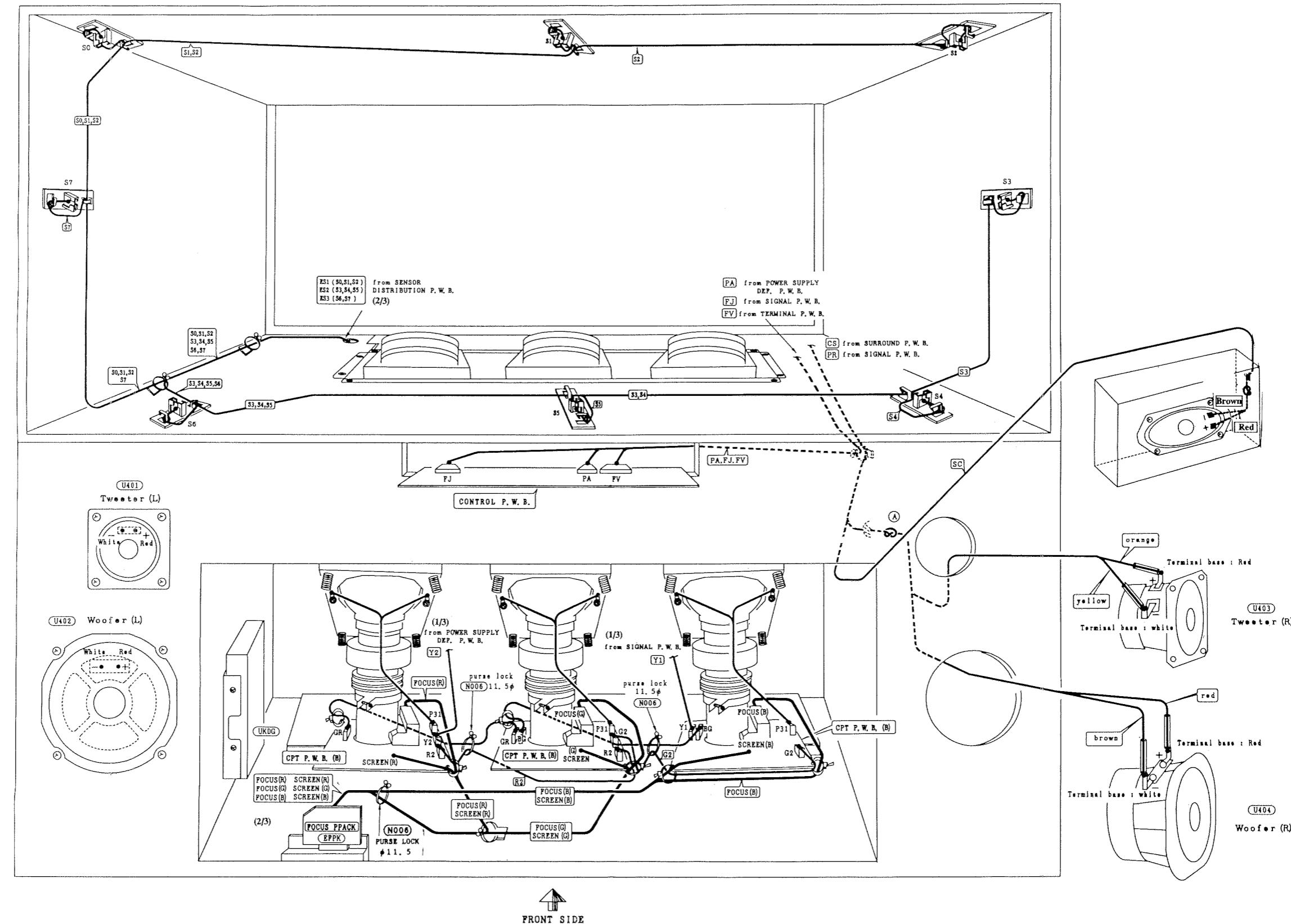


WIRE DRESS DRAWING (1)

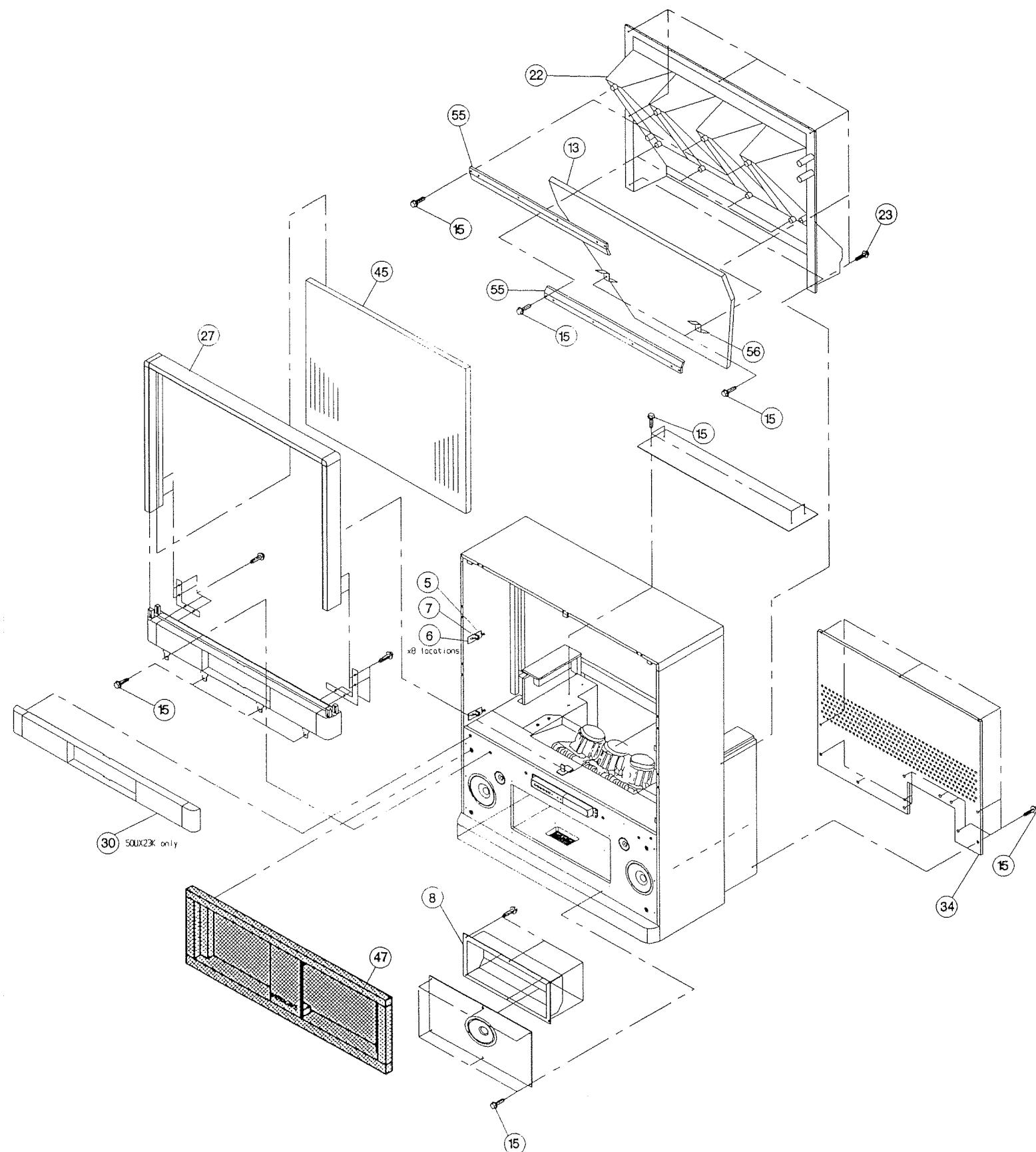




WIRE DRESS DRAWING (3/3)

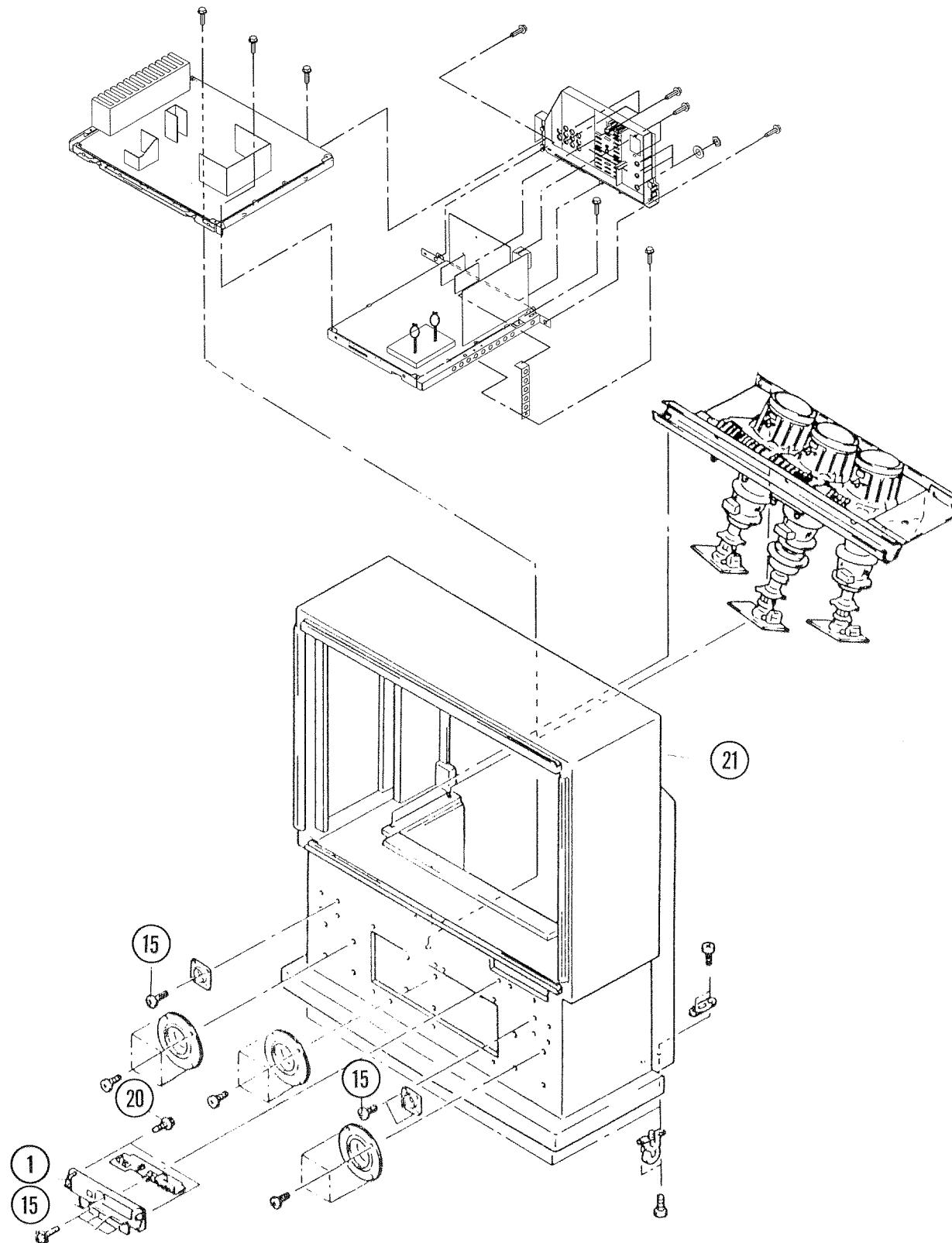


EXPLODED VIEW (1/3)



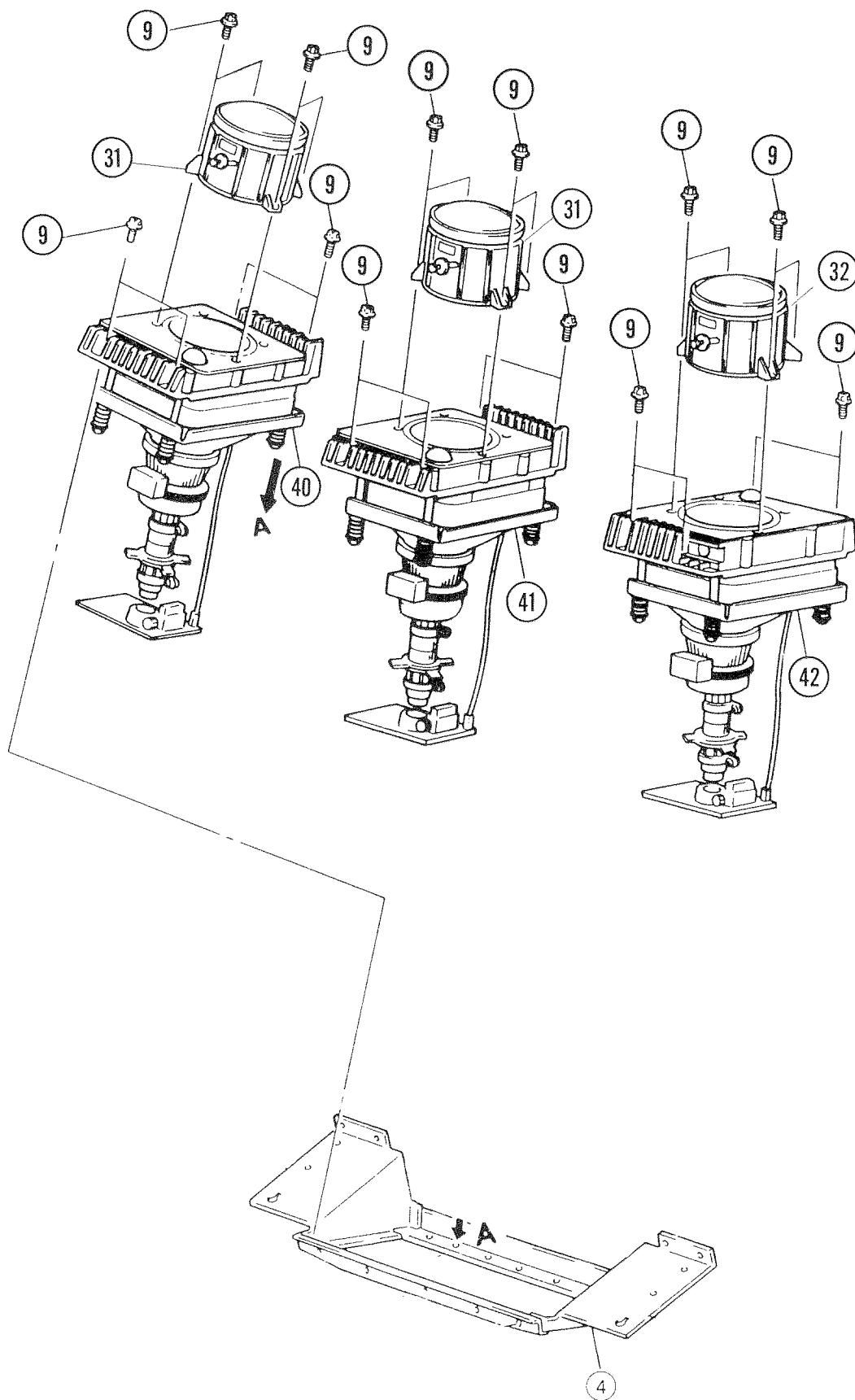
Note: Some parts may appear different than those shown in the exploded view. When ordering, refer to the REPLACEMENT PARTS LIST for correct part number. Since this Service Manual covers several models, use care to select the correct part for the model being serviced.

EXPLODED VIEW (2/3)



Note: Some parts may appear different than those shown in the exploded view. When ordering, refer to the REPLACEMENT PARTS LIST for correct part number. Since this Service Manual covers several models, use care to select the correct part for the model being serviced.

EXPLODED VIEW (3/3)



Note: Some parts may appear different than those shown in the exploded view. When ordering, refer to the REPLACEMENT PARTS LIST for correct part number. Since this Service Manual covers several models, use care to select the correct part for the model being serviced.

REPLACEMENT PARTS LIST

PRODUCT SAFETY NOTE: Components marked with a  have special characteristics important to safety. Before replacing any of these components, read carefully, the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.

ABBREVIATIONS

Capacitors: CD: Ceramic Disc
PF: Polyester Film
EL: Electrolytic
PP: Polypropylene
PR: Paper
TA: Tantalum
TM: Trimmer

Resistors: CF: Carbon Film
CC: Carbon Composition
MF: Metal Oxide Film
VR: Variable Resistor
WW: Wire Wound
FR: Fuse Resistor
MG: Metal Glaze

Semiconductors: TR: Transistor
DI: Diode
ZD: Zener Diode
VA: Varistor
TH: Thermistor
IC: Integrated Circuit

CIRCUIT BLOCK	SECOND CHARACTER OF SYMBOL NO.	CIRCUIT BLOCK	SECOND CHARACTER OF SYMBOL NO.
Channel Management	0 or M	Horizontal	7 or H
Tuner	1 or T	CPT	8 or D
Signal	2 or S	Power	9 or P
Y-signal	3 or Y	Red	R
Audio	4 or A	Green	G
Color	5 or C	Blue	B
Vertical	6 or V	New & Others	EFJKLQUWXZ

SYMBOL NO.	PART NO.	PART DESCRIPTION	SYMBOL NO.	PART NO.	PART DESCRIPTION
		CAPACITORS	CE11	0890074	CD 100PF +-5% 50V
CA01	0800003	EL 1MF 50V	CE12	0244541	CD 0.01MF +-10% 500V
CA02	0800003	EL 1MF 50V	CE13	0244541	CD 0.01MF +-10% 500V
CA03	0800003	EL 1MF 50V	CE14	0253959F	EL 47MF 160V
CA04	0800003	EL 1MF 50V	CE15	0247848	CD 56PF +-5% 500V
CA05	0800003	EL 1MF 50V	CE16	0253957	EL 22MF 160V
CA06	0800003	EL 1MF 50V	CE17	0244509	CD 4700PF +-10% 500V
CA07	0800003	EL 1MF 50V	CE18	0890074	CD 100PF +-5% 50V
CA08	0800003	EL 1MF 50V	CE19	0253959F	EL 47MF 160V
CA26	0800015	EL 10MF 16V	CE20	0253959F	EL 47MF 160V
CA27	0800015	EL 10MF 16V	CE21	0890077	CD 180PF +-10% 50V
CA28	0800015	EL 10MF 16V	CF01	0800317	EL 47MF 16V
CA29	0800015	EL 10MF 16V	CF02	0800353R	EL 10MF 16V
CA30	0800015	EL 10MF 16V	CF03	0252396	EL 10MF 16V
CA31	0800015	EL 10MF 16V	CF04	0800291	EL 10MF 16V
CA32	0800015	EL 10MF 16V	CF05	0276721	PF 0.22MF 50V +-5%
CA33	0800015	EL 10MF 16V	CF06	0800291	EL 10MF 16V
CA34	0800015	EL 10MF 16V	CF07	0880041	PF 5600PF +-10% 50V
CA35	0800015	EL 10MF 16V	CF08	0244120	CD 820PF +-10% 50V
CA36	0800015	EL 10MF 16V	CF09	0284642R	EL 10MF 50V
CA37	0800015	EL 10MF 16V	CF10	0890083	CD 470PF +-10% 50V
CA38	0800041	EL 47MF 16V	CF11	0800291	EL 10MF 16V
CA39	0800041	EL 47MF 16V	CF12	AN00062R	PF 0.01MF +-10% 50V (HHEA MD)
CA40	0800015	EL 10MF 16V	CF13	0890082R	CD 390PF +-10% 50V
CA41	0800015	EL 10MF 16V	CF14	0800353R	EL 470MF 16V
CA70	0800041	EL 47MF 16V	CF15	0252396	EL 10MF 16V
CA71	0800015	EL 10MF 16V	CF16	0800291	EL 10MF 16V
CA72	0800015	EL 10MF 16V	CF17	0244109	CD 4700PF +-10% 50V
CC02	0244171	CD 0.01MF +80-20% 50V	CK01	0800326	EL 100MF 16V
CC03	0890063	CD 15PF +-5% 50V	CK02	0244141	CD 0.01MF +-10% 50V
CC04	0244171	CD 0.01MF +80-20% 50V	CK03	0800326	EL 100MF 16V
CC05	0244171	CD 0.01MF +80-20% 50V	CK04	0244141	CD 0.01MF +-10% 50V
CC06	0800049	EL 100MF 16V	CK05	AN00075R	PF 0.1MF +-10% 50V (HHEA MD)
CC70	0244171	CD 0.01MF +80-20% 50V	CK06	0800326	EL 100MF 16V
CE01	0800074	EL 470MF 16V	CK07	0800326	EL 100MF 16V
CE02	0284621R	EL 0.47MF 50V	CK08	AN00075R	PF 0.1MF +-10% 50V (HHEA MD)
CE03	0800041	EL 47MF 16V	CK10	0800353R	EL 470MF 16V
CE04	0890081R	CD 330PF +-10% 50V	CK11	0800058	EL 220MF 16V
CE05	0800049	EL 100MF 16V	CK13	AN00075R	PF 0.1MF +-10% 50V (HHEA MD)
CE06	0880044	PF 0.01MF +-10% 50V	CK14	AN00075R	PF 0.1MF +-10% 50V (HHEA MD)
CE07	0800049	EL 100MF 16V	CK15	0248688	CD 150PF +-5% 50V
CE08	0276717	PF 0.1MF 50V +-5%	CK17	0248688	CD 150PF +-5% 50V
CE09	0276717	PF 0.1MF 50V +-5%	CK19	0248688	CD 150PF +-5% 50V
CE10	0800042	EL 47MF 25V	CK21	0248688	CD 150PF +-5% 50V
			CK23	0248688	CD 150PF +-5% 50V

PRODUCT SAFETY NOTE: Components marked with a  have special characteristics important to safety. Before replacing any of these components, read carefully, the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.

