

# XR-1800/1803/1804

## SERVICE MANUAL

AEP Model  
UK Model  
E Model  
XR-1800

East European Model  
XR-1803

Saudi Arabia Model  
XR-1804



Photo: XR-1804

Model Name Using Similar Mechanism	NEW
Tape Transport Mechanism Type	MG-36SZ9-32

### SPECIFICATIONS

#### Cassette player section

Tape track	4-track 2-channel stereo
Wow and flutter	0.13 % (WRMS)
Frequency response	30 – 15,000 Hz
Signal-to-noise ratio	55 dB

#### Tuner section

##### FM

XR-1800: AEP, UK:

Tuning range	87.5 – 108.0 MHz
Antenna terminal	External antenna connector
Intermediate frequency	10.7 MHz
Usable sensitivity	12 dBf
Selectivity	70 dB at 400 kHz
Signal-to-noise ratio	65 dB (stereo), 68 dB (mono)

Harmonic distortion at 1 kHz

0.5% (stereo),  
0.3% (mono)

Separation

35 dB at 1 kHz

Frequency response

30 – 15,000 Hz

Capture ratio

2 dB

XR-1800: E/1804:

Tuning range

FM tuning interval:  
50 kHz/200 kHz switchable

87.5 – 108.0 MHz

(at 50 kHz step)

87.5 – 107.9 MHz

(at 200 kHz step)

External antenna connector

Intermediate frequency

10.7 MHz

Usable sensitivity

12 dBf

Selectivity

75 dB at 400 kHz

Signal-to-noise ratio

60 dB (stereo),

65 dB (mono)

0.6% (stereo),

0.4% (mono)

Harmonic distortion at 1 kHz

35 dB at 1 kHz

Separation

Frequency response  
Capture ratio

30 – 15,000 Hz  
2 dB

XR-1803:  
Диапазон приема

65,0 – 74,0 МГц

(шаг 30 кГц)

87,5 – 108,0 МГц

(шаг 50 кГц)

Антенный вход

Гнездо внешней антенны

Промежуточная частота

10,7 МГц

Используемая чувствительность

12 дБф

Избирательность

70 дБ при 400 кГц

Отношение полезного сигнала к шуму

65 дБ (стерео),

68 дБ ( mono)

Коэффициент гармоник на частоте 1 кГц

0,5% (стерео),

0,3% ( mono)

Разделение

35 дБ при 1 кГц

Низкочастотный диапазон

30 – 15,000 кГц

Уровень

2 дБ

– Continued on next page –

XR-1800: AEP, UK Model/XR-1803

FM/MW/LW CASSETTE CAR STEREO

XR-1800: E Model

FM/AM CASSETTE CAR STEREO

XR-1804

FM/MW/SW CASSETTE CAR STEREO



MICROFILM

**SONY®**

<b>MW/LW (XR-1800: AEP, UK/1803)</b>	
Tuning range	MW:531 – 1,602 kHz LW:153 – 281 kHz
Antenna terminal	External antenna connector
Intermediate frequency	450 kHz
Sensitivity	MW:30 $\mu$ V LW:50 $\mu$ V
<b>AM (XR-1800: E)</b>	
Tuning range	AM tuning interval: 9 kHz/10 kHz switchable 531 – 1,602 kHz (at 9 kHz step) 530 – 1,710 kHz (at 10 kHz step)
Antenna terminal	External antenna connector
Intermediate frequency	450 kHz
Sensitivity	30 $\mu$ V
<b>MW/SW (XR-1804)</b>	
Tuning range	MW tuning interval: 9 kHz/10 kHz switchable 531 – 1,602 kHz (at 9 kHz step) 530 – 1,710 kHz (at 10 kHz step) SW tuning interval: SW1: 2,940 – 7,735 kHz SW2: 9,500 – 18,135 kHz (except for 10,140 – 11,575 kHz)
Antenna terminal	External antenna connector
Intermediate frequency	450 kHz
Sensitivity	30 $\mu$ V

#### **Power amplifier section**

Outputs	Speaker outputs (sure seal connectors)
Speaker impedance	4 – 8 ohms
Maximum power output	35 W $\times$ 4 (at 4 ohms)

#### **General**

Output lead	Power antenna relay control lead
Tone controls	Bass $\pm$ 8 dB at 100 Hz Treble $\pm$ 8 dB at 10 kHz
Power requirements	12 V DC car battery (negative ground)
Dimensions	Approx. 186 $\times$ 57 $\times$ 170 mm (w/h/d) not incl. projecting parts and controls
Mounting dimension	Approx. 182 $\times$ 53 $\times$ 155 mm (w/h/d) not incl. projecting parts and controls
Mass	Approx. 1.2 kg
Supplied accessories	Parts for installation and connections (1 set)

*Design and specifications are subject to change without notice.*

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#### **Flexible Circuit Board Repairing**

- Keep the temperature of the soldering iron around 270 °C during repairing.
- Do not touch the soldering iron on the same conductor of the circuit board (within 3 times).
- Be careful not to apply force on the conductor when soldering or unsoldering.

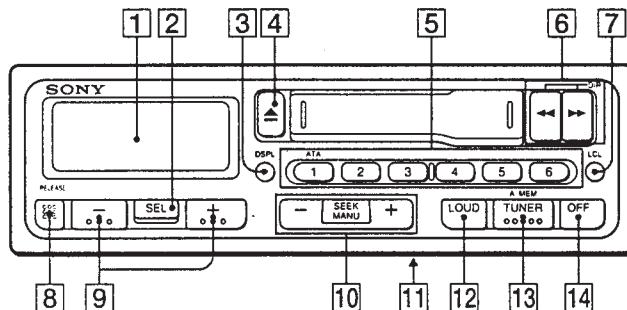
#### **Notes on chip component replacement**

- Never reuse a disconnected chip component.
- Notice that the minus side of a tantalum capacitor may be damaged by heat.

## SECTION 1 GENERAL

This section is extracted from instruction manual.

### Button Locations



Refer to the pages in ● for details.

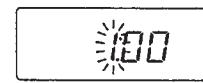
- 1 Display window
- 2 SEL (control mode select) button ⑤⑥
- 3 DSPL (display mode change/time set) button ⑤
- 4 △ (eject) button ⑤
- 5 During radio reception:  
Preset number buttons ⑦
- During tape playback:  
ATA (Automatic Tuner Activation) button ⑥
- 6 ◀◀/▶▶ (fast winding)/DIR (tape transport direction change) buttons ⑤⑥
- 7 LCL (local seek) button ⑥
- 8 RELEASE (front panel release) button ④⑧
- 9 - + (volume/bass/treble/balance/fader control) buttons ③⑨
- 10 SEEK/MANU button ⑥⑦
- 11 Frequency Select switch (located on the bottom of the unit) (XR-1800: E/1804)  
See "Frequency Select Switch" in the Installation/Connections manual.
- 12 LOUD (loudness) button ⑧
- 13 TUNER/A MEM (radio on • band select/automatic memory) button ⑥⑦
- 14 OFF button ④

### Setting the Clock

The clock has a 12-hour digital indication.

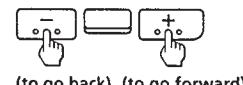
For example, setting it to 10:08

- 1 Display the <sup>DSPL</sup> button during unit operation.)
- 2 Press the <sup>DSPL</sup> button for more than two seconds.



The hour digit blinks.

Set the hour digits.



(to go back) (to go forward)

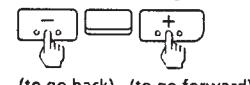


- 3 Press the SEL button momentarily.



The minute digits blink.

Set the minute digits.



(to go back) (to go forward)



- 4 Press the <sup>DSPL</sup> button momentarily.



The clock activates.

#### Note

The clock cannot be set unless the power is turned on. Set the clock after you turn on the radio, or during tape playback.

# Installation

## Precautions

- Choose the mounting location carefully so that the unit will not interfere with the normal driving functions of the driver.
- Avoid installing the unit where it would be subject to high temperatures, such as from direct sunlight or hot air from the heater, or where it would be subject to dust, dirt or excessive vibration.
- Use only the supplied mounting hardware for a safe and secure installation.

## Mounting angle adjustment

Adjust the mounting angle to less than 20°.

## How to Detach and Attach the Front Panel

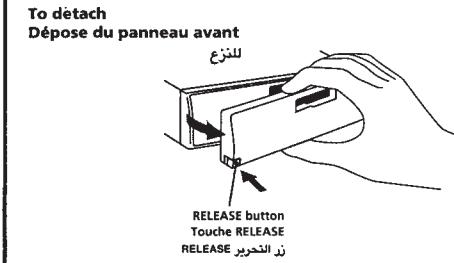
**Be sure to detach the front panel before you start installing the unit.**

### To detach

Press the RELEASE button to open up the front panel, then pull it out.

### To attach

Align parts ④ and ⑤, and push the front panel until it clicks.



# Installation

## Précautions

- Choisir soigneusement l'emplacement de l'installation pour ne pas gêner la conduite.
- éviter d'installer l'appareil là où il serait soumis à des températures élevées, comme en plein soleil ou à proximité d'une bouche d'air chaud, à de la poussière, de la saleté ou des vibrations violentes.
- Pour garantir un montage sûr, n'utiliser que le matériel fourni.

## Réglage de l'angle de montage

Ajuster l'inclinaison à un angle inférieur à 20°.

## Dépose et pose du panneau avant

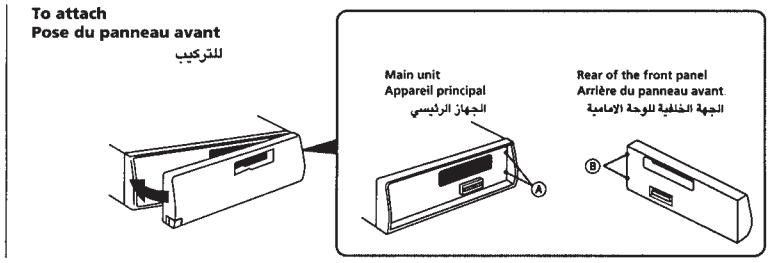
**Avant d'installer l'appareil, veiller à enlever le panneau avant.**

### Dépose

Appuyer sur la touche RELEASE avant d'ouvrir le panneau avant, puis le tirer vers vous.

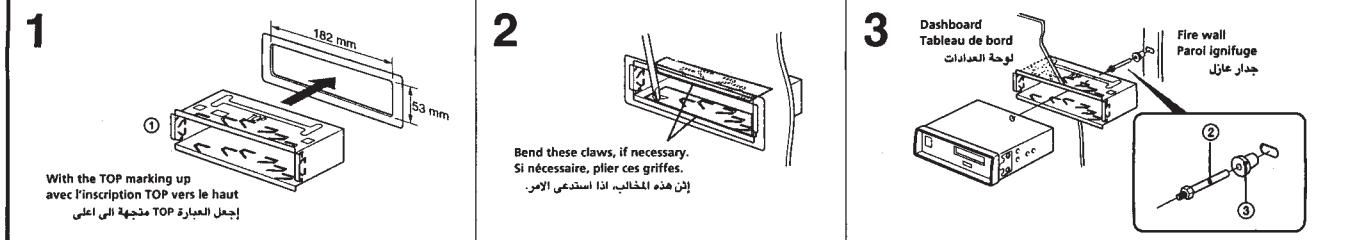
### Poser

Aligner les pièces ④ et ⑤ et pousser le panneau avant jusqu'à encinement.



## Mounting Example

Installation in the dashboard



# Connections/Connexions/الوصلات

## Caution

- This unit is designed for negative ground 12 V DC operation only.
- Before making connections, disconnect the ground terminal of the car battery to avoid short circuits.
- Connect the yellow and red power input leads only after all other leads have been connected.
- Be sure to connect the red power input lead to the positive 12 V power terminal which is energized when the ignition key is in the accessory position.
- Run all ground wires to a common ground point.

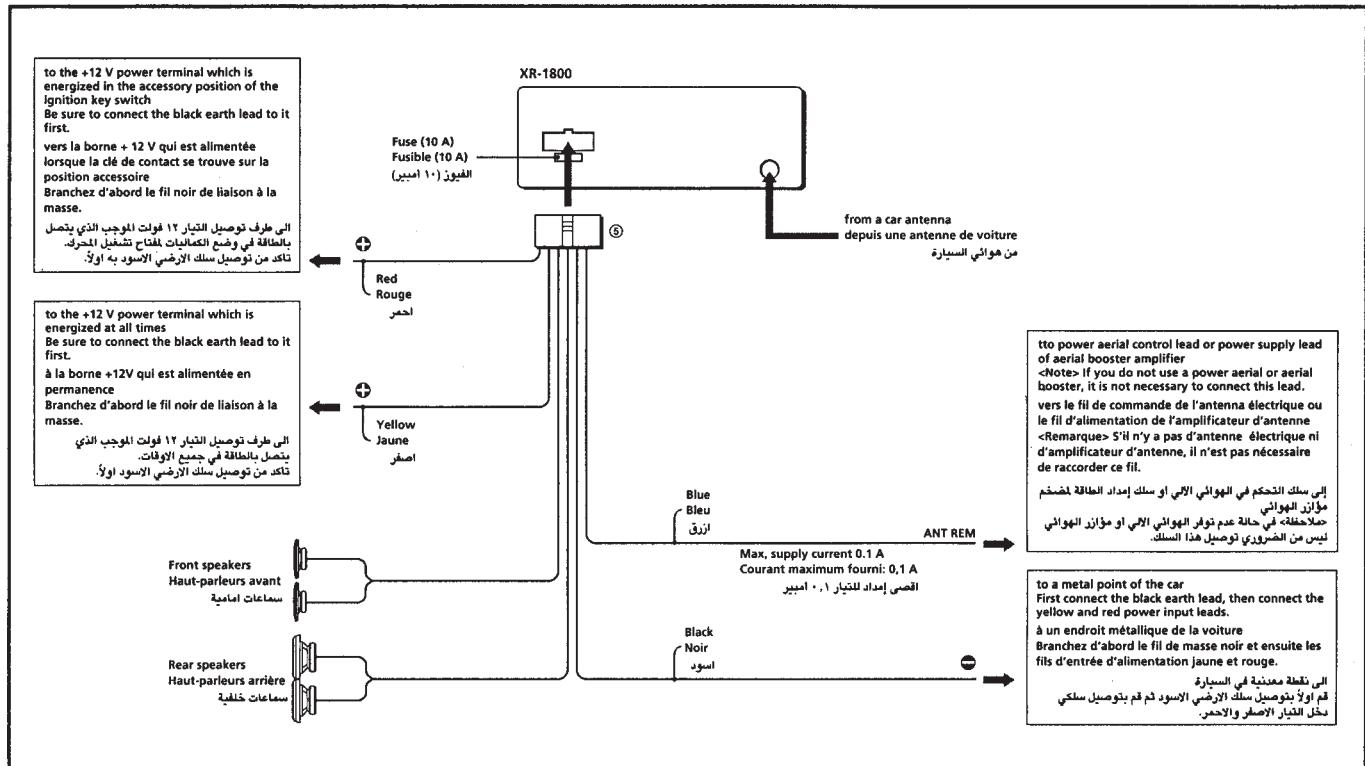
## Precautions

- Cet appareil est conçu pour fonctionner sur un courant continu de 12 V avec masse négative.
- Avant d'effectuer les raccordements, débranchez la borne de terre de la batterie du véhicule pour éviter tout court-circuit.
- Raccordez les fils jaune et rouge d'alimentation uniquement après avoir réalisé toutes les autres connexions.
- Raccordez le fil d'alimentation rouge à la borne positive de 12 V qui est alimentée quand la clé de contact est sur la position accessoire.
- Rassemblez tous les fils de terre en un point de masse commun.

## تثبيت

- هذا الجهاز مصمم للتشغيل على تيار مباشر 12 فولت تاريخن سالب فقط.
- قبل عمل التوصيلات، أفصل طرف توصيل الأرضي الخاص ببطاريّة السيارة لفادي حدوث ثارم كهربائي.
- لا تقم بتوصيل سلك بدل التيار الأصفر والأخضر إلا بعد الانتهاء من توصيل جميع الأسلاك الأخرى.
- تأكد من توصيل سلك بدل التيار الأحمر بطرف البطارية 12 فولت الموجب الذي يصل بالطاقة عند كون مفتاح المحرك في وضع الكاكيات.
- إجعل جميع أسلاك التأريض تتصل ببنطة تأريض متعددة.

## امثلة التوصيل/Connexions de l'exemple



### Notes on the control leads

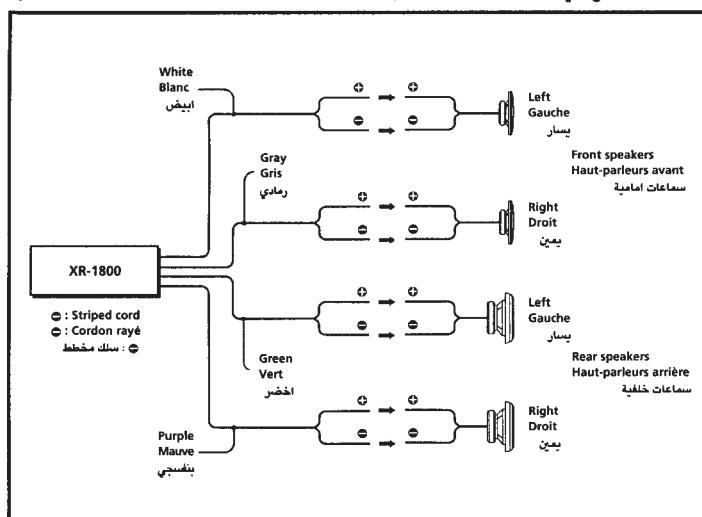
- \* The power antenna control lead (blue) supplies 12V DC when you turn on the unit.
- \* A power antenna without relay box cannot be used with this unit.

### Remarques sur les fils de contrôle

- \* Le fil de contrôle de l'antenne électrique (bleu) fournit du courant continu de 12 V lorsque vous mettez l'appareil sous tension.
- \* Une antenne électrique sans boîtier de relais ne peut pas être utilisée avec cet appareil.

ملاحظات حول سلك التحكم  
• سلك التحكم في الهوائي الإلكتروني (الازرق) يقوم بإمداد تيار مباشر 12 فولت عند تشغيل الجهاز.  
• لا يمكن استخدام هوائي الإلكتروني بدون صندوق ترجميل مع هذا الجهاز

## Speaker Connections/Connexion des haut-parleurs/توصيل السماعات



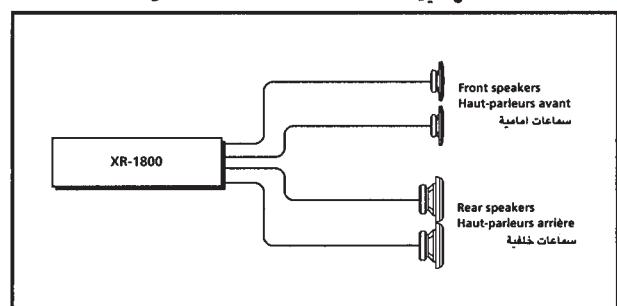
### Notes on speaker connection

- \* Use speakers with an impedance of 4 to 8 ohms, and with adequate power handling capacities. Otherwise, the speakers may be damaged.
- \* Do not connect the terminals of the speaker system to the car chassis, and do not connect the terminals of the right speaker with those of the left speaker.
- \* Do not connect the speakers in parallel.
- \* Do not connect any active speakers (with built-in amplifiers) to the speaker terminals of the unit. Doing so may damage the active speakers. Therefore, be sure to connect passive speakers to these terminals.

### ملاحظات حول توصيل السماعات

- \* لا يستعمل سماعات مع�ارة من 4 إلى 8 أوم وقدرة كافية على تحمل القراءة، إذا لم يكن كذلك فقد تلف السماعات.
- \* لا تتمدّد إلى توصيل المرافر، توصيل نظام السماعات بهيكل فاكعة السيارة ولا تمدد إلى توصيل المرافر، توصيل السماعة المفتوحة، المرافر، توصيل السماعة المفتوحة.
- \* لا تتمدّد إلى توصيل أي سماعات ذات نصفة (تضمن مضخمات قدرة داخلية) بطارف توصيل السماعات في الجهاز. مثل هذا العمل يمكن أن يتلف السماعات الشفافة.
- \* لا تأكّد من توصيل سماعات غير شفافة بذلك الإطارات.

