

LG COLOR MONITOR **SERVICE MANUAL**

CHASSIS NO. : CA-131

MODEL: StudioWorks E701S (E701SJ-ALM)**

() **Same model for SVC

CAUTION

BEFORE SERVICING THE UNIT,
READ THE **SAFETY PRECAUTIONS** IN THIS MANUAL.



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SPECIFICATIONS

1. PICTURE TUBE

Size	: 17 inch (FCDT)
Deflection Angle	: 90°
Neck Diameter	: 29.1 mm
Dot Pitch	: 0.25 mm
Face Treatment	: W-ARASC (Anti-Reflection and Anti-Static Coating), Anti-Glare
Low Radiation	: MPR-II

2. SIGNAL

2-1. Horizontal & Vertical Sync

- 1) Input Voltage Level : Low=0~1.2V, High=2.5~5.5V
- 2) Sync Polarity : Positive or Negative

2-2. Video Input Signal

- 1) Voltage Level : 0 ~ 0.7 Vp-p
 - a) Color 0, 0 : 0 Vp-p
 - b) Color 7, 0 : 0.467 Vp-p
 - c) Color 15, 0 : 0.7 Vp-p
- 2) Input Impedance : 75 Ω
- 3) Video Color : R, G, B Analog
- 4) Signal Format : Refer to the Timing Chart

2-3. Signal Connector

15-pin Connector (Attached)

2-4. Scanning Frequency

- Horizontal : 30 ~ 70 kHz
- Vertical : 50 ~ 160 Hz

3-2. Power Consumption

MODE	H/V SYNC	POWER CONSUMPTION	LED COLOR
NORMAL (ON)	ON/ON	73 W	GREEN
STAND-BY	OFF/ON	less than 15 W	ORANGE
SUSPEND	ON/OFF	less than 15 W	
OFF	OFF/OFF	less than 5 W	ORANGE

4. DISPLAY AREA

4-1. Active Video Area :

- Max Image Size - 325.1 x 243.8 mm (12.80" x 9.60")
- Preset Image Size - 310 x 230 mm (12.20" x 9.06")

4-2. Display Color : Full Colors

4-3. Display Resolution : 1024 x 768 / 85Hz (Non-Interlace)

4-4. Video Bandwidth : 110 MHz

5. ENVIRONMENT

5-1. Operating Temperature: 0°C ~ 40°C (32°F ~ 104°F) (Ambient)

5-2. Relative Humidity : 10%~ 90% (Non-condensing)

5-3. Altitude : 5,000 m

6. DIMENSIONS (with TILT/SWIVEL)

Width	: 400.0 mm (15.74 inch)
Depth	: 424.0 mm (16.70 inch)
Height	: 395.0 mm (15.55 inch)

7. WEIGHT (with TILT/SWIVEL)

Net Weight	: 16.0 kg (35.28 lbs.)
Gross Weight	: 18.9 kg (41.67 lbs.)

3. POWER SUPPLY

3-1. Power Range

AC 90~264V (Free Voltage), 50/60Hz, 2.0A Max.

SAFETY PRECAUTIONS

SAFETY-RELATED COMPONENT WARNING!

There are special components used in this color monitor which are important for safety. **These parts are marked  on the schematic diagram and the replacement parts list.** It is essential that these critical parts should be replaced with the manufacturer's specified parts to prevent X-radiation, shock, fire, or other hazards. Do not modify the original design without obtaining written permission from manufacturer or you will void the original parts and labor guarantee.

CAUTION: No modification of any circuit should be attempted.

Service work should be performed only after you are thoroughly familiar with all of the following safety checks and servicing guidelines.

SAFETY CHECK

Care should be taken while servicing this color monitor because of the high voltage used in the deflection circuits. These voltages are exposed in such areas as the associated flyback and yoke circuits.

FIRE & SHOCK HAZARD

An isolation transformer must be inserted between the color monitor and AC power line before servicing the chassis.

- In servicing, attention must be paid to the original lead dress specially in the high voltage circuit. If a short circuit is found, replace all parts which have been overheated as a result of the short circuit.
- All the protective devices must be reinstalled per the original design.
- Soldering must be inspected for the cold solder joints, frayed leads, damaged insulation, solder splashes, or the sharp points. Be sure to remove all foreign materials.

IMPLOSION PROTECTION

All used display tubes are equipped with an integral implosion protection system, but care should be taken to avoid damage and scratching during installation. Use only same type display tubes.

X-RADIATION

The only potential source of X-radiation is the picture tube. However, when the high voltage circuitry is operating properly there is no possibility of an X-radiation problem. The basic precaution which must be exercised is to keep the high voltage at the factory recommended level; the normal high voltage is about 25.8kV in cross-hatch pattern at 68.68kHz. The following steps describe how to measure the high voltage and how to prevent X-radiation.

Note : It is important to use an accurate high voltage meter calibrated periodically.

- To measure the high voltage, use a high impedance high voltage meter, connect (-) to chassis and (+) to the CDT anode cap.
- Set the brightness control to maximum point at full white pattern.
- Measure the high voltage. The high voltage meter should be indicated at the factory recommended level.
- If the meter indication exceeds the maximum level, immediate service is required to prevent the possibility of premature component failure.
- To prevent X-radiation possibility, it is essential to use the specified picture tube.

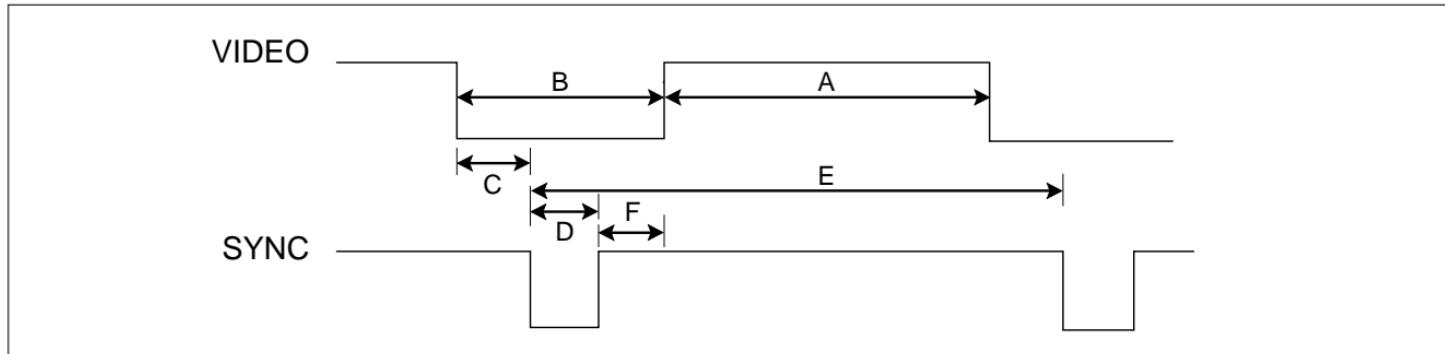
CAUTION:

Please use only a plastic screwdriver to protect yourself from shock hazard during service operation.

WARNING

The degaussing coil should be connected to pin-connector (P902) in Main Board, before monitor power on.

TIMING CHART



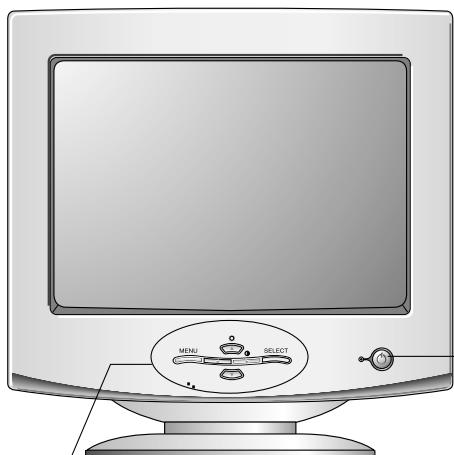
<< Dot Clock (**MHz**), Horizontal Frequency (**kHz**), Vertical Frequency (**Hz**), Horizontal etc... (**μs**), Vertical etc... (**ms**) >>

Mode	H/V Sort	Sync Polarity	Frequency	Total Period (E)	Video Active Time (A)	Blanking Time (B)	Sync Duration (D)	Back Porch (F)	Front Porch (C)	Resolution
1	H	-	37.50	26.67	20.32	6.35	2.03	3.81	0.51	640x480 75Hz
	V	-	74.99	13.335	12.802	0.533	0.080	0.427	0.026	
2	H	+	46.88	21.33	16.16	5.17	1.62	3.23	0.32	800x600 75Hz
	V	+	75.01	13.331	12.798	0.533	0.064	0.448	0.021	
3	H	+	53.68	18.63	14.22	4.41	1.14	2.70	0.57	800x600 85Hz
	V	+	85.07	11.755	11.178	0.577	0.056	0.503	0.018	
4	H	+	68.677	14.561	10.836	3.725	1.016	2.201	0.508	1024x768 85Hz
	V	+	85.00	11.764	11.182	0.582	0.044	0.524	0.014	

* Mode 1~Mode 4: Basic Mode

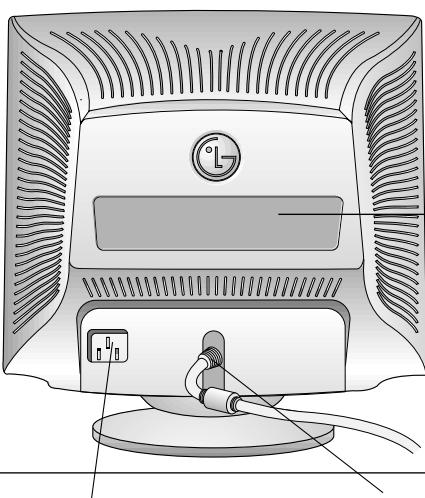
FRONT VIEW

REAR VIEW



See Front Control Panel

Power ON/OFF Button

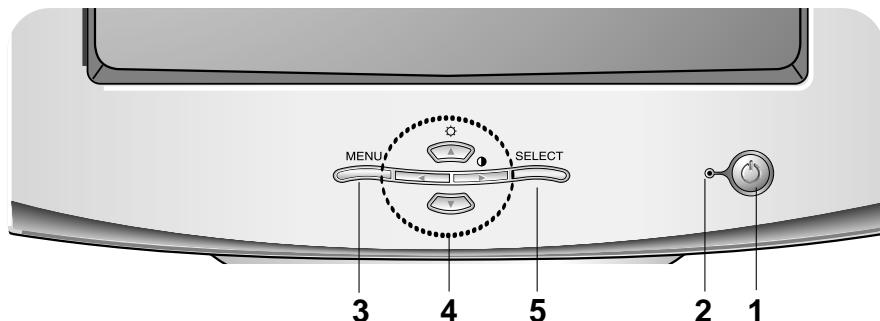


ID Label

AC Power Socket

Signal Connector

Front Control Panel



1. Power Button

Use this button to turn the monitor ON or OFF.