SYMBOL NO.	PART NO.	PART DESCRIPTION	SYMBOL NO.	PART NO.	PART DESCRIPTION
CK25	0248688	CD 150PF +-5% 50V	CS22	0880017	PF 0.15MF +-10% 50V
CK27	0258175	EL 470MF 50V	CS23	0800012	EL 4.7MF 50V
CK28	0258175	EL 470MF 50V	CS24	0800001	EL 0.47MF 50V
CK29	0248688	CD 150PF +-5% 50V	CS25	0800009	EL 4.7MF 25V
CK30	0248688	CD 150PF +-5% 50V	CS26	0800001	EL 0.47MF 50V
CK31	0248688	CD 150PF +-5% 50V	CS27	0276717	PF 0.1MF 50V +-5%
CK32	0248688	CD 150PF +-5% 50V	CS28	0276717	PF 0.1MF 50V +-5%
CK33	0248688	CD 150PF +-5% 50V	CS29	0800041	EL 47MF 16V
CK34	0248688	CD 150PF +-5% 50V	CS30	0880203R	PF 0.47MF +-5% 50V
CK41	0248688	CD 150PF +-5% 50V	CS31	0284638	EL 10MF 16V
CK42	0880031	PF 1000PF +-10% 50V	CS32	0276717	PF 0.1MF 50V +-5%
CK45	0880042	PF 6800PF +-10% 50V	CS33	0800015	EL 10MF 16V
CK46	0880044	PF 0.01MF +-10% 50V	CS34	0800015	EL 10MF 16V
CK47	0880044	PF 0.01MF +-10% 50V	CS35	0890085	CD 680PF +-10% 50V
CK51	0800321	EL 47MF 50V	CS36	0276717	PF 0.1MF 50V +-5%
CK52	0800321	EL 47MF 50V	CS37	0800074	EL 470MF 16V
CK53	0800321	EL 47MF 50V	CS38	0800005	EL 2.2MF 50V
CK54	0800321	EL 47MF 50V	CS39	0800058	EL 220MF 16V
CK55	0800321	EL 47MF 50V	CS40	0284623R	EL 1MF 50V
CK56	0800321	EL 47MF 50V	CS41	0284623R	EL 1MF 50V
CL01	0880053	PF 0.047MF +-10% 50V	CS43	0800003	EL 1MF 50V
CL02	0880053	PF 0.047MF +-10% 50V	CS44	0244171	CD 0.01MF +80-20% 50V
CL03	0880053	PF 0.047MF +-10% 50V	CS45	0800015	EL 10MF 16V
CL04	0880053	PF 0.047MF +-10% 50V	CS46	0284638	EL 10MF 16V
CL05	0880053	PF 0.047MF +-10% 50V	CS47	0800058	EL 220MF 16V
CL06	0880053	PF 0.047MF +-10% 50V	CS48	0800015	EL 10MF 16V
CL07	0880053	PF 0.047MF +-10% 50V	CS49	0800015	EL 10MF 16V
CL08	0880053	PF 0.047MF +-10% 50V	CS50	0800003	EL 1MF 50V
CL09	0880049	EL 100MF 16V	CS51	0880051	PF 0.033MF +-10% 50V
CL10	0880057	PF 0.1MF +-10% 50V	CS52	0890089	CD 1500PF +-10% 50V
CM01	0800023	EL 22MF 16V	CS53	0880051	PF 0.033MF +-10% 50V
CM02	0244171	CD 0.01MF +80-20% 50V	CS54	0800058	EL 220MF 16V
CM03	0800003	EL 1MF 50V	CS55	0246451	CD 30PF +-5% 50V
CM04	0244171	CD 0.01MF +80-20% 50V	CS56	0246451	CD 30PF +-5% 50V
CM05	0244171	CD 0.01MF +80-20% 50V	CS58	0800015	EL 10MF 16V
CN01	0800279R	EL 1MF 50V	CS59	0800051	EL 100MF 25V
CN02	0800288R	EL 4.7MF 50V	CS60	0800003	EL 1MF 50V
CN03	0880051	PF 0.033MF +-10% 50V	CS61	0800042	EL 47MF 25V
CN04	0890084	CD 560PF +-10% 50V	CS62	0800051	EL 100MF 25V
CN05	0800041	EL 47MF 16V	CS63	0800042	EL 47MF 25V
CN06	0800018	EL 10MF 50V	CS64	0800003	EL 1MF 50V
CSA1	0800049	EL 100MF 16V	CS65	0800003	EL 1MF 50V
CSA2	0276717	PF 0.1MF 50V +-5%	CS66	0800003	EL 1MF 50V
CSA3	0276717	PF 0.1MF 50V +-5%	CS67	0800003	EL 1MF 50V
CSA4	0284638	EL 10MF 16V	CS68	0800003	EL 1MF 50V
CSA5	0284638	EL 10MF 16V	CS69	0800003	EL 1MF 50V
CSA6	0284638	EL 10MF 16V	CS70	0890087	CD 1000PF +-10% 50V
CSA7	0800042	EL 47MF 25V	CS71	0890087	CD 1000PF +-10% 50V
CSA8	0880203R	PF 0.47MF +-5% 50V	CS72	0890087	CD 1000PF +-10% 50V
CSA9	0880053	PF 0.047MF +-10% 50V	CS73	0800042	EL 47MF 25V
CSB1	0800015	EL 10MF 16V	CS74	0800042	EL 47MF 25V
CSB2	0276717	PF 0.1MF 50V +-5%	CS75	0800084	EL 1000MF 35V
CS01	0880012	PF 0.022MF +-10% 50V	CS76	0800051	EL 100MF 25V
CS02	0880014	PF 0.047MF +-10% 50V	CS77	0880018	PF 0.22MF +-10% 50V
CS03	0800058	EL 220MF 16V	CS78	0800003	EL 1MF 50V
CS04	0800015	EL 10MF 16V	CS79	0800015	EL 10MF 16V
CS05	0800015	EL 10MF 16V	CS80	0800015	EL 10MF 16V
CS06	0800015	EL 10MF 16V	CS81	0800015	EL 10MF 16V
CS07	0800015	EL 10MF 16V	CS82	0276717	PF 0.1MF 50V +-5%
CS08	0800087	EL 2200MF 16V	CS83	0276717	PF 0.1MF 50V +-5%
CS09	0284623R	EL 1MF 50V	CS84	0276717	PF 0.1MF 50V +-5%
CS10	0284623R	EL 1MF 50V	CS85	0800083	EL 1000MF 25V
CS11	0276717	PF 0.1MF 50V +-5%	CS86	0800083	EL 1000MF 25V
CS12	0276717	PF 0.1MF 50V +-5%	CS87	0800083	EL 1000MF 25V
CS13	0800001	EL 0.47MF 50V	CS88	0800015	EL 10MF 16V
CS14	0800009	EL 4.7MF 25V	CS90	0890087	CD 1000PF +-10% 50V
CS15	0800001	EL 0.47MF 50V	CS91	0284638	EL 10MF 16V
CS16	0800009	EL 4.7MF 25V	CS92	0890087	CD 1000PF +-10% 50V
CS17	0880017	PF 0.15MF +-10% 50V	CS93	0880051	PF 0.033MF +-10% 50V
CS18	0880007	EL 3.3MF 50V	CS94	0880041	PF 5600PF +-10% 50V
CS19	0880017	PF 0.15MF +-10% 50V	CS95	0880041	PF 5600PF +-10% 50V
CS20	0880017	PF 0.15MF +-10% 50V	CS96	0880051	PF 0.033MF +-10% 50V
CS21	0800007	EL 3.3MF 50V	CS97	0800015	EL 10MF 16V

PRODUCT SAFETY NOTE: Components marked with a  have special characteristics important to safety. Before replacing any of these components, read carefully, the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.

SYMBOL NO.	PART NO.	PART DESCRIPTION	SYMBOL NO.	PART NO.	PART DESCRIPTION
CS98	0800049	EL 100MF 16V	CY06	0800023	EL 22MF 16V
CS99	0800015	EL 10MF 16V	CY07	0800023	EL 22MF 16V
CW09	0800049	EL 100MF 16V	CY08	0800049	EL 100MF 16V
CW10	0800023	EL 22MF 16V	CY09	0276717	PF 0.1MF 50V +-5%
CW11	0276717	PF 0.1MF 50V +-5%	CY10	0800015	EL 10MF 16V
CW12	0800003	EL 1MF 50V	CY11	0800015	EL 10MF 16V
CW13	0800012	EL 4.7MF 50V	CY12	0800049	EL 100MF 16V
CW14	0284638	EL 10MF 16V	CY13	0890089	CD 1500PF +-10% 50V
CW15	0276717	PF 0.1MF 50V +-5%	CY14	0800074	EL 470MF 16V
CW16	0880053	PF 0.047MF +-10% 50V	CY15	0276717	PF 0.1MF 50V +-5%
CW17	0800001	EL 0.47MF 50V	CY16	0800049	EL 100MF 16V
CW18	0276717	PF 0.1MF 50V +-5%	CY17	0800041	EL 47MF 16V
CW19	0800003	EL 1MF 50V	CY70	0800015	EL 10MF 16V
CW20	0800003	EL 1MF 50V	CY71	0800015	EL 10MF 16V
CW21	0800003	EL 1MF 50V	CY72	0244171	CD 0.01MF +80-20% 50V
CW22	0800007	EL 3.3MF 50V	C001	0276717	PF 0.1MF 50V +-5%
CW23	0800015	EL 10MF 16V	C002	0800047	EL 100MF 6.3V
CW24	0800003	EL 1MF 50V	C003	0276717	PF 0.1MF 50V +-5%
CW25	0800003	EL 1MF 50V	C004	0890067	CD 33PF +-5% 50V
CX01	0800041	EL 47MF 16V	C005	0244171	CD 0.01MF +80-20% 50V
CX02	0890065	CD 22PF +-5% 50V	C006	0800015	EL 10MF 16V
CX03	0890061R	CD 10PF +-0.5% 50V	C007	0890067	CD 33PF +-5% 50V
CX04	0890064	CD 18PF +-5% 50V	C010	0800009	EL 4.7MF 25V
CX05	0800049	EL 100MF 16V	C011	0800009	EL 4.7MF 25V
CX06	0800009	EL 4.7MF 25V	C012	0800009	EL 4.7MF 25V
CX07	0880031	PF 1000PF +-10% 50V	C013	0800009	EL 4.7MF 25V
CX08	0890071	CD 56PF +-5% 50V	C014	0800009	EL 4.7MF 25V
CX09	0880044	PF 0.01MF +-10% 50V	C015	0880012	PF 0.022MF +-10% 50V
CX10	0800005	EL 2.2MF 50V	C016	0800009	EL 4.7MF 25V
CX11	0800009	EL 4.7MF 25V	C017	0800009	EL 4.7MF 25V
CX12	0244171	CD 0.01MF +80-20% 50V	C018	0800047	EL 100MF 6.3V
CX13	0246443	CD 13PF +-5% 50V	C019	0276717	PF 0.1MF 50V +-5%
CX14	0880044	PF 0.01MF +-10% 50V	C020	0890085	CD 680PF +-10% 50V
CX15	0284621R	EL 0.47MF 50V	C021	0800015	EL 10MF 16V
CX16	0890089	CD 1500PF +-10% 50V	C022	0890071	CD 56PF +-5% 50V
CX17	0890082R	CD 390PF +-10% 50V	C023	0890074	CD 100PF +-5% 50V
CX18	0890074	CD 100PF +-5% 50V	C024	0890087	CD 1000PF +-10% 50V
CX19	0890087	CD 1000PF +-10% 50V	C025	0800047	EL 100MF 6.3V
CX20	0800009	EL 4.7MF 25V	C026	0276717	PF 0.1MF 50V +-5%
CX21	0890109	CD 6PF +-0.5% 50V	C027	0800023	EL 22MF 16V
CX22	0244171	CD 0.01MF +80-20% 50V	C031	0800048	EL 100MF 10V
CX23	0800048	EL 100MF 10V	C032	0800015	EL 10MF 16V
CX24	0244171	CD 0.01MF +80-20% 50V	C034	0800074	EL 470MF 16V
CX25	0244171	CD 0.01MF +80-20% 50V	C035	0276717	PF 0.1MF 50V +-5%
CX26	0244171	CD 0.01MF +80-20% 50V	C036	0800009	EL 4.7MF 25V
CX27	0800009	EL 4.7MF 25V	C037	0800049	EL 100MF 16V
CX28	0244171	CD 0.01MF +80-20% 50V	C038	0276717	PF 0.1MF 50V +-5%
CX29	0880053	PF 0.047MF +-10% 50V	C039	0800075	EL 470MF 25V
CX30	0244171	CD 0.01MF +80-20% 50V	C040	0243503	CD 150PF +-10% 500V
CX31	0248690	CD 180PF +-5% 50V	C041	0800003	EL 1MF 50V
CX32	0880044	PF 0.01MF +-10% 50V	C042	0800003	EL 1MF 50V
CX33	0244171	CD 0.01MF +80-20% 50V	C043	0800051	EL 100MF 25V
CX34	0800048	EL 100MF 10V	C044	0800015	EL 10MF 16V
CX35	0880044	PF 0.01MF +-10% 50V	C045	0880018	PF 0.22MF +-10% 50V
CX36	0800048	EL 100MF 10V	C046	0800005	EL 2.2MF 50V
CX37	0244171	CD 0.01MF +80-20% 50V	C301	0276717	PF 0.1MF 50V +-5%
CX38	0244171	CD 0.01MF +80-20% 50V	C302	0800015	EL 10MF 16V
CX39	0244171	CD 0.01MF +80-20% 50V	C303	0800007	EL 3.3MF 50V
CX40	0244171	CD 0.01MF +80-20% 50V	C305	0800003	EL 1MF 50V
CX41	0244171	CD 0.01MF +80-20% 50V	C306	0244171	CD 0.01MF +80-20% 50V
CX42	0800057	EL 220MF 10V	C307	0244171	CD 0.01MF +80-20% 50V
CX45	0800015	EL 10MF 16V	C308	0244171	CD 0.01MF +80-20% 50V
CX46	0800049	EL 100MF 16V	C309	0244171	CD 0.01MF +80-20% 50V
CX47	0800049	EL 100MF 16V	C310	0244171	CD 0.01MF +80-20% 50V
CX48	0880044	PF 0.01MF +-10% 50V	C311	0244171	CD 0.01MF +80-20% 50V
CX49	0800049	EL 100MF 16V	C313	0800015	EL 10MF 16V
CX50	0800048	EL 100MF 10V	C314	0800003	EL 1MF 50V
CX52	0800048	EL 100MF 10V	C315	0244171	CD 0.01MF +80-20% 50V
CX53	0880044	PF 0.01MF +-10% 50V	C317	0800003	EL 1MF 50V
CX54	0284647R	EL 22MF 16V	C318	0800003	EL 1MF 50V
CY01	0800023	EL 22MF 16V	C319	0800005	EL 2.2MF 50V
CY04	0800023	EL 22MF 16V	C323	0880046	PF 0.015MF +-10% 50V
CY05	0800023	EL 22MF 16V	C324	0800003	EL 1MF 50V

PRODUCT SAFETY NOTE: Components marked with a  have special characteristics important to safety. Before replacing any of these components, read carefully, the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.