## Connection Diagram/Schéma de connexions/مخطط التوصيل



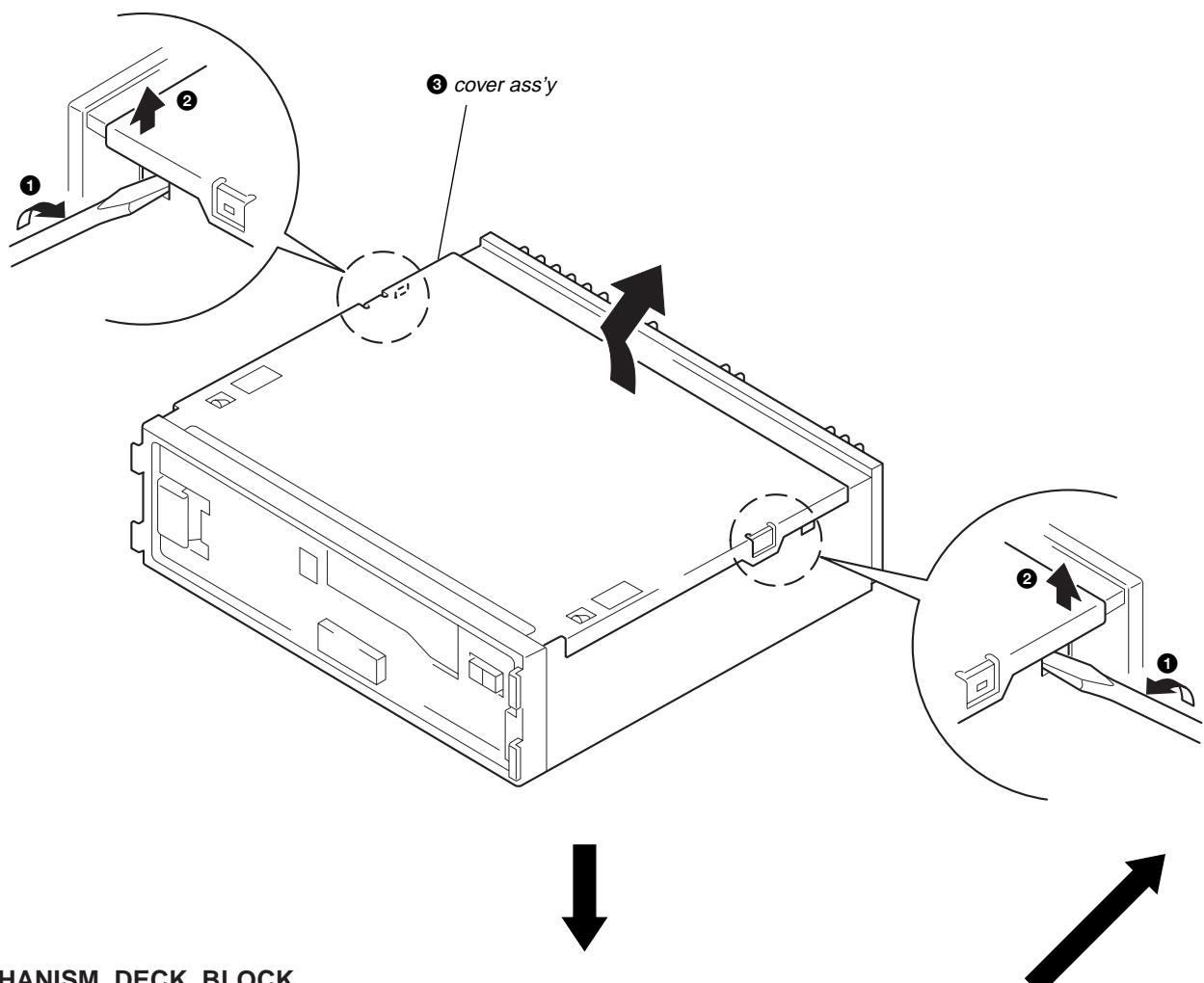
### Remarques sur la connexion des haut-parleurs

- \* Utiliser des haut-parleurs avec une impédance de 4 à 8 ohms et qui peuvent supporter l'alimentation fournie sinon ils risquent d'être endommagés.
- \* Ne pas connecter les bornes du système de haut-parleur au châssis de la voiture et ne pas raccorder les bornes du haut-parleur droit aux bornes du haut-parleur gauche.
- \* Ne pas essayer de connecter les haut-parleurs en parallèle.
- \* Ne pas connecter d'enceintes acoustiques actives (avec amplificateurs intégrés) aux bornes d'enceintes de cet appareil pour éviter de les endommager. Veiller à raccorder des enceintes passives.

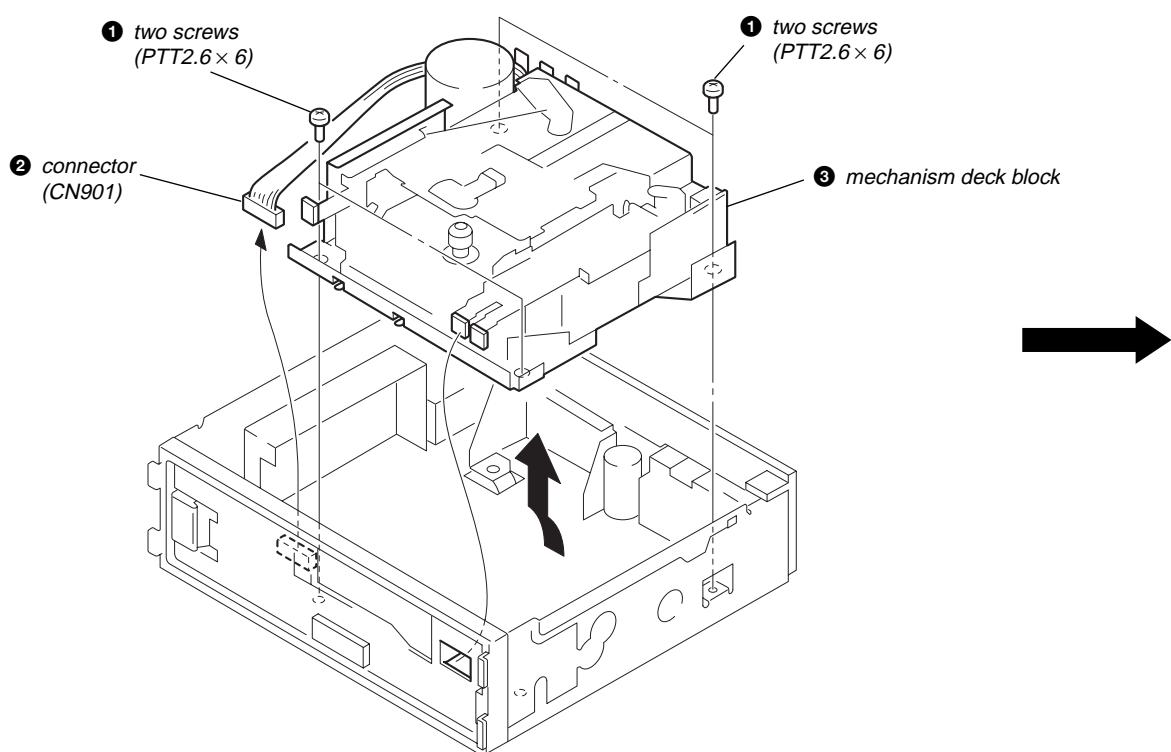
## SECTION 2 DISASSEMBLY

**Note:** Follow the disassembly procedure in the numerical order given.

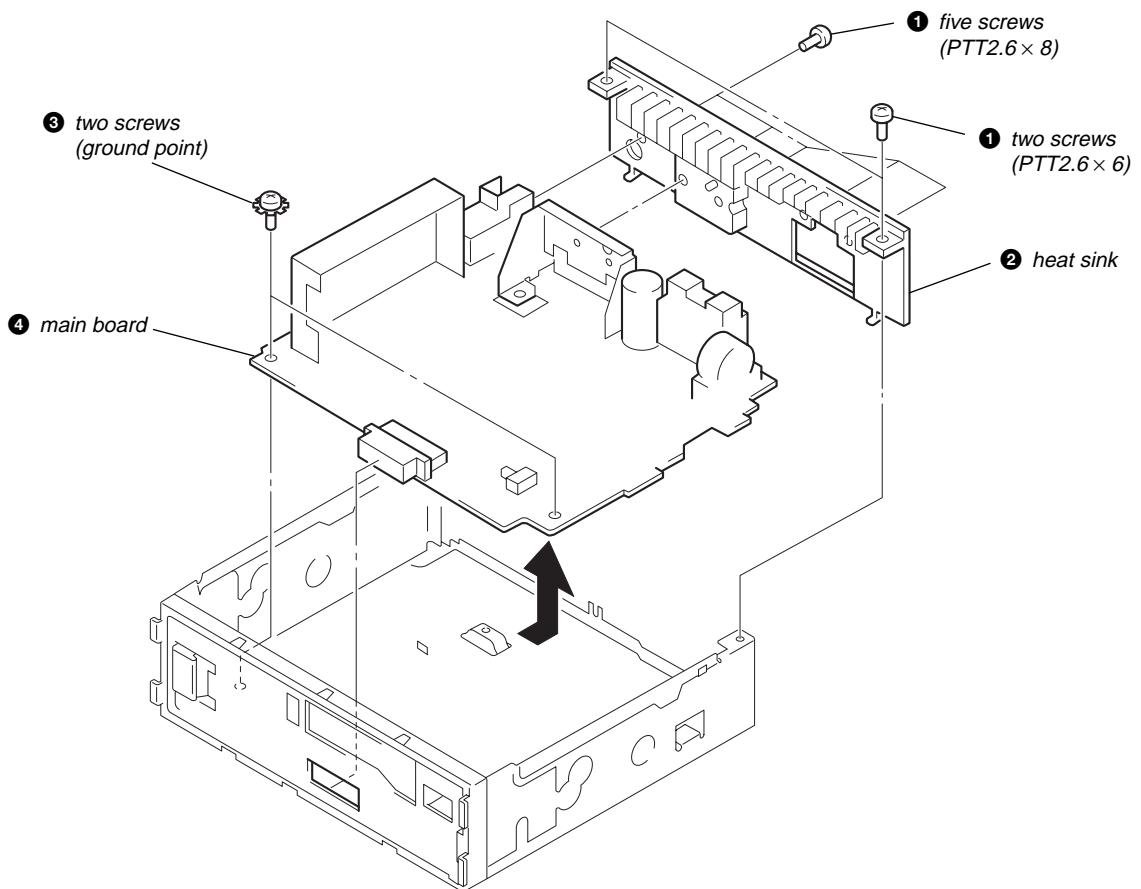
### COVER ASS'Y



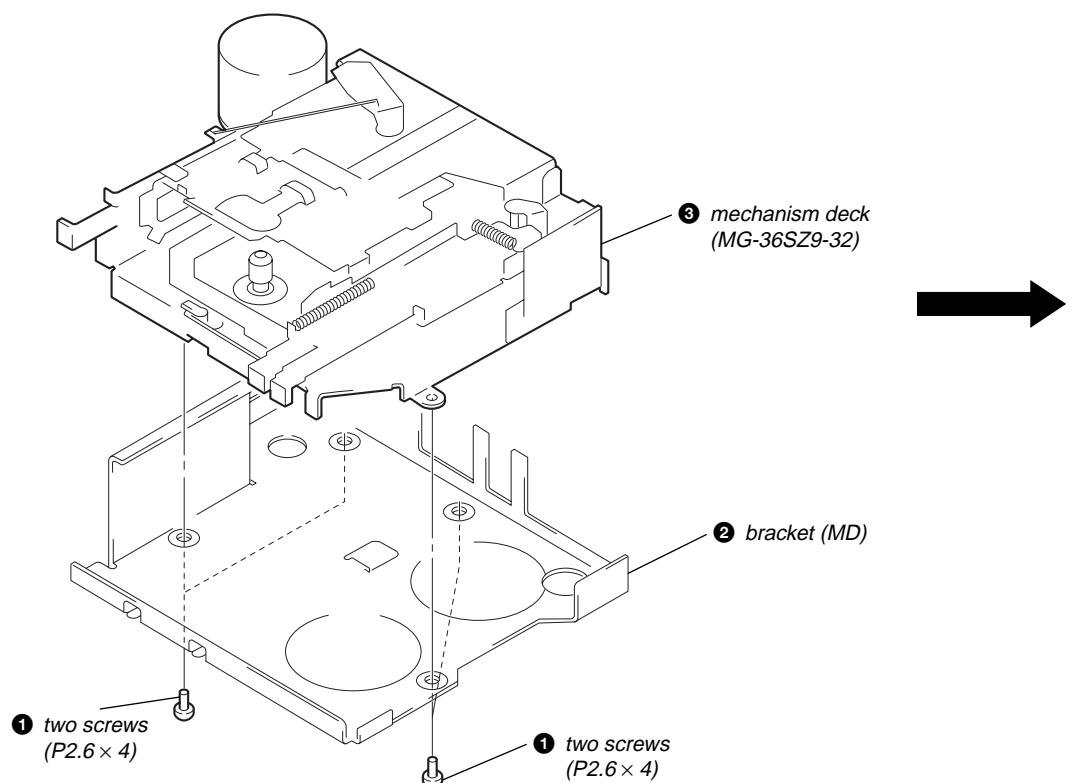
### MECHANISM DECK BLOCK



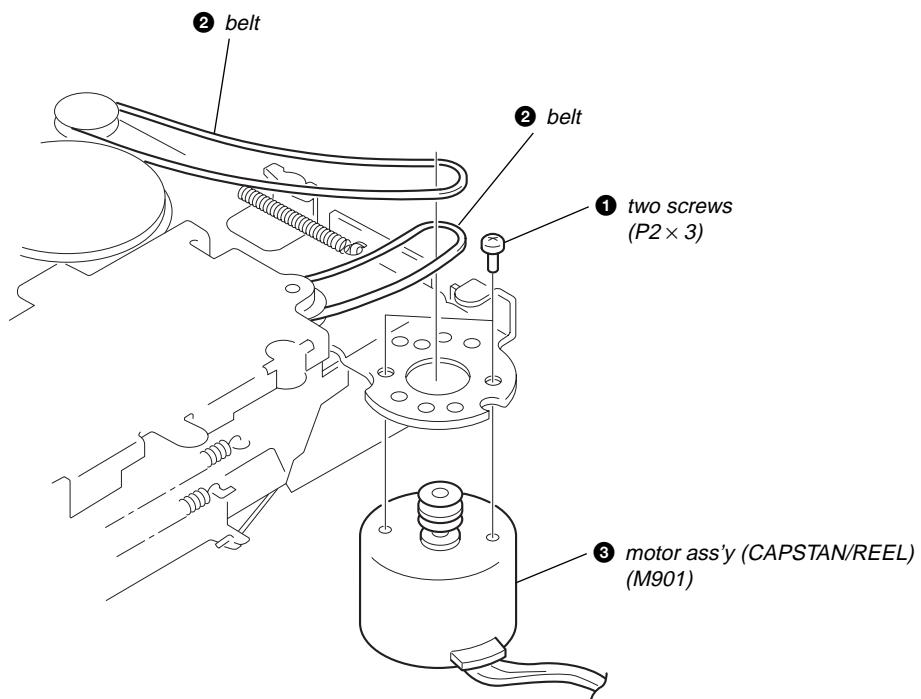
## MAIN BOARD, HEAT SINK



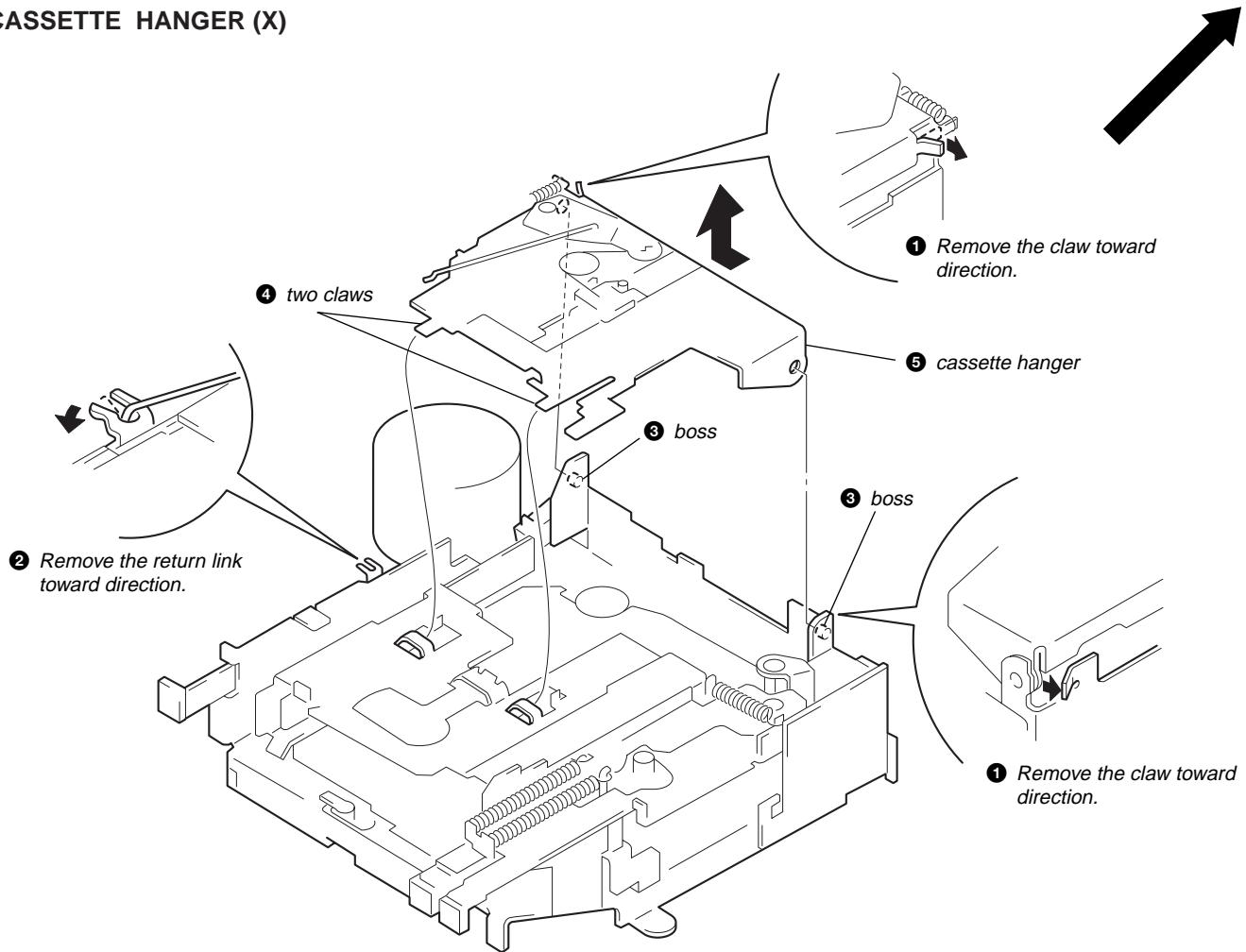
## MECHANISM DECK (MG-36SZ9-32)



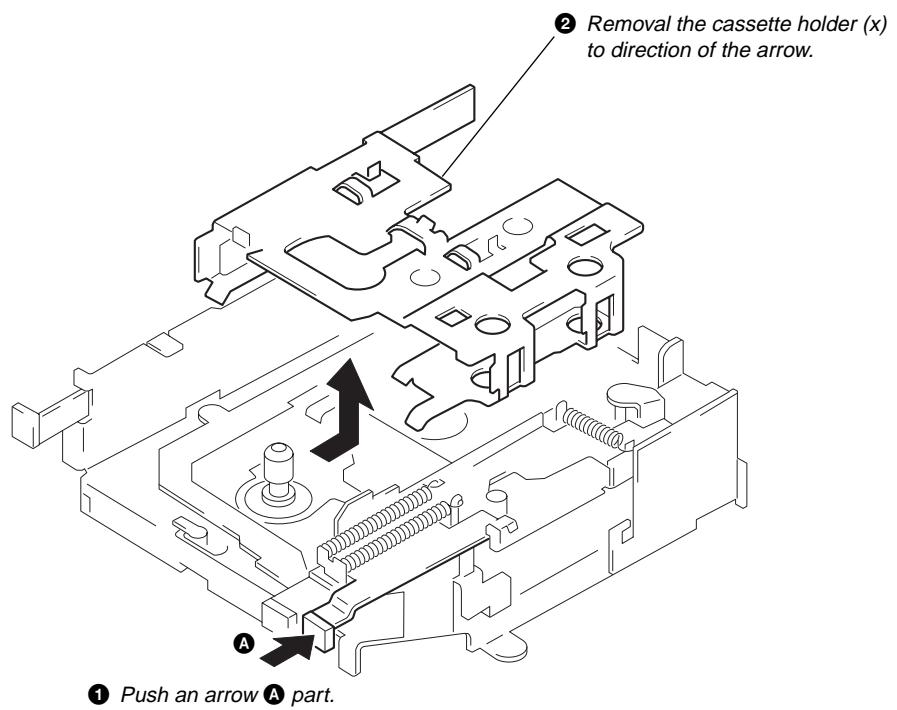
## MOTOR ASS'Y (CAPSTAN/REEL) (M901)



## CASSETTE HANGER (X)



## CASSETTE HOLDER (X)



## SECTION 3 MECHANICAL ADJUSTMENTS

- Clean the following parts with a denatured-alcohol-moistened swab:
 

playback head	pinch roller
rubber belt	capstan
idler	
- Demagnetize the playback head with a head demagnetizer.
- Do not use a magnetized screwdriver for the adjustments.
- The adjustments should be performed with the power supply voltage (14.4 V) unless otherwise noted.