2. Power (DPMS) Indicator

This Indicator lights up green when the monitor operates normally. If the monitor is in DPM (Energy Saving) mode, this indicator color changes to amber.

3. MENU (or OSD) Button

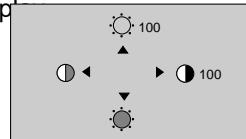
Use this button to enter or exit the on screen display.

4. Button

Use these buttons to choose or adjust items in the on screen display.

5. SELECT (or SET) Button

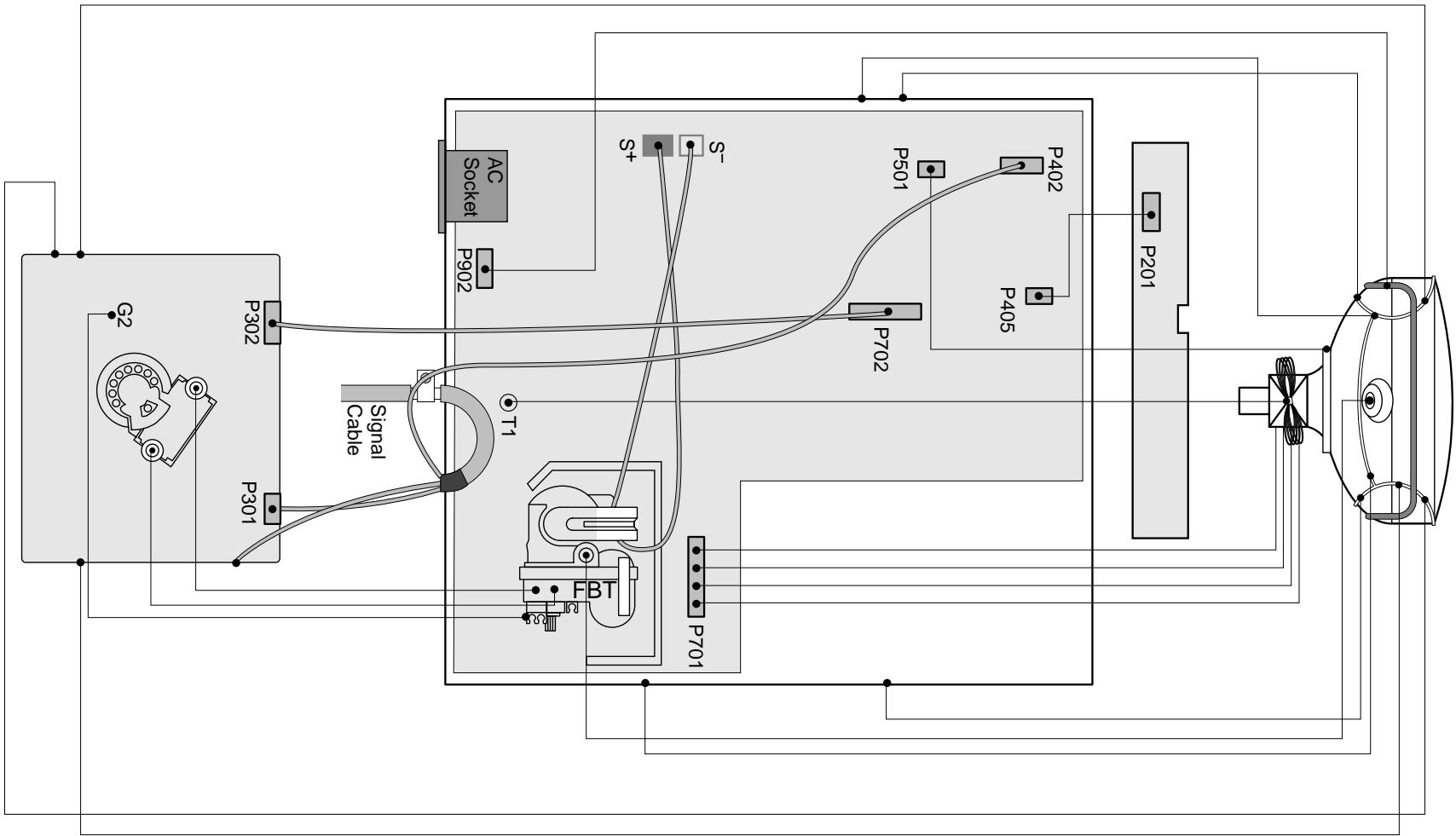
Use this button to enter a selection in the on screen display.



► Button Bring up Contrast adjustment

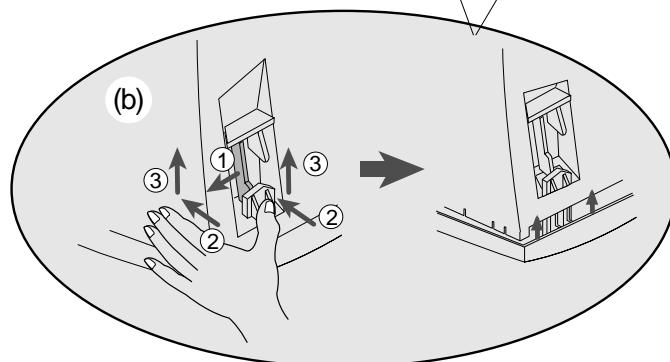
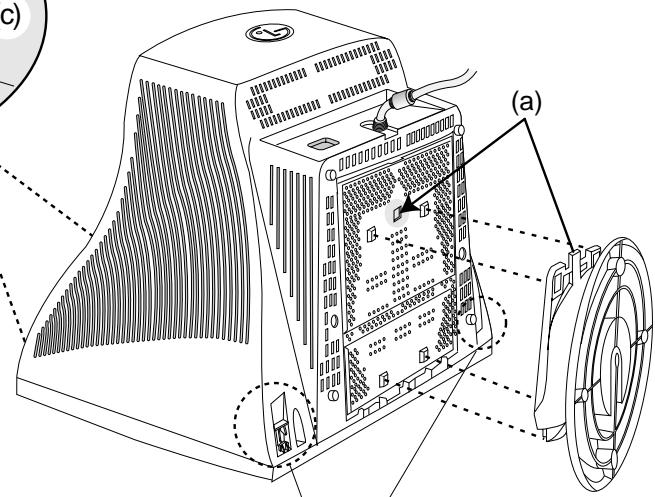
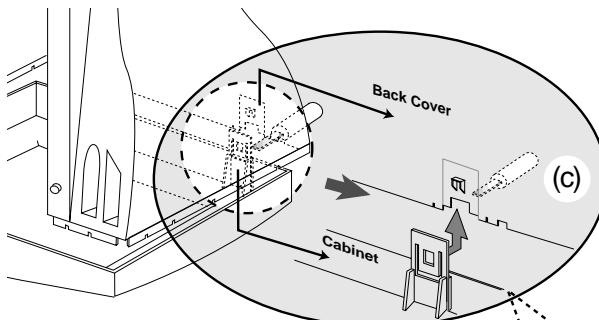
▲ Button Bring up Brightness adjustment

The Contrast and Brightness functions are also available in the On Screen Display (OSD) menu.



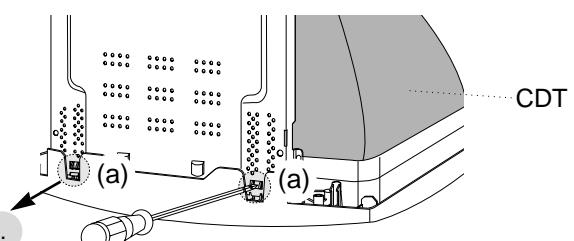
1. TILT/SWIVEL & BACK COVER REMOVAL DISASSEMBLY

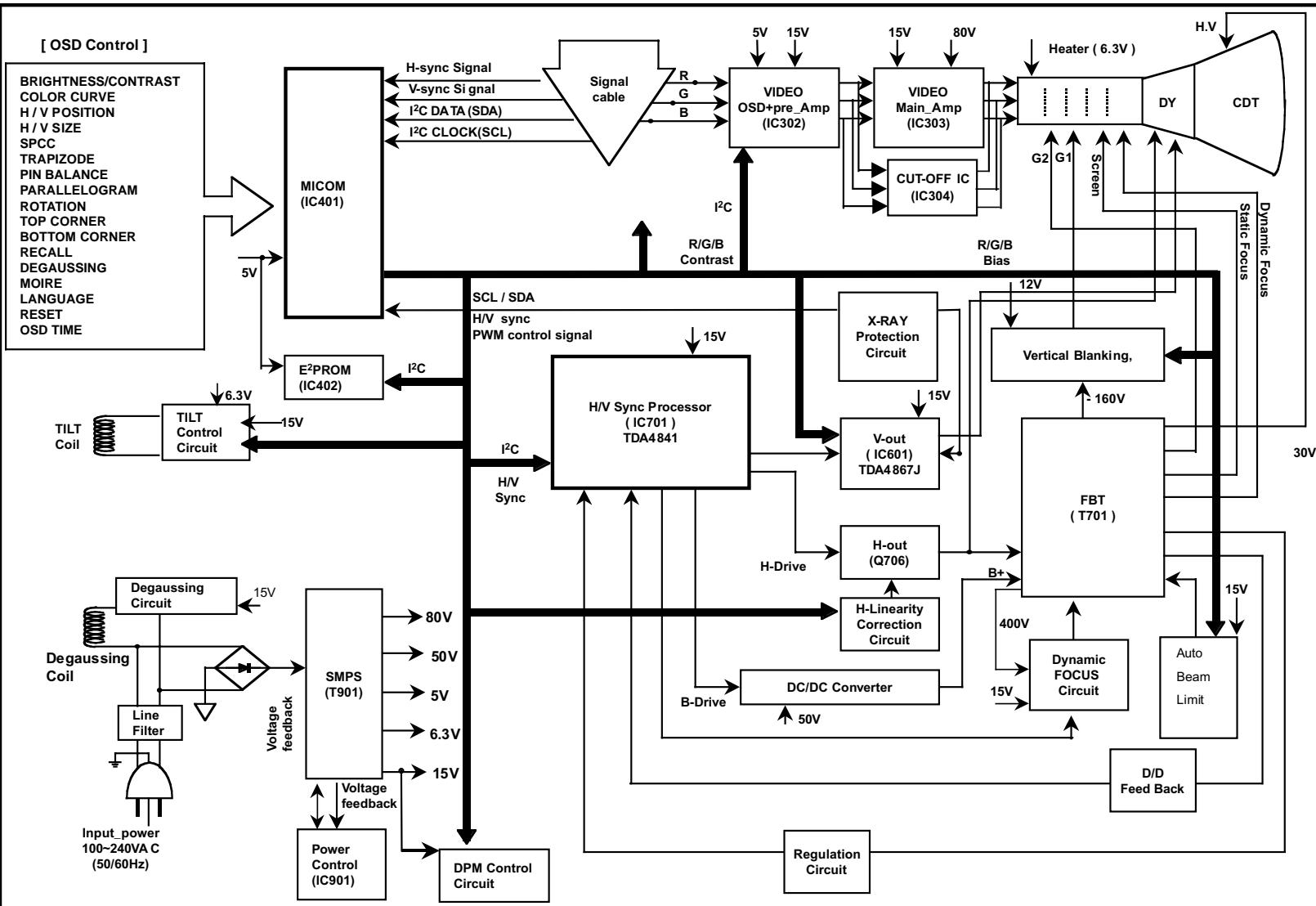
- 1) Set the monitor face downward.
- 2) Pull the latch (a), carefully remove the Tilt/Swivel by pulling it upward.
- 3) Pressing the latch (b), Back cover by pushing it upward.
- 4) Release the latch (c).
- 5) Slide the Back Cover away from the Front Cabinet of the monitor.