SYMBOL NO.	PART NO.	PART DESCRIPTION	SYMBOL NO.	PART NO.	PART DESCRIPTION
C325	0880033	PF 1500PF +-10% 50V	C509	0800003	EL 1MF 50V
C326	0800003	EL 1MF 50V	C511	0244171	CD 0.01MF +80-20% 50V
C327	0800049	EL 100MF 16V	C512	0244171	CD 0.01MF +80-20% 50V
C328	0244171	CD 0.01MF +80-20% 50V	C513	0244171	CD 0.01MF +80-20% 50V
C329	0800009	EL 4.7MF 25V	C515	0244171	CD 0.01MF +80-20% 50V
C330	0800049	EL 100MF 16V	C516	0244171	CD 0.01MF +80-20% 50V
C331	0800058	EL 220MF 16V	C519	0800015	EL 10MF 16V
C332	0800015	EL 10MF 16V	C521	0244171	CD 0.01MF +80-20% 50V
C333	0880046	PF 0.015MF +-10% 50V	C525	0880044	PF 0.01MF +-10% 50V
C334	0880051	PF 0.033MF +-10% 50V	C526	0276717	PF 0.1MF 50V +-5%
C335	0880037	PF 3300PF +-10% 50V	C527	0800075	EL 470MF 25V
C336	0276717	PF 0.1MF 50V +-5%	C528	0276717	PF 0.1MF 50V +-5%
C337	0880037	PF 3300PF +-10% 50V	C529	0276717	PF 0.1MF 50V +-5%
C338	0890079R	CD 270PF +-10% 50V	C530	0800075	EL 470MF 25V
C339	0880037	PF 3300PF +-10% 50V	C531	0276717	PF 0.1MF 50V +-5%
C340	0800003	EL 1MF 50V	C532	0276717	PF 0.1MF 50V +-5%
C401	0800015	EL 10MF 16V	C533	0800075	EL 470MF 25V
C402	0800015	EL 10MF 16V	C534	0276717	PF 0.1MF 50V +-5%
C403	0800049	EL 100MF 16V	C536	0800075	EL 470MF 25V
C404	0284623R	EL 1MF 50V	C603	0800345	EL 330MF 25V
C405	0276717	PF 0.1MF 50V +-5%	C604	AN00062R	PF 0.01MF +-10% 50V (HHEA MD)
C406	0890087	CD 1000PF +-10% 50V	C606	0298261R	TA 1MF +-10% 35V
C409	0890087	CD 1000PF +-10% 50V	C607	0284446R	EL 1MF 50V
C410	0800049	EL 100MF 16V	C608	0800368	EL 2200MF 25V
C412	0284638	EL 10MF 16V	C609	0800347N	EL 330MF 50V
C413	0284638	EL 10MF 16V	C610	0800326	EL 100MF 16V
C414	0800041	EL 47MF 16V	C611	0800347N	EL 330MF 50V
C415	0800049	EL 100MF 16V	C612	0880051	PF 0.033MF +-10% 50V
C416	0800041	EL 47MF 16V	C613	AN00062R	PF 0.01MF +-10% 50V (HHEA MD)
C417	0276717	PF 0.1MF 50V +-5%	C614	0279859	PF 0.1MF +-10% 100V
C418	0284623R	EL 1MF 50V	C617	0284446R	EL 1MF 50V
C419	0880051	PF 0.033MF +-10% 50V	C618	0284449R	EL 4.7MF 50V
C420	0880041	PF 5600PF +-10% 50V	C619	AN00062R	PF 0.01MF +-10% 50V (HHEA MD)
C421	0880051	PF 0.033MF +-10% 50V	C620	0800291	EL 10MF 16V
C422	0880041	PF 5600PF +-10% 50V	C622	0800041	EL 47MF 16V
C423	0800041	EL 47MF 16V	C623	0800041	EL 47MF 16V
C427	0800003	EL 1MF 50V	C701	AN00062R	PF 0.01MF +-10% 50V (HHEA MD)
C428	0800003	EL 1MF 50V	C702	0243507	CD 330PF +-10% 500V
C432	0800015	EL 10MF 16V	C703	0244501	CD 1000PF +-10% 500V
C433	0800003	EL 1MF 50V	C704	0259153	EL 220MF 160V
C434	0800003	EL 1MF 50V	C705	0299926	PP 0.1MF +-10% 200V
C435	0890087	CD 1000PF +-10% 50V	C706	0890028	CD 330PF +-10% 50V
C436	0890087	CD 1000PF +-10% 50V	△ C708	0262414F	PP 3300PF +-5% 1800V (HHEA MD)
C437	0800042	EL 47MF 25V	△ C709	0262426F	PP 9100PF +-5% 1.8KV
C438	0800042	EL 47MF 25V	C710	0299931	PP 0.27MF +-10% 200V
C439	0800051	EL 100MF 25V	C711	0299931	PP 0.27MF +-10% 200V
C440	0800003	EL 1MF 50V	△ C715	0299720	PP 0.015MF +-5% 630V
C441	0800003	EL 1MF 50V	C717	0259471	EL 6.8MF 50V
C442	0800051	EL 100MF 25V	C718	0299636	PP 0.068MF +-5% 1600V
C443	0253934	EL 2200MF 35V	C720	0243503	CD 150PF +-10% 500V
C444	0276717	PF 0.1MF 50V +-5%	C721	0253983F	EL 33MF
C445	0276717	PF 0.1MF 50V +-5%	C722	0800329	EL 100MF 50V
C446	0253934	EL 2200MF 35V	C723	0880057	PF 0.1MF +-10% 50V
C447	0253934	EL 2200MF 35V	C724	0890087	CD 1000PF +-10% 50V
C448	0800041	EL 47MF 16V	C725	0800279R	EL 1MF 50V
C449	0276717	PF 0.1MF 50V +-5%	C726	0244109	CD 4700PF +-10% 50V
C450	0880018	PF 0.22MF +-10% 50V	C727	0880048	PF 0.022MF +-10% 50V
C451	0800049	EL 100MF 16V	C728	0890089	CD 1500PF +-10% 50V
C452	0276717	PF 0.1MF 50V +-5%	C729	0800282	EL 2.2MF 50V
C453	0258616	EL 2.2MF 50V	C730	0284634R	EL 4.7MF 50V
C454	0258616	EL 2.2MF 50V	C731	0244501	CD 1000PF +-10% 500V
C457	0800015	EL 10MF 16V	C732	0243508	CD 390PF +-10% 500V
C458	0800015	EL 10MF 16V	C735	0880031	PF 1000PF +-10% 50V
C459	0880057	PF 0.1MF +-10% 50V	C738	0243503	CD 150PF +-10% 500V
C460	0800015	EL 10MF 16V	C739	0890083	CD 470PF +-10% 50V
C461	0800015	EL 10MF 16V	C740	0890084	CD 560PF +-10% 50V
C501	0800001	EL 0.47MF 50V	△ C741	0246348	CD 220PF +-10% 2KV (HHEA MD)
C502	0244171	CD 0.01MF +80-20% 50V	C804	0244889	CD 2200PF +-10% 2KV
C503	0244171	CD 0.01MF +80-20% 50V	C805	0800326	EL 100MF 16V
C504	0880058	EL 220MF 16V	C807	0244139	CD 1000PF +-10% 50V
C505	0890116	CD 15PF +-5% 50V	C808	0244139	CD 1000PF +-10% 50V
C507	0800003	EL 1MF 50V	C810	0800326	EL 100MF 16V
C508	0800003	EL 1MF 50V	C831	0257543	EL 3.3MF 315V

PRODUCT SAFETY NOTE: Components marked with a  have special characteristics important to safety. Before replacing any of these components, read carefully, the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.

SYMBOL NO.	PART NO.	PART DESCRIPTION	SYMBOL NO.	PART NO.	PART DESCRIPTION
C834	0244889	CD 2200PF +-10% 2KV	RA21	0700041	CF 1K OHM +-5% 1/16W
C835	0800326	EL 100MF 16V	RA22	0700034	CF 330 OHM +-5% 1/16W
C837	0244139	CD 1000PF +-10% 50V	RA23	0700032	CF 220 OHM +-5% 1/16W
C838	0244139	CD 1000PF +-10% 50V	RA24	0700062	CF 39K OHM +-5% 1/16W
C864	0244889	CD 2200PF +-10% 2KV	RA25	0700054	CF 10K OHM +-5% 1/16W
C865	0800326	EL 100MF 16V	RA26	0700041	CF 1K OHM +-5% 1/16W
C867	0244139	CD 1000PF +-10% 50V	RA27	0700041	CF 1K OHM +-5% 1/16W
C868	0890086	CD 820PF +-10% 50V	RA28	0700034	CF 330 OHM +-5% 1/16W
△ C901	AN00148S	PF 0.22MF +-20% 250V (HHEA MD)	RA29	0700032	CF 220 OHM +-5% 1/16W
△ C902	AN00144S	PF 0.1MF +-20% 250V (HHEA MD)	RA30	0700041	CF 1K OHM +-5% 1/16W
C903	0248593F	CD 4700PF +80-20% 250V	RA31	0700067	CF 100K OHM +-5% 1/16W
C904	0248593F	CD 4700PF +80-20% 250V	RA32	0700041	CF 1K OHM +-5% 1/16W
C905	0248593F	CD 4700PF +80-20% 250V	RA33	0700067	CF 100K OHM +-5% 1/16W
C906	0248593F	CD 4700PF +80-20% 250V	RA34	0700062	CF 39K OHM +-5% 1/16W
C907	0259167	EL 820MF 200V	RA35	0700054	CF 10K OHM +-5% 1/16W
C908	0259167	EL 820MF 200V	RA36	0700041	CF 1K OHM +-5% 1/16W
C911	0890087	CD 1000PF +-10% 50V	RA37	0700041	CF 1K OHM +-5% 1/16W
C912	0800059	EL 220MF 25V	RA38	0700034	CF 330 OHM +-5% 1/16W
C913	0299981	PP 0.01MF +-5% 630V	RA39	0700032	CF 220 OHM +-5% 1/16W
C914	0880044	PF 0.01MF +-10% 50V	RA40	0700062	CF 39K OHM +-5% 1/16W
C915	0880037	PF 3300PF +-10% 50V	RA41	0700054	CF 10K OHM +-5% 1/16W
C916	0880031	PF 1000PF +-10% 50V	RA42	0700041	CF 1K OHM +-5% 1/16W
C917	0800286R	EL 4.7MF 25V	RA43	0700041	CF 1K OHM +-5% 1/16W
C918	0880057	PF 0.1MF +-10% 50V	RA44	0700034	CF 330 OHM +-5% 1/16W
C920	0285221	EL 1000MF 35V	RA45	0700032	CF 220 OHM +-5% 1/16W
C921	0285221	EL 1000MF 35V	RA46	0700041	CF 1K OHM +-5% 1/16W
C922	0285221	EL 1000MF 35V	RA47	0700067	CF 100K OHM +-5% 1/16W
C924	0285224	EL 2200MF 25V	RA48	0700041	CF 1K OHM +-5% 1/16W
C925	0285224	EL 2200MF 25V	RA49	0700067	CF 100K OHM +-5% 1/16W
C926	0258697	EL 470MF 160V	RA50	0700041	CF 1K OHM +-5% 1/16W
C927	0880044	PF 0.01MF +-10% 50V	RA51	0700067	CF 100K OHM +-5% 1/16W
C928	0244105	CD 2200PF +-10% 50V	RA52	0700041	CF 1K OHM +-5% 1/16W
C930	0284436R	EL 100MF 35V	RA53	0700067	CF 100K OHM +-5% 1/16W
C931	0284436R	EL 100MF 35V	RA54	0700041	CF 1K OHM +-5% 1/16W
C933	0800326	EL 100MF 16V	RA55	0700067	CF 100K OHM +-5% 1/16W
C935	0284436R	EL 100MF 35V	RA56	0700041	CF 1K OHM +-5% 1/16W
C936	0284405R	EL 220MF 16V	RA57	0700067	CF 100K OHM +-5% 1/16W
C937	0284405R	EL 220MF 16V	RA58	0700041	CF 1K OHM +-5% 1/16W
C939	0284436R	EL 100MF 35V	RA59	0700067	CF 100K OHM +-5% 1/16W
C942	0800326	EL 100MF 16V	RA60	0700041	CF 1K OHM +-5% 1/16W
C943	0800279R	EL 1MF 50V	RA61	0700067	CF 100K OHM +-5% 1/16W
C944	0800317	EL 47MF 16V	RA62	0700041	CF 1K OHM +-5% 1/16W
C945	0284647R	EL 22MF 16V	RA63	0700041	CF 1K OHM +-5% 1/16W
C947	0258121R	EL 2.2MF 100V	RA64	0100123	CF 270K OHM +-5% 1/8W
C954	0800363	EL 1000MF 35V	RA65	0100123	CF 270K OHM +-5% 1/8W
C955	0800317	EL 47MF 16V	RA66	0100123	CF 270K OHM +-5% 1/8W
C956	0800082	EL 1000MF 16V	RA67	0100123	CF 270K OHM +-5% 1/8W
C957	0800331R	EL 100MF 63V	RA71	0100041	CF 100 OHM +-5% 1/8W
C958	0800331R	EL 100MF 63V	RA72	0700041	CF 1K OHM +-5% 1/16W
C960	0880057	PF 0.1MF +-10% 50V	RA73	0700041	CF 1K OHM +-5% 1/16W
C967	0880062	PF 0.22MF +-10% 50V	RA74	0700064	CF 56K OHM +-5% 1/16W
C968	0880062	PF 0.22MF +-10% 50V	RA75	0700045	CF 2.2K OHM +-5% 1/16W
C969	0880062	PF 0.22MF +-10% 50V	RA76	0100123	CF 270K OHM +-5% 1/8W
C972	0800291	EL 10MF 16V	RA77	0700047	CF 3.3K OHM +-5% 1/16W
C973	0800083	EL 1000MF 25V	RA78	0700064	CF 56K OHM +-5% 1/16W
		RESISTORS	RA79	0100123	CF 270K OHM +-5% 1/8W
RA01	0700051	CF 5.6K OHM +-5% 1/16W	RA80	0700041	CF 1K OHM +-5% 1/16W
RA02	0700051	CF 5.6K OHM +-5% 1/16W	RA81	0700041	CF 1K OHM +-5% 1/16W
RA03	0700051	CF 5.6K OHM +-5% 1/16W	RA82	0100041	CF 100 OHM +-5% 1/8W
RA04	0700051	CF 5.6K OHM +-5% 1/16W	RA89	0700054	CF 10K OHM +-5% 1/16W
RA05	0700051	CF 5.6K OHM +-5% 1/16W	RA90	0700054	CF 10K OHM +-5% 1/16W
RA06	0700051	CF 5.6K OHM +-5% 1/16W	RC01	0700027	CF 100 OHM +-5% 1/16W
RA07	0700051	CF 5.6K OHM +-5% 1/16W	RC02	0700027	CF 100 OHM +-5% 1/16W
RA08	0700051	CF 5.6K OHM +-5% 1/16W	RC03	0700027	CF 100 OHM +-5% 1/16W
RA09	0700041	CF 1K OHM +-5% 1/16W	RC04	0700027	CF 100 OHM +-5% 1/16W
RA10	0700041	CF 1K OHM +-5% 1/16W	RC05	0700027	CF 100 OHM +-5% 1/16W
RA11	0700027	CF 100 OHM +-5% 1/16W	RC06	0700037	CF 560 OHM +-5% 1/16W
RA12	0700027	CF 100 OHM +-5% 1/16W	RC07	0700032	CF 220 OHM +-5% 1/16W
RA18	0700062	CF 39K OHM +-5% 1/16W	RC08	0700032	CF 220 OHM +-5% 1/16W
RA19	0700054	CF 10K OHM +-5% 1/16W	RC09	0700056	CF 15K OHM +-5% 1/16W
RA20	0700041	CF 1K OHM +-5% 1/16W	RC10	0700055	CF 12K OHM +-5% 1/16W
			RC11	0700027	CF 100 OHM +-5% 1/16W
			RC12	0700027	CF 100 OHM +-5% 1/16W

PRODUCT SAFETY NOTE: Components marked with a  have special characteristics important to safety. Before replacing any of these components, read carefully, the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.