### • Torque Measurement

Mode	Torque Meter	Meter Reading
Forward	CQ-102C	25 – 55 g•cm (0.35 – 0.76 oz•inch)
Forward Back Tension	CQ-102C	1.5 – 4 g•cm (0.02 – 0.06 oz•inch)
Reverse	CQ-102RC	25 – 55 g•cm (0.35 – 0.76 oz•inch)
Reverse Back Tension	CQ-102RC	1.5 – 4 g•cm (0.02 – 0.06 oz•inch)
FF, REW	CQ-201B	50 – 150 g•cm (0.69 – 2.08 oz•inch)

### • Tape Tension Measurement

Mode	Tension Meter	Meter Reading
Forward	CQ-403A	more than 60 g
Reverse	CQ-403R	(more than 2.12 oz)

## SECTION 4 ELECTRICAL ADJUSTMENTS

### TAPE DECK SECTION

0 dB = 0.775 V

- The adjustments should be performed in the order given in this service manual.
- The adjustments should be performed for both L-CH and R-CH.

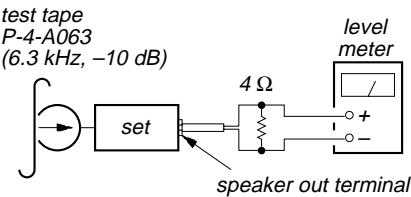
### Test Tape

Type	Signal	Used for
P-4-A063	6.3 kHz, -10 dB	head azimuth adjustment
WS-48A	3 kHz, 0 dB	tape speed adjustment

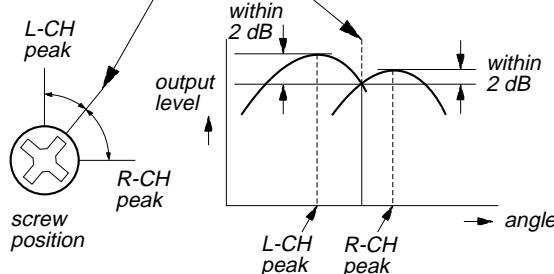
### PB Head Azimuth Adjustment

#### Procedure:

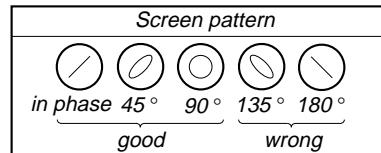
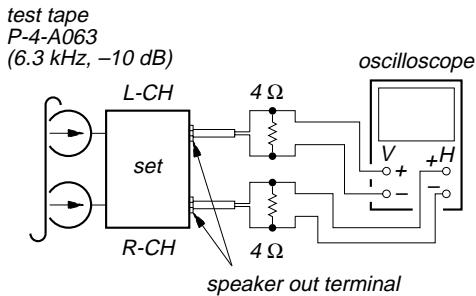
- Put the set into the FWD PB mode.



- Turn the screw and check the output peak value. Adjust the screw so that the peak value in channels L and R coincides within 2 dB.

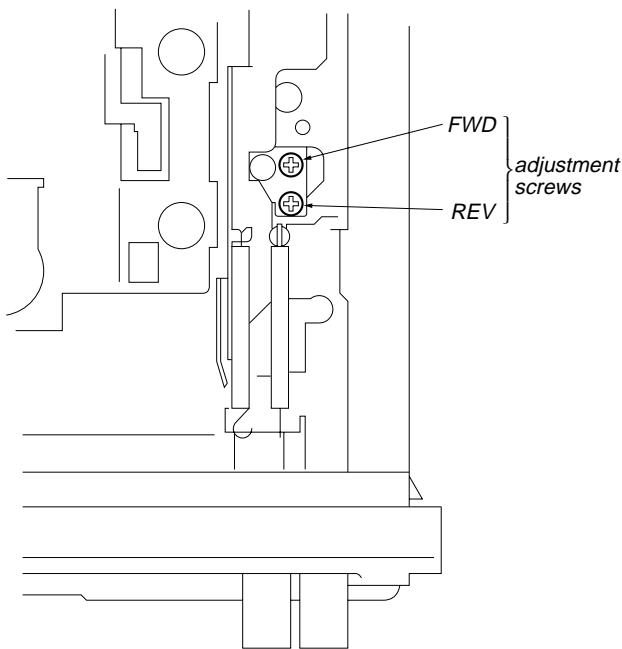


- Check the phase in the FWD PB mode.



- Repeat the above adjustment for the REV PB mode.
- Check that output level difference between FWD PB mode and REV PB mode is within 4 dB.

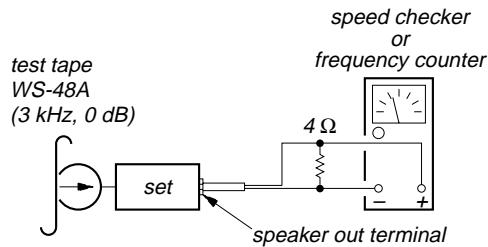
**Adjustment Location:** PB head



See the adjustment location from on page 13 for the adjustment.

#### Tape Speed Adjustment

**Setting:**



#### Procedure:

- Put the set into the FWD PB mode.
- Adjust adjustment resistor for inside capstan motor so that the reading on the speed checker or frequency counter becomes in specification.

**Specification:** Constant speed

Speed checker	Frequency counter
-2 to +3%	2,940 to 3,090 Hz

**Adjustment Location:** See page 13.

#### TUNER SECTION

XR-1800 E model, a tuner section is no adjustment.

0 dB=1  $\mu$ V

#### Cautions during repair

When the tuner unit is defective, replace it by a new one because its internal block is difficult to repair.

**Note:** Adjust the tuner section in the sequence shown below.

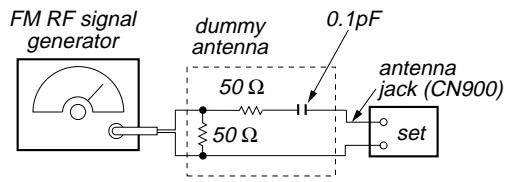
- FM Auto Scan/Stop Level Adjustment
- FM Noise Focus Adjustment
- FM Stereo Separation Adjustment
- MW Auto Scan/Stop Level Adjustment

#### FM Auto Scan/Stop Level Adjustment

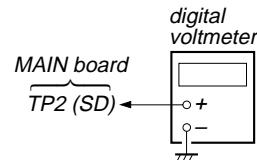
**Setting:**

[TUNER] button: FM 1

FREQUENCY SELECT switch: FM50 k (XR-1804 only)



Carrier frequency : 98.0 MHz  
Output level : 28 dB (25.1  $\mu$ V)  
Mode : mono  
Modulation : 1 kHz, 22.5 kHz deviation (30%)



#### Procedure:

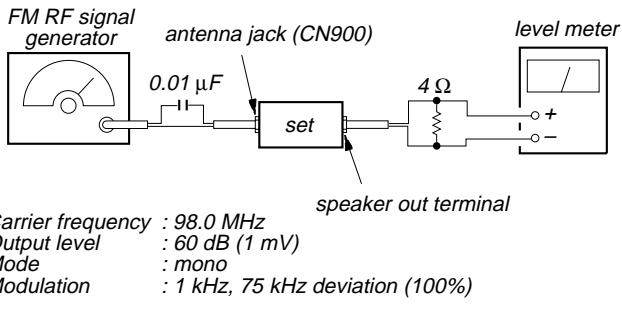
- Tune the set to 98.0 MHz.
- Connect the digital voltmeter to TP2 (SD) on MAIN board.
- Adjust RV2 on TU100 so that the reading on the digital voltmeter changes point from low to high.

**Adjustment Location:** See page 13.

## FM Noise Focus Adjustment (XR-1804 only)

### Setting:

[TUNER] button: FM1  
FREQUENCY SELECT switch: FM 50 k



### Procedure:

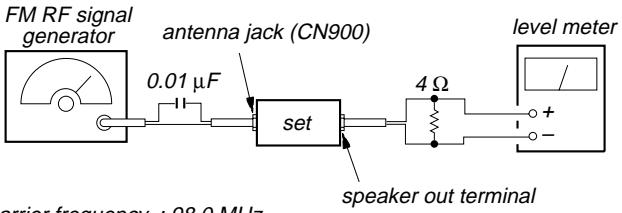
1. Tune the 98.0 MHz.
2. The then output level is supposing that (A) dB.
3. Adjust with the volume RV3 on TU100 so that the output level is (A) -32 dB then signal generator input set to -20 dB.

**Adjustment Location:** See page 13.

## FM Stereo Separation Adjustment

### Setting:

[TUNER] button: FM1  
FREQUENCY SELECT switch : FM 50 k (XR-1804 only)



### Procedure:

FM Stereo signal generator output channel	Level meter connection	Level meter reading (dB)
L-CH	L-CH	(A)
R-CH	L-CH	(B) Adjust RV4 on TU100 for minimum reading.
R-CH	R-CH	(C)
L-CH	R-CH	(D) Adjust RV4 on TU100 for minimum reading.

L-CH Stereo separation: (A)-(B)

R-CH Stereo separation: (C)-(D)

The separations of both channels should be equal.

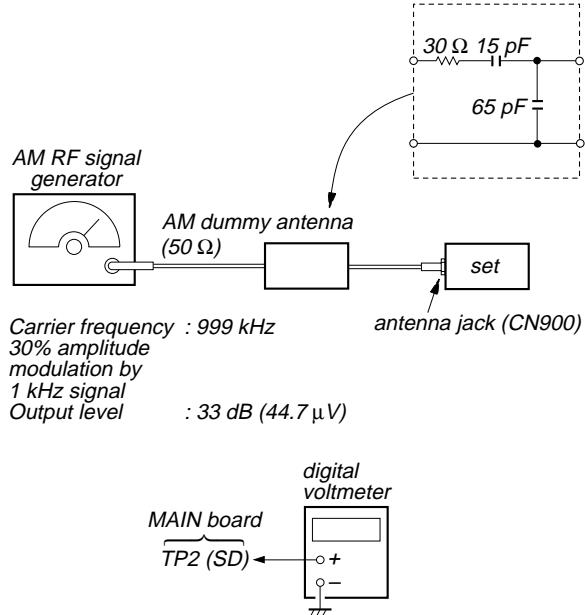
**Specification:** Separation more than 26 dB

**Adjustment Location:** See page 13.

## MW Auto Scan/Stop Level Adjustment

### Setting:

[TUNER] button: MW  
FREQUENCY SELECT switch: MW 9 k (XR-1804 only)



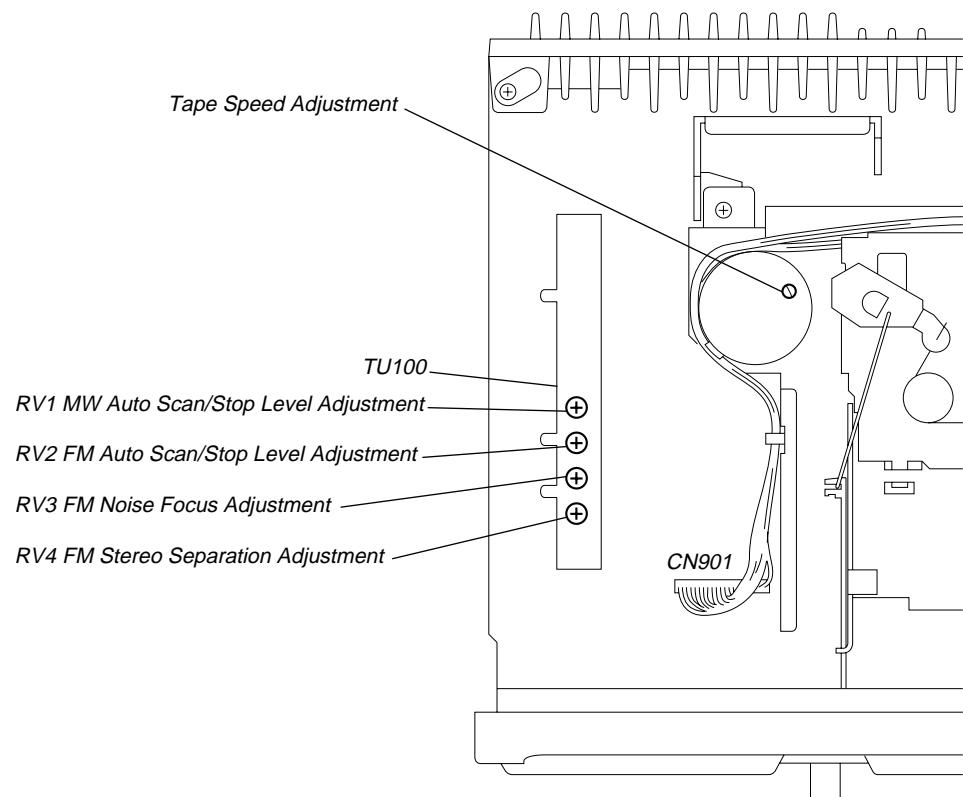
### Procedure:

1. Tune the set to 999 kHz
2. Connect the digital voltmeter to TP2 (SD) on MAIN board.
3. Adjust RV1 on TU100 so that the reading on the digital voltmeter changes point from low to high.

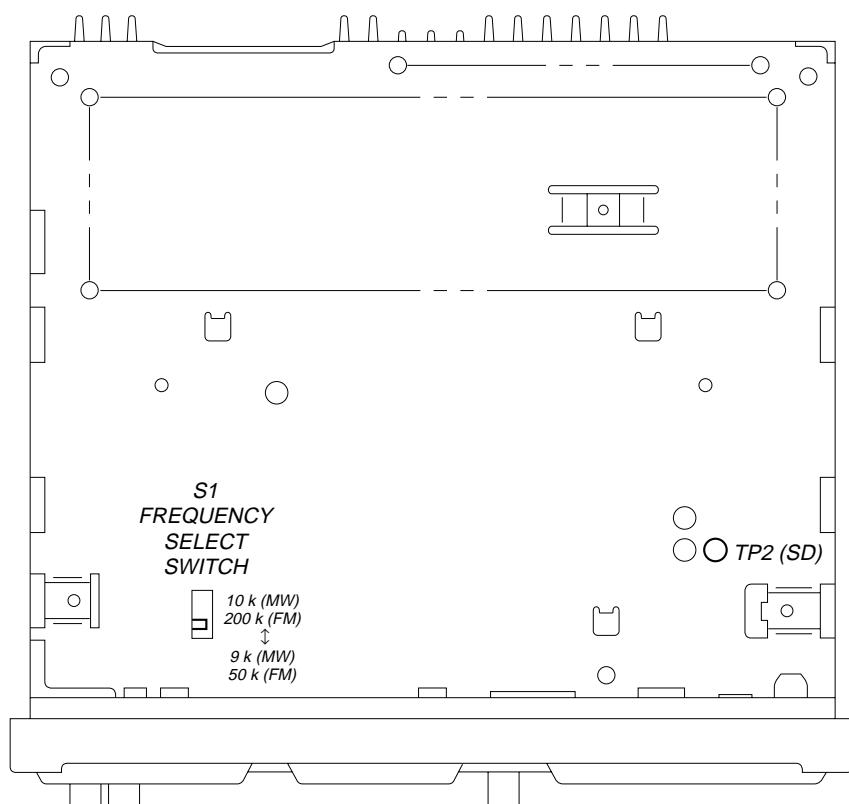
**Adjustment Location:** See page 13.