2. TOTAL CHASSIS ASSEMBLY REMOVAL

- 1) Set the monitor face downward.
- 2) Pressing the latch (a), Main Chassis by pushing it upward.





DESCRIPTION OF BLOCK DIAGRAM

1. Line Filter & Associated Circuit.

This is used for suppressing noise of power input line flowing into the monitor and/or some noise generated in this monitor flowing out through the power input line. That is to say, this circuit prevents interference between the monitor and other electric appliances.

2. Degauss Circuit & Coil.

The degauss circuit consists of the degaussing coil, the PTC(Positive Temperature Coefficient) thermistor(TH901), and the relay(RL901). This circuit eliminates abnormal color of the screen automatically by degaussing the shadow mask in the CRT during turning on the power switch. When you need to degauss in using the monitor, select DEGAUSS on the OSD menu.

3. SMPS(Switching Mode Power Supply).

This circuit is working of 90~264V AC(50/60Hz).

The operation procedure is as follows:

- 1) AC input voltage is rectified and smoothed by the bridge diodes (D900) and the capacitor (C908).
- 2) The rectified voltage(DC) is applied to the primary coil of the transformer(T901).
- 3) The control IC(IC901) generates switching pulse to turn on and off the primary coil of the transformer (T901) repeatedly.
- 4) Depending on turn ratio of the transformer, the secondary voltages appear at the secondary coils of the transformer(T901).
- 5) These secondary voltages are rectified by each diode(D941, D942, D951, D961, D971) and operate other circuit. (horizontal and vertical deflection, video amplifier, ...etc.)

4. X-ray Protection.

If the high voltage of the FBT reaches up to 29kV (abnormal state), IC401(MICOM) pin 35 Sensing from FBT directly.

Then MICOM control IC701 (Deflection controller) to stop

Horizontal drive pulse and stop Horizontal Deflection.

5. Micom(Microprocessor) Circuit.

The operating procedure of Micom(Microprocessor) and its associated circuit is as follows:

- 1) H and V sync signal is supplied from the signal cable.
- 2) The Micom(IC401) distinguishes polarity and frequency of H and V sync.
- 3) The Micom sets operating mode and offers the controlled data. (H-size, H-position, V-size, ... etc.)
- 4) The controlled data of each mode is stored in itself.
- 5) User can adjust screen condition by each OSD function. The data of the adjusted condition is stored in EEPROM(IC402).

6. Horizontal and Vertical Oscillation.

This circuit generates the horizontal pulse and the vertical pulse by taking the H and V sync signal.

This circuit consists of the TDA4867(IC601) and the associated circuit.

7. D/D(DC to DC) Converter.

This circuit supplies DC voltage to the horizontal deflection output circuit by increasing DC 50V which is the secondary voltage of the SMPS in accordance with the input horizontal sync signal.

8. Side-Pincushion & Trapezoid Correction Circuit.

This circuit improves the side-pincushion and the trapezoid distortion of the screen by mixing parabola and saw-tooth wave to output of the horizontal deflection D/D converter which is used for the supply voltage(B +) of the deflection circuit.

9. Horizontal Deflection Output Circuit.

This circuit makes the horizontal deflection by supplying the saw-tooth current to the horizontal deflection yoke.

10. High Voltage Output & FBT(Flyback Transformer).

The high voltage output circuit is used for generating pulse to the primary coil of the FBT(Flyback Transformer) secondary of the FBT and it is supplied to the anode, focus, and screen voltage of the CRT.

11. H-Linearity Correction Circuit.

This circuit corrects the horizontal linearity for each horizontal sync frequency.

12. Vertical Output Circuit.

This circuit takes the vertical ramp wave from the TDA4841(IC701) and performs the vertical deflection by supplying the saw-tooth current to the vertical deflection yoke.

13. Dynamic Focus Output Circuit.

This circuit takes the horizontal and the vertical parabola waves from the TDA4841(IC701) and amplifies it to maintain constant focus on center and corners in the screen.

14. H & V Blanking and Brightness Control.

Blanking circuit eliminates retrace line by supplying negative pulse to the G1 of the CRT. And Brightness circuit is used for control of the screen brightness by changing DC level of the G1.

15. Image Rotation (Tilt) Circuit.

This circuit corrects the tilt of the screen by supplying the image rotation signal to the tilt coil which is attached near the deflection yoke of the CRT.

16. Video Pre-Amp Circuit.

This circuit amplifies the analog video signal from 0-0.7V to 0-4V. It is operated by taking the clamp, R, G, B drive and contrast signal from the Micom(IC401).

17. Video Output Amp Circuit.

This circuit amplifies the video signal which comes from the video pre-amp circuit and amplified it to applied the CRT cathode.

ADJUSTMENT

GENERAL INFORMATION

All adjustment are thoroughly checked and corrected when the monitor leaves the factory, but sometimes several adjustments may be required.

Adjustment should be following procedure and after warming up for a minimum of 30 minutes.

• Alignment appliances and tools.

- IBM compatible PC.
- Programmable Signal Generator.
(eg. VG-819 made by Astrodesign Co.)
- EPROM or EEPROM with saved each mode data.
- Alignment Adaptor and Software.
- Digital Voltmeter.
- White Balance Meter.
- Luminance Meter.
- High-voltage Meter.

AUTOMATIC AND MANUAL DEGAUSSING

The degaussing coil is mounted around the CDT so that automatic degaussing when turn on the monitor. But a monitor is moved or faced in a different direction, become poor color purity cause of CDT magnetized, then press DEGAUSS on the OSD menu.

ADJUSTMENT PROCEDURE & METHOD

- Install the cable for adjustment such as Figure 1 and run the alignment program on the DOS for IBM compatible PC.
- Set external Brightness and Contrast volume to max position.

1. Checked for B⁺ Voltage.

- 1) Display cross hatch pattern at Mode 4.
- 2) Check D961 (+) voltage to 50 ± 1 Vdc.

2. Adjustment for High-Voltage.

- 1) Display cross hatch pattern at Mode 4.
- 2) DIST.ADJ → CTRL PWM → High Voltage Command.
- 3) Adjust High Voltage to $25.8kV\pm 0.1$ kVdc.
- 4) Press Enter Key.

3. Adjustment for Factory Mode (Preset Mode).

- 1) Display cross hatch pattern at Mode 1.
- 2) Run alignment program for E701SJ on the IBM compatible PC.
- 3) EEPROM → ALL CLEAR → Y(Yes) command.
<Caution> Do not run this procedure unless the EEPROM is changed. All data in EEPROM (mode data and color data) will be erased.
- 4) Power button of the monitor turn off → turn on.
- 5) COMMAND → PRESET START → Y(Yes) command.
- 6) DIST. ADJ. → CTRL PWM → TILT command.

- 7) Adjust tilt as arrow keys to be the best condition.
- 8) DIST. ADJ. → BALANCE command.
- 9) Adjust parallelogram as arrow keys to be the best condition.
- 10) Adjust balance of pin-balance as arrow keys to be the best condition.
- 11) DIST. ADJ. → FOS. ADJ command.
- 12) Adjust V-SIZE as arrow keys to 230 ± 2 mm.
- 13) Adjust V-POSITION as arrow keys to center of the screen.
- 14) Adjust H-SIZE as arrow keys to 310 ± 2 mm.
- 15) Adjust H-POSITION as arrow keys to center of the screen.
- 16) Adjust S-PCC (Side-Pincushion) as arrow keys to be the best condition.
- 17) Adjust TRAPEZOID as arrow keys to be the best condition.
- 18) Save of the Mode 1.
- 19) Display from Mode 2 to 4 and repeat above from number 12) to 19)
- 20) PRESET EXIT → Y (Yes) command.

4. Adjustment for White Balance and Luminance.

- 1) Set the White Balance Meter.
- 2) Press the DEGAUSS on the OSD menu for demagnetization of the CDT.
- 3) COLOR ADJ. → LUMINANCE command of the alignment program.
- 4) Set Brightness and Contrast to Max position.
- 5) Display color 0,0 pattern at Mode 4.
- 6) COLOR ADJ. → BIAS ADJ. → COLOR No. → 1 command of the alignment program.
- 7) Check whether green color or not at R-BIAS and G-BIAS to min position and B-BIAS to 127(7F) and Sub-Brightness to 177(B1) position. Adjust G2 (screen) command to 0.4 ± 0.05 FL of the raster luminance.
- 8) Adjust R-BIAS and G-BIAS command to $x=0.283\pm 0.005$ and $y=0.298\pm 0.005$ on the White Balance Meter with PC arrow keys.
- 9) Adjust SUB-Brightness command to 0.4 ± 0.1 FL of the raster luminance.
- 10) Adjust repeat number 8).
- 11) After push the "ENTER" key, and "COMMAND → PRESET EXIT → Y(Yes)" command.
- 12) Display color 15,0 full white pattern at Mode 4.
- 13) DRIVE ADJ. → No 1. command.