SYMBOL NO.	PART NO.	PART DESCRIPTION	SYMBOL NO.	PART NO.	PART DESCRIPTION
RC13	0700053	CF 8.2K OHM +-5% 1/16W	RF26	0187098	CF 24K OHM +-5% 1/16W
RC14	0700057	CF 18K OHM +-5% 1/16W	RF27	0700054	CF 10K OHM +-5% 1/16W
RC15	0700041	CF 1K OHM +-5% 1/16W	RF28	0100113	CF 100K OHM +-5% 1/8W
RC16	0100038	CF 75 OHM +-5% 1/8W	RF29	0700063	CF 47K OHM +-5% 1/16W
RC17	0100041	CF 100 OHM +-5% 1/8W	RF30	0700046	CF 2.7K OHM +-5% 1/16W
RC18	0700027	CF 100 OHM +-5% 1/16W	RF31	0700041	CF 1K OHM +-5% 1/16W
RC19	0700039	CF 820 OHM +-5% 1/16W	RF32	0700052	CF 6.8K OHM +-5% 1/16W
RC71	0187038	CF 75 OHM +-5% 1/16W	RF33	0700058	CF 22K OHM +-5% 1/16W
RE01	0110135	MF 390 OHM +-5% 1W	RF34	0700058	CF 22K OHM +-5% 1/16W
RE02	0700067	CF 100K OHM +-5% 1/16W	RF35	0700056	CF 15K OHM +-5% 1/16W
RE03	0700059	CF 27K OHM +-5% 1/16W	RF36	0700053	CF 8.2K OHM +-5% 1/16W
RE04	0700035	CF 390 OHM +-5% 1/16W	RF37	0700041	CF 1K OHM +-5% 1/16W
RE05	0700042	CF 1.2K OHM +-5% 1/16W	RF38	0700061	CF 33K OHM +-5% 1/16W
RE06	0700036	CF 470 OHM +-5% 1/16W	RF39	0700049	CF 4.7K OHM +-5% 1/16W
RE07	0700067	CF 100K OHM +-5% 1/16W	RF40	0700054	CF 10K OHM +-5% 1/16W
RE08	0700059	CF 27K OHM +-5% 1/16W	RF41	0700054	CF 10K OHM +-5% 1/16W
RE09	0700042	CF 1.2K OHM +-5% 1/16W	RKA4	0700052	CF CA01 800003 EL 1MF 50V
RE10	0700033	CF 270 OHM +-5% 1/16W	RKA5	0700044	CF 1.8K OHM +-5% 1/16W
RE11	0700033	CF 270 OHM +-5% 1/16W	RKA6	0700041	CF 1K OHM +-5% 1/16W
RE12	0700045	CF 2.2K OHM +-5% 1/16W	RKA7	0700041	CF 1K OHM +-5% 1/16W
RE13	0700058	CF 22K OHM +-5% 1/16W	RK01	0700063	CF 47K OHM +-5% 1/16W
RE14	0700067	CF 100K OHM +-5% 1/16W	RK02	0700049	CF 4.7K OHM +-5% 1/16W
RE15	0700046	CF 2.7K OHM +-5% 1/16W	RK03	0100125	CF 330K OHM +-5% 1/8W
RE16	0113742	CF 470 OHM +-5% 1/2W	RK05	0700054	CF 10K OHM +-5% 1/16W
RE17	0700061	CF 33K OHM +-5% 1/16W	RK06	0700054	CF 10K OHM +-5% 1/16W
RE18	0700036	CF 470 OHM +-5% 1/16W	RK07	0700027	CF 100 OHM +-5% 1/16W
RE19	0700067	CF 100K OHM +-5% 1/16W	RK08	0700027	CF 100 OHM +-5% 1/16W
RE20	0700054	CF 10K OHM +-5% 1/16W	RK09	0700027	CF 100 OHM +-5% 1/16W
RE21	0100065	CF 1K OHM +-5% 1/8W	RK10	0700041	CF 1K OHM +-5% 1/16W
RE22	0700024	CF 56 OHM +-5% 1/16W	RK11	0700041	CF 1K OHM +-5% 1/16W
RE23	0113701	CF 10 OHM +-5% 1/2W	RK12	0700041	CF 1K OHM +-5% 1/16W
RE24	0100039	CF 82 OHM +-5% 1/8W	RK13	0700063	CF 47K OHM +-5% 1/16W
RE25	0114165	CF 1.5K OHM +-5% 1/4W	RK14	0110229	MF 220 OHM +-5% 2W
RE26	0114143	CF 330 OHM +-5% 1/4W	RK15	0113694	CF 5.6 OHM +-5% 1/2W
RE27	0114221	CF 68K OHM +-5% 1/4W	RK16	0113694	CF 5.6 OHM +-5% 1/2W
RE28	0114221	CF 68K OHM +-5% 1/4W	RK17	0100077	CF 3.3K OHM +-5% 1/8W
RE29	0113776	CF 12K OHM +-5% 1/2W	RK18	0700063	CF 47K OHM +-5% 1/16W
RE30	0100039	CF 82 OHM +-5% 1/8W	RK19	0110225	MF 150 OHM +-5% 2W
RE31	0100069	CF 1.5K OHM +-5% 1/8W	RK20	0113692	CF 4.7 OHM +-5% 1/2W
RE32	0100053	CF 330 OHM +-5% 1/8W	RK21	0113692	CF 4.7 OHM +-5% 1/2W
RE33	0113716	CF 43 OHM +-5% 1/2W	RK22	0100077	CF 3.3K OHM +-5% 1/8W
RE34	0110229	MF 220 OHM +-5% 2W	RK23	0700063	CF 47K OHM +-5% 1/16W
RE35	0113686	CF 2.7 OHM +-5% 1/2W	RK24	0110229	MF 220 OHM +-5% 2W
RE36	0113686	CF 2.7 OHM +-5% 1/2W	RK25	0113698	CF 8.2 OHM +-5% 1/2W
RE37	0113716	CF 43 OHM +-5% 1/2W	RK26	0113698	CF 8.2 OHM +-5% 1/2W
RE38	0110132	MF 300 OHM +-5% 1W	RK27	0100077	CF 3.3K OHM +-5% 1/8W
RE39	0700054	CF 10K OHM +-5% 1/16W	RK28	0700063	CF 47K OHM +-5% 1/16W
RE40	0700049	CF 4.7K OHM +-5% 1/16W	RK29	0110225	MF 150 OHM +-5% 2W
RF01	0110279	MF 27K OHM +-5% 2W	RK30	0113694	CF 6.8 OHM +-5% 1/2W
RF02	0110279	MF 27K OHM +-5% 2W	RK31	0113694	CF 6.8 OHM +-5% 1/2W
RF03	0110279	MF 27K OHM +-5% 2W	RK32	0100077	CF 3.3K OHM +-5% 1/8W
RF04	0110279	MF 27K OHM +-5% 2W	RK33	0700063	CF 47K OHM +-5% 1/16W
RF05	0110279	MF 27K OHM +-5% 2W	RK34	0110229	MF 220 OHM +-5% 2W
RF06	0114213	CF 33K OHM +-5% 1/4W	RK35	0113696	CF 6.8 OHM +-5% 1/2W
RF07	0100065	CF 1K OHM +-5% 1/8W	RK36	0113696	CF 6.8 OHM +-5% 1/2W
RF08	0100041	CF 100 OHM +-5% 1/8W	RK37	0100077	CF 3.3K OHM +-5% 1/8W
RF09	0700035	CF 390 OHM +-5% 1/16W	RK38	0100077	CF 3.3K OHM +-5% 1/8W
RF10	0700045	CF 2.2K OHM +-5% 1/16W	RK39	0700063	CF 47K OHM +-5% 1/16W
RF11	0700059	CF 27K OHM +-5% 1/16W	RK40	0110225	MF 150 OHM +-5% 2W
RF12	0700059	CF 27K OHM +-5% 1/16W	RK41	0113692	CF 4.7 OHM +-5% 1/2W
RF13	0700053	CF 8.2K OHM +-5% 1/16W	RK42	0113692	CF 4.7 OHM +-5% 1/2W
RF14	0700045	CF 2.2K OHM +-5% 1/16W	RK57	0700041	CF 1K OHM +-5% 1/16W
RF15	0700046	CF 2.7K OHM +-5% 1/16W	RK58	0700041	CF 1K OHM +-5% 1/16W
RF16	0700049	CF 4.7K OHM +-5% 1/16W	RK79	0700046	CF 2.7K OHM +-5% 1/16W
RF17	0700027	CF 100 OHM +-5% 1/16W	RK80	0700046	CF 2.7K OHM +-5% 1/16W
RF18	0700054	CF 10K OHM +-5% 1/16W	RK81	0700046	CF 2.7K OHM +-5% 1/16W
RF19	0700037	CF 560 OHM +-5% 1/16W	RK82	0700046	CF 2.7K OHM +-5% 1/16W
RF20	0700066	CF 82K OHM +-5% 1/16W	RK83	0700046	CF 2.7K OHM +-5% 1/16W
RF21	0700049	CF 4.7K OHM +-5% 1/16W	RK84	0700046	CF 2.7K OHM +-5% 1/16W
RF22	0700059	CF 27K OHM +-5% 1/16W	RK85	0700048	CF 3.9K OHM +-5% 1/16W
RF23	0700043	CF 1.5K OHM +-5% 1/16W	RK86	0700047	CF 3.3K OHM +-5% 1/16W
RF24	0700051	CF 5.6K OHM +-5% 1/16W	RK89	0700046	CF 2.7K OHM +-5% 1/16W
RF25	0700038	CF 680 OHM +-5% 1/16W	RK90	0700052	CF 6.8K OHM +-5% 1/16W

PRODUCT SAFETY NOTE: Components marked with a  have special characteristics important to safety. Before replacing any of these components, read carefully, the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.

SYMBOL NO.	PART NO.	PART DESCRIPTION	SYMBOL NO.	PART NO.	PART DESCRIPTION
RK91	0700054	CF 10K OHM +-5% 1/16W	RS11	0179536	MG 1M OHM +-5% 1/8W
RK94	0100057	CF 470 OHM +-5% 1/8W	RS12	0700067	CF 100K OHM +-5% 1/16W
RK95	0700046	CF 2.7K OHM +-5% 1/16W	RS13	0700067	CF 100K OHM +-5% 1/16W
RK96	0700046	CF 2.7K OHM +-5% 1/16W	RS24	0700063	CF 47K OHM +-5% 1/16W
RK97	0700042	CF 1.2K OHM +-5% 1/16W	RS25	0700067	CF 100K OHM +-5% 1/16W
RL10	0100129	CF 470K OHM +-5% 1/8W	RS26	0700036	CF 470 OHM +-5% 1/16W
RL11	0100129	CF 470K OHM +-5% 1/8W	RS27	0700063	CF 47K OHM +-5% 1/16W
RL12	0100129	CF 470K OHM +-5% 1/8W	RS28	0700058	CF 22K OHM +-5% 1/16W
RL13	0100129	CF 470K OHM +-5% 1/8W	RS29	0700041	CF 1K OHM +-5% 1/16W
RL14	0100129	CF 470K OHM +-5% 1/8W	RS31	0700054	CF 10K OHM +-5% 1/16W
RL15	0100129	CF 470K OHM +-5% 1/8W	RS32	0700051	CF 5.6K OHM +-5% 1/16W
RL16	0100129	CF 470K OHM +-5% 1/8W	RS33	0700051	CF 5.6K OHM +-5% 1/16W
RL17	0100129	CF 470K OHM +-5% 1/8W	RS34	0700045	CF 2.2K OHM +-5% 1/16W
RL20	0100133	CF 680K OHM +-5% 1/8W	RS35	0700045	CF 2.2K OHM +-5% 1/16W
RL21	0100121	CF 220K OHM +-5% 1/8W	RS36	0700045	CF 2.2K OHM +-5% 1/16W
RL22	0100133	CF 680K OHM +-5% 1/8W	RS39	0700063	CF 47K OHM +-5% 1/16W
RL23	0100129	CF 470K OHM +-5% 1/8W	RS40	0700067	CF 100K OHM +-5% 1/16W
RL24	0100133	CF 680K OHM +-5% 1/8W	RS41	0700063	CF 47K OHM +-5% 1/16W
RL25	0100121	CF 220K OHM +-5% 1/8W	RS42	0700054	CF 10K OHM +-5% 1/16W
RL26	0100133	CF 680K OHM +-5% 1/8W	RS43	0700054	CF 10K OHM +-5% 1/16W
RL27	0100129	CF 470K OHM +-5% 1/8W	RS44	0700054	CF 10K OHM +-5% 1/16W
RL30	0700027	CF 100 OHM +-5% 1/16W	RS45	1195051	FR 2.2 OHM +-5% 1/4W
RL31	0700027	CF 100 OHM +-5% 1/16W	RS46	1195051	FR 2.2 OHM +-5% 1/4W
RL32	0700027	CF 100 OHM +-5% 1/16W	RS47	1195051	FR 2.2 OHM +-5% 1/4W
RL33	0700027	CF 100 OHM +-5% 1/16W	RS48	0700063	CF 47K OHM +-5% 1/16W
RL34	0700027	CF 100 OHM +-5% 1/16W	RS49	0700065	CF 68K OHM +-5% 1/16W
RL35	0700027	CF 100 OHM +-5% 1/16W	RS50	0700065	CF 68K OHM +-5% 1/16W
RL36	0700027	CF 100 OHM +-5% 1/16W	RS51	0114161	CF 1K OHM +-5% 1/4W
RL37	0700027	CF 100 OHM +-5% 1/16W	RS52	0114161	CF 1K OHM +-5% 1/4W
RL38	0700049	CF 4.7K OHM +-5% 1/16W	RS53	0114161	CF 1K OHM +-5% 1/4W
RM01	0700041	CF 1K OHM +-5% 1/16W	RS54	0700041	CF 1K OHM +-5% 1/16W
RM02	0700058	CF 22K OHM +-5% 1/16W	RS55	0700041	CF 1K OHM +-5% 1/16W
RM03	0700045	CF 2.2K OHM +-5% 1/16W	RS56	0700058	CF 22K OHM +-5% 1/16W
RM04	0100065	CF 1K OHM +-5% 1/8W	RS57	0700058	CF 22K OHM +-5% 1/16W
RM05	0100065	CF 1K OHM +-5% 1/8W	RS58	0700041	CF 1K OHM +-5% 1/16W
RM06	0700041	CF 1K OHM +-5% 1/16W	RS59	0700041	CF 1K OHM +-5% 1/16W
RM07	0700043	CF 1.5K OHM +-5% 1/16W	RS60	0700041	CF 1K OHM +-5% 1/16W
RM08	0700046	CF 2.7K OHM +-5% 1/16W	RS61	0700067	CF 100K OHM +-5% 1/16W
RM09	0700049	CF 4.7K OHM +-5% 1/16W	RS62	0700067	CF 100K OHM +-5% 1/16W
RM10	0100129	CF 470K OHM +-5% 1/8W	RS63	0700067	CF 100K OHM +-5% 1/16W
RM11	0700041	CF 1K OHM +-5% 1/16W	RS64	0700067	CF 100K OHM +-5% 1/16W
RM12	0100125	CF 330K OHM +-5% 1/8W	RS65	0700067	CF 100K OHM +-5% 1/16W
RM13	0114149	CF 560 OHM +-5% 1/4W	RS66	0700067	CF 100K OHM +-5% 1/16W
RM14	0100125	CF 330K OHM +-5% 1/8W	RS67	0700058	CF 22K OHM +-5% 1/16W
RM15	0700054	CF 10K OHM +-5% 1/16W	RS68	0700058	CF 22K OHM +-5% 1/16W
RN01	0700057	CF 18K OHM +-5% 1/16W	RS69	0700058	CF 22K OHM +-5% 1/16W
RN02	0700041	CF 1K OHM +-5% 1/16W	RS70	0100065	CF 1K OHM +-5% 1/8W
RN03	0700041	CF 1K OHM +-5% 1/16W	RS80	0700032	CF 220 OHM +-5% 1/16W
RN04	0700067	CF 100K OHM +-5% 1/16W	RS81	0700041	CF 1K OHM +-5% 1/16W
RN05	0700052	CF 6.8K OHM +-5% 1/16W	RS82	0700065	CF 68K OHM +-5% 1/16W
RN06	0700051	CF 5.6K OHM +-5% 1/16W	RS83	0700063	CF 47K OHM +-5% 1/16W
RN07	0700054	CF 10K OHM +-5% 1/16W	RS85	0700051	CF 5.6K OHM +-5% 1/16W
RN08	0700057	CF 18K OHM +-5% 1/16W	RS87	0700051	CF 5.6K OHM +-5% 1/16W
RN09	0700061	CF 33K OHM +-5% 1/16W	RS88	0700035	CF 390 OHM +-5% 1/16W
RN10	0700054	CF 10K OHM +-5% 1/16W	RS89	0700043	CF 1.5K OHM +-5% 1/16W
RN11	0700058	CF 22K OHM +-5% 1/16W	RW13	0700041	CF 1K OHM +-5% 1/16W
RN12	0700051	CF 5.6K OHM +-5% 1/16W	RW14	0700065	CF 68K OHM +-5% 1/16W
RN13	0700044	CF 1.8K OHM +-5% 1/16W	RW15	0187076	CF 3K OHM +-5% 1/16W
RN14	0700054	CF 10K OHM +-5% 1/16W	RW16	0187082	CF 5.1K OHM +-5% 1/16W
RN15	0700058	CF 22K OHM +-5% 1/16W	RW17	0700056	CF 15K OHM +-5% 1/16W
RN16	0700064	CF 56K OHM +-5% 1/16W	RW70	0187070M	CF 1.6K OHM +-5% 1/16W
RN18	0700057	CF 18K OHM +-5% 1/16W	RW85	0700041	CF 1K OHM +-5% 1/16W
RN19	0700049	CF 4.7K OHM +-5% 1/16W	RW86	0700041	CF 1K OHM +-5% 1/16W
RS01	0700041	CF 1K OHM +-5% 1/16W	RX01	0700059	CF 27K OHM +-5% 1/16W
RS02	0700041	CF 1K OHM +-5% 1/16W	RX02	0700067	CF 100K OHM +-5% 1/16W
RS03	0700041	CF 1K OHM +-5% 1/16W	RX03	0700027	CF 100 OHM +-5% 1/16W
RS04	0700041	CF 1K OHM +-5% 1/16W	RX04	0700039	CF 820 OHM +-5% 1/16W
RS05	0700041	CF 1K OHM +-5% 1/16W	RX05	0700036	CF 470 OHM +-5% 1/16W
RS06	0700062	CF 39K OHM +-5% 1/16W	RX06	0700043	CF 1.5K OHM +-5% 1/16W
RS07	0187096	CF 20K OHM +-5% 1/16W	RX07	0700027	CF 100 OHM +-5% 1/16W
RS08	0700064	CF 56K OHM +-5% 1/16W	RX08	0700039	CF 820 OHM +-5% 1/16W
RS09	0700051	CF 5.6K OHM +-5% 1/16W	RX12	0700043	CF 1.5K OHM +-5% 1/16W
RS10	0700063	CF 47K OHM +-5% 1/16W	RX13	0700039	CF 820 OHM +-5% 1/16W

PRODUCT SAFETY NOTE: Components marked with a have special characteristics important to safety. Before replacing any of these components, read carefully, the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.

SYMBOL NO.	PART NO.	PART DESCRIPTION	SYMBOL NO.	PART NO.	PART DESCRIPTION
RX14	0700063	CF 47K OHM +-5% 1/16W	RY31	0100038	CF 75 OHM +-5% 1/8W
RX15	0700036	CF 470 OHM +-5% 1/16W	RY32	0100038	CF 75 OHM +-5% 1/8W
RX16	0700033	CF 270 OHM +-5% 1/16W	RY33	0700063	CF 47K OHM +-5% 1/16W
RX17	0100125	CF 330K OHM +-5% 1/8W	RY34	0700058	CF 22K OHM +-5% 1/16W
RX18	0700056	CF 15K OHM +-5% 1/16W	RY35	0100038	CF 75 OHM +-5% 1/8W
RX19	0700041	CF 1K OHM +-5% 1/16W	RY36	0100041	CF 100 OHM +-5% 1/8W
RX20	0187054	CF 360 OHM +-5% 1/16W	RY37	0100041	CF 100 OHM +-5% 1/8W
RX21	0700051	CF 5.6K OHM +-5% 1/16W	RY38	0700041	CF 1K OHM +-5% 1/16W
RX22	0700041	CF 1K OHM +-5% 1/16W	RY39	0700034	CF 330 OHM +-5% 1/16W
RX23	0700035	CF 390 OHM +-5% 1/16W	RY40	0114141	CF 270 OHM +-5% 1/4W
RX24	0700054	CF 10K OHM +-5% 1/16W	RY41	0100037	CF 68 OHM +-5% 1/8W
RX25	0700054	CF 10K OHM +-5% 1/16W	RY42	0100113	CF 100K OHM +-5% 1/8W
RX26	0100130	CF 510K OHM +-5% 1/8W	RY43	0700041	CF 1K OHM +-5% 1/16W
RX27	0700047	CF 3.3K OHM +-5% 1/16W	RY44	0700054	CF 10K OHM +-5% 1/16W
RX28	0700039	CF 820 OHM +-5% 1/16W	RY45	0700039	CF 820 OHM +-5% 1/16W
RX29	0700027	CF 100 OHM +-5% 1/16W	RY46	0700027	CF 100 OHM +-5% 1/16W
RX30	0700039	CF 820 OHM +-5% 1/16W	RY47	0700054	CF 10K OHM +-5% 1/16W
RX31	0700041	CF 1K OHM +-5% 1/16W	RY70	0187038	CF 75 OHM +-5% 1/16W
RX32	0700039	CF 820 OHM +-5% 1/16W	RY71	0187038	CF 75 OHM +-5% 1/16W
RX33	0700041	CF 1K OHM +-5% 1/16W	RY74	0700063	CF 47K OHM +-5% 1/16W
RX34	0700057	CF 18K OHM +-5% 1/16W	RY75	0700041	CF 1K OHM +-5% 1/16W
RX35	0700064	CF 56K OHM +-5% 1/16W	RY76	0700058	CF 22K OHM +-5% 1/16W
RX36	0700036	CF 470 OHM +-5% 1/16W	R004	0100065	CF 1K OHM +-5% 1/8W
RX37	0700041	CF 1K OHM +-5% 1/16W	R005	0100089	CF 10K OHM +-5% 1/8W
RX38	0700033	CF 270 OHM +-5% 1/16W	R006	0100065	CF 1K OHM +-5% 1/8W
RX39	0700054	CF 10K OHM +-5% 1/16W	R007	0100065	CF 1K OHM +-5% 1/8W
RX40	0700027	CF 100 OHM +-5% 1/16W	R008	0700041	CF 1K OHM +-5% 1/16W
RX41	0700039	CF 820 OHM +-5% 1/16W	R009	0700041	CF 1K OHM +-5% 1/16W
RX42	0700041	CF 1K OHM +-5% 1/16W	R010	0700054	CF 10K OHM +-5% 1/16W
RX43	0700043	CF 1.5K OHM +-5% 1/16W	R011	0700041	CF 1K OHM +-5% 1/16W
RX44	0700041	CF 1K OHM +-5% 1/16W	R012	0700041	CF 1K OHM +-5% 1/16W
RX45	0700062	CF 39K OHM +-5% 1/16W	R013	0700058	CF 22K OHM +-5% 1/16W
RX46	0700054	CF 10K OHM +-5% 1/16W	R014	0700058	CF 22K OHM +-5% 1/16W
RX47	0700036	CF 470 OHM +-5% 1/16W	R015	0700058	CF 22K OHM +-5% 1/16W
RX48	0700034	CF 330 OHM +-5% 1/16W	R016	0700041	CF 1K OHM +-5% 1/16W
RX49	0700027	CF 100 OHM +-5% 1/16W	R017	0700041	CF 1K OHM +-5% 1/16W
RX50	0700039	CF 820 OHM +-5% 1/16W	R018	0700041	CF 1K OHM +-5% 1/16W
RX51	0700047	CF 3.3K OHM +-5% 1/16W	R019	0700032	CF 220 OHM +-5% 1/16W
RX52	0700047	CF 3.3K OHM +-5% 1/16W	R020	0700041	CF 1K OHM +-5% 1/16W
RX53	0187088	CF 9.1K OHM +-5% 1/16W	R021	0700041	CF 1K OHM +-5% 1/16W
RX55	0700027	CF 100 OHM +-5% 1/16W	R022	0700058	CF 22K OHM +-5% 1/16W
RX57	0700054	CF 10K OHM +-5% 1/16W	R023	0700049	CF 4.7K OHM +-5% 1/16W
RX58	0100115	CF 120K OHM +-5% 1/8W	R024	0700051	CF 5.6K OHM +-5% 1/16W
RY01	0700027	CF 100 OHM +-5% 1/16W	R025	0700041	CF 1K OHM +-5% 1/16W
RY02	0700027	CF 100 OHM +-5% 1/16W	R026	0700041	CF 1K OHM +-5% 1/16W
RY03	0700027	CF 100 OHM +-5% 1/16W	R027	0700041	CF 1K OHM +-5% 1/16W
RY04	0700041	CF 1K OHM +-5% 1/16W	R028	0700041	CF 1K OHM +-5% 1/16W
RY05	0700027	CF 100 OHM +-5% 1/16W	R029	0700041	CF 1K OHM +-5% 1/16W
RY06	0700027	CF 100 OHM +-5% 1/16W	R030	0700041	CF 1K OHM +-5% 1/16W
RY07	0700027	CF 100 OHM +-5% 1/16W	R031	0700041	CF 1K OHM +-5% 1/16W
RY08	0700041	CF 1K OHM +-5% 1/16W	R033	0700054	CF 10K OHM +-5% 1/16W
RY09	0700041	CF 1K OHM +-5% 1/16W	R035	0700058	CF 22K OHM +-5% 1/16W
RY10	0700041	CF 1K OHM +-5% 1/16W	R036	0700065	CF 68K OHM +-5% 1/16W
RY11	0700041	CF 1K OHM +-5% 1/16W	R037	0700041	CF 1K OHM +-5% 1/16W
RY12	0700027	CF 100 OHM +-5% 1/16W	R038	0700041	CF 1K OHM +-5% 1/16W
RY13	0700027	CF 100 OHM +-5% 1/16W	R039	0700041	CF 1K OHM +-5% 1/16W
RY14	0700027	CF 100 OHM +-5% 1/16W	R040	0700027	CF 100 OHM +-5% 1/16W
RY15	0700027	CF 100 OHM +-5% 1/16W	R042	0700054	CF 10K OHM +-5% 1/16W
RY16	0700045	CF 2.2K OHM +-5% 1/16W	R043	0700054	CF 10K OHM +-5% 1/16W
RY17	0700047	CF 3.3K OHM +-5% 1/16W	R044	0700049	CF 4.7K OHM +-5% 1/16W
RY18	0700054	CF 10K OHM +-5% 1/16W	R047	0700057	CF 18K OHM +-5% 1/16W
RY19	0700041	CF 1K OHM +-5% 1/16W	R048	0700058	CF 22K OHM +-5% 1/16W
RY20	0700039	CF 820 OHM +-5% 1/16W	R049	0700058	CF 22K OHM +-5% 1/16W
RY21	0700048	CF 3.9K OHM +-5% 1/16W	R051	0700049	CF 4.7K OHM +-5% 1/16W
RY22	0700034	CF 330 OHM +-5% 1/16W	R052	0700054	CF 10K OHM +-5% 1/16W
RY23	0700025	CF 68 OHM +-5% 1/16W	R053	0700041	CF 1K OHM +-5% 1/16W
RY24	0700041	CF 1K OHM +-5% 1/16W	R055	0700054	CF 10K OHM +-5% 1/16W
RY25	0700054	CF 10K OHM +-5% 1/16W	R059	0700054	CF 10K OHM +-5% 1/16W
RY26	0700043	CF 1.5K OHM +-5% 1/16W	R060	0700054	CF 10K OHM +-5% 1/16W
RY27	0187080	CF 4.3K OHM +-5% 1/16W	R061	0700054	CF 10K OHM +-5% 1/16W
RY28	0700052	CF 6.8K OHM +-5% 1/16W	R062	0700054	CF 10K OHM +-5% 1/16W
RY29	0700047	CF 3.3K OHM +-5% 1/16W	R063	0700055	CF 12K OHM +-5% 1/16W
RY30	0700027	CF 100 OHM +-5% 1/16W	R064	0700054	CF 10K OHM +-5% 1/16W