**Adjustment Location:**

– SET UPPER VIEW –



– SET BOTTOM VIEW –



## SECTION 5 DIAGRAMS

### 5-1. IC PIN FUNCTION DESCRIPTION

- **MAIN BOARD IC1 (SYSTEM CONTROLLER)**  
**LC72322N-9400 (XR-1800), LC72322N-9399 (XR-1803), LC72322N-9412 (XR-1804)**

Pin No.	Pin Name	I/O	Function
1	XIN	I	System clock input terminal (4.5 MHz)
2	TEST2	I	Connected to ground
3	NC	I	Not used (fixed at "H")
4	AM-SD	I	AM signal meter voltage detection input from the FM/AM tuner unit (TU100) "H" active
5	FM-SD	I	FM signal meter voltage detection input from the FM/AM tuner unit (TU100) "H" active
6	<u>STEREO</u>	I	Stereo detection signal input from the FM/AM tuner unit (TU100) (Commonly used for stereo display input) FM stereo detection at input of "L"
7	MOTOR	O	Capstan/reel motor (M901) drive signal output "H": motor on
8	<u>AMP-MUTE2</u>	O	Muting control signal output to the power amplifier (IC500) "L": muting on
9	<u>MW/SW</u>	O	MW/SW selection signal output to the FM/AM tuner unit (TU100) "H": MW, "L": SW Used for the XR-1804 only
10	—	O	Not used (open)
11	BEEP	O	Beep sound signal output terminal "H" active
12	POWER-ON	O	Power on/off control signal output "H": power on
13	ILL-ON	O	Power on/off control signal output for the liquid crystal display driver (IC900), illumination lamp and back light lamp "H": power on
14	<u>N/R</u>	I	Tape direction switch (S901) input terminal "H": forward side, "L": reverse side
15	<u>TAPE-IN</u>	I	Tape in detection switch (S903) input terminal "L": tape in
16	<u>FF-REW</u>	I	FF/REW detection switch (S902) input terminal "L": FF/REW mode
17	K1	I	Key matrix return signal input terminal Not used (fixed at "L")
18	K0	I	Key matrix return signal input terminal
19	AMP-ON	O	Standby on/off signal output to the power amplifier (IC500) "L": standby, "H": amp on
20	SEEK	O	Seek control signal output to the FM/AM tuner unit (TU100) "H" active Used for the XR-1800: E model only
21	<u>SEEK</u>	O	Seek control signal output to the FM/AM tuner unit (TU100) "L" active Used for the except XR-1800: E model
22	<u>LOCAL/DX</u>	O	Local/DX selection signal output to the FM/AM tuner unit (TU100) "L": DX, "H": local
23, 24	—	O	Not used (open)
25	T2	O	Key matrix scan signal output terminal Used for the XR-1800: E model and XR-1804
26	T1	O	Key matrix scan signal output terminal Not used (open)
27	T0	O	Key matrix scan signal output terminal Used for the XR-1800: AEP, UK models
28	VOL-CE	O	Chip enable signal output to the electrical volume (IC450) "H" active
29	VOL-DI	O	Serial data output to the electrical volume (IC450) "H" active
30	VOL-CL	O	Serial data transfer clock signal output to the electrical volume (IC450)
31	VDD	—	Power supply terminal (+5V)
32	MUTE-REQ	I	Muting request signal input terminal ("H" active) "L": accessory on, "H": accessory off
33	<u>BAND-KEY</u>	I	TUNER switch (S900) input terminal "L" is input when pressing the switch
34	<u>PANEL-IN</u>	I	Detects the removal of the attaching and removing type front panel block "L": attaching
35	NC	I	Not used (fixed at "L")
36 to 40	—	O	Not used (open)
41	MUTE	O	Audio muting on/off control signal output terminal "H": muting on Not used (open)
42	—	O	Not used (open)
43	<u>AMP-MUTE</u>	O	Amp muting on/off control signal output terminal "L": muting on Not used (open)
44	ANT-REM	O	Control signal output for the external power antenna and external amplifier "H" active
45 to 48	—	O	Not used (open)

<b>Pin No.</b>	<b>Pin Name</b>	<b>I/O</b>	<b>Function</b>
49	KS2	O	
50	KS1	O	Key matrix scan signal output terminal
51	KS0	O	
52	—	O	Not used (open)
53	LCD-CLK	O	Serial data transfer clock signal output to the liquid crystal display driver (IC900)
54	LCD-CE	O	Chip enable signal output to the liquid crystal display driver (IC900) “H” active
55	LCD-DATA	O	Serial data output to the liquid crystal display driver (IC900) “H” active
56	AM-ON	O	AM system power supply on/off control signal output terminal “H”: AM on
57	MONO	O	Not used (open)
58 to 60	—	O	Not used (open)
61	FM-ON	O	FM system power supply on/off control signal output terminal “H”: FM on
62	TUNER-ON	O	Tuner system power supply on/off control signal output terminal “H”: tuner on Not used (open)
63	<u>MW/LW</u>	O	MW/LW selection signal output terminal “L”: MW, “H”: LW Not used (open)
64, 65	—	O	Not used (open)
66	NC	I	Not used (fixed at “L”)
67	<u>CE</u>	I	Accessory switch on/off detection signal input terminal “H”: accessory on, “L”: accessory off (hold mode)
68	<u>RESET</u>	I	System reset signal input terminal “L”: reset
69	KEY-IN	I	Key matrix return signal input terminal (A/D input)
70	IFIN	I	FM and AM intermediate frequency detection signal input from the FM/AM tuner unit (TU100)
71	NC	I	Not used (fixed at “L”)
72	<u>BU-CHECK</u>	I	Battery detect signal input terminal
73	VDD	—	Power supply terminal (+5V)
74	FMIN	I	FM local oscillator input from the FM/AM tuner unit (TU100)
75	AMIN	I	AM local oscillator input from the FM/AM tuner unit (TU100)
76	VSS	—	Ground terminal
77	EO	O	Main charge-pump control signal output terminal
78	—	O	Not used (open)
79	TEST1	I	Connected to ground
80	XOUT	O	System clock output terminal (4.5 MHz)

## 5-2. NOTE FOR PRINTED WIRING BOARDS AND SCHEMATIC DIAGRAMS

### Note on Schematic Diagram:

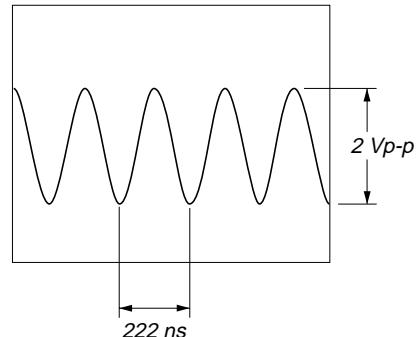
- All capacitors are in  $\mu\text{F}$  unless otherwise noted.  $\text{pF}$ :  $\mu\mu\text{F}$   
50 WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in  $\Omega$  and  $1/4\text{W}$  or less unless otherwise specified.
- $\triangle$  : internal component.
- : nonflammable resistor.
- : panel designation.
- : B+ Line.
- Power voltage is dc 14.4V and fed with regulated dc power supply from ACC and BATT cords.
- Voltages and waveforms are dc with respect to ground under no-signal (detuned) conditions.  
no mark : FM  
( ) : MW  
 $\langle \rangle$  : SW (XR-1804 only)  
[ ] : TAPE PLAYBACK
- Voltages are taken with a VOM (Input impedance  $10\text{ M}\Omega$ ). Voltage variations may be noted due to normal production tolerances.
- Waveforms are taken with a oscilloscope. Voltage variations may be noted due to normal production tolerances.
- Circled numbers refer to waveforms.
- Signal path.  
 : FM  
 : MW (LW/SW)  
 : TAPE PLAYBACK

### Note on Printed Wiring Boards:

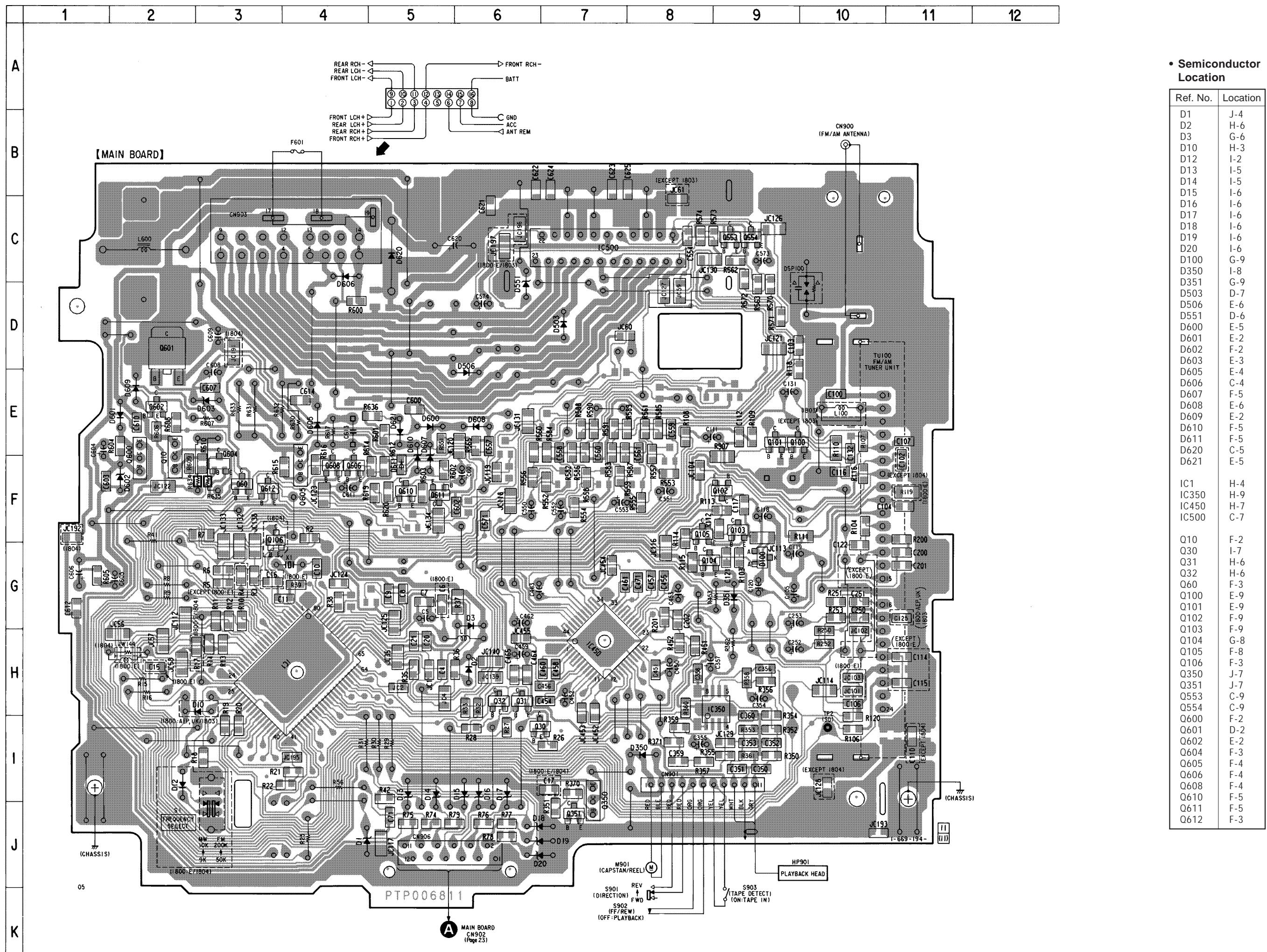
- : parts extracted from the component side.
- : parts extracted from the conductor side.
- $\triangle$  : internal component.
- : Pattern from the side which enables seeing.

### • Waveform

① IC1 ① (XIN)

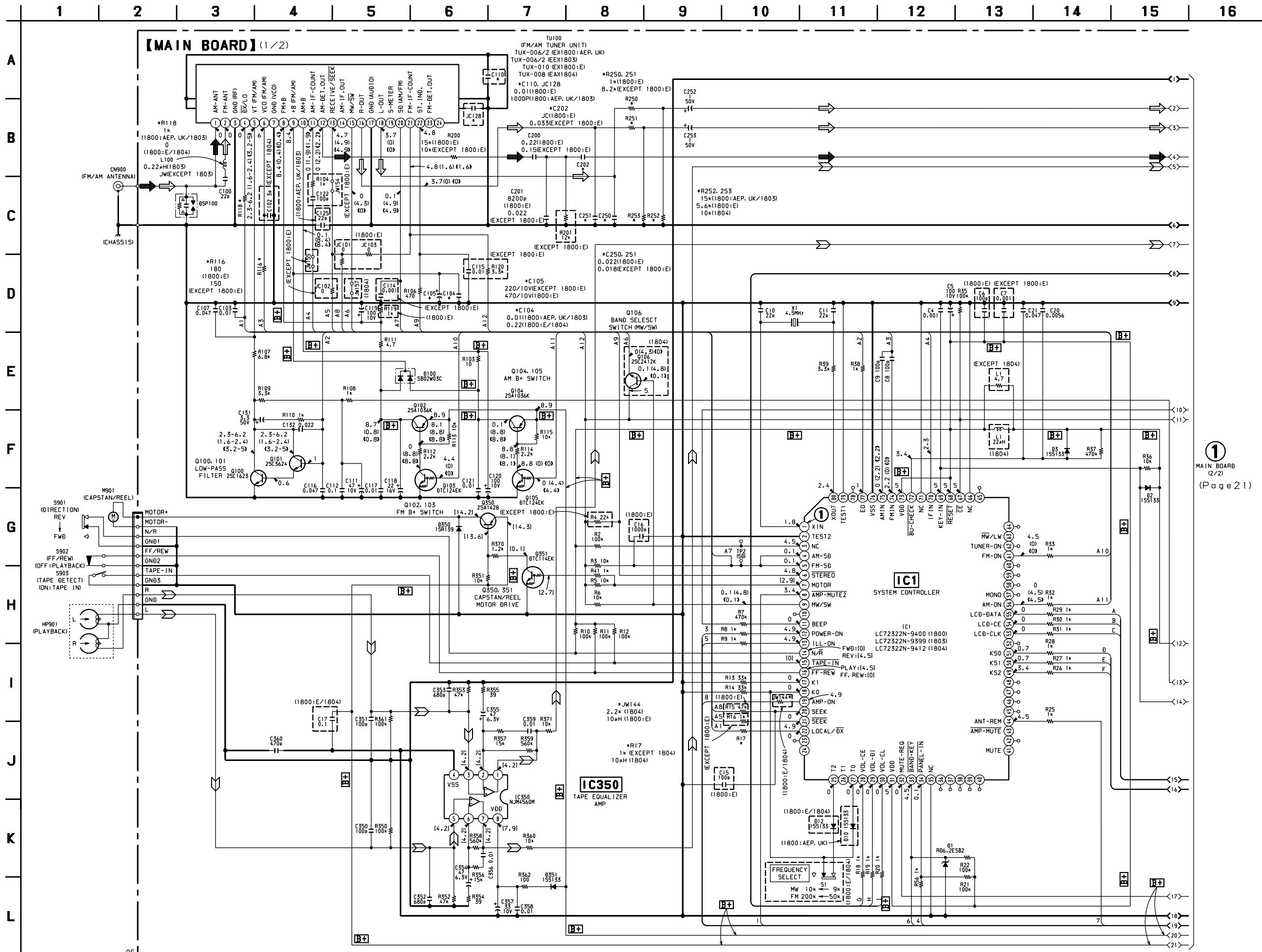


## 5-3. PRINTED WIRING BOARD - MAIN Section -



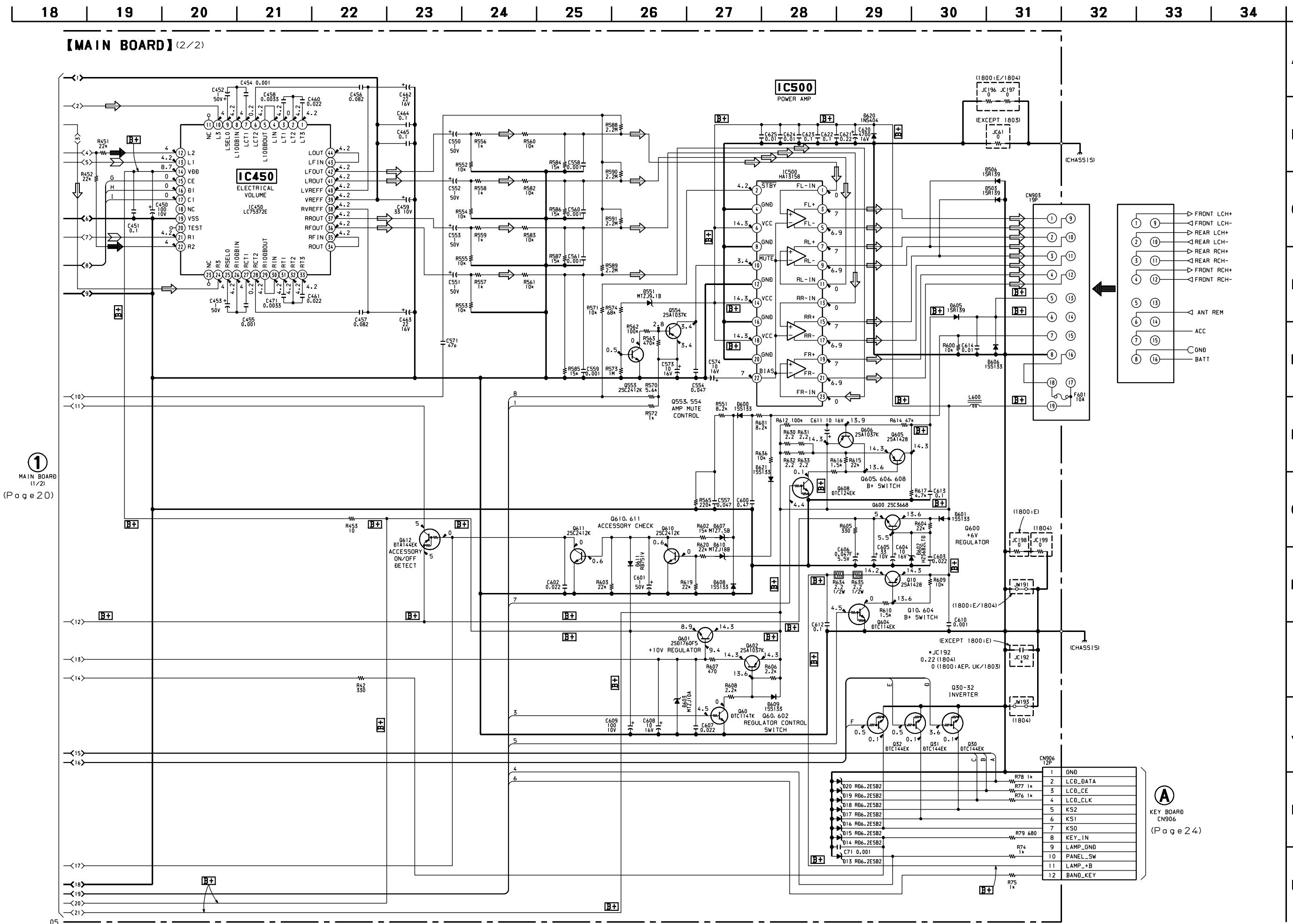
**5-4. SCHEMATIC DIAGRAM – MAIN Section (1/2) – • See page 16 for Waveform**