- 14) Set Brightness and Contrast to Max position.
- 15) Set SUB-CONTRAST Max 127(7F) (decimal) position.
- 16) Set B-DRIVE to 90(5A) at DRIVE of the alignment program.
- 17-1) Adjust R-DRIVE and G-DRIVE command to white balance $x=0.283\pm 0.003$ and $y=0.298\pm 0.003$ on the White Balance Meter with PC arrow keys.
- 17-2) Display color 15,0 window pattern (70x70mm) at mode 4.
- 18) Adjust SUB-CONTRAST command to 50 ± 2 FL .
- 19) After push the "ENTER" key, and "COMMAND → PRESET EXIT → Y(Yes)" command.
- 20) Display color 15,0 full white pattern at Mode 4.
- 21) Set Brightness and Contrast to Max position.
- 22) COLOR ADJ. → LUMINANCE → ABL command.
- 23) Adjust ABL to 32 ± 1 FL of the luminance.
- 24) Exit from the program.

5. Input EDID Data.

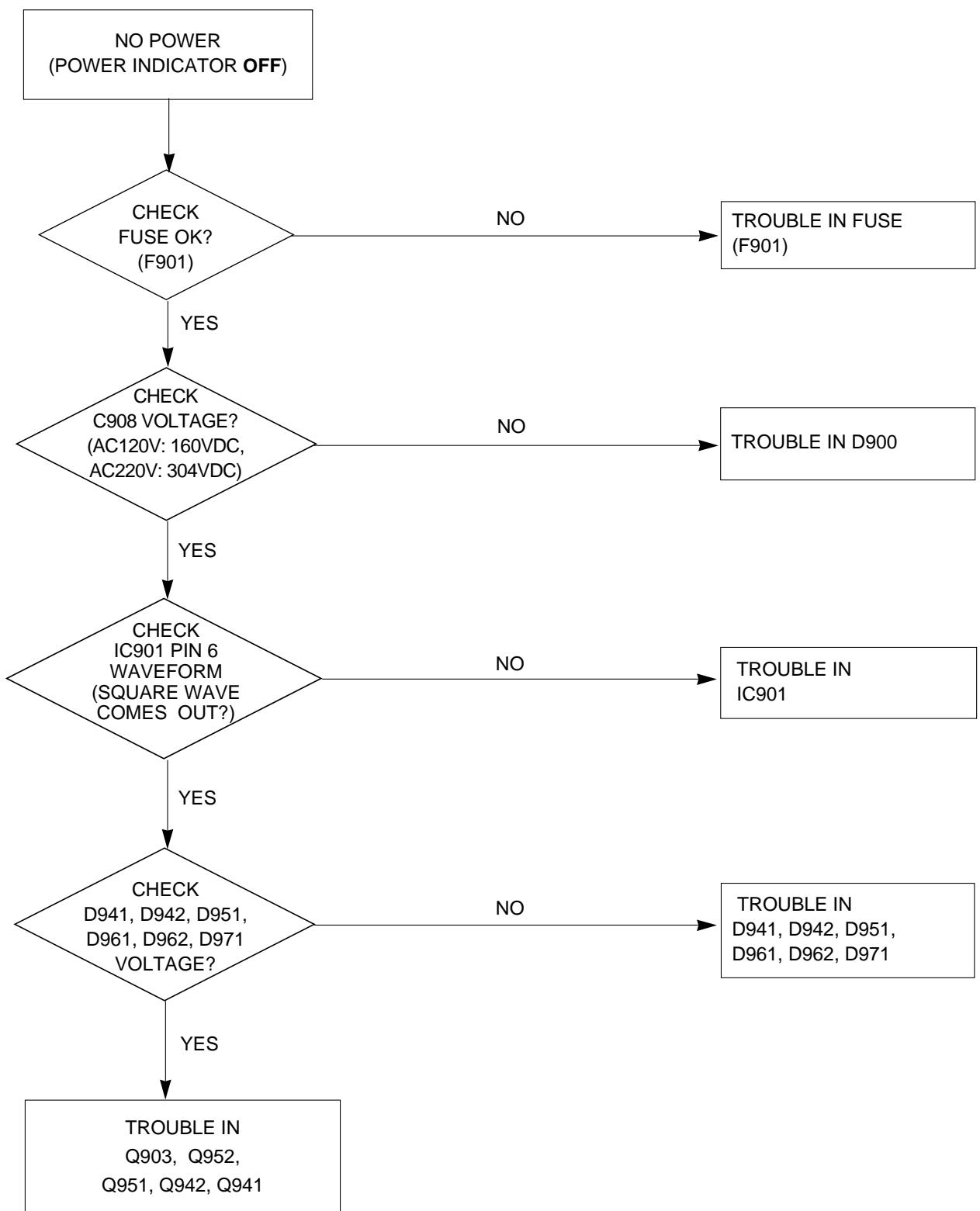
- 1) Display color 15,0 cross hatch pattern at Mode 4.
- 2) EEPROM → Write EDID command and confirm "EDID Write OK!" message of monitor.
- 3) Exit from the alignment program.
- 4) Power switch OFF/ON for EDID data save.

6. Adjustment for Focus.

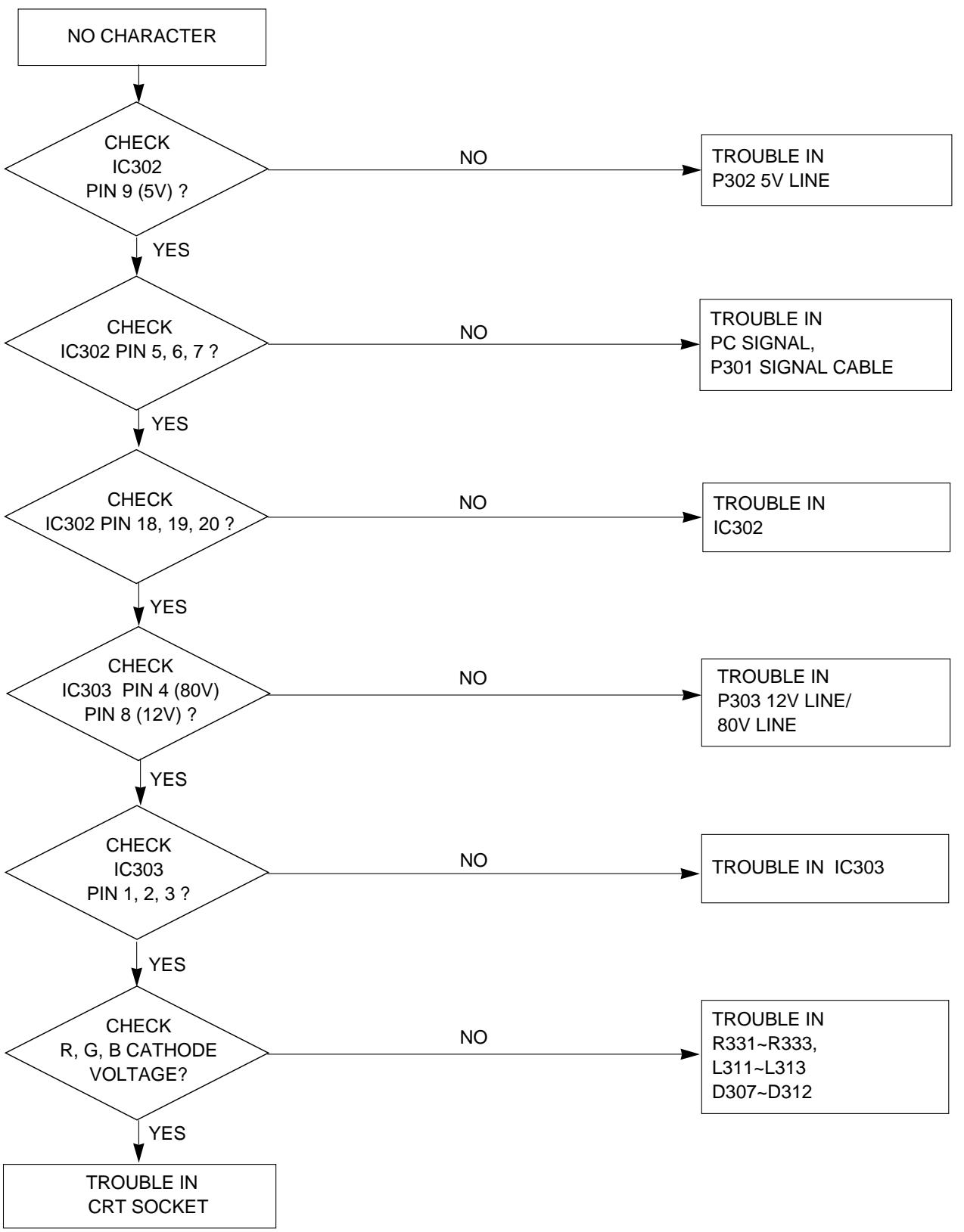
- 1) Set the Brightness and Contrast to max position.
- 2) Display H character in full screen at Mode 4.
- 3) Adjust two Focus control on the FBT that focus should be the best condition.