PRODUCT SAFETY NOTE: Components marked with a  have special characteristics important to safety. Before replacing any of these components, read carefully, the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.

SYMBOL NO.	PART NO.	PART DESCRIPTION	SYMBOL NO.	PART NO.	PART DESCRIPTION
R065	0700045	CF 2.2K OHM +-5% 1/16W	R157	0700034	CF 330 OHM +-5% 1/16W
R066	0700058	CF 22K OHM +-5% 1/16W	R158	0700041	CF 1K OHM +-5% 1/16W
R067	0700049	CF 4.7K OHM +-5% 1/16W	R159	0700051	CF 5.6K OHM +-5% 1/16W
R068	0700067	CF 100K OHM +-5% 1/16W	R161	0700041	CF 1K OHM +-5% 1/16W
R069	0700031	CF 180 OHM +-5% 1/16W	R166	0700054	CF 10K OHM +-5% 1/16W
R070	0700066	CF 82K OHM +-5% 1/16W	R167	0700054	CF 10K OHM +-5% 1/16W
R071	0700058	CF 22K OHM +-5% 1/16W	R168	0700054	CF 10K OHM +-5% 1/16W
R073	0700041	CF 1K OHM +-5% 1/16W	R169	0700037	CF 560 OHM +-5% 1/16W
R074	0700036	CF 470 OHM +-5% 1/16W	R170	0700027	CF 100 OHM +-5% 1/16W
R075	0700036	CF 470 OHM +-5% 1/16W	R171	0700029	CF 150 OHM +-5% 1/16W
R078	0700054	CF 10K OHM +-5% 1/16W	R172	0700029	CF 150 OHM +-5% 1/16W
R079	0700054	CF 10K OHM +-5% 1/16W	R173	0700041	CF 1K OHM +-5% 1/16W
R080	0100107	CF 56K OHM +-5% 1/8W	R174	0700041	CF 1K OHM +-5% 1/16W
R081	0700051	CF 5.6K OHM +-5% 1/16W	R175	0700058	CF 22K OHM +-5% 1/16W
R082	0700051	CF 5.6K OHM +-5% 1/16W	R176	0700058	CF 22K OHM +-5% 1/16W
R083	0700036	CF 470 OHM +-5% 1/16W	R177	0700027	CF 100 OHM +-5% 1/16W
R084	0700036	CF 470 OHM +-5% 1/16W	R178	0700063	CF 47K OHM +-5% 1/16W
R085	0700041	CF 1K OHM +-5% 1/16W	R180	0700027	CF 100 OHM +-5% 1/16W
R086	0700041	CF 1K OHM +-5% 1/16W	R181	0700027	CF 100 OHM +-5% 1/16W
R087	0700027	CF 100 OHM +-5% 1/16W	R182	0700041	CF 1K OHM +-5% 1/16W
R089	0700041	CF 1K OHM +-5% 1/16W	R183	0700041	CF 1K OHM +-5% 1/16W
R091	0700049	CF 4.7K OHM +-5% 1/16W	R184	0700041	CF 1K OHM +-5% 1/16W
R092	0700041	CF 1K OHM +-5% 1/16W	R185	0700054	CF 10K OHM +-5% 1/16W
R093	0700041	CF 1K OHM +-5% 1/16W	R186	0700041	CF 1K OHM +-5% 1/16W
R094	0700041	CF 1K OHM +-5% 1/16W	R188	0700054	CF 10K OHM +-5% 1/16W
R095	0700056	CF 15K OHM +-5% 1/16W	R189	0700063	CF 47K OHM +-5% 1/16W
R096	0700054	CF 10K OHM +-5% 1/16W	R190	0700051	CF 5.6K OHM +-5% 1/16W
R097	0700063	CF 47K OHM +-5% 1/16W	R192	0100041	CF 100 OHM +-5% 1/8W
R099	0700063	CF 47K OHM +-5% 1/16W	R193	0700027	CF 100 OHM +-5% 1/16W
R100	0700067	CF 100K OHM +-5% 1/16W	R195	0700054	CF 10K OHM +-5% 1/16W
R101	0700058	CF 22K OHM +-5% 1/16W	R3A1	0700041	CF 1K OHM +-5% 1/16W
R102	0700058	CF 22K OHM +-5% 1/16W	R3A2	0700032	CF 220 OHM +-5% 1/16W
R103	0700041	CF 1K OHM +-5% 1/16W	R3A3	0700032	CF 220 OHM +-5% 1/16W
R104	0700041	CF 1K OHM +-5% 1/16W	R3A4	0700032	CF 220 OHM +-5% 1/16W
R105	0700041	CF 1K OHM +-5% 1/16W	R3A8	0100119	CF 180K OHM +-5% 1/8W
R106	0700058	CF 22K OHM +-5% 1/16W	R3A9	0700042	CF 1.2K OHM +-5% 1/16W
R107	0700041	CF 1K OHM +-5% 1/16W	R3B1	0700027	CF 100 OHM +-5% 1/16W
R108	0700051	CF 5.6K OHM +-5% 1/16W	R3B2	0700032	CF 220 OHM +-5% 1/16W
R109	0700041	CF 1K OHM +-5% 1/16W	R3B3	0700055	CF 12K OHM +-5% 1/16W
R110	0700041	CF 1K OHM +-5% 1/16W	R3B5	0700054	CF 10K OHM +-5% 1/16W
R112	0700063	CF 47K OHM +-5% 1/16W	R3B6	0700063	CF 47K OHM +-5% 1/16W
R113	0700056	CF 15K OHM +-5% 1/16W	R3B7	0700063	CF 47K OHM +-5% 1/16W
R116	0700054	CF 10K OHM +-5% 1/16W	R301	0700041	CF 1K OHM +-5% 1/16W
R117	0700054	CF 10K OHM +-5% 1/16W	R302	0700041	CF 1K OHM +-5% 1/16W
R118	0700054	CF 10K OHM +-5% 1/16W	R304	0700029	CF 150 OHM +-5% 1/16W
R119	0700041	CF 1K OHM +-5% 1/16W	R306	0700058	CF 22K OHM +-5% 1/16W
R130	0700058	CF 22K OHM +-5% 1/16W	R307	0700058	CF 22K OHM +-5% 1/16W
R131	0700055	CF 12K OHM +-5% 1/16W	R308	0700046	CF 2.7K OHM +-5% 1/16W
R132	0700063	CF 47K OHM +-5% 1/16W	R309	0700054	CF 10K OHM +-5% 1/16W
R133	0700054	CF 10K OHM +-5% 1/16W	R310	0700065	CF 68K OHM +-5% 1/16W
R134	0700058	CF 22K OHM +-5% 1/16W	R311	0700061	CF 33K OHM +-5% 1/16W
R135	0700041	CF 1K OHM +-5% 1/16W	R312	0700029	CF 150 OHM +-5% 1/16W
R136	0700041	CF 1K OHM +-5% 1/16W	R313	0700049	CF 4.7K OHM +-5% 1/16W
R137	0700041	CF 1K OHM +-5% 1/16W	R314	0700046	CF 2.7K OHM +-5% 1/16W
R138	0700041	CF 1K OHM +-5% 1/16W	R315	0700033	CF 270 OHM +-5% 1/16W
R139	0700041	CF 1K OHM +-5% 1/16W	R316	0700041	CF 1K OHM +-5% 1/16W
R140	0700041	CF 1K OHM +-5% 1/16W	R317	0700061	CF 33K OHM +-5% 1/16W
R141	0700041	CF 1K OHM +-5% 1/16W	R319	0700064	CF 56K OHM +-5% 1/16W
R142	0700041	CF 1K OHM +-5% 1/16W	R320	0700065	CF 68K OHM +-5% 1/16W
R143	0700041	CF 1K OHM +-5% 1/16W	R321	0700064	CF 56K OHM +-5% 1/16W
R144	0700041	CF 1K OHM +-5% 1/16W	R322	0700058	CF 22K OHM +-5% 1/16W
R145	0700027	CF 100 OHM +-5% 1/16W	R323	0700054	CF 10K OHM +-5% 1/16W
R146	0700054	CF 10K OHM +-5% 1/16W	R324	0700058	CF 22K OHM +-5% 1/16W
R147	0700041	CF 1K OHM +-5% 1/16W	R325	0150114	VR 10K OHM-B
R148	0700041	CF 1K OHM +-5% 1/16W	R326	0700062	CF 39K OHM +-5% 1/16W
R149	0700041	CF 1K OHM +-5% 1/16W	R327	0700059	CF 27K OHM +-5% 1/16W
R150	0700041	CF 1K OHM +-5% 1/16W	R328	0700046	CF 2.7K OHM +-5% 1/16W
R151	0100059	CF 560 OHM +-5% 1/8W	R329	0700047	CF 3.3K OHM +-5% 1/16W
R152	0700022	CF 39 OHM +-5% 1/16W	R330	0700029	CF 150 OHM +-5% 1/16W
R153	0100065	CF 1K OHM +-5% 1/8W	R331	0700049	CF 4.7K OHM +-5% 1/16W
R154	0700054	CF 10K OHM +-5% 1/16W	R332	0700049	CF 4.7K OHM +-5% 1/16W
R155	0700054	CF 10K OHM +-5% 1/16W	R333	0150115	VR 20K OHM-B
R156	0100065	CF 1K OHM +-5% 1/8W	R334	0700051	CF 5.6K OHM +-5% 1/16W

PRODUCT SAFETY NOTE: Components marked with a  have special characteristics important to safety. Before replacing any of these components, read carefully, the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.

SYMBOL NO.	PART NO.	PART DESCRIPTION	SYMBOL NO.	PART NO.	PART DESCRIPTION
R335	0700049	CF 4.7K OHM +-5% 1/16W	R466	0700041	CF 1K OHM +-5% 1/16W
R336	0100133	CF 680K OHM +-5% 1/8W	R467	0700041	CF 1K OHM +-5% 1/16W
R337	0700058	CF 22K OHM +-5% 1/16W	R471	0700054	CF 10K OHM +-5% 1/16W
R338	0700054	CF 10K OHM +-5% 1/16W	R472	0700054	CF 10K OHM +-5% 1/16W
R339	0700066	CF 82K OHM +-5% 1/16W	R473	0700051	CF 5.6K OHM +-5% 1/16W
R340	0700054	CF 10K OHM +-5% 1/16W	R474	0700051	CF 5.6K OHM +-5% 1/16W
R341	0700067	CF 100K OHM +-5% 1/16W	R475	0700045	CF 2.2K OHM +-5% 1/16W
R342	0700052	CF 6.8K OHM +-5% 1/16W	R476	0700045	CF 2.2K OHM +-5% 1/16W
R344	0700049	CF 4.7K OHM +-5% 1/16W	R477	0700063	CF 47K OHM +-5% 1/16W
R346	0700067	CF 100K OHM +-5% 1/16W	R478	0700067	CF 100K OHM +-5% 1/16W
R347	0700046	CF 2.7K OHM +-5% 1/16W	R479	0700036	CF 470 OHM +-5% 1/16W
R348	0700049	CF 4.7K OHM +-5% 1/16W	R480	1195051	FR 2.2 OHM +-5% 1/4W
R351	0700048	CF 3.9K OHM +-5% 1/16W	R481	1195051	FR 2.2 OHM +-5% 1/4W
R352	0700047	CF 3.3K OHM +-5% 1/16W	R482	0700063	CF 47K OHM +-5% 1/16W
R353	0700041	CF 1K OHM +-5% 1/16W	R483	0700041	CF 1K OHM +-5% 1/16W
R355	0700048	CF 3.9K OHM +-5% 1/16W	R484	0700058	CF 22K OHM +-5% 1/16W
R356	0700051	CF 5.6K OHM +-5% 1/16W	R485	0700065	CF 68K OHM +-5% 1/16W
R357	0700054	CF 10K OHM +-5% 1/16W	R486	0700065	CF 68K OHM +-5% 1/16W
R358	0179536	MG 1M OHM +-5% 1/8W	R487	0114161	CF 1K OHM +-5% 1/4W
R359	0700034	CF 330 OHM +-5% 1/16W	R488	0114161	CF 1K OHM +-5% 1/4W
R361	0700034	CF 330 OHM +-5% 1/16W	R489	0700063	CF 47K OHM +-5% 1/16W
R362	0700034	CF 330 OHM +-5% 1/16W	R490	0700063	CF 47K OHM +-5% 1/16W
R363	0700027	CF 100 OHM +-5% 1/16W	R491	0700054	CF 10K OHM +-5% 1/16W
R364	0700054	CF 10K OHM +-5% 1/16W	R492	0700045	CF 2.2K OHM +-5% 1/16W
R365	0700039	CF 820 OHM +-5% 1/16W	R493	0700054	CF 10K OHM +-5% 1/16W
R366	0700041	CF 1K OHM +-5% 1/16W	R494	0700045	CF 2.2K OHM +-5% 1/16W
R367	0150113	VR 5K OHM-B RS-6	R495	0700043	CF 1.5K OHM +-5% 1/16W
R368	0700051	CF 5.6K OHM +-5% 1/16W	R496	0700043	CF 1.5K OHM +-5% 1/16W
R369	0700033	CF 270 OHM +-5% 1/16W	R501	0187086	CF 7.5K OHM +-5% 1/16W
R371	0700041	CF 1K OHM +-5% 1/16W	R502	0150110	VR 500 OHM-B
R374	0700047	CF 3.3K OHM +-5% 1/16W	R503	0700036	CF 470 OHM +-5% 1/16W
R375	0100125	CF 330K OHM +-5% 1/8W	R505	0150110	VR 500 OHM-B
R376	0700041	CF 1K OHM +-5% 1/16W	R506	0150111	VR 1K OHM-B
R381	0100051	CF 270 OHM +-5% 1/8W	R507	0700067	CF 100K OHM +-5% 1/16W
R382	0700062	CF 39K OHM +-5% 1/16W	R508	0700036	CF 470 OHM +-5% 1/16W
R383	0700038	CF 680 OHM +-5% 1/16W	R509	0700041	CF 1K OHM +-5% 1/16W
R384	0700039	CF 820 OHM +-5% 1/16W	R510	0179536	MG 1M OHM +-5% 1/8W
R385	0700043	CF 1.5K OHM +-5% 1/16W	R513	0700041	CF 1K OHM +-5% 1/16W
R386	0114135	CF 150 OHM +-5% 1/4W	R514	0100129	CF 470K OHM +-5% 1/8W
R387	0700037	CF 560 OHM +-5% 1/16W	R516	0700066	CF 82K OHM +-5% 1/16W
R388	0700027	CF 100 OHM +-5% 1/16W	R517	0700054	CF 10K OHM +-5% 1/16W
R389	0700063	CF 47K OHM +-5% 1/16W	R518	0700067	CF 100K OHM +-5% 1/16W
R390	0100055	CF 390 OHM +-5% 1/8W	R519	0700061	CF 33K OHM +-5% 1/16W
R391	0100115	CF 120K OHM +-5% 1/8W	R520	0700067	CF 100K OHM +-5% 1/16W
R392	0700041	CF 1K OHM +-5% 1/16W	R521	0700054	CF 10K OHM +-5% 1/16W
R393	0700052	CF 6.8K OHM +-5% 1/16W	R522	0700065	CF 68K OHM +-5% 1/16W
R394	0700046	CF 2.7K OHM +-5% 1/16W	R523	0700054	CF 10K OHM +-5% 1/16W
R395	0700043	CF 1.5K OHM +-5% 1/16W	R526	0700054	CF 10K OHM +-5% 1/16W
R396	0700061	CF 33K OHM +-5% 1/16W	R527	0700054	CF 10K OHM +-5% 1/16W
R397	0700057	CF 18K OHM +-5% 1/16W	R528	0700067	CF 100K OHM +-5% 1/16W
R398	0100121	CF 220K OHM +-5% 1/8W	R529	0700059	CF 27K OHM +-5% 1/16W
R399	0700041	CF 1K OHM +-5% 1/16W	R530	0700047	CF 3.3K OHM +-5% 1/16W
R400	0700029	CF 150 OHM +-5% 1/16W	R531	0700049	CF 4.7K OHM +-5% 1/16W
R401	0700039	CF 820 OHM +-5% 1/16W	R532	0700061	CF 33K OHM +-5% 1/16W
R402	0700034	CF 330 OHM +-5% 1/16W	R533	0700046	CF 2.7K OHM +-5% 1/16W
R410	0700051	CF 5.6K OHM +-5% 1/16W	R534	0700054	CF 10K OHM +-5% 1/16W
R411	0700051	CF 5.6K OHM +-5% 1/16W	R535	0700054	CF 10K OHM +-5% 1/16W
R412	0700051	CF 5.6K OHM +-5% 1/16W	R538	0100037	CF 68 OHM +-5% 1/8W
R413	0700051	CF 5.6K OHM +-5% 1/16W	R539	0100049	CF 220 OHM +-5% 1/8W
R414	0700037	CF 560 OHM +-5% 1/16W	R540	0100049	CF 220 OHM +-5% 1/8W
R415	0700067	CF 100K OHM +-5% 1/16W	R541	0100049	CF 220 OHM +-5% 1/8W
R416	0700054	CF 10K OHM +-5% 1/16W	R542	0700041	CF 1K OHM +-5% 1/16W
R417	0700054	CF 10K OHM +-5% 1/16W	R543	0700027	CF 100 OHM +-5% 1/16W
R418	0700067	CF 100K OHM +-5% 1/16W	R544	0700054	CF 10K OHM +-5% 1/16W
R419	0700045	CF 2.2K OHM +-5% 1/16W	R545	0700054	CF 10K OHM +-5% 1/16W
R420	0700054	CF 10K OHM +-5% 1/16W	R546	0700056	CF 15K OHM +-5% 1/16W
R421	0700037	CF 560 OHM +-5% 1/16W	R547	0114131	CF 100 OHM +-5% 1/4W
R423	0700045	CF 2.2K OHM +-5% 1/16W	R548	0700054	CF 10K OHM +-5% 1/16W
R424	0700054	CF 10K OHM +-5% 1/16W	R549	0700029	CF 150 OHM +-5% 1/16W
R425	0700054	CF 10K OHM +-5% 1/16W	R550	0700066	CF 82K OHM +-5% 1/16W
R426	0700054	CF 1K OHM +-5% 1/16W	R607	0179536	MG 1M OHM +-5% 1/8W
R453	0700041	CF 1K OHM +-5% 1/16W	R608	0700063	CF 47K OHM +-5% 1/16W
R454	0700041	CF 1K OHM +-5% 1/16W	R609	0100065	CF 1K OHM +-5% 1/8W