form

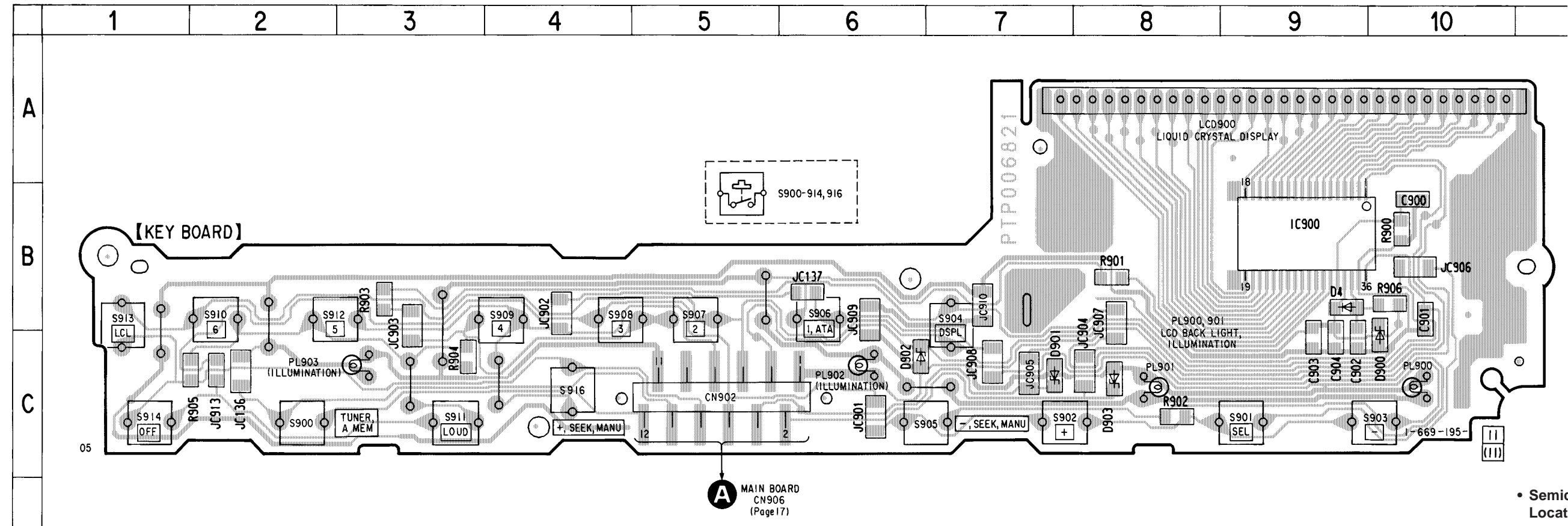


• See page 27 for IC Block Diagram

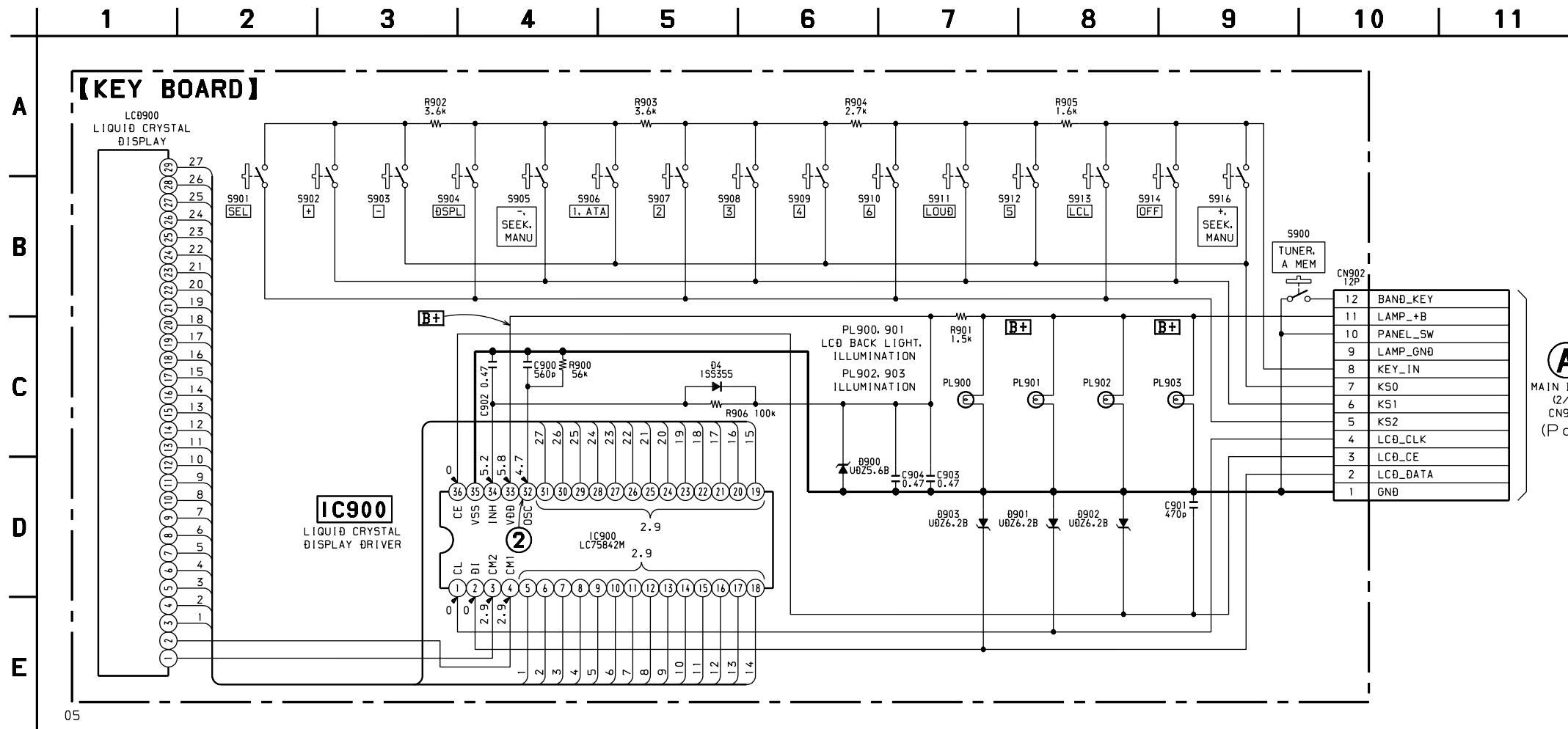
page 27 for IC Block Diagram



## 5-6. PRINTED WIRING BOARD - PANEL Section -

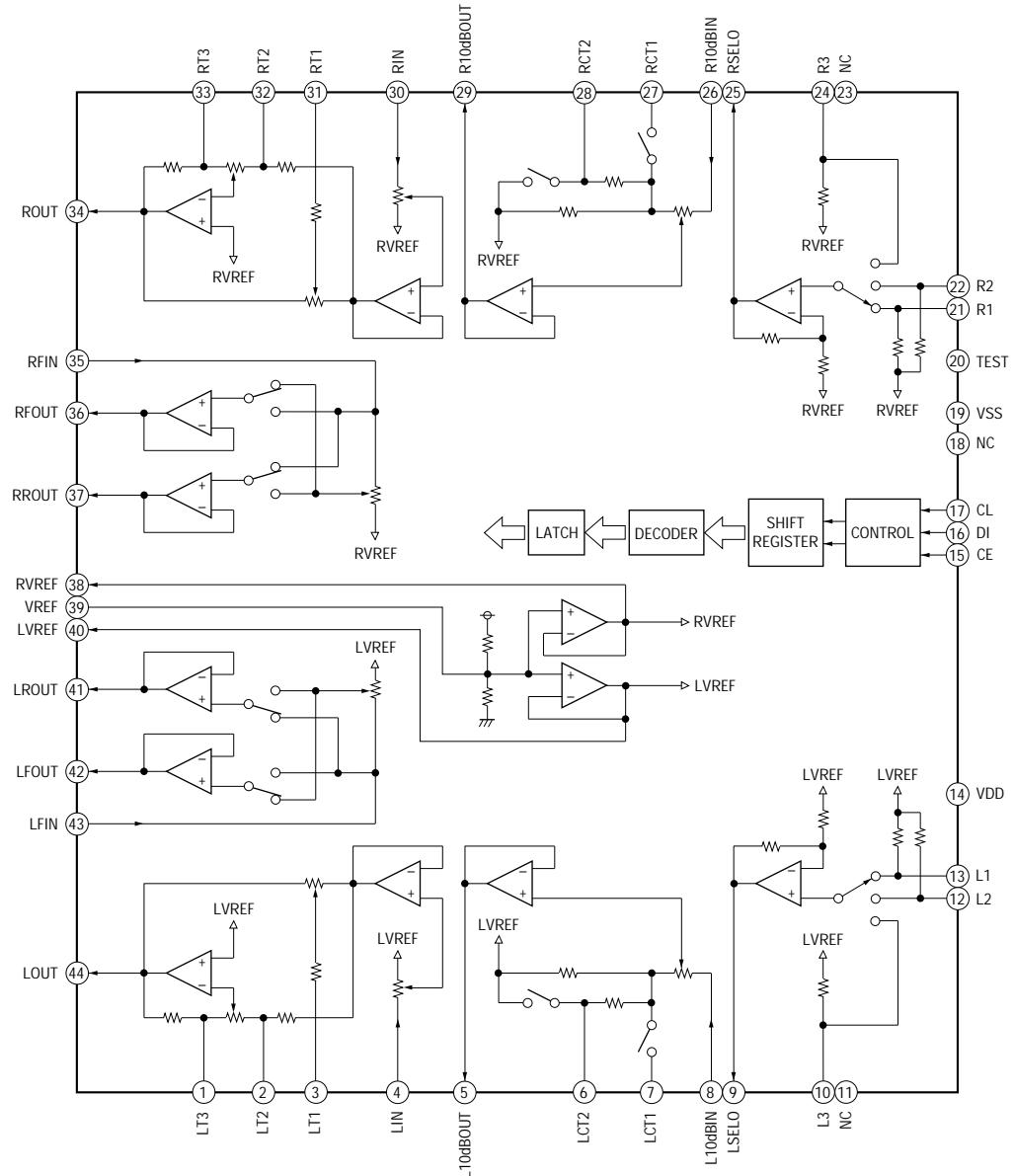


## 5-7. SCHEMATIC DIAGRAM - PANEL Section -



• IC Block Diagram – MAIN Board –

IC450 LC75372E



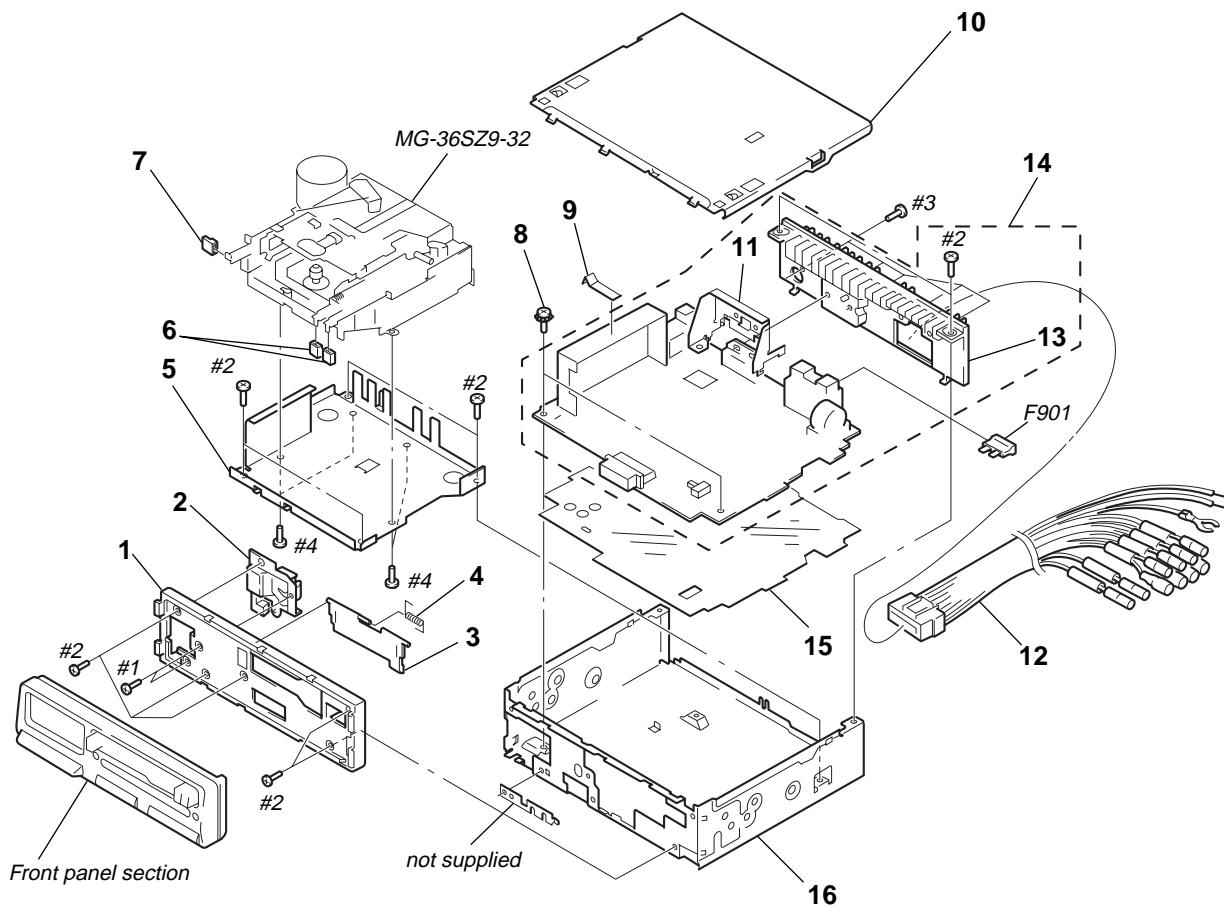
## SECTION 6 EXPLODED VIEWS

**NOTE:**

- -XX and -X mean standardized parts, so they may have some difference from the original one.
- Color Indication of Appearance Parts  
Example:  
KNOB, BALANCE (WHITE) . . . (RED)  
↑                      ↑  
Parts Color Cabinet's Color

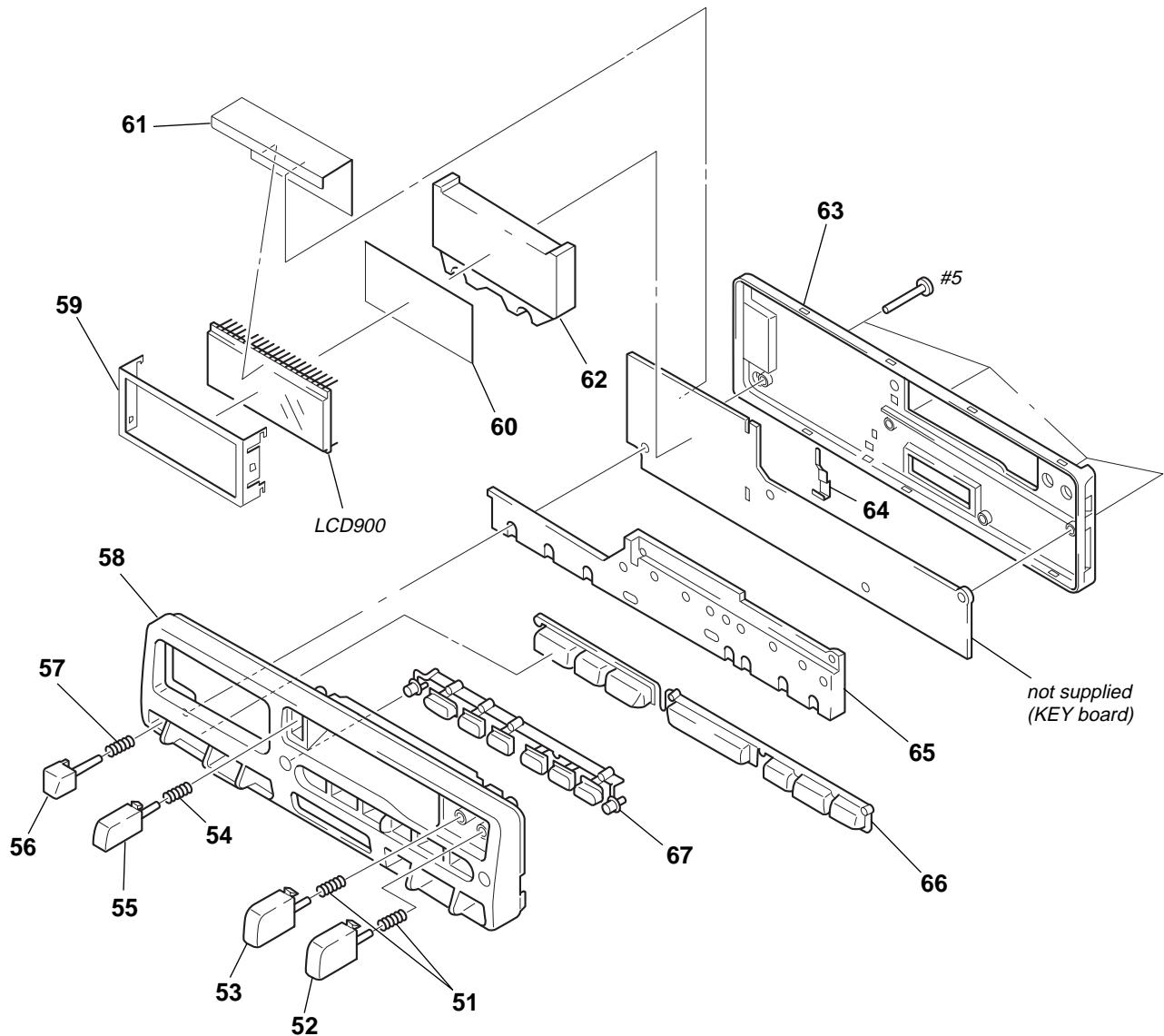
- Items marked “\*” are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- The mechanical parts with no reference number in the exploded views are not supplied.
- Hardware (# mark) list and accessories and packing materials are given in the last of the electrical parts list.

### (1) GENERAL SECTION



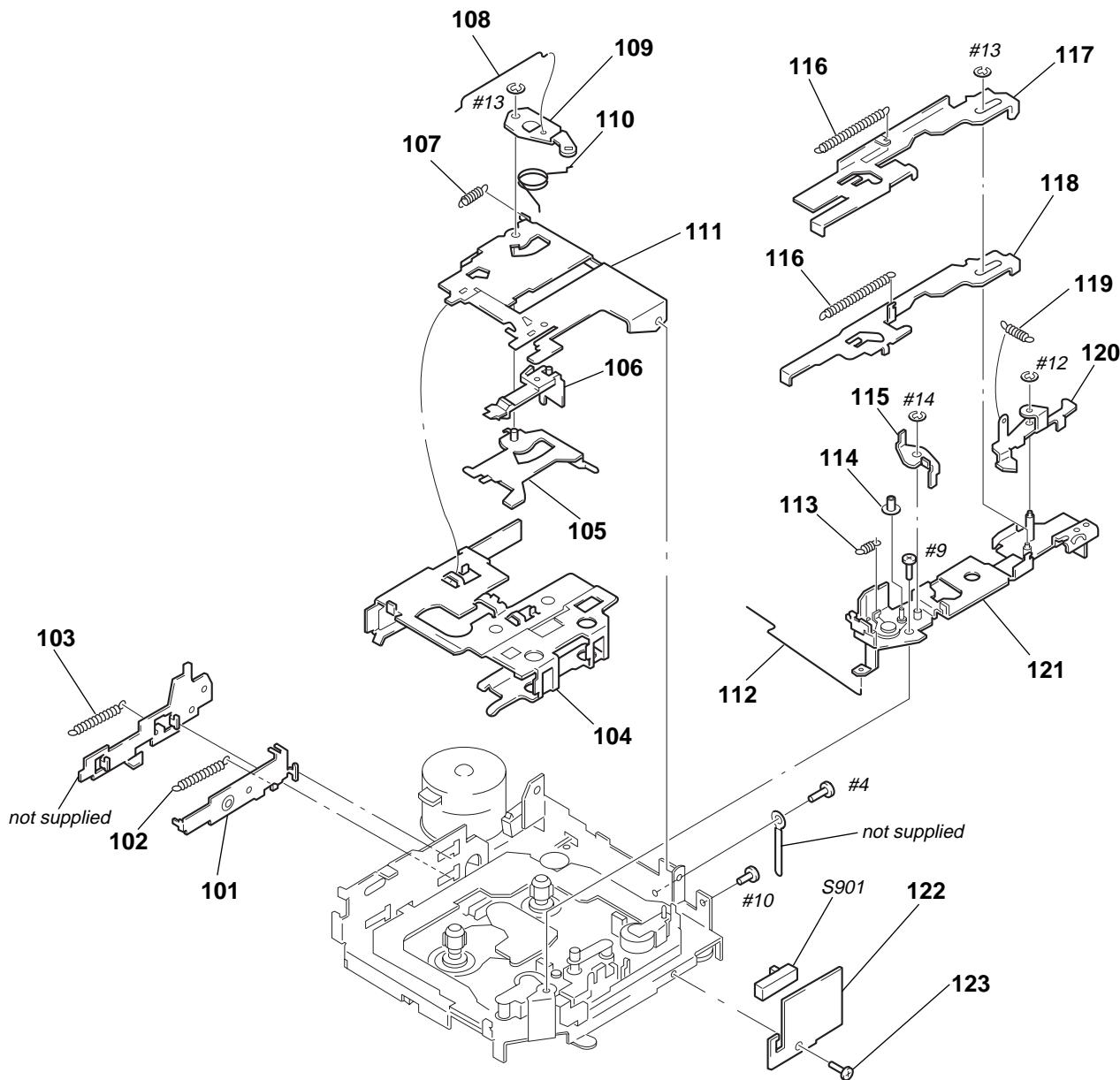
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
1	3-022-475-01	PANEL, SUB		* 10	X-3375-529-1	COVER ASSY	
2	X-3367-636-1	LOCK ASSY		* 11	3-022-470-01	BRACKET (IC)	
3	3-924-404-01	DOOR, CASSETTE (XR-1800: E)		12	1-776-207-41	CORD (WITH CONNECTOR) (POWER)	
3	3-924-404-11	DOOR, CASSETTE (XR-1800: AEP, UK/1803)		* 13	3-022-477-01	HEAT SINK	
3	3-924-404-41	DOOR, CASSETTE (XR-1804)		* 14	A-3313-751-A	MAIN BOARD, COMPLETE (XR-1800: E)	
4	3-377-892-01	SPRING (C DOOR), TORSION		* 14	A-3313-844-A	MAIN BOARD, COMPLETE (XR-1800: AEP, UK)	
* 5	3-022-479-01	BRACKET (MD)		* 14	A-3313-845-A	MAIN BOARD, COMPLETE (XR-1803)	
6	3-937-529-01	COVER (FF/REW)		* 14	A-3313-904-A	MAIN BOARD, COMPLETE (XR-1804)	
7	3-937-528-01	COVER (EJECT)		* 15	3-022-487-01	SHEET, INSULATING	
8	3-376-464-11	SCREW (+PTT 2.6X6), GROUND POINT		* 16	3-022-476-01	CHASSIS, MAIN	
* 9	3-022-469-01	SPRING, GROUND		F901	1-532-877-11	FUSE (BLADE TYPE) (AUTO FUSE) (10A)	