TROUBLESHOOTING GUIDE

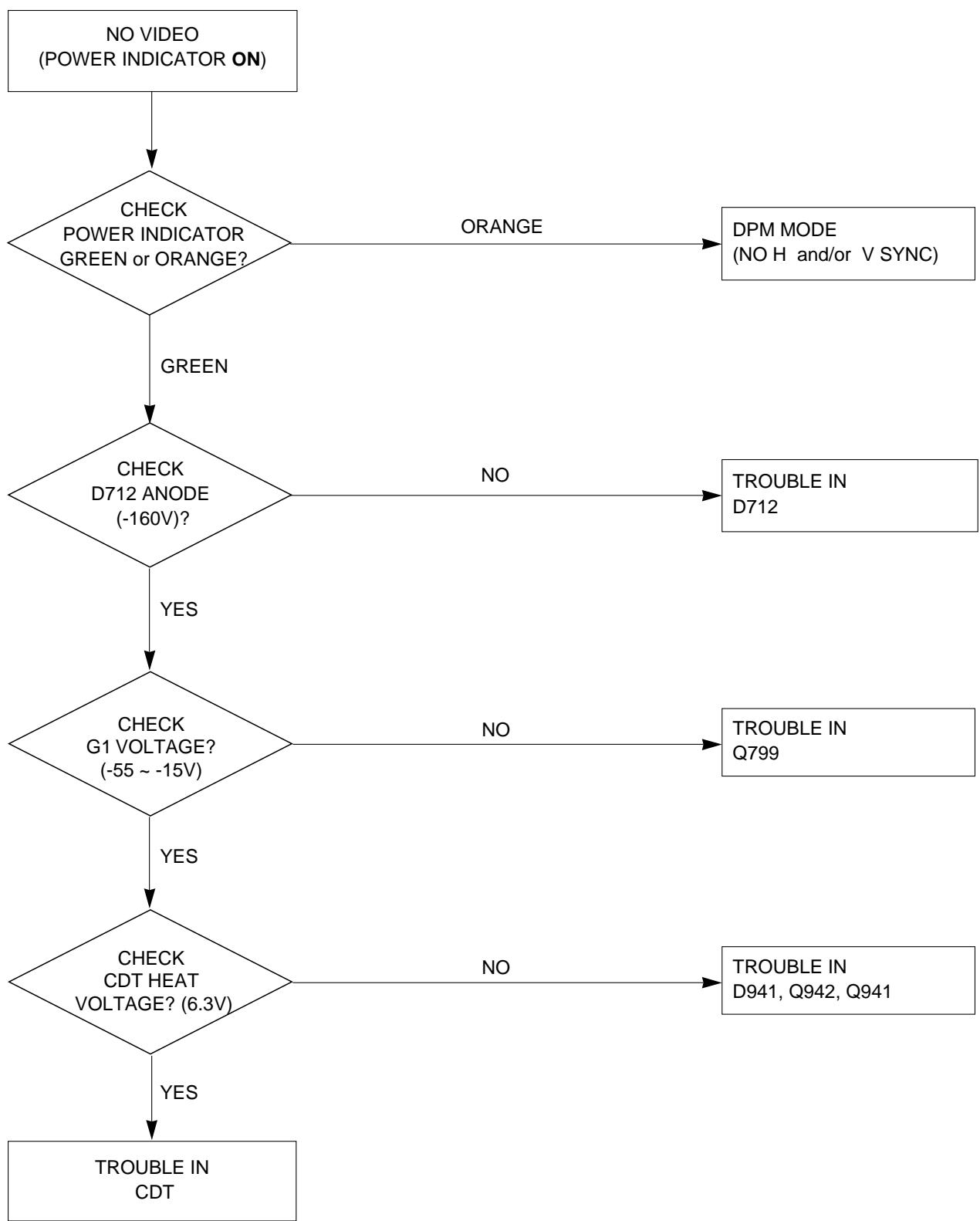
1. NO POWER



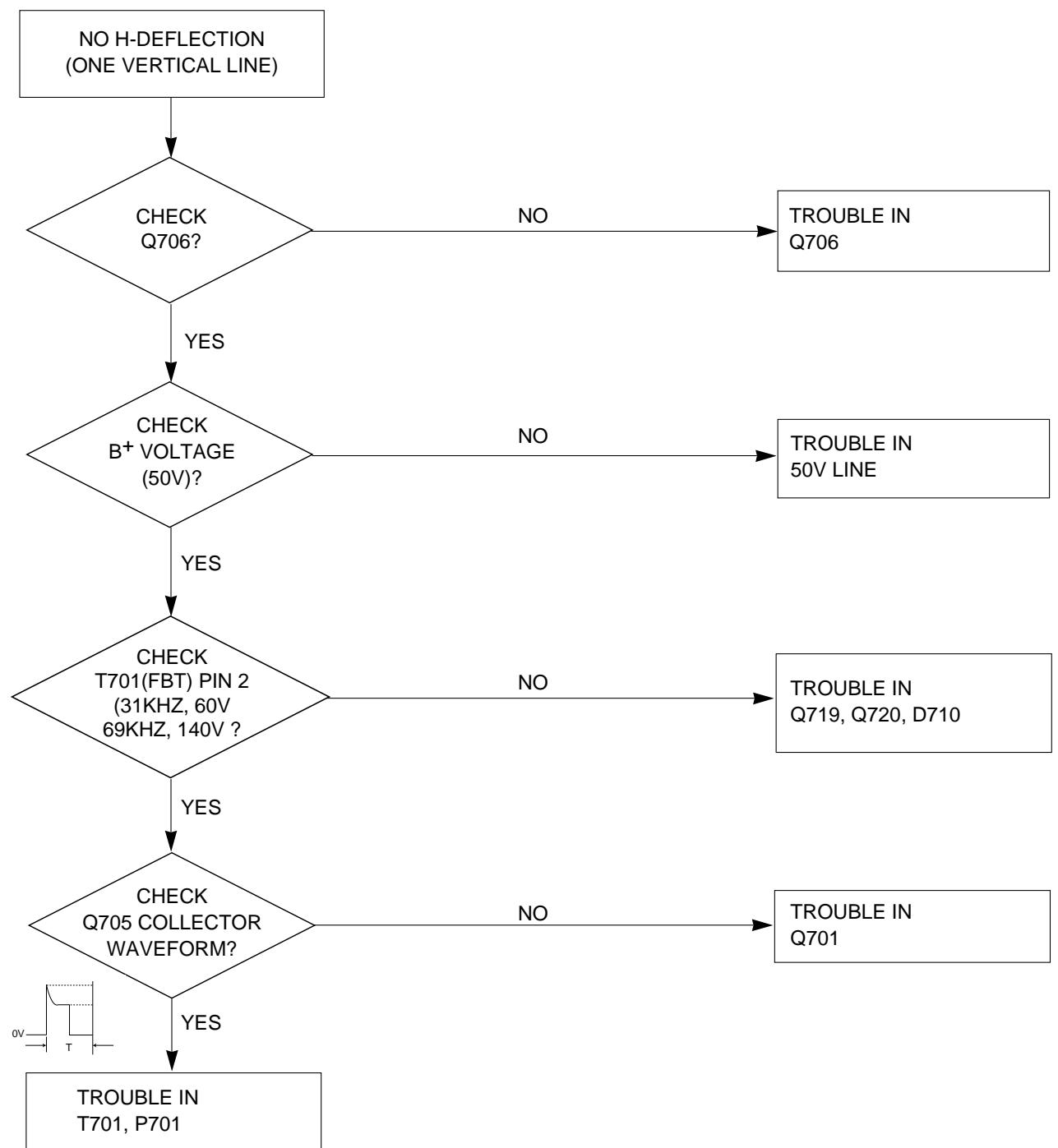
2. NO CHARACTER



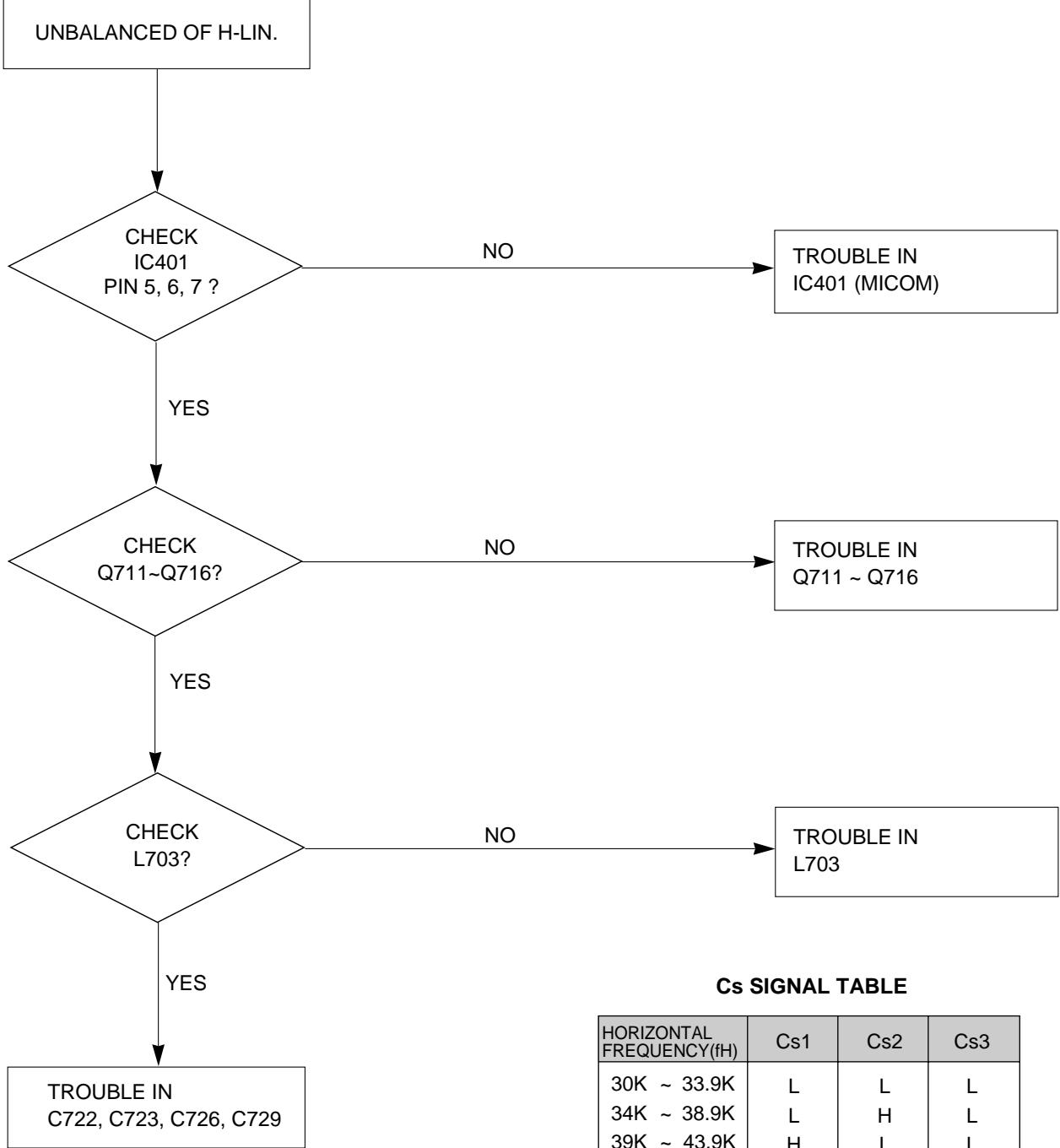
3. NO RASTER



4. NO HORIZONTAL DEFLECTION



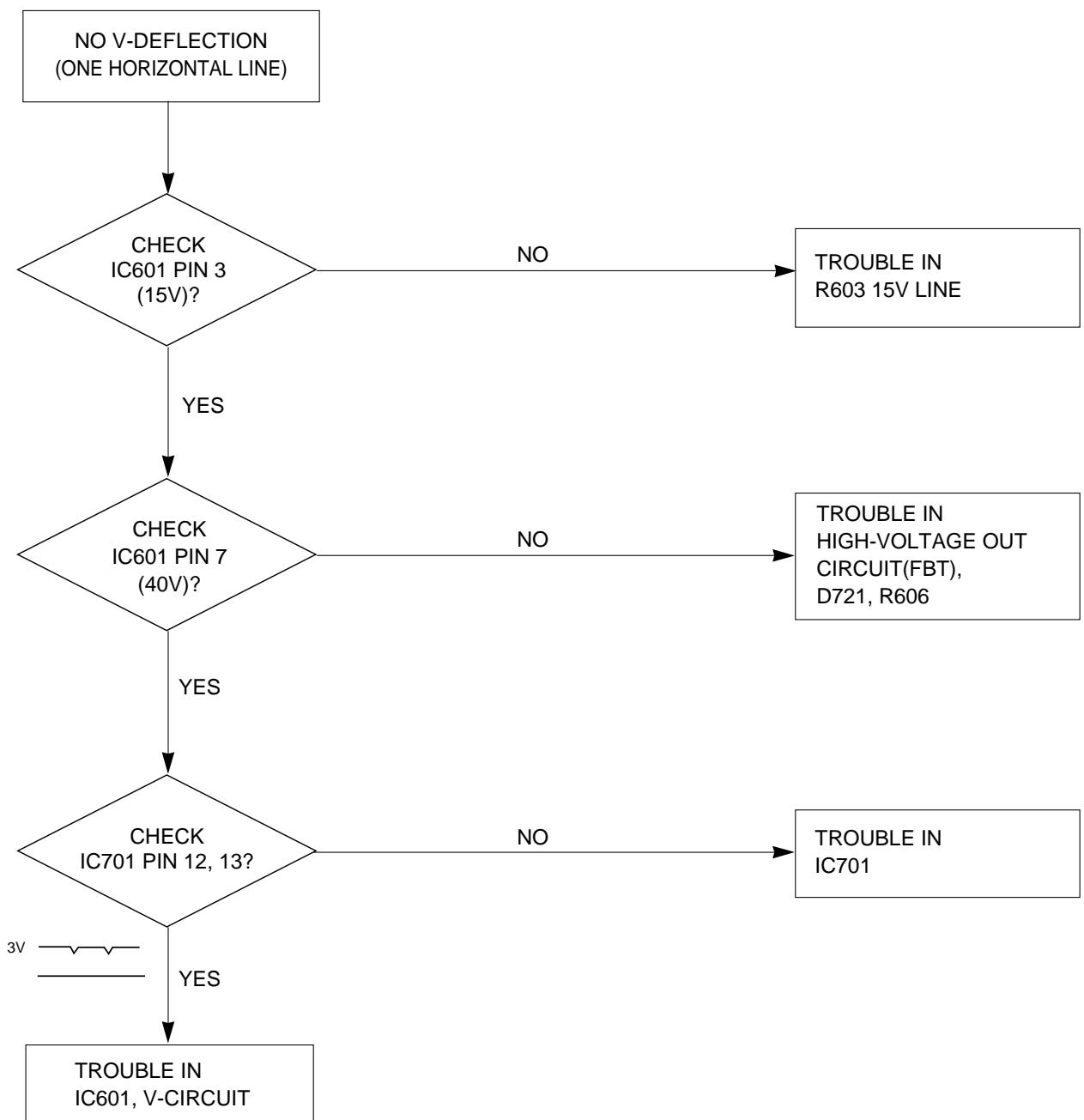