PRODUCT SAFETY NOTE: Components marked with a have special characteristics important to safety. Before replacing any of these components, read carefully, the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.

SYMBOL NO.	PART NO.	PART DESCRIPTION	SYMBOL NO.	PART NO.	PART DESCRIPTION
R610	0700061	CF 33K OHM +-5% 1/16W	R727	0700049	CF 4.7K OHM +-5% 1/16W
R611	0700064	CF 56K OHM +-5% 1/16W	R728	0700045	CF 2.2K OHM +-5% 1/16W
R612	0150307	VR 30K OHM	R729	0700047	CF 3.3K OHM +-5% 1/16W
R613	0700065	CF 68K OHM +-5% 1/16W	R730	0113729	CF 150 OHM +-5% 1/2W
R614	0700061	CF 33K OHM +-5% 1/16W	R731	0110101	MF 15 OHM +-5% 1W
R615	0700038	CF 680 OHM +-5% 1/16W	R734	0110145	MF 1K OHM +-5% 1W
R616	0700064	CF 56K OHM +-5% 1/16W	R735	0110129	MF 220 OHM +-5% 1W
R617	0119722	MF 1 OHM +-5% 1W	R741	0700046	CF 2.7K OHM +-5% 1/16W
R618	0119722	MF 1 OHM +-5% 1W	R742	0100087	CF 8.2K OHM +-5% 1/8W
R619	0700027	CF 100 OHM +-5% 1/16W	R743	0700051	CF 5.6K OHM +-5% 1/16W
R620	0700054	CF 10K OHM +-5% 1/16W	R744	0700052	CF 6.8K OHM +-5% 1/16W
R621	0700051	CF 5.6K OHM +-5% 1/16W	R745	0700056	CF 15K OHM +-5% 1/16W
R622	0700065	CF 68K OHM +-5% 1/16W	R746	0114139	CF 220 OHM +-5% 1/4W
R623	0113766	CF 4.7K OHM +-5% 1/2W	R801	0140326S	MF 5.6K OHM +-5% 5W
R624	0110121	MF 100 OHM +-5% 1W	R803	0113744	CF 560 OHM +-5% 1/2W
R625	0113725	CF 100 OHM +-5% 1/2W	R806	0113815	CF 470K OHM +-5% 1/2W
R626	0113725	CF 100 OHM +-5% 1/2W	R809	0100065	CF 1K OHM +-5% 1/8W
R627	0113725	CF 100 OHM +-5% 1/2W	R810	0100035	CF 56 OHM +-5% 1/8W
R635	0100053	CF 330 OHM +-5% 1/8W	R811	0100065	CF 1K OHM +-5% 1/8W
R636	0100063	CF 820 OHM +-5% 1/8W	R812	0100044	CF 130 OHM +-5% 1/8W
R637	0700044	CF 1.8K OHM +-5% 1/16W	R815	0100059	CF 560 OHM +-5% 1/8W
R638	0700058	CF 22K OHM +-5% 1/16W	R817	0100041	CF 100 OHM +-5% 1/8W
R639	0700041	CF 1K OHM +-5% 1/16W	R818	0100049	CF 220 OHM +-5% 1/8W
R640	0700041	CF 1K OHM +-5% 1/16W	R831	0140326S	MF 5.6K OHM +-5% 5W
R641	0700052	CF 6.8K OHM +-5% 1/16W	R833	0113744	CF 560 OHM +-5% 1/2W
R642	0700061	CF 33K OHM +-5% 1/16W	R836	0113815	CF 470K OHM +-5% 1/2W
R643	0700056	CF 15K OHM +-5% 1/16W	R840	0100035	CF 56 OHM +-5% 1/8W
R646	0700045	CF 2.2K OHM +-5% 1/16W	R841	0100065	CF 1K OHM +-5% 1/8W
R647	0700054	CF 10K OHM +-5% 1/16W	R842	0100033	CF 47 OHM +-5% 1/8W
R648	0700055	CF 12K OHM +-5% 1/16W	R843	0150001	VR 200 OHM-B
R649	0150114	VR 10K OHM-B	R845	0100059	CF 560 OHM +-5% 1/8W
R650	0700051	CF 5.6K OHM +-5% 1/16W	R847	0100041	CF 100 OHM +-5% 1/8W
R651	0700058	CF 22K OHM +-5% 1/16W	R850	0100089	CF 10K OHM +-5% 1/8W
R652	0700063	CF 47K OHM +-5% 1/16W	R851	0100051	CF 270 OHM +-5% 1/8W
R653	0700041	CF 1K OHM +-5% 1/16W	R861	0140326S	MF 5.6K OHM +-5% 5W
R654	0700047	CF 3.3K OHM +-5% 1/16W	R863	0113744	CF 560 OHM +-5% 1/2W
R655	0700067	CF 100K OHM +-5% 1/16W	R866	0113815	CF 470K OHM +-5% 1/2W
R656	0700045	CF 2.2K OHM +-5% 1/16W	R870	0100035	CF 56 OHM +-5% 1/8W
R658	0114135	CF 150 OHM +-5% 1/4W	R871	0100065	CF 1K OHM +-5% 1/8W
R659	0100045	CF 150 OHM +-5% 1/8W	R872	0100033	CF 47 OHM +-5% 1/8W
R660	0119731	FR 0.68 OHM 1W	R873	0150001	VR 200 OHM-B
R661	0700054	CF 10K OHM +-5% 1/16W	R875	0100059	CF 560 OHM +-5% 1/8W
R662	0700041	CF 1K OHM +-5% 1/16W	R877	0100049	CF 220 OHM +-5% 1/8W
R663	0700059	CF 27K OHM +-5% 1/16W	R880	0100089	CF 10K OHM +-5% 1/8W
R664	0700041	CF 1K OHM +-5% 1/16W	R881	0100043	CF 120 OHM +-5% 1/8W
R665	0700054	CF 10K OHM +-5% 1/16W	R903	0147060	WW 33 OHM +-5% 2W
R666	0700059	CF 27K OHM +-5% 1/16W	R904	0147804	WW 0.75 OHM 15W
R667	0119732	MF 1.2 OHM +-10% 1W	R905	0148009	WW 0.056 OHM 2W
R680	0700039	CF 820 OHM +-5% 1/16W	R906	0700037	CF 560 OHM +-5% 1/16W
R701	0700039	CF 820 OHM +-5% 1/16W	R907	0700046	CF 2.7K OHM +-5% 1/16W
R702	0700041	CF 1K OHM +-5% 1/16W	R908	0700054	CF 10K OHM +-5% 1/16W
R703	0113770	CF 6.8K OHM +-5% 1/2W	R909	0700047	CF 3.3K OHM +-5% 1/16W
R704	0110355	MF 2.7K OHM +-5% 3W	R911	0700049	CF 4.7K OHM +-5% 1/16W
R705	0110351	MF 1.8K OHM +-5% 3W	R912	0700049	CF 4.7K OHM +-5% 1/16W
R706	0119688	MF 0.22 OHM +-5% 1W	R913	0110169	MF 10K OHM +-5% 1W
R707	0100031	CF 39 OHM +-5% 1/8W	R914	0700023	CF 47 OHM +-5% 1/16W
R708	0113791	CF 47K OHM +-5% 1/2W	R915	0700027	CF 100 OHM +-5% 1/16W
R709	0113785	CF 27K OHM +-5% 1/2W	R916	0700036	CF 470 OHM +-5% 1/16W
R710	0110229	MF 220 OHM +-5% 2W	R917	0700061	CF 33K OHM +-5% 1/16W
R711	1195121	FR 1 OHM +-5% 1/4W	R918	0114161	CF 1K OHM +-5% 1/4W
R712	0119514	FR 10 OHM +-5% 1/4W	R920	0110237	MF 470 OHM +-5% 2W
R713	0113717	CF 47 OHM +-5% 1/2W	R921	0700057	CF 18K OHM +-5% 1/16W
R714	0700063	CF 47K OHM +-5% 1/16W	R922	0700057	CF 18K OHM +-5% 1/16W
R715	0100085	CF 6.8K OHM +-5% 1/8W	R923	0700047	CF 3.3K OHM +-5% 1/16W
R716	0700042	CF 1.2K OHM +-5% 1/16W	R924	0700047	CF 3.3K OHM +-5% 1/16W
R717	0114149	CF 560 OHM +-5% 1/4W	R932	0110145	MF 1K OHM +-5% 1W
R718	0100127	CF 390K OHM +-5% 1/8W	R934	0119839	MF 0.56 OHM +-5% 1W
R719	0700054	CF 10K OHM +-5% 1/16W	R935	0700054	CF 10K OHM +-5% 1/16W
R721	0110365	MF 6.8K OHM +-5% 3W	R936	0700058	CF 22K OHM +-5% 1/16W
R723	0110215	MF 56 OHM +-5% 2W	R937	0700063	CF 47K OHRKA5 700044 CF 1.8K OHM +-5% 1/16W
R724	0114177	CF 4.7K OHM +-5% 1/4W	R938	0113797	CF 82K OHM +-5% 1/2W
R725	0700052	CF 6.8K OHM +-5% 1/16W	R939	0700051	CF 5.6K OHM +-5% 1/16W
R726	0700048	CF 3.9K OHM +-5% 1/16W	R940	0700054	CF 10K OHM +-5% 1/16W

PRODUCT SAFETY NOTE: Components marked with a have special characteristics important to safety. Before replacing any of these components, read carefully, the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.

SYMBOL NO.	PART NO.	PART DESCRIPTION	SYMBOL NO.	PART NO.	PART DESCRIPTION
R941	0700054	CF 10K OHM +-5% 1/16W	QA09	2320591	TR 2SC458B/C SI 230MHZ 200MW
R942	0700058	CF 22K OHM +-5% 1/16W	QA10	2320637	TR 2SA673C/D SI 80MHZ 400MW
R943	0700036	CF 470 OHM +-5% 1/16W	QA11	2320591	TR 2SC458B/C SI 230MHZ 200MW
R944	0700041	CF 1K OHM +-5% 1/16W	QA12	2320591	TR 2SC458B/C SI 230MHZ 200MW
R945	0700039	CF 820 OHM +-5% 1/16W	QA70	2320591	TR 2SC458B/C SI 230MHZ 200MW
R946	0700043	CF 1.5K OHM +-5% 1/16W	QA71	2320591	TR 2SC458B/C SI 230MHZ 200MW
R947	0700041	CF 1K OHM +-5% 1/16W	QA72	2326871	TR DTC124ES
R948	0700045	CF 2.2K OHM +-5% 1/16W	QA73	2326871	TR DTC124ES
R949	0700038	CF 680 OHM +-5% 1/16W	QC01	2320591	TR 2SC458B/C SI 230MHZ 200MW
R950	0700039	CF 820 OHM +-5% 1/16W	QC02	2320591	TR 2SC458B/C SI 230MHZ 200MW
R951	0700049	CF 4.7K OHM +-5% 1/16W	QC03	2320591	TR 2SC458B/C SI 230MHZ 200MW
R952	0700043	CF 1.5K OHM +-5% 1/16W	QC04	2326871	TR DTC124ES
R953	0700051	CF 5.6K OHM +-5% 1/16W	QC05	2320591	TR 2SC458B/C SI 230MHZ 200MW
R954	0700051	CF 5.6K OHM +-5% 1/16W	QE01	2320598	TR 2SC458B/C/D SI 230MHZ 200MW
R956	0700045	CF 2.2K OHM +-5% 1/16W	QE02	2320598	TR 2SC458B/C/D SI 230MHZ 200MW
R958	0700067	CF 100K OHM +-5% 1/16W	QE03	2320598	TR 2SC458B/C/D SI 230MHZ 200MW
R959	0700051	CF 5.6K OHM +-5% 1/16W	QE04	2320598	TR 2SC458B/C/D SI 230MHZ 200MW
R972	0110145	MF 1K OHM +-5% 1W	QE05	2320598	TR 2SC458B/C/D SI 230MHZ 200MW
R973	0700042	CF 1.2K OHM +-5% 1/16W	QE06	2320643	TR 2SC1213C SI 80MHZ 400MW
R978	0700052	CF 6.8K OHM +-5% 1/16W	QE07	2321351	TR 2SA836/844 D/E SI 200MHZ 300MW
R980	0700045	CF 2.2K OHM +-5% 1/16W	QE08	2315381	TRANSISTOR 2SA1837
		IC'S	QE09	2315391	TRANSISTOR 2SC4793
			QE10	2320598	TR 2SC458B/C/D SI 230MHZ 200MW
			QF01	2314991	TRANSISTOR 2SC4630
IA02	2366301	IC UPD4052BC	QF02	2320663	TR 2SC1213AC SI 80MHZ 400MW
IK02	2003421	IC UPC7805AHF	QF03	2320663	TR 2SC1213AC SI 80MHZ 400MW
IK04	2003191	IC STK4274 (LINEAR)	QF04	2320663	TR 2SC1213AC SI 80MHZ 400MW
IK05	2003191	IC STK4274 (LINEAR)	QF05	2320663	TR 2SC1213AC SI 80MHZ 400MW
IK06	2003191	IC STK4274 (LINEAR)	QF06	2320663	TR 2SC1213AC SI 80MHZ 400MW
IK08	CP01631R	IC PST9142-T (HHEA MD)	QF07	2320663	TR 2SC1213AC SI 80MHZ 400MW
IS01	CP00801U	IC LA2785 (HHEA MD)	QF08	2320591	TR 2SC458B/C SI 230MHZ 200MW
IS02	CP00791U	IC LV1010N (HHEA MD)	QF09	2320591	TR 2SC458B/C SI 230MHZ 200MW
IS03	2362602	IC HA17458/UPC4558	QF10	2320591	TR 2SC458B/C SI 230MHZ 200MW
IS04	2362602	IC HA17458/UPC4558	QF11	2320591	TR 2SC458B/C SI 230MHZ 200MW
IS05	2004681	IC TA8218AH	QK01	2320591	TR 2SC458B/C SI 230MHZ 200MW
IS06	2020001	IC TDA9860	QK02	2320591	TR 2SC458B/C SI 230MHZ 200MW
IS07	2362602	IC HA17458/UPC4558	QK03	2320591	TR 2SC458B/C SI 230MHZ 200MW
IS08	2362651	IC HD14053BP	QK04	2320591	TR 2SC458B/C SI 230MHZ 200MW
IW01	CP00811	IC UPC1852BCT (HHEA MD)	QK08	2320637	TR 2SA673C/D SI 80MHZ 400MW
IX01	CP01081U	IC TC9089AN	QK09	2320637	TR 2SA673C/D SI 80MHZ 400MW
IX02	CP00121U	IC MM1093N	QK10	2312172	TRANSISTOR 2SD2375 Q/P (HHEA MD)
IY01	2020452	IC CXA1545AS	QL10	2320637	TR 2SA673C/D SI 80MHZ 400MW
I001	CP01191	IC MN1874862HHM3 (HHEA MD) ✓	QL11	2320637	TR 2SA673C/D SI 80MHZ 400MW
I002	2366301	IC UPD4052BC	QL12	2320637	TR 2SA673C/D SI 80MHZ 400MW
I003	CP00822	IC M6M80042P (HHEA MD) ✓	QL13	2320637	TR 2SA673C/D SI 80MHZ 400MW
I004	2000541	IC M51951BSL	QL14	2320637	TR 2SA673C/D SI 80MHZ 400MW
I005	2381141	HD74HC32P	QL15	2320637	TR 2SA673C/D SI 80MHZ 400MW
I401	2020001	IC TDA9860	QL16	2320637	TR 2SA673C/D SI 80MHZ 400MW
I402	2004751	IC TA8200AH	QL17	2320637	TR 2SA673C/D SI 80MHZ 400MW
I403	2362602	IC HA17458/UPC4558	QM01	2320591	TR 2SC458B/C SI 230MHZ 200MW
I404	2362602	IC HA17458/UPC4558	QM02	2312992	PHOTO TRANSISTOR PRT-38PT3F(M)
I501	2020324	IC YAT016H	QN01	2320591	TR 2SC458B/C SI 230MHZ 200MW
I502	2003421	IC UPC7805AHF	QN02	2320591	TR 2SC458B/C SI 230MHZ 200MW
I503	2004665	IC PQ09RF21	QN03	2320637	TR 2SA673C/D SI 80MHZ 400MW
I504	2003421	IC UPC7805AHF	QN04	2320591	TR 2SC458B/C SI 230MHZ 200MW
I601	2003541	IC LA7838 (LINEAR)	QN05	2320591	TR 2SC458B/C SI 230MHZ 200MW
I901	2373343	MODULE STR-M6511	QN06	2320637	TR 2SA673C/D SI 80MHZ 400MW
I902	2000465	IC PS2501-1 (KD/LD) (PHOTO COUPLER)	QS03	2320591	TR 2SC458B/C SI 230MHZ 200MW
I903	2000465	IC PS2501-1 (KD/LD) (PHOTO COUPLER)	QS04	2320591	TR 2SC458B/C SI 230MHZ 200MW
I904	2381343	IC SE115N	QS05	2320591	TR 2SC458B/C SI 230MHZ 200MW
I906	2003413	IC UPC7912HF	QS06	2320591	TR 2SC458B/C SI 230MHZ 200MW
I907	2003424	IC UPC7812AHF (LINEAR)	QS07	2320591	TR 2SC458B/C SI 230MHZ 200MW
		TRANSISTORS	QS08	2320591	TR 2SC458B/C SI 230MHZ 200MW
QA01	2320591	TR 2SC458B/C SI 230MHZ 200MW	QX01	2320591	TR 2SC458B/C SI 230MHZ 200MW
QA02	2320637	TR 2SA673C/D SI 80MHZ 400MW	QX02	2320591	TR 2SC458B/C SI 230MHZ 200MW
QA03	2320591	TR 2SC458B/C SI 230MHZ 200MW	QX04	2320591	TR 2SC458B/C SI 230MHZ 200MW
QA04	2320637	TR 2SA673C/D SI 80MHZ 400MW	QX05	2320591	TR 2SC458B/C SI 230MHZ 200MW
QA05	2320591	TR 2SC458B/C SI 230MHZ 200MW	QX06	2320591	TR 2SC458B/C SI 230MHZ 200MW
QA06	2320591	TR 2SC458B/C SI 230MHZ 200MW	QX07	2320637	TR 2SA673C/D SI 80MHZ 400MW
QA07	2320591	TR 2SC458B/C SI 230MHZ 200MW	QX08	2320591	TR 2SC458B/C SI 230MHZ 200MW
QA08	2320637	TR 2SA673C/D SI 80MHZ 400MW	QX09	2320591	TR 2SC458B/C SI 230MHZ 200MW
		TRANSISTORS	QX10	2320591	TR 2SC458B/C SI 230MHZ 200MW
			QX11	2320637	TR 2SA673C/D SI 80MHZ 400MW