**(2) FRONT PANEL SECTION**



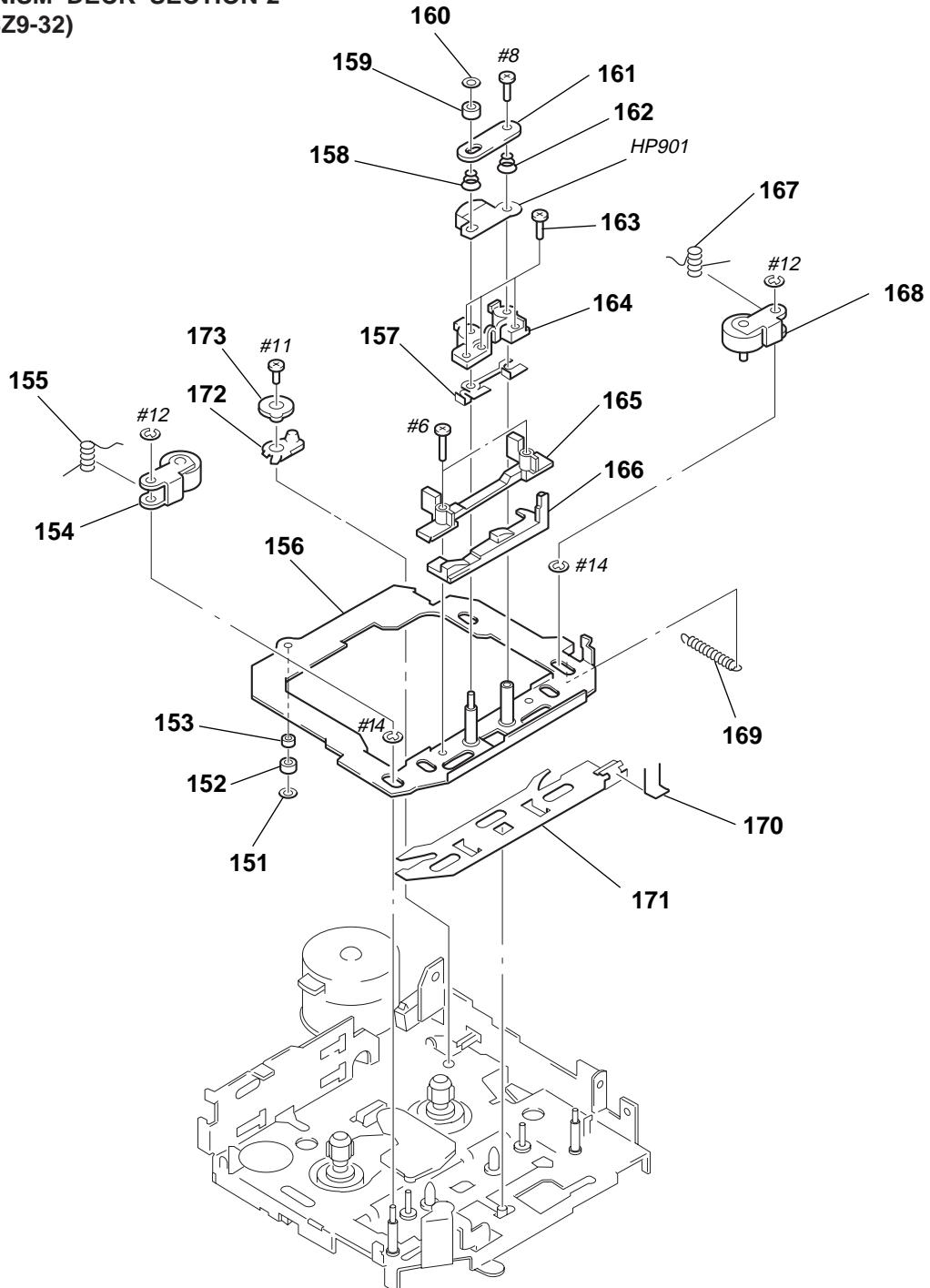
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
51	3-375-372-01	SPRING (F/R)		* 61	3-027-172-01	INSULATOR (L)	
52	3-022-485-01	BUTTON (FF) (▶▶)		* 62	3-022-482-01	PLATE (LCD), LIGHT GUIDE	
53	3-022-486-01	BUTTON (REW) (◀◀)		63	3-022-474-01	PANEL, FRONT BACK	
54	3-922-513-01	SPRING (EJECT), COMPRESSION		* 64	3-022-468-01	SPRING, GROUND	
55	3-022-483-01	BUTTON (EJECT) (▲)		* 65	3-022-478-01	PLATE, LIGHT GUIDE	
56	3-022-484-01	BUTTON (RELEASE)		66	3-022-480-01	BLOCK (A), BUTTON (-. SEL. +. -. SEEKMANU. +. LOUD. TUNER. OFF)	
57	3-922-514-01	SPRING (RELEASE), COMPRESSION		67	3-022-481-01	BLOCK (B), BUTTON (DSPL. 1. 2. 3. 4. 5. 6. LCL)	
58	3-022-473-01	PANEL, FRONT (XR-1800)	LCD900	1-803-137-11	DISPLAY PANEL, LIQUID CRYSTAL (XR-1800)		
58	3-022-473-11	PANEL, FRONT (XR-1803)	LCD900	1-803-138-11	DISPLAY PANEL, LIQUID CRYSTAL (XR-1804)		
58	3-022-473-21	PANEL, FRONT (XR-1804)	LCD900	1-803-139-11	DISPLAY PANEL, LIQUID CRYSTAL (XR-1803)		
* 59	3-022-471-01	PLATE (LCD), GROUND					
* 60	3-024-264-01	ILLUMINATOR					

**(3) MECHANISM DECK SECTION-1  
(MG-36SZ9-32)**



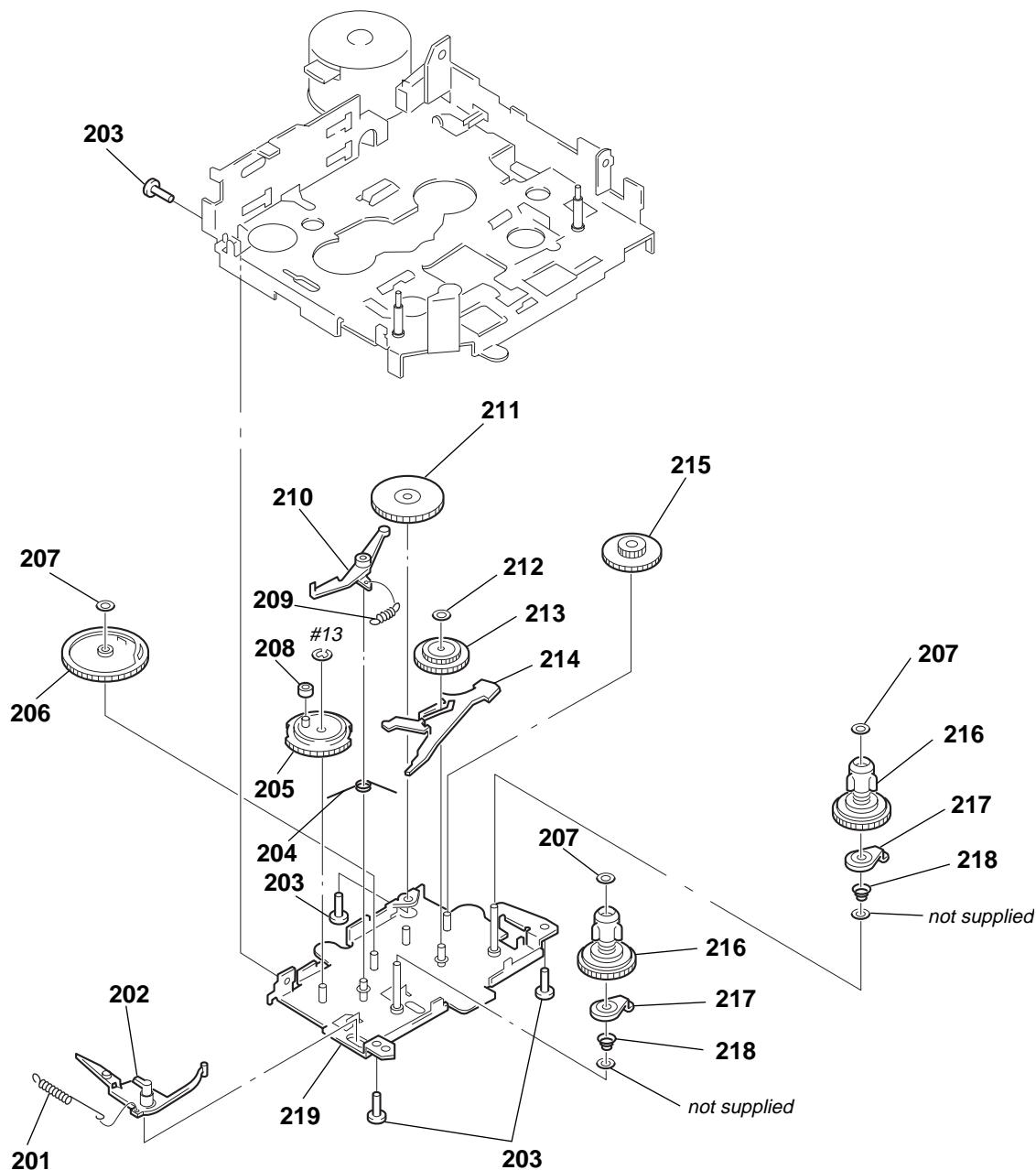
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
101	3-938-660-01	LEVER, EJECT		113	3-392-954-01	SPRING	
102	3-392-950-01	SPRING		114	3-392-994-01	ROLLER, PROGRAM	
103	3-392-951-01	SPRING		* 115	3-392-933-01	LEVER (B), CHANGE	
104	3-375-384-01	HOLDER (X), CASSETTE		116	3-392-948-01	SPRING	
* 105	3-392-921-01	LOCK ASSY, EJECT CAM		117	3-938-658-01	LEVER, FF	
106	3-392-972-01	HOOKER, TAPE		118	3-938-659-01	LEVER, REW	
107	3-392-953-01	SPRING		119	3-392-917-01	SPRING	
108	3-392-969-01	LINK, RETURN		* 120	3-392-935-01	ARM, LOCK	
* 109	3-392-932-01	PLATE, CENTER		* 121	3-372-242-01	BRACKET ASSY (D), LEVER	
110	3-392-961-01	SPRING (B)		122	3-392-970-01	CHASSIS, SWITCH (DIRECTION SWITCH BOARD)	
111	3-375-383-01	HANGER (X), CASSETTE		* 123	4-908-792-11	SCREW (B2)	
112	3-372-243-01	LINK (B), SELECTOR		S901	1-692-502-11	SWITCH, SLIDE (DIRECTION)	

**(4) MECHANISM DECK SECTION-2  
(MG-36SZ9-32)**



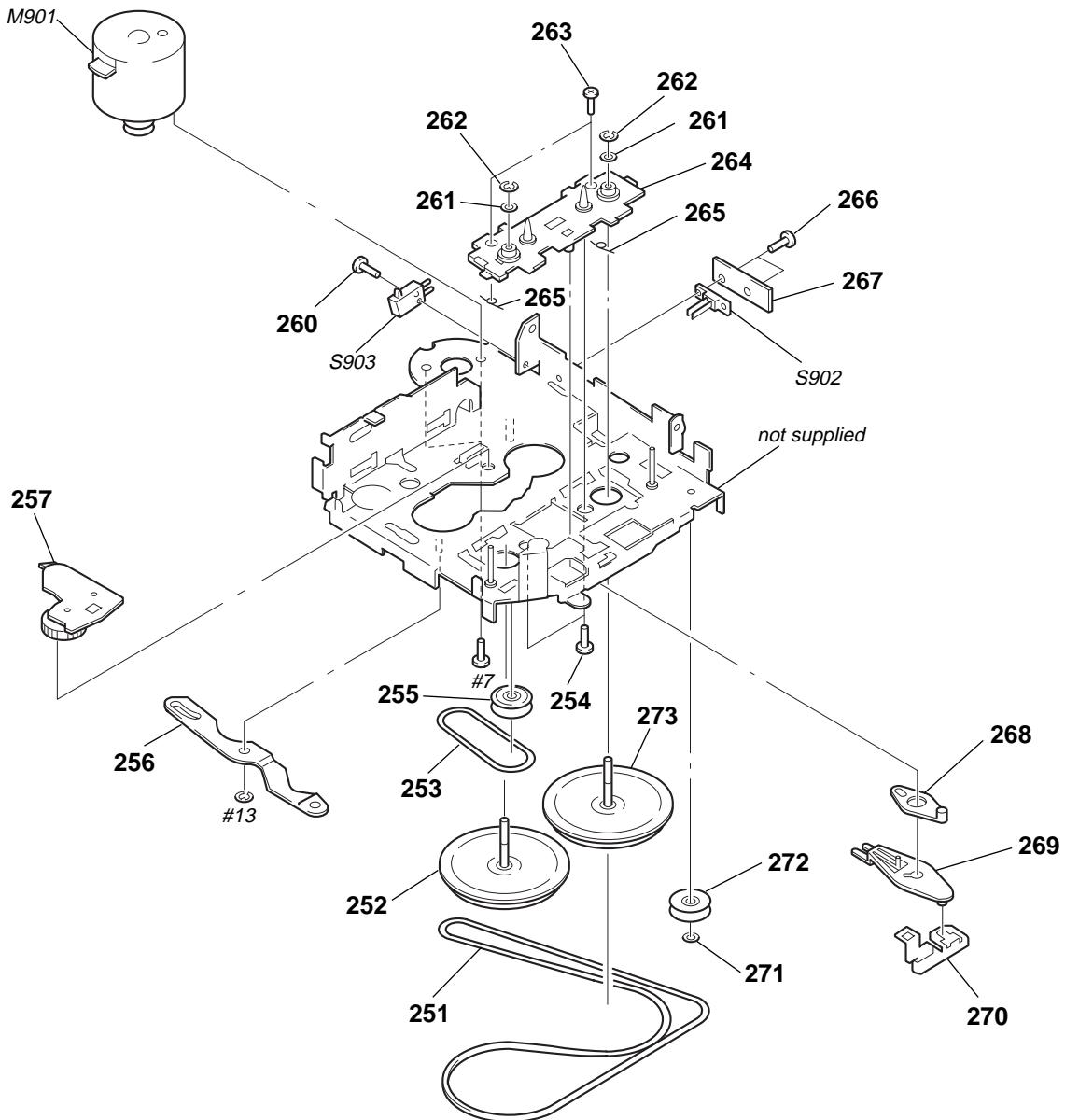
Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
151	3-570-615-02	POLY-WASHER (DIA.1.2)		163	3-375-379-01	SCREW, AZIMUTH	
152	3-392-945-01	ROLLER (A), H.P		* 164	3-379-142-01	ARM (B), ADJUSTOR	
153	3-392-942-01	ROLLER (B), H.P		165	3-392-984-02	GUIDE, TAPE	
154	3-375-378-01	ARM (R) ASSY, PINCH		166	3-377-909-02	LINK (X), ADJUSTOR	
155	3-392-958-01	SPRING (R)		167	3-392-957-01	SPRING (F)	
* 156	3-392-975-05	PLATE ASSY (S), HEAD		168	3-375-377-01	ARM (F) ASSY, PINCH	
157	3-377-908-01	SHIM (X), ADJUSTOR		169	3-392-952-01	SPRING	
158	3-392-956-01	SPRING (A)		170	3-392-962-01	SPRING	
159	3-392-943-01	ROLLER, FF		* 171	3-392-919-01	ARM ASSY, F,R SELECTION	
160	3-676-387-00	POLY-SLIDER (DIA.1.6)		172	3-372-244-01	ARM (N), MUTE	
* 161	3-392-930-01	RETAINER, SPRING		* 173	3-397-427-01	COLLAR, MUTE ARM	
162	3-392-955-01	SPRING (A)		HP901	1-543-717-11	HEAD, MAGNETIC (PLAYBACK)	

**(5) MECHANISM DECK SECTION-3  
(MG-36SZ9-32)**



Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
201	3-392-959-01	SPRING		211	3-392-937-01	GEAR (B)	
202	3-392-985-02	RATCHET		212	3-570-615-02	POLY-WASHER (DIA.1.2)	
* 203	4-908-792-11	SCREW (B2)		213	3-392-915-01	GEAR, IDLE	
204	3-392-960-01	SPRING		214	3-392-986-01	ARM, SENSOR	
205	3-392-987-01	GEAR, SELECTOR		215	3-392-936-01	GEAR (A)	
206	3-392-990-01	GEAR, DETECTION		216	3-376-196-01	SPINDLE ASSY (S), REEL	
207	3-676-387-00	POLY-SLIDER (DIA.1.6)		217	3-375-380-01	CAM ASSY, DETECTION	
208	3-392-944-01	COLLAR (SELECTOR GEAR)		218	3-370-619-01	SPRING, BACK TENSION	
209	3-375-131-01	SPRING, GEAR LOCK ARM		* 219	3-392-976-01	BASE ASSY, REEL	
210	3-392-989-02	ARM, GEAR LOCK					

**(6) MECHANISM DECK SECTION-4  
(MG-36SZ9-32)**



<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>	<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>	<u>Remark</u>
251	3-392-967-01	BELT, MAIN		265	3-392-963-01	SPRING (R)	
252	3-392-995-02	FLYWHEEL ASSY (BR)		266	3-318-204-91	SCREW (M1.7X4), TAPPING	
253	3-375-375-02	BELT (C), SUB		267	3-375-376-01	MUTE (PWB) (MUTE SWITCH BOARD)	
254	3-392-918-01	SCREW, EJECT HOOK		* 268	3-392-925-01	ARM (A) ASSY, F.R	
255	3-392-938-01	GEAR, PULLY		* 269	3-392-939-01	ARM, FF	
* 256	3-392-979-01	LEVER, REVERSE		* 270	3-392-934-01	ARM (B), F.R	
257	3-392-916-01	ARM ASSY, TU GEAR		271	3-570-615-02	POLY-WASHER (DIA.1.2)	
260	3-318-203-11	SCREW (B1.7X6), TAPPING		272	3-392-941-01	PULLEY (A), IDLE	
261	3-701-437-11	POLY-SLIDER (A)		273	3-392-926-02	FLYWHEEL ASSY (BF)	
262	3-590-768-00	RING (A), E		M901	X-3364-496-1	MOTOR ASSY (CAPSTAN/REEL)	
263	3-318-204-81	SCREW (M1.7X3), TAPPING		S902	1-692-065-11	SWITCH, LEAF (FF/REW)	
* 264	3-375-381-01	BRACKET ASSY (X), CM		S903	1-554-790-21	SWITCH, POWER (TAPE DETECT)	

## SECTION 7

### ELECTRICAL PARTS LIST

## NOTE:

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- -XX and -X mean standardized parts, so they may have some difference from the original one.
- RESISTORS  
All resistors are in ohms.  
METAL: Metal-film resistor.  
METAL OXIDE: Metal oxide-film resistor.  
F: nonflammable

- Items marked “\*” are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- SEMICONDUCTORS  
In each case, u:  $\mu$ , for example:  
uA... :  $\mu$ A...      uPA... :  $\mu$ PA...  
uPB... :  $\mu$ PB...      uPC... :  $\mu$ PC...  
uPD... :  $\mu$ PD...  
• CAPACITORS  
uF:  $\mu$ F  
• COILS  
uH:  $\mu$ H

When indicating parts by reference number, please include the board.