5. TROUBLE IN H-LINEARITY



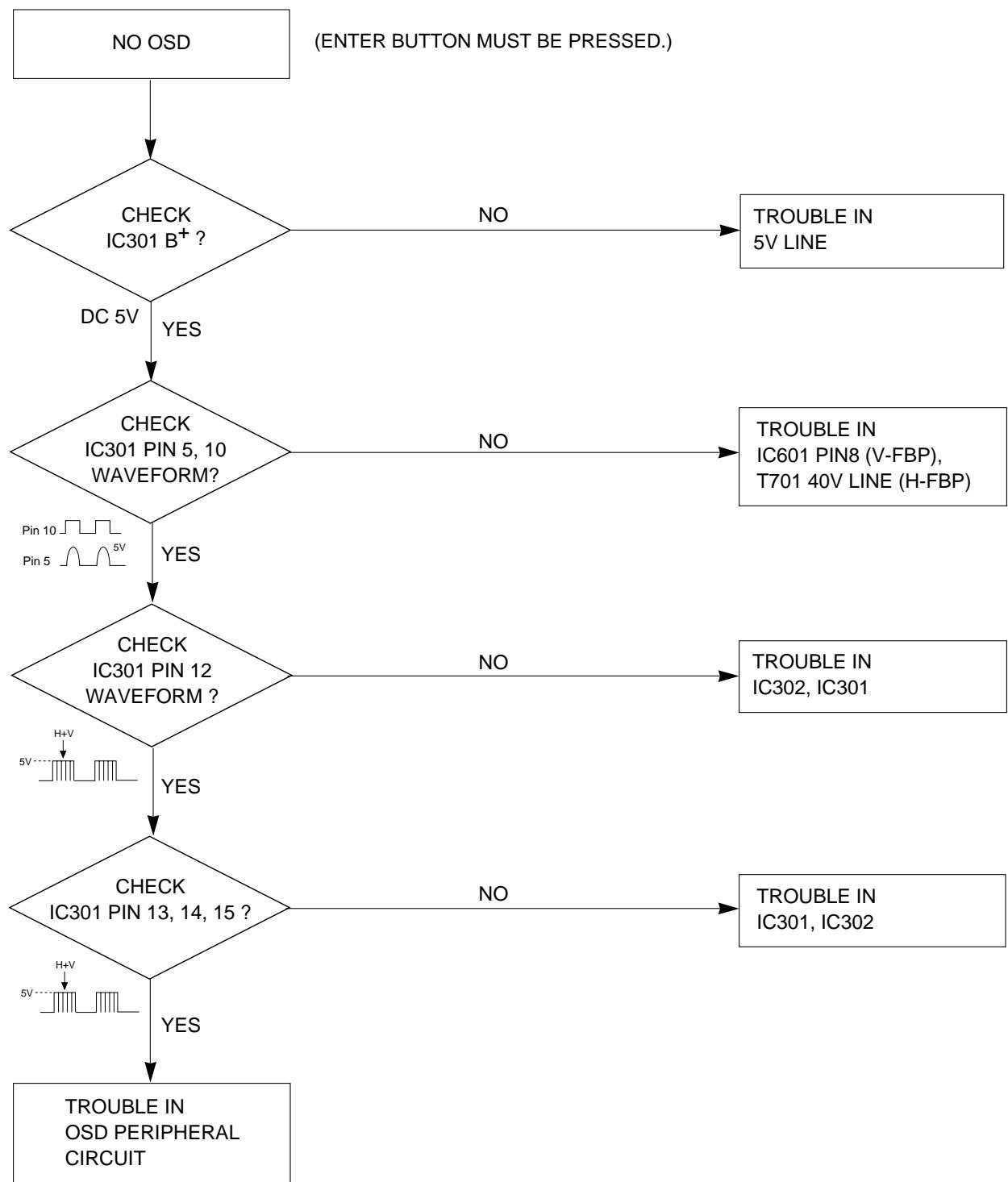
Cs SIGNAL TABLE

HORIZONTAL FREQUENCY(fH)	Cs1	Cs2	Cs3
30K ~ 33.9K	L	L	L
34K ~ 38.9K	L	H	L
39K ~ 43.9K	H	L	L
44K ~ 48.9K	H	L	L
49K ~ 51.9K	H	H	L
52K ~ 57.9K	H	H	L
58K ~ 61.9K	H	H	L
62K ~ 65.9K	H	H	H
66K ~ 71K	H	H	H