PRODUCT SAFETY NOTE: Components marked with a have special characteristics important to safety. Before replacing any of these components, read carefully, the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.

SYMBOL NO.	PART NO.	PART DESCRIPTION	SYMBOL NO.	PART NO.	PART DESCRIPTION
QX12	2320591	TR 2SC458B/C SI 230MHZ 200MW	Q804	2320591	TR 2SC458B/C SI 230MHZ 200MW
QY01	2320591	TR 2SC458B/C SI 230MHZ 200MW	Q831	2312372F	TRANSISTOR 2SC3942
QY02	2320591	TR 2SC458B/C SI 230MHZ 200MW	Q832	2320663	TR 2SC1213AC SI 80MHZ 400MW
QY03	2321351	TR 2SA836/844 D/E SI 200MHZ 300MW	Q833	2320637	TR 2SA673C/D SI 80MHZ 400MW
QY04	2320591	TR 2SC458B/C SI 230MHZ 200MW	Q835	2320591	TR 2SC458B/C SI 230MHZ 200MW
QY05	2326871	TR DTC124ES	Q861	2312372F	TRANSISTOR 2SC3942
QY06	2320591	TR 2SC458B/C SI 230MHZ 200MW	Q862	2320663	TR 2SC1213AC SI 80MHZ 400MW
QY07	2326021	TR 2SC1741S	Q863	2320637	TR 2SA673C/D SI 80MHZ 400MW
QY08	2320591	TR 2SC458B/C SI 230MHZ 200MW	Q865	2320591	TR 2SC458B/C SI 230MHZ 200MW
Q001	2320591	TR 2SC458B/C SI 230MHZ 200MW	Q901	2320665	TR 2SC1213A(D)
Q002	2320591	TR 2SC458B/C SI 230MHZ 200MW	Q902	2312171	TR 2SC3852
Q003	2320591	TR 2SC458B/C SI 230MHZ 200MW	△ Q903	2323782	TR 03P2M
Q004	2320643	TR 2SC1213C SI 80MHZ 400MW	△ Q909	2321112	TR 2SA778A
Q005	2320643	TR 2SC1213C SI 80MHZ 400MW	Q912	2320591	TR 2SC458B/C SI 230MHZ 200MW
Q006	2320591	TR 2SC458B/C SI 230MHZ 200MW	Q913	2320591	TR 2SC458B/C SI 230MHZ 200MW
Q007	2320637	TR 2SA673C/D SI 80MHZ 400MW	Q914	2320637	TR 2SA673C/D SI 80MHZ 400MW
Q009	2320591	TR 2SC458B/C SI 230MHZ 200MW	Q915	2312177	TRANSISTOR 2SD 2375 LD P (HHEA MD)
Q010	2320591	TR 2SC458B/C SI 230MHZ 200MW			DIODES
Q011	2320591	TR 2SC458B/C SI 230MHZ 200MW	DA01	2398611	DI 1SS254
Q014	2320591	TR 2SC458B/C SI 230MHZ 200MW	DA02	2398611	DI 1SS254
Q015	2320591	TR 2SC458B/C SI 230MHZ 200MW	DA03	2339812M	DIODE-ZENER HZS3A2
Q016	2320637	TR 2SA673C/D SI 80MHZ 400MW	DA04	2339812M	DIODE-ZENER HZS3A2
Q017	2320591	TR 2SC458B/C SI 230MHZ 200MW	DA05	2398611	DI 1SS254
Q018	2320598	TR 2SC458B/C/D SI 230MHZ 200MW	DA06	2398611	DI 1SS254
Q019	2323521	TR 2SD789 B/C/D/E	DA07	2339812M	DIODE-ZENER HZS3A2
Q020	2320643	TR 2SC1213C SI 80MHZ 400MW	DA08	2339812M	DIODE-ZENER HZS3A2
Q021	2320591	TR 2SC458B/C SI 230MHZ 200MW	DA09	2339889	ZD HZS12C3
Q022	2320591	TR 2SC458B/C SI 230MHZ 200MW	DA10	2339889	ZD HZS12C3
Q023	2320591	TR 2SC458B/C SI 230MHZ 200MW	DA70	2339889	ZD HZS12C3
Q024	2320591	TR 2SC458B/C SI 230MHZ 200MW	DA71	2339889	ZD HZS12C3
Q302	2320591	TR 2SC458B/C SI 230MHZ 200MW	DC01	2398611	DI 1SS254
Q303	2320591	TR 2SC458B/C SI 230MHZ 200MW	DC02	2398611	DI 1SS254
Q304	2320591	TR 2SC458B/C SI 230MHZ 200MW	DC03	2339889	ZD HZS12C3
Q305	2320591	TR 2SC458B/C SI 230MHZ 200MW	DE01	2398611	DI 1SS254
Q306	2320591	TR 2SC458B/C SI 230MHZ 200MW	DE02	2398611	DI 1SS254
Q307	2326871	TR DTC124ES	DE03	2398611	DI 1SS254
Q308	2326871	TR DTC124ES	DE04	CH00151M	DIODE DSM1SD2
Q309	2320591	TR 2SC458B/C SI 230MHZ 200MW	DE05	CH00151M	DIODE DSM1SD2
Q312	2320637	TR 2SA673C/D SI 80MHZ 400MW	DE06	CH00151M	DIODE DSM1SD2
Q313	2326021	TR 2SC1741S	DE07	CH00151M	DIODE DSM1SD2
Q314	2320591	TR 2SC458B/C SI 230MHZ 200MW	DF01	2398611	DI 1SS254
Q315	2320637	TR 2SA673C/D SI 80MHZ 400MW	DF02	2398611	DI 1SS254
Q316	2320591	TR 2SC458B/C SI 230MHZ 200MW	DF03	2398611	DI 1SS254
Q317	2320591	TR 2SC458B/C SI 230MHZ 200MW	DF04	2398611	DI 1SS254
Q318	2320591	TR 2SC458B/C SI 230MHZ 200MW	DF05	2398611	DI 1SS254
Q319	2320591	TR 2SC458B/C SI 230MHZ 200MW	DF06	2398611	DI 1SS254
Q401	2320591	TR 2SC458B/C SI 230MHZ 200MW	DF07	2334324	ZD RD36EB3
Q402	2320591	TR 2SC458B/C SI 230MHZ 200MW	DF08	2334324	ZD RD36EB3
Q419	2320591	TR 2SC458B/C SI 230MHZ 200MW	DK03	2339551	DI EK14
Q420	2320591	TR 2SC458B/C SI 230MHZ 200MW	DK04	CH00172M	DIODE DFM1SD2
Q421	2320591	TR 2SC458B/C SI 230MHZ 200MW	DK05	CH00172M	DIODE DFM1SD2
Q422	2320591	TR 2SC458B/C SI 230MHZ 200MW	DK06	2334324	ZD RD36EB3
Q504	2320591	TR 2SC458B/C SI 230MHZ 200MW	DK07	2334324	ZD RD36EB3
Q505	2320637	TR 2SA673C/D SI 80MHZ 400MW	DK08	2334324	ZD RD36EB3
Q506	2320591	TR 2SC458B/C SI 230MHZ 200MW	DK09	2334324	ZD RD36EB3
Q601	2320591	TR 2SC458B/C SI 230MHZ 200MW	DK10	2334324	ZD RD36EB3
Q604	2320637	TR 2SA673C/D SI 80MHZ 400MW	DK11	2334324	ZD RD36EB3
Q605	2320637	TR 2SA673C/D SI 80MHZ 400MW	DK12	2334324	ZD RD36EB3
Q606	2312177	TRANSISTOR 2SD 2375 LD P (HHEA MD)	DK13	2334324	ZD RD36EB3
Q607	2320637	TR 2SA673C/D SI 80MHZ 400MW	DK14	2334324	ZD RD36EB3
Q608	2320591	TR 2SC458B/C SI 230MHZ 200MW	DK15	2334324	ZD RD36EB3
Q609	2320637	TR 2SA673C/D SI 80MHZ 400MW	DK16	2334324	ZD RD36EB3
Q610	2320637	TR 2SA673C/D SI 80MHZ 400MW	DK17	2334324	ZD RD36EB3
Q612	2320591	TR 2SC458B/C SI 230MHZ 200MW	DK19	2398611	DI 1SS254
Q701	2326216	TR 2SC3116 S/T	DK23	2331154	ZD HZ12 (A1-3/B1-3/C1-3)
Q704	2320591	TR 2SC458B/C SI 230MHZ 200MW	DK24	2331154	ZD HZ12 (A1-3/B1-3/C1-3)
Q705	2320637	TR 2SA673C/D SI 80MHZ 400MW	DK25	2331154	ZD HZ12 (A1-3/B1-3/C1-3)
Q706	2320591	TR 2SC458B/C SI 230MHZ 200MW	DK26	2331154	ZD HZ12 (A1-3/B1-3/C1-3)
Q707	2320637	TR 2SA673C/D SI 80MHZ 400MW	DK27	2331154	ZD HZ12 (A1-3/B1-3/C1-3)
△ Q777	2315274F	TRANSISTOR 2SC4589-05	DK28	2331154	ZD HZ12 (A1-3/B1-3/C1-3)
Q801	2312372F	TRANSISTOR 2SC3942	DK32	2398611	DI 1SS254
Q802	2320663	TR 2SC1213AC SI 80MHZ 400MW	DK39	2339551	DI EK14
Q803	2320637	TR 2SA673C/D SI 80MHZ 400MW	DK40	2331154	ZD HZ12 (A1-3/B1-3/C1-3)

PRODUCT SAFETY NOTE: Components marked with a Δ have special characteristics important to safety. Before replacing any of these components, read carefully, the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.

SYMBOL NO.	PART NO.	PART DESCRIPTION	SYMBOL NO.	PART NO.	PART DESCRIPTION
DM01	2398611	DI 1SS254	D302	2339855	ZD HZS7B2
DM02	2398611	DI 1SS254	D303	2398611	DI 1SS254
DM03	2339691	LED SLH-56VC77F	D305	2398611	DI 1SS254
DM04	2339889	ZD HZS12C3	D306	2398611	DI 1SS254
DN01	2398611	DI 1SS254	D307	2398611	DI 1SS254
DN02	2398611	DI 1SS254	D308	2398611	DI 1SS254
DN03	2398611	DI 1SS254	D309	2398611	DI 1SS254
DN04	2398611	DI 1SS254	D310	2339839	ZD HZS5C3
DN05	2398611	DI 1SS254	D312	2398611	DI 1SS254
DN06	2339825	ZD HZS4B2	D313	2398611	DI 1SS254
DN07	2398611	DI 1SS254	D314	2398611	DI 1SS254
DN08	CH00151M	DIODE DSM1SD2	D315	2398611	DI 1SS254
DN09	2331849	ZD HZ-12(C3)	D316	2398611	DI 1SS254
DN10	2398611	DI 1SS254	D318	2398611	DI 1SS254
DS01	2398611	DI 1SS254	D319	2398611	DI 1SS254
DS02	2398611	DI 1SS254	D320	2334324	ZD RD36EB3
DS03	2398611	DI 1SS254	D401	CH00151M	DIODE DSM1SD2
DS04	2398611	DI 1SS254	D402	2398611	DI 1SS254
DS05	2398611	DI 1SS254	D403	2398611	DI 1SS254
DS06	2398611	DI 1SS254	D404	2398611	DI 1SS254
DS07	2398611	DI 1SS254	D405	2398611	DI 1SS254
DS08	2398611	DI 1SS254	D406	2398611	DI 1SS254
DS09	2398611	DI 1SS254	D407	2398611	DI 1SS254
DS11	2398611	DI 1SS254	D408	2398611	DI 1SS254
DS12	2398611	DI 1SS254	D409	2398611	DI 1SS254
DS13	2398611	DI 1SS254	D410	2398611	DI 1SS254
DS15	CH00151M	DIODE DSM1SD2	D411	2398611	DI 1SS254
DS16	2398611	DI 1SS254	D501	2398611	DI 1SS254
DS17	2398611	DI 1SS254	D502	2398611	DI 1SS254
DS18	2398611	DI 1SS254	D503	2398611	DI 1SS254
DS19	2398611	DI 1SS254	D504	2339839	ZD HZS5C3
DS20	2339839	ZD HZS5C3	D505	2331827	ZD HZ-9 (C1)
DX01	2398611	DI 1SS254	D506	2331827	ZD HZ-9 (C1)
DY01	2398611	DI 1SS254	D507	2331827	ZD HZ-9 (C1)
DY02	2339889	ZD HZS12C3	D511	CH00151M	DIODE DSM1SD2
DY03	2339889	ZD HZS12C3	D512	CH00151M	DIODE DSM1SD2
DY04	2339889	ZD HZS12C3	D601	2334243	ZD RD16E(B2)
DY05	2339889	ZD HZS12C3	D602	2331154	ZD HZ12 (A1-3/B1-3/C1-3)
DY71	2339889	ZD HZS12C3	D603	2398611	DI 1SS254
D002	2339889	ZD HZS12C3	D604	2331807	ZD HZ-6 (C1)
D003	2339889	ZD HZS12C3	D605	CH00151M	DIODE DSM1SD2
D004	2339889	ZD HZS12C3	D606	CH00151M	DIODE DSM1SD2
D005	2339889	ZD HZS12C3	D607	CH00151M	DIODE DSM1SD2
D006	2339889	ZD HZS12C3	D608	CH00031M	DIODE AU02V1 (HHEA MD) (HSCC MD) (YOKOHAMA)
D008	2398611	DI 1SS254	D609	2334305	ZD RD30E (B4)
D009	2398611	DI 1SS254	D610	2398611	DI 1SS254
D010	2398611	DI 1SS254	D611	2398611	DI 1SS254
D011	2398611	DI 1SS254	D612	2398611	DI 1SS254
D013	2398611	DI 1SS254	D614	2398611	DI 1SS254
D014	2398611	DI 1SS254	D615	2398611	DI 1SS254
D016	2398611	DI 1SS254	D616	2398611	DI 1SS254
D017	2398611	DI 1SS254	D701	2398611	DI 1SS254
D018	2398611	DI 1SS254	Δ D702	2348511	DIODE RS3FS
D021	2398611	DI 1SS254	Δ D703	2359371	DIODE S3L60 (HHEA MD) (YOKOHAMA)
D022	2398611	DI 1SS254	Δ D704	2359371	DIODE S3L60 (HHEA MD) (YOKOHAMA)
D023	2398611	DI 1SS254	D705	CH00041M	DIODE ES1FV1 (HHEA MD) (YOKOHAMA)
D024	2398611	DI 1SS254	D706	CH00041M	DIODE ES1FV1 (HHEA MD) (YOKOHAMA)
D025	2398611	DI 1SS254	Δ D708	CH00031	DIODE AU02 (280V) (HHEA MD) (HSCC MD)
D026	2398611	DI 1SS254	Δ D709	CH00031M	DIODE AU02V1 (HHEA MD) (HSCC MD) (YOKOHAMA)
D027	2339839	ZD HZS5C3	Δ D710	2335042	ZD HZ22 (2L)
D028	2398611	DI 1SS254	D711	2339612M	ZD HZS9BLL
D031	2398611	DI 1SS254	D712	CH00151M	DIODE DSM1SD2
D032	2398611	DI 1SS254	D713	2398611	DI 1SS254
D033	2339849	DIODE-ZENER HZS6C3	D714	CH00172M	DIODE DFM1SD2
D034	2335991	ZD HZT-33	D715	2339887	DIODE-ZENER HZS12C1
D035	2339889	ZD HZS12C3	D716	2398611	DI 1SS254
D036	2398611	DI 1SS254	D717	2398611	DI 1SS254
D037	2398611	DI 1SS254	D718	2398611	DI 1SS254
D038	2398611	DI 1SS254	D719	2398611	DI 1SS254
D039	2398611	DI 1SS254	D801	2331827	ZD HZ-9 (C1)
D040	2398611	DI 1SS254	D802	23383211	DI 1SS270
D041	2398611	DI 1SS254	D805	23383211	DI 1SS270
D301	2398611	DI 1SS254	D831	2331827	ZD HZ-9 (C1)

PRODUCT SAFETY NOTE: Components marked with a Δ have special characteristics important to safety. Before replacing any of these components, read carefully, the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.