<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>			<u>Remark</u>		<u>Ref. No.</u>	<u>Part No.</u>	<u>Description</u>			<u>Remark</u>								
<b>KEY BOARD</b>																				
*****																				
*	3-022-466-01	REFLECTOR					LCD900	1-803-137-11	DISPLAY PANEL, LIQUID CRYSTAL (XR-1800)											
*	3-022-471-01	PLATE (LCD), GROUND					LCD900	1-803-138-11	DISPLAY PANEL, LIQUID CRYSTAL (XR-1804)											
*	3-022-482-01	PLATE (LCD), LIGHT GUIDE					LCD900	1-803-139-11	DISPLAY PANEL, LIQUID CRYSTAL (XR-1803)											
*	3-024-264-01	ILLUMINATOR					< PILOT LAMP >													
< CAPACITOR >																				
C900	1-163-006-11	CERAMIC CHIP	560PF	10%	50V		PL900	1-517-534-11	LAMP, PILOT											
C901	1-163-133-00	CERAMIC CHIP	470PF	5%	50V					(LCD BACK LIGHT, ILLUMINATION)										
C902	1-164-005-11	CERAMIC CHIP	0.47uF		25V		PL901	1-517-534-11	LAMP, PILOT											
C903	1-164-005-11	CERAMIC CHIP	0.47uF		25V					(LCD BACK LIGHT, ILLUMINATION)										
C904	1-164-005-11	CERAMIC CHIP	0.47uF		25V		PL902	1-517-534-11	LAMP, PILOT (ILLUMINATION)											
							PL903	1-517-534-11	LAMP, PILOT (ILLUMINATION)											
< CONNECTOR >																				
CN902	1-764-422-11	PLUG, CONNECTOR 12P					< RESISTOR >													
< DIODE >																				
D4	8-719-988-62	DIODE	1SS355				R900	1-216-091-00	METAL CHIP	56K	5%	1/10W								
D900	8-719-977-03	DIODE	DTZ5.6B				R901	1-216-053-00	METAL CHIP	1.5K	5%	1/10W								
D901	8-719-105-99	DIODE	RD6.2M-B1				R902	1-216-062-00	METAL CHIP	3.6K	5%	1/10W								
D902	8-719-105-99	DIODE	RD6.2M-B1				R903	1-216-062-00	METAL CHIP	3.6K	5%	1/10W								
D903	8-719-105-99	DIODE	RD6.2M-B1				R904	1-216-059-00	METAL CHIP	2.7K	5%	1/10W								
< IC >																				
IC900	8-759-544-59	IC	LC75842M				R905	1-216-054-00	RES,CHIP	1.6K	5%	1/10W								
< SHORT >																				
JC136	1-216-296-00	SHORT	0				R906	1-216-097-00	RES,CHIP	100K	5%	1/10W								
JC137	1-216-295-00	SHORT	0				< SWITCH >													
JC901	1-216-296-00	SHORT	0				S900	1-692-118-21	SWITCH, KEY BOARD (TUNER, A MEM)											
JC902	1-216-296-00	SHORT	0				S901	1-692-118-21	SWITCH, KEY BOARD (SEL)											
JC903	1-216-296-00	SHORT	0				S902	1-692-118-21	SWITCH, KEY BOARD (+)											
JC904	1-216-296-00	SHORT	0				S903	1-692-118-21	SWITCH, KEY BOARD (-)											
JC905	1-216-296-00	SHORT	0				S904	1-692-118-21	SWITCH, KEY BOARD (DSPL)											
JC906	1-216-296-00	SHORT	0				S905	1-692-118-21	SWITCH, KEY BOARD (-, SEEK, MANU)											
JC907	1-216-296-00	SHORT	0				S906	1-692-118-21	SWITCH, KEY BOARD (1, ATA)											
JC908	1-216-296-00	SHORT	0				S907	1-692-118-21	SWITCH, KEY BOARD (2)											
JC909	1-216-296-00	SHORT	0				S908	1-692-118-21	SWITCH, KEY BOARD (3)											
JC910	1-216-296-00	SHORT	0				S909	1-692-118-21	SWITCH, KEY BOARD (4)											
JC911	1-216-296-00	SHORT	0				S910	1-692-118-21	SWITCH, KEY BOARD (6)											
JC912	1-216-296-00	SHORT	0				S911	1-692-118-21	SWITCH, KEY BOARD (LOUD)											
JC913	1-216-296-00	SHORT	0				S912	1-692-118-21	SWITCH, KEY BOARD (5)											
JC914	1-216-296-00	SHORT	0				S913	1-692-118-21	SWITCH, KEY BOARD (LCL)											
JC915	1-216-296-00	SHORT	0				S914	1-692-118-21	SWITCH, KEY BOARD (OFF)											
JC916	1-216-296-00	SHORT	0				S915	1-692-118-21	SWITCH, KEY BOARD (+, SEEK, MANU)											
JC917	1-216-295-00	SHORT	0				S916	1-692-118-21	SWITCH, KEY BOARD (-, SEEK, MANU)											
JC918	1-216-295-00	SHORT	0				*****													

Ref. No.	Part No.	Description			Remark		Ref. No.	Part No.	Description			Remark			
*	A-3313-751-A	MAIN BOARD, COMPLETE (XR-1800: E)					C125	1-163-235-11	CERAMIC CHIP			22PF	5%	50V	
*	A-3313-844-A	MAIN BOARD, COMPLETE (XR-1800: AEP, UK)					C131	1-126-162-11	ELECT			3.3uF	20%	50V	
*	A-3313-845-A	MAIN BOARD, COMPLETE (XR-1803)					C132	1-163-037-11	CERAMIC CHIP			0.022uF	10%	50V	
*	A-3313-904-A	MAIN BOARD, COMPLETE (XR-1804)			*****		C200	1-164-489-11	CERAMIC CHIP			0.22uF	10%	16V	
												(XR-1800: E)			
*	3-022-470-01	BRACKET (IC)					C200	1-164-492-11	CERAMIC CHIP			0.15uF	10%	16V	
*	3-022-477-01	HEAT SINK										(EXCEPT XR-1800: E)			
	7-685-793-09	SCREW +PTT 2.6X8 (S)													
		< CAPACITOR/SHORT >													
C4	1-163-009-11	CERAMIC CHIP	0.001uF	10%	50V		C201	1-163-020-00	CERAMIC CHIP			0.0082uF	10%	50V	
C5	1-124-584-00	ELECT	100uF	20%	10V		C201	1-163-037-11	CERAMIC CHIP			0.022uF	10%	25V	
C6	1-163-251-11	CERAMIC CHIP	100PF	5%	50V		C202	1-115-185-11	CERAMIC CHIP			0.033uF	10%	50V	
					(XR-1800: E)		C202	1-216-295-00	SHORT			0	(XR-1800: E)		
C7	1-163-009-11	CERAMIC CHIP	0.001uF	10%	50V		C250	1-163-024-00	CERAMIC CHIP			0.018uF	10%	50V	
		(EXCEPT XR-1800: E)										(EXCEPT XR-1800: E)			
C8	1-163-251-11	CERAMIC CHIP	100PF	5%	50V		C250	1-163-037-11	CERAMIC CHIP			0.022uF	10%	50V	
C9	1-163-251-11	CERAMIC CHIP	100PF	5%	50V		C251	1-163-024-00	CERAMIC CHIP			0.018uF	10%	50V	
C10	1-163-235-11	CERAMIC CHIP	22PF	5%	50V		C251	1-163-037-11	CERAMIC CHIP			0.022uF	10%	50V	
C11	1-163-235-11	CERAMIC CHIP	22PF	5%	50V							(XR-1800: E)			
C15	1-163-251-11	CERAMIC CHIP	100PF	5%	50V		C252	1-126-160-11	ELECT			1uF	20%	50V	
					(XR-1800: E)			C253	1-126-160-11	ELECT			1uF	20%	50V
C17	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V		C350	1-163-251-11	CERAMIC CHIP			100PF	5%	50V	
		(XR-1800: E/1804)					C351	1-163-251-11	CERAMIC CHIP			100PF	5%	50V	
C20	1-163-018-00	CERAMIC CHIP	0.0056uF	5%	50V		C352	1-163-137-00	CERAMIC CHIP			680PF	5%	50V	
C21	1-104-760-11	CERAMIC CHIP	0.047uF	10%	50V		C353	1-163-137-00	CERAMIC CHIP			680PF	5%	50V	
C71	1-163-009-11	CERAMIC CHIP	0.001uF	10%	50V		C354	1-126-154-11	ELECT			47uF	20%	6.3V	
C100	1-163-235-11	CERAMIC CHIP	22PF	5%	50V		C355	1-126-154-11	ELECT			47uF	20%	6.3V	
C102	1-163-220-11	CERAMIC CHIP	3PF	0.25PF	50V		C356	1-164-232-11	CERAMIC CHIP			0.01uF	20%	50V	
		(EXCEPT XR-1804)					C357	1-124-229-00	ELECT			33uF	20%	10V	
C103	1-164-232-11	CERAMIC CHIP	0.01uF	50V			C358	1-164-232-11	CERAMIC CHIP			0.01uF	50V		
C104	1-164-232-11	CERAMIC CHIP	0.01uF	50V			C359	1-164-232-11	CERAMIC CHIP			0.01uF	50V		
C104	1-164-489-11	CERAMIC CHIP	0.22uF	10%	16V		C360	1-163-133-00	CERAMIC CHIP			470PF	5%	50V	
		(XR-1800: E/1804)					C450	1-124-584-00	ELECT			100uF	20%	10V	
C105	1-126-925-11	ELECT	470uF	20%	10V		C451	1-163-077-00	CERAMIC CHIP			0.1uF	10%	25V	
		(XR-1800: E)										(EXCEPT XR-1800: E)			
C105	1-126-934-11	ELECT	220uF	20%	10V		C451	1-164-004-11	CERAMIC CHIP			0.1uF	10%	25V	
		(EXCEPT XR-1800: E)						C452	1-126-160-11	ELECT			1uF	20%	50V
C106	1-163-251-11	CERAMIC CHIP	100PF	5%	50V		C453	1-126-160-11	ELECT			1uF	20%	50V	
C107	1-104-760-11	CERAMIC CHIP	0.047uF	10%	50V		C454	1-163-009-11	CERAMIC CHIP			0.001uF	10%	50V	
C110	1-163-009-11	CERAMIC CHIP	0.001uF	10%	50V		C455	1-163-009-11	CERAMIC CHIP			0.001uF	10%	50V	
		(XR-1800: AEP, UK/1803)					C456	1-164-345-11	CERAMIC CHIP			0.082uF	10%	25V	
C110	1-164-232-11	CERAMIC CHIP	0.01uF	10%	16V		C457	1-164-345-11	CERAMIC CHIP			0.082uF	10%	25V	
C111	1-124-589-11	ELECT	47uF	20%	16V		C458	1-164-182-11	CERAMIC CHIP			0.0033uF	10%	50V	
C112	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V		C459	1-124-229-00	ELECT			33uF	20%	10V	
C114	1-163-009-11	CERAMIC CHIP	0.001uF	10%	50V		C460	1-163-037-11	CERAMIC CHIP			0.022uF	10%	50V	
		(EXCEPT XR-1800: E)					C461	1-163-037-11	CERAMIC CHIP			0.022uF	10%	50V	
C115	1-164-232-11	CERAMIC CHIP	0.01uF	50V			C462	1-124-234-00	ELECT			22uF	20%	16V	
		(EXCEPT XR-1800: E)					C463	1-124-234-00	ELECT			22uF	20%	16V	
C116	1-104-760-11	CERAMIC CHIP	0.047uF	10%	50V		C464	1-164-004-11	CERAMIC CHIP			0.1uF	10%	25V	
C117	1-164-232-11	CERAMIC CHIP	0.01uF	10%	50V		C465	1-164-004-11	CERAMIC CHIP			0.1uF	10%	25V	
C118	1-124-234-00	ELECT	22uF	20%	16V		C471	1-164-182-11	CERAMIC CHIP			0.0033uF	10%	50V	
C119	1-124-584-00	ELECT	100uF	20%	10V		C550	1-126-160-11	ELECT			1uF	20%	50V	
C120	1-124-584-00	ELECT	100uF	20%	10V		C551	1-126-160-11	ELECT			1uF	20%	50V	
C121	1-164-232-11	CERAMIC CHIP	0.01uF	50V			C552	1-126-160-11	ELECT			1uF	20%	50V	
C122	1-163-251-11	CERAMIC CHIP	100PF	5%	50V		C553	1-126-160-11	ELECT			1uF	20%	50V	
		(EXCEPT XR-1800: E)													

# MAIN

Ref. No.	Part No.	Description			Remark	Ref. No.	Part No.	Description			Remark
C554	1-104-760-11	CERAMIC CHIP	0.047uF	10%	50V	D601	8-719-991-33	DIODE	1SS133T-77		
C557	1-104-760-11	CERAMIC CHIP	0.047uF	10%	50V	D602	8-719-024-32	DIODE	HZS6B2LTD		
C558	1-163-009-11	CERAMIC CHIP	0.001uF	10%	50V	D603	8-719-048-54	DIODE	MTZJ-T-77-10A		
C559	1-163-009-11	CERAMIC CHIP	0.001uF	10%	50V	D605	8-719-970-02	DIODE	1SR139-400		
C560	1-163-009-11	CERAMIC CHIP	0.001uF	10%	50V	D606	8-719-991-33	DIODE	1SS133T-77		
C561	1-163-009-11	CERAMIC CHIP	0.001uF	10%	50V	D607	8-719-921-63	DIODE	MTZJ-7.5B		
C571	1-163-243-11	CERAMIC CHIP	47PF	5%	50V	D608	8-719-991-33	DIODE	1SS133T-77		
C573	1-126-157-11	ELECT	10uF	20%	16V	D609	8-719-991-33	DIODE	1SS133T-77		
C574	1-126-157-11	ELECT	10uF	20%	16V	D610	8-719-110-49	DIODE	RD18ES-B2		
C600	1-164-005-11	CERAMIC CHIP	0.47uF		25V	D611	8-719-060-48	DIODE	RB751V-40TE-17		
C601	1-126-160-11	ELECT	1uF	20%	50V	D620	8-719-049-38	DIODE	1N5404TU		
C602	1-163-037-11	CERAMIC CHIP	0.022uF	10%	50V	D621	8-719-991-33	DIODE	1SS133T-77		
C603	1-163-037-11	CERAMIC CHIP	0.022uF	10%	50V						< COMPOSITION CIRCUIT BLOCK >
C604	1-126-157-11	ELECT	10uF	20%	16V						
C605	1-124-229-00	ELECT	33uF	20%	10V						
C606	1-125-701-11	DOUBLE LAYER	0.047F		5.5V	DSP100	1-519-504-11		GAP, DISCHARGE		
C607	1-163-037-11	CERAMIC CHIP	0.022uF	10%	50V						< IC >
C608	1-126-157-11	ELECT	10uF	20%	16V						
C609	1-124-584-00	ELECT	100uF	20%	10V	IC1	8-759-536-09	IC	LC72322N-9400 (XR-1800)		
C610	1-163-009-11	CERAMIC CHIP	0.001uF	10%	50V	IC1	8-759-536-10	IC	LC72322N-9399 (XR-1803)		
C611	1-126-157-11	ELECT	10uF	20%	16V	IC1	8-759-537-14	IC	LC72322N-9412 (XR-1804)		
C612	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V	IC350	8-759-745-64	IC	NJM4560M		
C613	1-136-165-00	FILM	0.1uF	5%	50V	IC450	8-759-368-11	IC	LC75372E		
C614	1-164-232-11	CERAMIC CHIP	0.01uF		50V	IC500	8-759-490-48	IC	HA13158		
C620	1-126-937-11	ELECT	4700uF	20%	16V						< SHORT/CAPACITOR >
C621	1-164-489-11	CERAMIC CHIP	0.22uF	10%	16V	JC1	1-216-295-00		SHORT	0	
C622	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V	JC2	1-216-295-00		SHORT	0	
C623	1-164-004-11	CERAMIC CHIP	0.1uF	10%	25V	JC4	1-216-296-00		SHORT	0	
C624	1-164-232-11	CERAMIC CHIP	0.01uF		50V	JC35	1-216-296-00		SHORT	0	
C625	1-164-232-11	CERAMIC CHIP	0.01uF		50V	JC56	1-216-296-00		SHORT	0	
						JC57	1-216-296-00		SHORT	0	
						JC58	1-216-296-00		SHORT	0	
						JC59	1-216-296-00		SHORT	0	
						JC60	1-216-295-00		SHORT	0	
						JC61	1-216-295-00		SHORT	0 (EXCEPT XR-1803)	
						JC101	1-216-295-00		SHORT	0 (XR-1800: E)	
						JC102	1-216-295-00		SHORT	0 (EXCEPT XR-1800: E)	
						JC103	1-216-295-00		SHORT	0 (XR-1800: E)	
						JC104	1-216-295-00		SHORT	0	
						JC112	1-216-296-00		SHORT	0	
						JC113	1-216-296-00		SHORT	0	
						JC114	1-216-296-00		SHORT	0	
						JC116	1-216-296-00		SHORT	0	
						JC117	1-216-296-00		SHORT	0	
						JC118	1-216-296-00		SHORT	0	
						JC119	1-216-295-00		SHORT	0	
						JC120	1-216-296-00		SHORT	0	
						JC121	1-216-296-00		SHORT	0	
						JC122	1-216-296-00		SHORT	0	
						JC123	1-216-296-00		SHORT	0	
						JC124	1-216-295-00		SHORT	0	
						JC125	1-216-296-00		SHORT	0	
						JC126	1-216-296-00		SHORT	0	
						JC127	1-216-296-00		SHORT	0	
						JC128	1-163-009-11	CERAMIC CHIP	0.001uF	10%	50V (XR-1800: AEP, UK/1803)
CN900	1-764-808-14	JACK (FM/AM ANTENNA)									
CN901	1-691-582-11	PIN, CONNECTOR (PC BOARD) 11P									
CN903	1-774-701-11	PIN, CONNECTOR 16P									
CN906	1-764-423-11	PIN, CONNECTOR 12P									
D1	8-719-109-93	DIODE	RD6.2ES2								
D2	8-719-991-33	DIODE	1SS133T-77								
D3	8-719-991-33	DIODE	1SS133T-77								
D10	8-719-991-33	DIODE	1SS133T-77 (XR-1800: AEP, UK)								
D12	8-719-991-33	DIODE	1SS133T-77 (XR-1800: E/1804)								
D13	8-719-109-93	DIODE	RD6.2ES2								
D14	8-719-109-93	DIODE	RD6.2ES2								
D15	8-719-109-93	DIODE	RD6.2ES2								
D16	8-719-109-93	DIODE	RD6.2ES2								
D17	8-719-109-93	DIODE	RD6.2ES2								
D18	8-719-109-93	DIODE	RD6.2ES2								
D19	8-719-109-93	DIODE	RD6.2ES2								
D20	8-719-109-93	DIODE	RD6.2ES2								
D100	8-719-991-65	DIODE	SB02W03C								
D350	8-719-970-02	DIODE	1SR139-400								
D351	8-719-991-33	DIODE	1SS133T-77								
D503	8-719-970-02	DIODE	1SR139-400								
D506	8-719-970-02	DIODE	1SR139-400								
D551	8-719-929-15	DIODE	MTZJ-T-77-9.1B								
D600	8-719-991-33	DIODE	1SS133T-77								