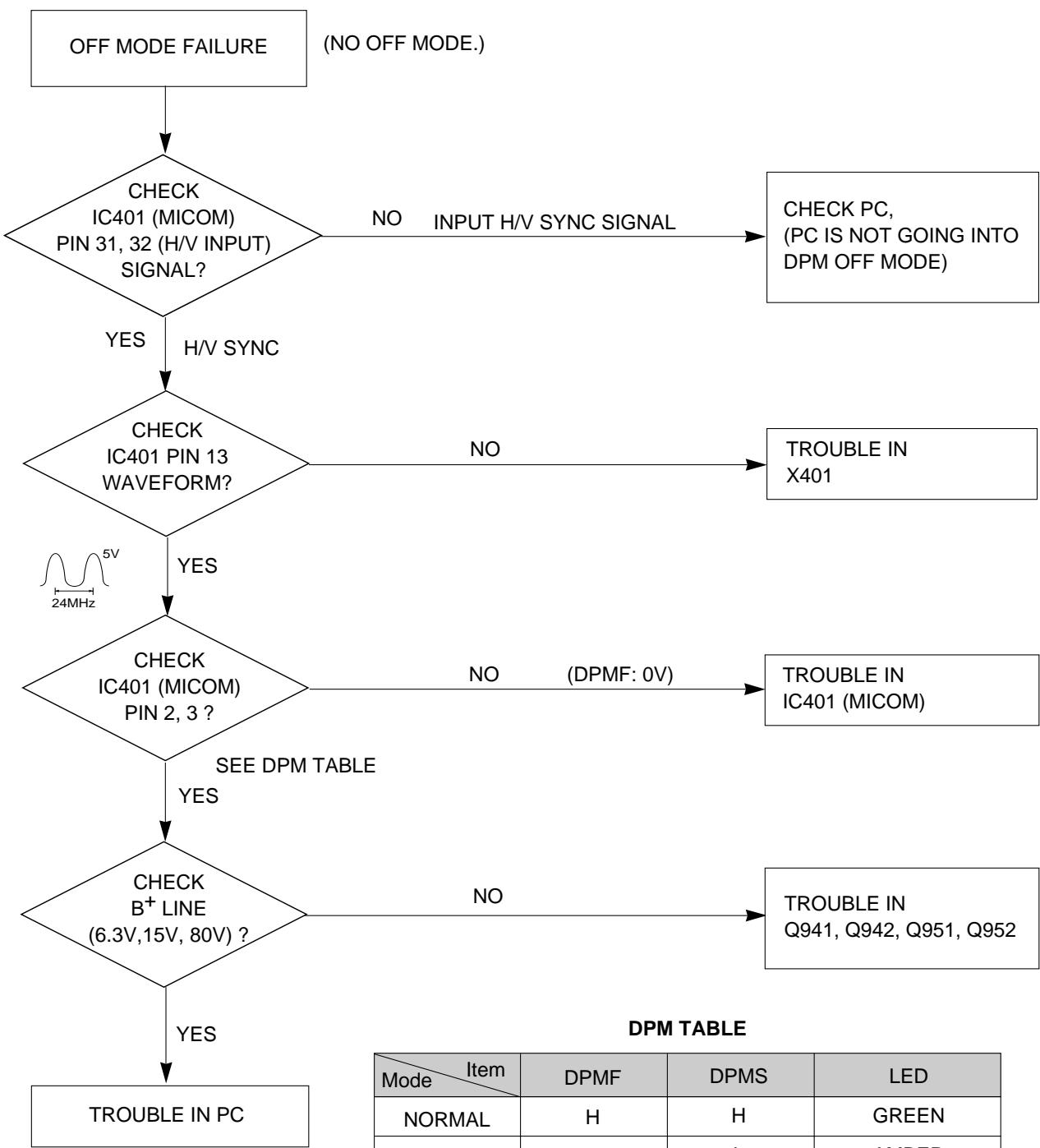
6. NO VERTICAL DEFLECTION



7. TROUBLE IN OSD



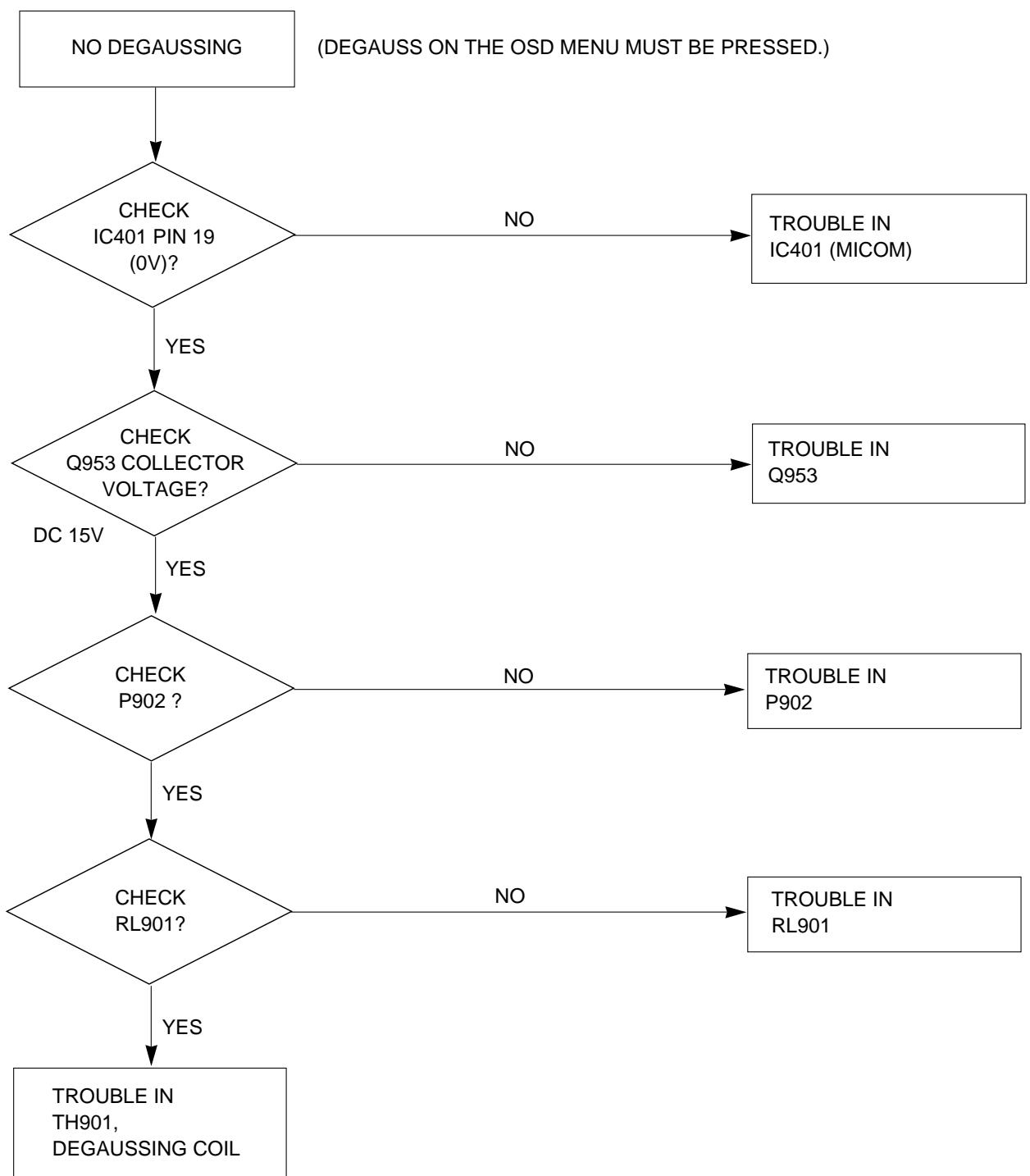
8. TROUBLE IN DPM



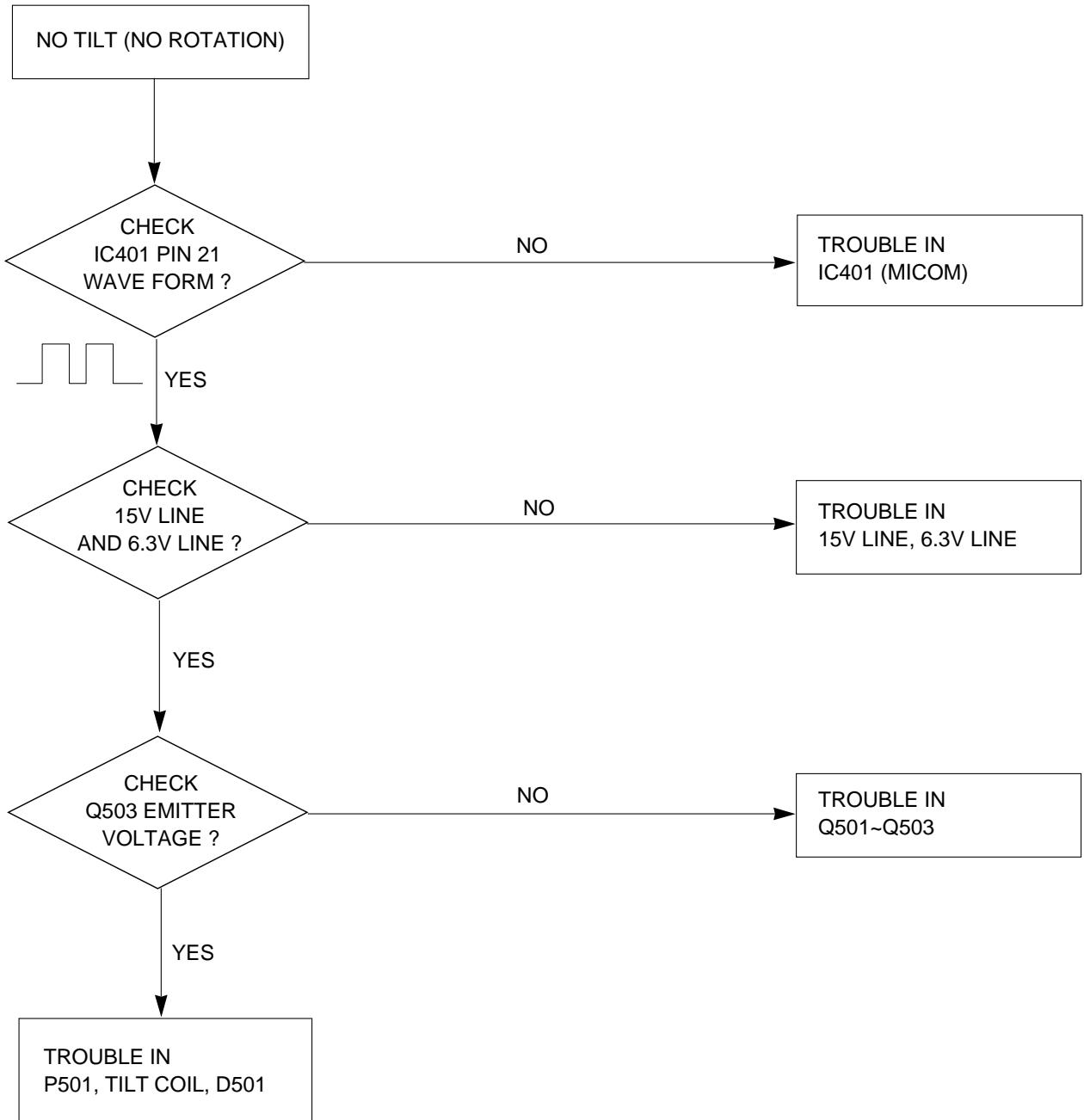
DPM TABLE

Mode \ Item	DPMF	DPMS	LED
NORMAL	H	H	GREEN
STAND-BY	H	L	AMBER
SUSPEND	H	L	AMBER
OFF	L	L	AMBER

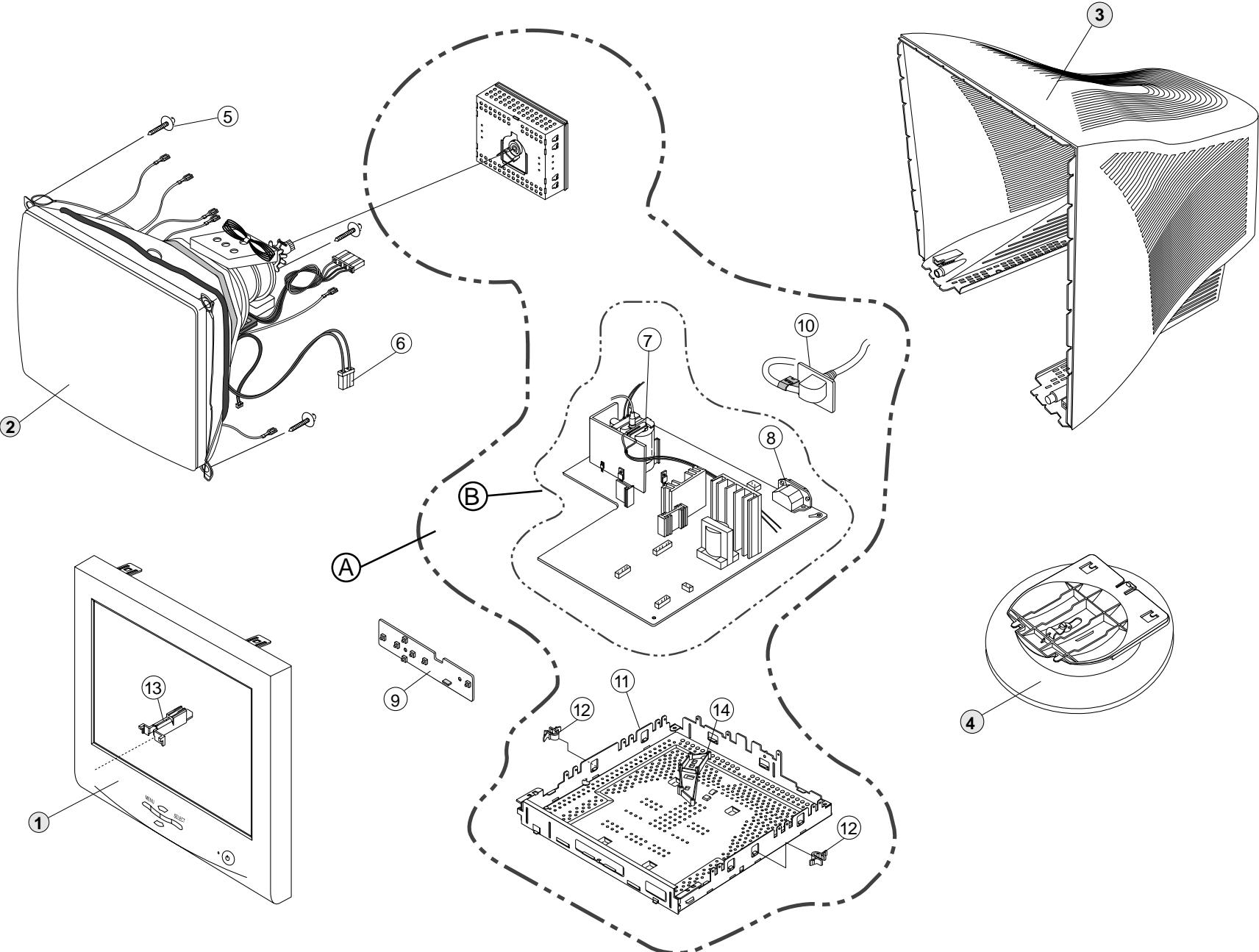
9. NO DEGAUSSING



10. NO TILT (NO ROTATION)



EXPLODED VIEW



EXPLODED VIEW PARTS LIST

Ref. No.	Part No.	Description
1	3091TKC079A	CABINET ASSEMBLY, ES774G BRAND C069 MPR-2
2	6318L17012C	CDT(CIRC), M41QEE903X 01Q6UD LG-PHILIPS 85KHZ 29.1MM FLAT TCO
3	3809TKC035K	BACK COVER ASSEMBLY, EB770F C035 AF320T,85964,LG CORE
4	3043TKK081D	TILT SWIVEL ASSEMBLY, EB770F T057/B046 60HR,85964,IOMG
5	339-002J	SCREW ASSY, PHP+5*25 (FZMW1)+GW18
6	6140TC3004F	COIL,DEGAUSSING, 17.0OHM 0.35MM 80TST 17" T710BJ WITH EARTH
7	6174T11004C	FBT (FLY BACK TRANSFORMER), 1057A,EB770J(70K) JUNGWOO 17"
	or 6620TKB002A	SOCKET(CIRC),POWER, BAE EUN AC UNIVERSAL 3PIN BLACK
8	6620TKB002B	SOCKET(CIRC),POWER, SA-4S HUA JIE AC UNIVERSAL 3PIN BLACK
9	6871TST406A	PWB(PCB) ASSEMBLY,SUB, E701SJ CONTROL TOTAL BRAND LGESP
10	6850TA9012A	CABLE,D-SUB, UL20276-9C(5.8MM) AT 1560MM GRAY(85964) T710BJ DM
11	4950TKS169D	METAL, SHIELD BOTTOM "H"CHASSIS(C-CKD)HOLDER, PCB FIX , PC+ABS
12	4930TKK031C	HOLDER, PCB FIX , PC+ABS
13	4810TKK171B	BRACKET, CB777F SUPPORTER CDT
14	4810TKK204C	BRACKET, H-CHASSIS HOLDER FBT, A-CKD
A	3313T17312A	MAIN TOTAL ASSEMBLY, E701SJ BRAND CA-131
B	6871TMT448A	PWB(PCB) ASSEMBLY,MAIN, E701SJ KLBRMS BRAND CA-131 TOTAL

REPLACEMENT PARTS LIST

CAUTION: BEFORE REPLACING ANY OF THESE COMPONENTS,
READ CAREFULLY THE **SAFETY PRECAUTIONS** IN THIS MANUAL.

* NOTE : **S** SAFETY Mark 
AL ALTERNATIVE PARTS

DATE: 2003. 4. 24.				
*S	*AL	LOC. NO.	PART NO.	DESCRIPTION / SPECIFICATION
CAPACITORS				
		C201	OCN1040K949	0.1M 50V Z F TA52
		C301	OCQ1021N419	1000P 100V J POLY NI TP
		C302	OCE106CF638	"10UF SHL,SD 16V M FM5 TP 5"
		C303	OCC5600K415	56P 50V J NP0 TP
		C304	OCC5600K415	56P 50V J NP0 TP
		C305	OCE476CF638	"47UF SHL,SD 16V M FM5 TP 5"
		C306	OCZZTFT001M	ECQB1H103JF3 MATSUSHITA 50V
		C307	OCC5600K415	56P 50V J NP0 TP
		C308	OCK1020K515	1000PF 50V K B TR
		C309	OCK1040K945	0.1UF 50V Z F TR
		C311	OCK1040K945	0.1UF 50V Z F TR
		C312	OCK1040K945	0.1UF 50V Z F TR
		C313	OCK1040K945	0.1UF 50V Z F TR
		C314	OCC4700W405	47PF 500V J SL TP
		C315	OCE476CF638	"47UF SHL,SD 16V M FM5 TP 5"
		C317	OCK1040K945	0.1UF 50V Z F TR
		C318	OCK1040K945	0.1UF 50V Z F TR
		C319	OCK1040K945	0.1UF 50V Z F TR
		C320	OCK10202515	1000PF D 2KV 10% TR B(Y5P)
		C321	OCE225CK638	"2.2UF SHL,SD 50V M FM5 TP 5"