SYMBOL NO.	PART NO.	PART DESCRIPTION	SYMBOL NO.	PART NO.	PART DESCRIPTION
D832	23383211	DI 1SS270	DL02	2339855	ZD HZS7B2
D833	23383211	DI 1SS270	DL03	2339855	ZD HZS7B2
D834	2331827	ZD HZ-9 (C1)	DL04	2339855	ZD HZS7B2
D861	2331827	ZD HZ-9 (C1)	DL05	2339855	ZD HZS7B2
D862	23383211	DI 1SS270	DL06	2339855	ZD HZS7B2
D863	23383211	DI 1SS270	DL07	2339855	ZD HZS7B2
D864	2331827	ZD HZ-9 (C1)	DL08	2339855	ZD HZS7B2
Δ D901	2342061	DI D3SB(A)60	DL10	2398611	DI 1SS254
D902	CH00172M	DIODE DFM1SD2	DL11	2398611	DI 1SS254
D903	2398611	DI 1SS254	DL12	2398611	DI 1SS254
D904	2398611	DI 1SS254	DL13	2398611	DI 1SS254
D905	CH00172M	DIODE DFM1SD2	DL14	2398611	DI 1SS254
D906	2334304	ZD RD30EB3	DL15	2398611	DI 1SS254
D907	2331827	ZD HZ-9 (C1)	DL16	2398611	DI 1SS254
D909	CH00151M	DIODE DSM1SD2	DL17	2398611	DI 1SS254
D912	2339885	ZD HZS12B2			
Δ D913	2359401	DIODE FMP-G12S			TRANSFORMERS
Δ D914	2359401	DIODE FMP-G12S			
Δ D915	2359401	DIODE FMP-G12S	Δ T701	2260291	HORIZONTAL DRIVE TRANSFORMER
Δ D916	2349861	DI FMU-G16S	Δ T702	2436493	FLYBACK TRANSFORMER
Δ D917	2359401	DIODE FMP-G12S	Δ T703	2272762	SPC TRANSFORMER
Δ D918	2359401	DIODE FMP-G12S	Δ T901	BT00161	POWER TRANSFORMER (HHEA MD)
D920	CH00151M	DIODE DSM1SD2	Δ T902	BT00141	SWITCHING TRANSFORMER (HHEA MD)
D921	2339222	ZD HZS27-2L			FUSES
D922	2339961M	DIODE ZENER HZS30-1 TA (HHEA MD)			
D923	2398611	DI 1SS254	Δ F902	2722358	FUSE 5A
D924	2339855	ZD HZS7B2	Δ F903	FN00071R	FUSE 5A (HHEA MD)
D925	2398611	DI 1SS254	Δ F905	2722389M	FUSE 4A
D926	2398611	DI 1SS254	Δ F906	2722353	FUSE 1.6A
D927	2398611	DI 1SS254			COMPOUND COMPONENTS
D928	2339892M	ZD HZS15-2 TA			
D929	2398611	DI 1SS254	Δ EFPK	AZ00003	CRX FOCUS PACK
D930	2398611	DI 1SS254	HM01	2574762	REMOTE CONTROL RECEIVER
D931	2398611	DI 1SS254	H001	2791754	DSS306-55B101M
Δ D932	2339961M	DIODE ZENER HZS30-1 TA (HHEA MD)	H002	2791754	DSS306-55B101M
D933	2398611	DI 1SS254	H003	2791754	DSS306-55B101M
Δ D934	2339042	ZD HZS7A2L	H004	2791754	DSS306-55B101M
D935	2398611	DI 1SS254	H005	2791754	DSS306-55B101M
D936	2398611	DI 1SS254	H006	2791754	DSS306-55B101M
D937	2398611	DI 1SS254	H008	2791754	DSS306-55B101M
D938	2398611	DI 1SS254	H009	2791754	DSS306-55B101M
D939	2398611	DI 1SS254	H010	2791754	DSS306-55B101M
D940	2339981	DIODE-ZENER HZS36-1	H011	2791754	DSS306-55B101M
D941	CH00172M	DIODE DFM1SD2	H012	2791754	DSS306-55B101M
D942	CH00172M	DIODE DFM1SD2	H091	2793312	CAPRISTOR
D943	2398611	DI 1SS254	H902	2793312	CAPRISTOR
D944	2398611	DI 1SS254	U002	HP00091	P IN P UNIT KC-010S (HHEA MD)
D945	2398611	DI 1SS254	UKDG	UX01361	DIGITAL CONV. UNIT (HC2061 ASS'Y)
D946	CH00151M	DIODE DSM1SD2			COILS
D947	CH00151M	DIODE DSM1SD2			
D948	CH00151M	DIODE DSM1SD2			
D949	CH00151M	DIODE DSM1SD2			
D950	2339697	LED SLH-56MC35H	LA02	2123763	RADIAL COIL 100MH
D951	2339697	LED SLH-56MC35H	LA03	2123763	RADIAL COIL 100MH
D952	2339697	LED SLH-56MC35H	LC01	2123763	RADIAL COIL 100MH
D953	2339697	LED SLH-56MC35H	LC02	2123109M	LAL02 AXIAL COIL 33MH
D954	2339697	LED SLH-56MC35H	LE01	2123103M	LAL AXIAL COIL 10 MICRO H
D955	2331785	DIODE-ZENER HZ4(B2)	LE02	2123468	FERRITE BEADS CORE LEAD 0.8
D956	2339983M	DIODE ZENER HZS36-3 TA (HHEA MD)	LE03	2123468	FERRITE BEADS CORE LEAD 0.8
D957	2398611	DI 1SS254	LE04	2123468	FERRITE BEADS CORE LEAD 0.8
D958	2398611	DI 1SS254	LK01	2123462M	FERRITE BEADS CORE
D959	CH00172M	DIODE DFM1SD2	LK02	2123462M	FERRITE BEADS CORE
D968	2339892M	ZD HZS15-2 TA	LK04	2122929	LAL AXIAL COIL
D970	2339881M	ZD HZS12A1	LK05	2122929	LAL AXIAL COIL
D971	2339892M	ZD HZS15-2 TA	LK06	2122929	LAL AXIAL COIL
D972	2398611	DI 1SS254	LK07	2122929	LAL AXIAL COIL
D973	2331785	DIODE-ZENER HZ4(B2)	LK08	2122929	LAL AXIAL COIL
D974	2334304	ZD RD30EB3	LK09	2122929	LAL AXIAL COIL
D975	2339693	LED SLH-56VC35H	LK10	2122929	LAL AXIAL COIL
D976	2339855	ZD HZS7B2	LK11	2122929	LAL AXIAL COIL
D977	2398611	DI 1SS254	LL01	2123781	FILTER COIL
D978	2339942M	DIODE ZENER HZS24-2 TA	LS01	2123461	FERRITE BEADS CORE
DL01	2339855	ZD HZS7B2			

PRODUCT SAFETY NOTE: Components marked with a Δ have special characteristics important to safety. Before replacing any of these components, read carefully, the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.

SYMBOL NO.	PART NO.	PART DESCRIPTION	SYMBOL NO.	PART NO.	PART DESCRIPTION
LS02	2123461	FERRITE BEADS CORE			
LS03	2123461	FERRITE BEADS CORE			
LS04	2123781	FILTER COIL			
LS05	2123781	FILTER COIL			
LS06	2123781	FILTER COIL	1	PH02571	MISCELLANEOUS
LW01	2123781	FILTER COIL	4	NA03233	ULTRA CONTROL PANEL ASS'Y
LX01	2123105F	LAL AXIAL COIL	5	NJ01361	LENS CRT METAL
LX02	2123116M	LAL AXIAL COIL 100 MICRO H +-10%	6	NJ01301	SENSOR HOLDER BASE (CABINET MOUNT)
LX03	2123109M	LAL02 AXIAL COIL 33MH	7	FT00001	SENSOR HOLDER
LX04	2123763	RADIAL COIL 100MH	8	H311061	SOLAR BATTERY (8 LOCATIONS)
LX05	2123763	RADIAL COIL 100MH	9	4524911	SPEAKER BOX
LX06	2123763	RADIAL COIL 100MH	13	KS00044	HEXAGON FLANGEHEAD 4X12
LX07	2123763	RADIAL COIL 100MH	13	KS00045	MIRROR (46UX20B/21K)
LX08	2123763	RADIAL COIL 100MH	15	4520771	MIRROR (50UX22B/23K)
LX09	2123763	RADIAL COIL 100MH	20	4137975	4X18 TAPPING SCREW WITH WASHER
LX10	2123763	RADIAL COIL 100MH	21	QD01361	4X16 TAPPING SCREW WITH WASHER
LX11	2123109M	LAL02 AXIAL COIL 33MH	21	QD01362	CABINET ASS'Y (46UX20B)
LY01	2123781	FILTER COIL	21	QD01363	CABINET ASS'Y (46UX21K)
LY03	2123763	RADIAL COIL 100MH	21	QD01371	CABINET ASS'Y (50UX22B)
LY04	2123763	RADIAL COIL 100MH	22	QD01531	CABINET ASS'Y (50UX23K)
L001	2123781	FILTER COIL	23	H810202	BACK COVER
L003	2123763	RADIAL COIL 100MH	27	NT00461	8X3/4 PAN HEAD DRYWALL SCREW
L004	2123781	FILTER COIL	27	NT00462	SCREEN FRAME ASS'Y "B" (46UX20B/21K)
L302	2123116M	LAL AXIAL COIL 100 MICRO H +-10%	27	NT00462	SCREEN FRAME ASS'Y "B" (50UX22B)
L303	2123763	RADIAL COIL 100MH	30	PH00574	SCREEN FRAME ASSY (50UX23K)
L401	2123763	RADIAL COIL 100MH	Δ 31	KQ00162K	DECO PANEL (50UX23K)
L402	2123461	FERRITE BEADS CORE	Δ 32	KQ00161K	LENS SASS CPC RG
L403	2123461	FERRITE BEADS CORE	34	QG00221	LENS SASS CPC B
L404	2123461	FERRITE BEADS CORE	34	QG00222	BACK COVER ASSY (46UX20B/21K)
L405	2123781	FILTER COIL	Δ 40	UE01551	BACK COVER ASSY (50UX22B/23K)
L601	2123461	FERRITE BEADS CORE	Δ 41	UE01552	LENS CRT BLOCK ASS'Y (R)
L701	BH00212R	FILTER COIL (HHEA MD)	Δ 42	UE01553	LENS CRT BLOCK ASS'Y (G)
L702	2771893	FERRITE BEADS CORE	45	KR00271	LENS CRT BLOCK ASS'Y (B)
L703	2771892	FERRITE BEADS CORE 004	45	KR00272	SCREEN ASS'Y (46UX20B/21K) ✓
L704	2771892	FERRITE BEADS CORE 004	47	H311035	SCREEN ASSY (50UX22B/23K)
L705	2124181	CHOKE COIL	47	H311036	SPEAKER GRILL ASS'Y (46UX20B/21K)
L706	2120484	FILTER COIL	47	H311037	SPEAKER GRILL ASS'Y (50UX22B)
L707	2122095	FILTER COIL 27 MICRO H	55	H420671	SPEAKER GRILL ASS'Y (50UX23K)
L708	2120482	FILTER COIL 100 MICRO H +-10%	56	H420681	MIRROR METAL A
L709	2122211	FILTER COIL 12 MICRO H +-10%		PH02301	MIRROR METAL B
L710	BZ00315	LINEARITY COIL (HHEA MD)		3821733	TERMINAL HOLDER ASS'Y (HHEA MD)
L711	BZ00314	LINEARITY COIL 140UH		3875771	CONTROL DOOR
L803	2123763	RADIAL COIL 100MH		PC01201	LATCH 4T02 NYLON
Δ L901	BZ00571	LINE FILTER (HHEA MD)		4519511	CONTROL BUTTON
Δ L902	BZ00561	LINE FILTER (HHEA MD)		4519503	4X12 TAPPING SCREW
Δ L903	BZ00571	LINE FILTER (HHEA MD)		4159427	3X12 TAPPING SCREW
L904	2122653	FERRITE BEADS CORE		3204182	3X10 TAPPING SCREW WITH WASHER
L907	BH00201R	FILTER COIL (HHEA MD)		3700921	R/C LENS
L908	BH00201R	FILTER COIL (HHEA MD)		3827874	475T LAMP LENS A
L909	BH00201R	FILTER COIL (HHEA MD)		3827875	INDOOR PLATE
L912	BH00201R	FILTER COIL (HHEA MD)		3742921	DOOR PLATE
L913	BH00201R	FILTER COIL (HHEA MD)		4329271	PLASTIC RIVET
L916	BH00214R	FILTER COIL 100MH		4522901	WASHER (F)
L917	BH00214R	FILTER COIL 100MH		4517511	NUT
L918	BH00214R	FILTER COIL 100MH	Δ EANT	HC00021	3X14 TAPPING SCREW
L923	BH00212R	FILTER COIL (HHEA MD)	EF92	2721351	ANTENNA SWITCH (HHEA MD)
L924	BH00214R	FILTER COIL 100MH	EF96	2721351	FUSE HOLDER
L925	BH00214R	FILTER COIL 100MH	ES1	EF02233	FUSE HOLDER
L926	2161152	FILTER COIL	ES2	EF02242	SENSOR WIRE (CO-09C-N2R0-322)
		SWITCHES	ES3	EF02253	SENSOR WIRE (CO-10C-N2R0-262)
			E10	2776542	SENSOR WIRE (CO-06C-N2R0-152)
			Δ E12	BY00441	VM MAGNET
SM01	FE00061	1P KEY SWITCH (HHEA MD)	E301	HL00211	DEFLECTION YOKE
SM02	FE00061	1P KEY SWITCH (HHEA MD)	Δ E801	2698671	REMOTE CONTROL CLU-951MP
SM03	FE00061	1P KEY SWITCH (HHEA MD)	Δ E831	2698671	CPT SOCKET
SM04	FE00061	1P KEY SWITCH (HHEA MD)	Δ E861	2698671	CPT SOCKET
SM05	FE00061	1P KEY SWITCH (HHEA MD)	E9BN	4520883	CPT SOCKET
SM06	FE00061	1P KEY SWITCH (HHEA MD)	E9DN	4520883	M3X12 SCREW WITH WASHER
SM07	FE00061	1P KEY SWITCH (HHEA MD)	E9IN	4520883	M3X12 SCREW WITH WASHER
SM08	FE00091	LIGHT TOUCH SWITCH (HHEA MD)	E9IS	KL00051	M3X12 SCREW WITH WASHER
SM09	FE00091	LIGHT TOUCH SWITCH (HHEA MD)	Δ E901	2972841	IC SPRING
S301	FD00011	SLIDE SWITCH	E902	3772201	POWER SUPPLY CORD (HHEA MD)
S901	2640576	RELAY (HHEA MD)	E903	3739671	AC CORD HOLDER
					CORD HOLDER

PRODUCT SAFETY NOTE: Components marked with a  have special characteristics important to safety. Before replacing any of these components, read carefully, the PRODUCT SAFETY NOTICE of this Service Manual. Don't degrade the safety of the receiver through improper servicing.

SYMBOL NO.	PART NO.	PART DESCRIPTION	SYMBOL NO.	PART NO.	PART DESCRIPTION
△ G701	CJ00071R	SPARK GAP			
△ G801	CJ00071R	SPARK GAP			
△ G802	CJ00071R	SPARK GAP			
△ G831	CJ00071R	SPARK GAP			
△ G832	CJ00071R	SPARK GAP			
△ G861	CJ00071R	SPARK GAP			
△ G862	CJ00071R	SPARK GAP			
JS01	ER00121	LEVER TERMINAL (HHEA MD)			
JY01	ES00001	13P PIN JACK WITH S TERMINAL (HHEA MD)			
JY02	ES00021	3P PIN JACK WITH S TERMINAL (HHEA MD)			
NE02	4520883	M3X12 SCREW WITH WASHER			
NF02	4520883	M3X12 SCREW WITH WASHER			
NK03	4520883	M3X12 SCREW WITH WASHER			
NK06	4520885	M3X16 SCREW			
NK11	4520883	M3X12 SCREW WITH WASHER			
NS01A	4520883	M3X12 SCREW WITH WASHER			
N201	QR02272	INSTRUCTION BOOK			
N402	4520883	M3X12 SCREW WITH WASHER			
N502	4520883	M3X12 SCREW WITH WASHER			
N602	4520883	M3X12 SCREW WITH WASHER			
N604	4520883	M3X12 SCREW WITH WASHER			
N702	4520883	M3X12 SCREW WITH WASHER			
N704	4159425	3X16 TAPPING SCREW			
N730	4159427	3X10 TAPPING SCREW WITH WASHER			
N801	3763751	SK BINDER			
N803	4520883	M3X12 SCREW WITH WASHER			
PB	2661756	1P PLUG PIN WITH BASE			
PB	2661756	1P PLUG PIN WITH BASE			
PDH	2959054	5P PLUG			
PFJ	2902266	7P SUB MINI PLUG PIN			
PG1	2663821	2P PLUG PIN			
PI1	2663821	2P PLUG PIN			
PI2	2663821	2P PLUG PIN			
PMB	2665272	4P PLUG PIN WITH BASE			
PMG	2665272	4P PLUG PIN WITH BASE			
PMR	2665272	4P PLUG PIN WITH BASE			
PP31	2661751	PLUG PIN WITH BASE			
PR	2661753	PIN PLUG WITH BASE			
PSC	2661752	PLUG PIN			
PSD1	2674631	5P CONNECTOR			
PSD3	2674634	8P CONNECTOR			
PSD4	2674635	10P CONNECTOR			
PSD6	2674631	5P CONNECTOR			
PTS	2663821	2P PLUG PIN			
PY2	2902263	4P SUB MINI PLUG PIN			
PY2	2902263	4P SUB MINI PLUG PIN			
P802	2661756	1P PLUG PIN WITH BASE			
P832	2661756	1P PLUG PIN WITH BASE			
P862	2661756	1P PLUG PIN WITH BASE			
U001	2429691	FRONTEND VB-A68FT (HHEA MD) (HSCC MD)			
△ U401	GK00101	SPEAKER (SP-05M C057PT811-10)			
△ U402	GK00091	SPEAKER (SP-12M C120RB804-10)			
△ U403	GK00101	SPEAKER (SP-05M C057PT811-10)			
△ U404	GK00091	SPEAKER (SP-12M C120RB804-10)			
△ U405	GK00111	SPEAKER (SP-7*12D C121RB802-10)			
V1B	DE00116	P16LEN00BMB (U) B			
V1G	DE00115	P16LEN00HLA (U) G			
V1R	DE00114	P16LEN00RFA (U) R			
X501	2786585	CRYSTAL			
XX01	2791501	CRYSTAL HC-49/U			
XX02	BJ00141	BPF COIL 3.58MHZ			
XX03	BJ00112	LPF COIL 6.0MHZ			
X001	2168831	CRYSTAL			
X301	2786685	CRYSTAL			
X501	2791501	CRYSTAL HC-49/U			
	UE01541	LENS CRT CHASSIS B. ASS'Y			
	H310353	DIGITAL CONV. JIG SCREEN (46")			
	H310354	DIGITAL CONV. JIG SCREEN (50")			

NOTES

HITACHI