Ref. No.	Part No.	Description		Remark		Ref. No.	Part No.	Description		Remark
JC128	1-164-232-11	CERAMIC CHIP	0.01uF	10%	50V (XR1800: E)	Q611	8-729-620-06	TRANSISTOR	2SC3052-EF	
JC129	1-216-295-00	SHORT	0			Q612	8-729-027-38	TRANSISTOR	DTA144EKA-T146	
JC130	1-216-296-00	SHORT	0					< RESISTOR >		
JC131	1-216-296-00	SHORT	0			JW144	1-216-057-00	CARBON	2.2K	5% 1-10 (XR-1804)
JC132	1-216-296-00	SHORT	0			R2	1-216-097-00	RES,CHIP	100K	5% 1/10W
JC133	1-216-296-00	SHORT	0			R3	1-216-073-00	METAL CHIP	10K	5% 1/10W
JC134	1-216-296-00	SHORT	0			R4	1-216-081-00	METAL CHIP	22K	5% 1/10W
JC138	1-216-296-00	SHORT	0					(EXCEPT XR-1800: E)		
JC139	1-216-296-00	SHORT	0			R5	1-216-073-00	METAL CHIP	10K	5% 1/10W
JC140	1-216-296-00	SHORT	0			R6	1-216-073-00	METAL CHIP	10K	5% 1/10W
JC191	1-216-296-00	SHORT	0	(XR-1804)		R7	1-216-262-00	RES,CHIP	470K	5% 1/8W
JC192	1-164-489-11	CERAMIC CHIP	0.22uF	10%	16V (XR-1804)	R8	1-249-417-11	CARBON	1K	5% 1/4W
JC192	1-216-295-00	SHORT	0	(XR-1800: AEP, UK/1803)		R9	1-249-417-11	CARBON	1K	5% 1/4W
JC193	1-216-295-00	SHORT	0			R10	1-216-097-00	RES,CHIP	100K	5% 1/10W
JC195	1-216-295-00	SHORT	0			R11	1-216-097-00	RES,CHIP	100K	5% 1/10W
JC196	1-216-296-00	SHORT	0	(XR-1800: E)		R12	1-216-097-00	RES,CHIP	100K	5% 1/10W
JC197	1-216-296-00	SHORT	0	(XR-1800: E)		R13	1-216-085-00	METAL CHIP	33K	5% 1/10W
JC198	1-216-295-00	SHORT	0	(XR-1800: E)		R14	1-216-085-00	METAL CHIP	33K	5% 1/10W
JC199	1-216-295-00	SHORT	0	(XR-1804)		R15	1-247-871-11	CARBON	47K	5% 1/4W (XR-1800: E)
JC452	1-216-295-00	SHORT	0			R16	1-249-417-11	CARBON	1K	5% 1/4W (EXCEPT XR-1800: E)
JC453	1-216-295-00	SHORT	0			R17	1-216-049-11	RES,CHIP	1K	5% 1/10W (XR-1800: E)
JC454	1-216-295-00	SHORT	0			R17	1-216-057-00	METAL CHIP	2.2K	5% 1/10W (XR-1804)
JC455	1-216-295-00	SHORT	0			R18	1-216-049-11	RES,CHIP	1K	5% 1/10W
	< COIL/RESISTOR >					R19	1-216-049-11	RES,CHIP	1K	5% 1/10W
JW144	1-410-509-31	MICRO INDUCTOR	10uH	(XR-1800: E)		R20	1-216-049-11	RES,CHIP	1K	5% 1/10W
L1	1-249-389-11	CARBON	4.7	5%	1/4W (EXCEPT 1804)	R21	1-216-097-00	RES,CHIP	100K	5% 1/10W
L1	1-410-513-11	MICRO INDUCTOR	22uH	(XR-1804)		R22	1-216-097-00	RES,CHIP	100K	5% 1/10W
L100	1-410-312-11	INDUCTOR	0.22uH	(XR-1803)		R25	1-249-417-11	CARBON	1K	5% 1/4W
L600	1-411-669-21	COIL, CHOKE				R26	1-216-049-11	RES,CHIP	1K	5% 1/10W
	< TRANSISTOR >					R27	1-216-049-11	RES,CHIP	1K	5% 1/10W
Q10	8-729-205-95	TRANSISTOR	2SA1428-Y			R28	1-216-049-11	RES,CHIP	1K	5% 1/10W
Q30	8-729-901-05	TRANSISTOR	DTC144EK			R29	1-249-417-11	CARBON	1K	5% 1/4W
Q31	8-729-901-05	TRANSISTOR	DTC144EK			R30	1-249-417-11	CARBON	1K	5% 1/4W
Q32	8-729-901-05	TRANSISTOR	DTC144EK			R31	1-249-417-11	CARBON	1K	5% 1/4W
Q60	8-729-027-44	TRANSISTOR	DTC114TKA-T146			R32	1-216-049-11	RES,CHIP	1K	5% 1/10W
Q100	8-729-120-28	TRANSISTOR	2SC1623-L5L6			R33	1-216-049-11	RES,CHIP	1K	5% 1/10W
Q101	8-729-107-43	TRANSISTOR	2SC3624-L18			R35	1-216-097-00	RES,CHIP	100K	5% 1/10W
Q102	8-729-901-98	TRANSISTOR	2SA1036K-R			R36	1-208-806-11	METAL CHIP	10K	0.5% 1/10W
Q103	8-729-027-52	TRANSISTOR	DTC124EKA-T146			R37	1-216-262-00	RES,CHIP	470K	5% 1/8W
Q104	8-729-901-98	TRANSISTOR	2SA1036K-R			R38	1-216-049-11	RES,CHIP	1K	5% 1/10W
Q105	8-729-027-52	TRANSISTOR	DTC124EKA-T146			R39	1-216-061-00	METAL CHIP	3.3K	5% 1/10W
Q106	8-729-620-06	TRANSISTOR	2SC3052-EF	(XR-1804)		R41	1-249-417-11	CARBON	1K	5% 1/4W
Q350	8-729-205-95	TRANSISTOR	2SA1428-Y			R42	1-216-037-00	METAL CHIP	330	5% 1/10W
Q351	8-729-900-53	TRANSISTOR	DTC114EK			R56	1-249-417-11	CARBON	1K	5% 1/4W
Q553	8-729-620-06	TRANSISTOR	2SC3052-EF			R74	1-216-049-11	RES,CHIP	1K	5% 1/10W
Q554	8-729-216-22	TRANSISTOR	2SA1162-G			R75	1-216-049-11	RES,CHIP	1K	5% 1/10W
Q600	8-729-035-33	TRANSISTOR	2SC3668-OY-TPF2			R76	1-216-049-11	RES,CHIP	1K	5% 1/10W
Q601	8-729-921-48	TRANSISTOR	2SD1760F5-TRPQR			R77	1-216-049-11	RES,CHIP	1K	5% 1/10W
Q602	8-729-216-22	TRANSISTOR	2SA1162-G			R78	1-216-049-11	RES,CHIP	1K	5% 1/10W
Q604	8-729-900-53	TRANSISTOR	DTC114EK			R79	1-216-045-00	METAL CHIP	680	5% 1/10W
Q605	8-729-205-95	TRANSISTOR	2SA1428-Y			R103	1-216-001-00	METAL CHIP	10	5% 1/10W
Q606	8-729-216-22	TRANSISTOR	2SA1162-G			R104	1-216-049-11	RES,CHIP	1K	5% 1/10W
Q608	8-729-027-52	TRANSISTOR	DTC124EKA-T146							
Q610	8-729-620-06	TRANSISTOR	2SC3052-EF							

**MAIN**

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
R106	1-216-041-00	METAL CHIP	470 5% 1/10W (EXCEPT XR-1800: E)	R370	1-216-051-00	METAL CHIP	1.2K 5% 1/10W
R107	1-216-069-00	METAL CHIP	6.8K 5% 1/10W	R371	1-216-073-00	METAL CHIP	10K 5% 1/10W
R108	1-216-049-11	RES,CHIP	1K 5% 1/10W	R451	1-216-081-00	METAL CHIP	22K 5% 1/10W
R109	1-216-061-00	METAL CHIP	3.3K 5% 1/10W	R452	1-216-081-00	METAL CHIP	22K 5% 1/10W
R110	1-216-198-00	RES,CHIP	1K 5% 1/8W	R453	1-249-393-11	CARBON	10 5% 1/4W
R111	1-216-142-00	RES,CHIP	4.7 5% 1/8W	R551	1-216-071-00	METAL CHIP	8.2K 5% 1/10W
R112	1-216-057-00	METAL CHIP	2.2K 5% 1/10W	R552	1-216-073-00	METAL CHIP	10K 5% 1/10W
R113	1-216-073-00	METAL CHIP	10K 5% 1/10W	R553	1-216-073-00	METAL CHIP	10K 5% 1/10W
R114	1-216-057-00	METAL CHIP	2.2K 5% 1/10W	R554	1-216-073-00	METAL CHIP	10K 5% 1/10W
R115	1-216-073-00	METAL CHIP	10K 5% 1/10W	R555	1-216-073-00	METAL CHIP	10K 5% 1/10W
R116	1-216-029-00	METAL CHIP	150 5% 1/10W (EXCEPT XR-1800: E)	R556	1-216-049-11	RES,CHIP	1K 5% 1/10W
R116	1-216-031-00	RES,CHIP	180 5% 1/10W (XR-1800: E)	R557	1-216-049-11	RES,CHIP	1K 5% 1/10W
R118	1-216-049-11	RES,CHIP	1K 5% 1/10W (XR-1800: AEP, UK/1803)	R558	1-216-049-11	RES,CHIP	1K 5% 1/10W
R118	1-216-295-00	SHORT	0 (XR-1800: E/1804)	R559	1-216-049-11	RES,CHIP	1K 5% 1/10W
R119	1-216-198-00	RES,CHIP	1K 5% 1/8W (XR-1800: E)	R560	1-216-073-00	METAL CHIP	10K 5% 1/10W
R120	1-216-061-00	METAL CHIP	3.3K 5% 1/10W (EXCEPT XR-1800: E)	R561	1-216-073-00	METAL CHIP	10K 5% 1/10W
R200	1-216-073-00	METAL CHIP	10K 5% 1/10W (EXCEPT XR-1800: E)	R562	1-216-097-00	RES,CHIP	100K 5% 1/10W
R200	1-216-077-00	METAL CHIP	15K 5% 1/10W (XR-1800: E)	R563	1-216-113-00	METAL CHIP	470K 5% 1/10W
R201	1-216-075-00	METAL CHIP	12K 5% 1/10W (EXCEPT XR-1800: E)	R565	1-216-105-00	RES,CHIP	220K 5% 1/10W
R250	1-216-049-11	RES,CHIP	1K 5% 1/10W (XR-1800: E)	R570	1-216-067-00	METAL CHIP	5.6K 5% 1/10W
R250	1-216-071-00	METAL CHIP	8.2K 5% 1/10W (EXCEPT XR-1800: E)	R571	1-216-073-00	METAL CHIP	10K 5% 1/10W
R251	1-216-049-11	RES,CHIP	1K 5% 1/10W (XR-1800: E)	R572	1-216-049-11	METAL CHIP	1K 5% 1/10W
R251	1-216-071-00	METAL CHIP	8.2K 5% 1/10W (EXCEPT XR-1800: E)	R573	1-216-121-00	RES,CHIP	1M 5% 1/10W
R252	1-216-067-00	METAL CHIP	5.6K 5% 1/10W (XR-1800: E)	R574	1-216-093-00	METAL CHIP	68K 5% 1/10W
R252	1-216-073-00	METAL CHIP	10K 5% 1/10W (XR-1804)	R582	1-216-073-00	METAL CHIP	10K 5% 1/10W
R252	1-216-077-00	METAL CHIP	15K 5% 1/10W (XR-1800: AEP, UK/1803)	R583	1-216-073-00	METAL CHIP	10K 5% 1/10W
R253	1-216-067-00	METAL CHIP	5.6K 5% 1/10W (XR-1800: E)	R584	1-216-077-00	METAL CHIP	15K 5% 1/10W
R253	1-216-049-11	RES,CHIP	1K 5% 1/10W (XR-1800: E)	R585	1-216-077-00	METAL CHIP	15K 5% 1/10W
R253	1-216-071-00	METAL CHIP	8.2K 5% 1/10W (EXCEPT XR-1800: E)	R586	1-216-077-00	METAL CHIP	15K 5% 1/10W
R254	1-216-073-00	METAL CHIP	10K 5% 1/10W (XR-1800: E)	R587	1-216-077-00	METAL CHIP	15K 5% 1/10W
R254	1-216-077-00	METAL CHIP	15K 5% 1/10W (XR-1800: AEP, UK/1803)	R588	1-216-129-00	METAL CHIP	2.2M 5% 1/10W
R254	1-216-073-00	METAL CHIP	10K 5% 1/10W (XR-1800: E)	R589	1-216-129-00	METAL CHIP	2.2M 5% 1/10W
R255	1-216-071-00	METAL CHIP	8.2K 5% 1/10W (EXCEPT XR-1800: E)	R590	1-216-129-00	METAL CHIP	2.2M 5% 1/10W
R255	1-216-067-00	METAL CHIP	5.6K 5% 1/10W (XR-1800: E)	R591	1-216-129-00	METAL CHIP	2.2M 5% 1/10W
R255	1-216-073-00	METAL CHIP	10K 5% 1/10W (XR-1804)	R600	1-216-073-00	METAL CHIP	10K 5% 1/10W
R255	1-216-077-00	METAL CHIP	15K 5% 1/10W (XR-1800: AEP, UK/1803)	R601	1-216-071-00	METAL CHIP	8.2K 5% 1/10W
R256	1-216-073-00	METAL CHIP	10K 5% 1/10W (XR-1804)	R602	1-216-077-00	METAL CHIP	15K 5% 1/10W
R256	1-216-077-00	METAL CHIP	15K 5% 1/10W (XR-1800: AEP, UK/1803)	R603	1-216-081-00	METAL CHIP	22K 5% 1/10W
R257	1-216-067-00	METAL CHIP	5.6K 5% 1/10W (XR-1800: E)	R604	1-216-081-00	METAL CHIP	22K 5% 1/10W
R257	1-216-073-00	METAL CHIP	10K 5% 1/10W (XR-1800: E)	R605	1-216-037-00	METAL CHIP	330 5% 1/10W
R257	1-216-077-00	METAL CHIP	15K 5% 1/10W (XR-1800: E)	R606	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
R258	1-216-073-00	METAL CHIP	10K 5% 1/10W (XR-1804)	R607	1-249-413-11	CARBON	470 5% 1/4W
R258	1-216-077-00	METAL CHIP	15K 5% 1/10W (XR-1800: AEP, UK/1803)	R608	1-216-057-00	METAL CHIP	2.2K 5% 1/10W
R350	1-216-097-00	RES,CHIP	100K 5% 1/10W	R609	1-216-073-00	METAL CHIP	10K 5% 1/10W
R351	1-216-073-00	METAL CHIP	10K 5% 1/10W	R610	1-216-053-00	METAL CHIP	1.5K 5% 1/10W
R352	1-216-089-00	RES,CHIP	47K 5% 1/10W	R612	1-216-097-00	RES,CHIP	100K 5% 1/10W
R353	1-216-089-00	RES,CHIP	47K 5% 1/10W	R614	1-216-089-00	RES,CHIP	47K 5% 1/10W
R354	1-216-015-00	METAL CHIP	39 5% 1/10W	R615	1-216-081-00	METAL CHIP	22K 5% 1/10W
R355	1-216-015-00	METAL CHIP	39 5% 1/10W	R616	1-216-053-00	METAL CHIP	1.5K 5% 1/10W
R356	1-216-077-00	METAL CHIP	15K 5% 1/10W	R617	1-247-847-11	CARBON	4.7K 5% 1/4W
R357	1-216-077-00	METAL CHIP	15K 5% 1/10W	R619	1-216-081-00	METAL CHIP	22K 5% 1/10W
R358	1-216-115-00	METAL CHIP	560K 5% 1/10W	R620	1-216-081-00	METAL CHIP	22K 5% 1/10W
R359	1-216-115-00	METAL CHIP	560K 5% 1/10W	R630	1-249-385-11	CARBON	2.2 5% 1/6W
R360	1-216-073-00	METAL CHIP	10K 5% 1/10W	R631	1-249-385-11	CARBON	2.2 5% 1/6W
R361	1-216-097-00	RES,CHIP	100K 5% 1/10W	R632	1-249-385-11	CARBON	2.2 5% 1/6W
R362	1-247-807-31	CARBON	100 5% 1/4W	R633	1-249-385-11	CARBON	2.2 5% 1/6W
				R634	1-249-478-11	CARBON	2.2 5% 1/2W

Ref. No.	Part No.	Description	Remark	Ref. No.	Part No.	Description	Remark
R635	1-249-478-11	CARBON	2.2	5%	1/2W		*****
R636	1-216-073-00	METAL CHIP	10K	5%	1/10W		HARDWARE LIST
R907	1-216-296-00	SHORT	0				*****
		< SWITCH >					
S1	1-571-478-11	SWITCH, SLIDE (FREQUENCY SELECT)			(XR-1800: E/1804)		
		< TUNER UNIT >					
TU100	A-3282-019-A	TUX-008 (EA) (FM/AM TUNER UNIT)			(XR-1804)		
TU100	A-3282-029-A	TUX-006/2 (E) (FM/AM TUNER UNIT)			(XR-1800: AEP, UK)		
TU100	A-3282-031-A	TUX-006/2 (EE) (FM/AM TUNER UNIT)			(XR-1803)		
TU100	A-3282-034-A	TUX-010 (E) (FM/AM TUNER UNIT)			(XR-1800: E)		
		< VIBRATOR >					
X1	1-567-713-11	VIBRATOR, CRYSTAL (4.5MHz)					
		*****					
		MISCELLANEOUS			*****		
		*****					
12	1-776-207-41	CORD (WITH CONNECTOR) (POWER)					
F901	1-532-877-11	FUSE (BLADE TYPE) (AUTO FUSE) (10A)					
HP901	1-543-717-11	HEAD, MAGNETIC (PLAYBACK)					
M901	X-3364-496-1	MOTOR ASSY (REEL/CAPSTAN)					
S901	1-692-502-11	SWITCH, SLIDE (DIRECTION)					
S902	1-692-065-11	SWITCH, LEAF (FF/REW)					
S903	1-554-790-21	SWITCH, POWER (TAPE DETECT)					
		*****					
		ACCESSORIES & PACKING MATERIALS			*****		
		*****					
	3-862-558-11	MANUAL, INSTRUCTION (ENGLISH, SPANISH, CHINESE) (XR-1800: E)					
	3-862-558-21	MANUAL, INSTRUCTION (ENGLISH, ARABIC) (XR-1804)					
	3-862-558-31	MANUAL, INSTRUCTION (HUNGARIAN, RUSSIAN) (XR-1803)					
	3-862-558-41	MANUAL, INSTRUCTION (ENGLISH, SPANISH, PORTUGUESE, CZECH, ARABIC) (XR-1800: AEP, UK)					
	3-862-559-11	MANUAL, INSTRUCTION, INSTALL (ENGLISH, SPANISH, CHINESE) (XR-1800: E)					
	3-862-559-21	MANUAL, INSTRUCTION, INSTALL (ENGLISH, ARABIC) (XR-1804)					
	3-862-559-31	MANUAL, INSTRUCTION, INSTALL (HUNGARIAN, RUSSIAN) (XR-1803)					
	3-862-559-41	MANUAL, INSTRUCTION, INSTALL (ENGLISH, SPANISH, PORTUGUESE, CZECH, ARABIC) (XR-1800: AEP, UK)					
	3-862-559-51	MANUAL, INSTRUCTION, INSTALL (ENGLISH, FRENCH, ITALIAN, CZECH, TURKISH) (XR-1800: AEP, UK)					
		*****					

#1	7-621-772-10	SCREW +B 2X4
#2	7-685-792-09	SCREW +PTT 2.6X6 (S)
#3	7-685-793-09	SCREW +PTT 2.6X8 (S)
#4	7-685-790-01	SCREW +PTT 2.6X4 (S)
#5	7-685-106-19	TPG +P 2X10, TYPE 2, NON-SLIT
#6	7-627-553-88	SCREW, PRECISION +P 2X7
#7	7-621-255-15	SCREW +P 2X3
#8	7-621-255-20	SCREW +P 2X4
#9	7-685-781-09	SCREW +PTT 2X4 (S)
#10	7-621-555-10	SCREW +K 2X3
#11	7-621-591-00	SCREW +K 2X4
#12	7-624-102-04	STOP RING 1.5, TYPE -E
#13	7-624-104-04	STOP RING 2.0, TYPE -E
#14	7-624-118-01	RING, RETAINING E-2.5

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## PARTS FOR INSTALLATION AND CONNECTIONS

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501	X-3367-691-1	FRAME ASSY, FITTING
502	X-3366-405-1	SCREW ASSY (EXT), FITTING
503	X-3371-913-1	SCREW ASSY (J)
504	1-776-207-41	CORD (WITH CONNECTOR) (POWER)
505	1-775-543-11	CORD, GROUND (XR-1800: E)
506	3-018-384-01	COLLAR