		C323	OCE476CF638	"47UF SHL,SD 16V M FM5 TP 5"
		C324	OCK1040K945	0.1UF 50V Z F TR
		C325	181-288B	MKT 100V 104JTR PHS26104
		C326	OCC2200W415	22PF 500V J NP0 TR
		C327	181-288B	MKT 100V 104JTR PHS26104
		C328	OCE226CN638	"22UF SHL,SD 100V M FM5 TP 5"
		C329	181-288B	MKT 100V 104JTR PHS26104
		C330	181-288B	MKT 100V 104JTR PHS26104
		C331	181-288G	MKT 100V 334JTR PHS26334
		C332	181-288G	MKT 100V 334JTR PHS26334
		C333	181-288G	MKT 100V 334JTR PHS26334
		C334	181-288B	MKT 100V 104JTR PHS26104
		C335	181-288B	MKT 100V 104JTR PHS26104
		C339	OCK1520W515	1500P 500V K B TS
		C340	181-288B	MKT 100V 104JTR PHS26104
		C341	OCK10202515	1000PF D 2KV 10% TR B(Y5P)
		C344	181-288B	MKT 100V 104JTR PHS26104
		C346	OCK10302940	0.01M 2KV Z F S
		C372	OCK1040K945	0.1UF 50V Z F TR
		C401	OCK1040K945	0.1UF 50V Z F TR
		C402	OCE476CF638	"47UF SHL,SD 16V M FM5 TP 5"
		C403	OCK1040K945	0.1UF 50V Z F TR
		C406	OCK1010K515	100PF 50V K B TR
		C407	OCK1010K515	100PF 50V K B TR
		C408	OCK1040K945	0.1UF 50V Z F TR
		C410	OCK1010K515	100PF 50V K B TR
		C412	OCK1040K945	0.1UF 50V Z F TR
		C501	OCE106CF638	"10UF SHL,SD 16V M FM5 TP 5"
		C599	OCE225CK638	"2.2UF SHL,SD 50V M FM5 TP 5"
		C601	OCE477EH638	470UF KMG 25V M FM5 TP 5

DATE: 2003. 4. 24.				
*S	*AL	LOC. NO.	PART NO.	DESCRIPTION / SPECIFICATION
		C602	181-288B	MKT 100V 104JTR PHS26104
		C603	OCE476CK638	"47UF SHL,SD 50V M FM5 TP 5"
		C604	OCZZTFT001V	ECQB1H473JM3 473J 50V TP5.0
		C605	OCK1020W515	1000P 500V K B TS
		C701	OCQ5621N419	5600P 100V J POLY NI TP
		C702	OCZZTFT001M	ECQB1H103JF3 MATSUSHITA 50V
		C703	OCZZTFT001Z	ECQB1H104JM3 104J 50V TP5.0
		C704	OCQ8221N519	0.0082U 100V K POLY NI TP
		C706	OCZZTFT001Z	ECQB1H104JM3 104J 50V TP5.0
		C707	OCZZTFT002B	ECQV1H154JZ3 154J 50V TP5.0
		C708	OCE227CH638	"220UF SHL,SD 25V M FM5 TP 5"
		C709	OCZZTFT001P	ECQB1H153JM3 153J 50V TP5.0
		C711	OCQ5621N419	5600P 100V J POLY NI TP
		C713	OCK2210K515	220P 50V K B TS
		C714	OCE107CH638	"100UF SHL,SD 25V M FM5 TP 5"
		C715	181-288N	MKT 100V 103JTR PHS86103
		C716	OCK2710K515	270P 50V K B TS
		C717	OCZZTFT001R	ECQB1H223JM3 223J 50V TP5.0
		C718	OCZZTFT001V	ECQB1H473JM3 473J 50V TP5.0
		C719	OCZZTAB001F	SHL-BP SYE / SWE 50V 3.3UF 2
		C720	OCK10201515	1000P 1KV K B TS
		C722	181-303F	274J 30.0*21.0*13.5*20.0 250
		C723	181-303B	124J 20.5*19.0*11.0*10.0 250
		C724	OCN1040K949	0.1M 50V Z F TA52
		C726	181-482E	224J 18.0*16.0*9.5*7.5 250V
		C727	OCN1040K949	0.1M 50V Z F TA52
		C728	OCQ5621N419	5600P 100V J POLY NI TP
		C729	181-305K	564J 26.0*18.0*11.0*15.0 250
		C730	OCN1040K949	0.1M 50V Z F TA52
		C731	OCBZTBU004H	5600PF D 2.5KV H M/PP NI FM2
		C732	181-288N	MKT 100V 103JTR PHS86103
		C733	OCBZTBU003H	362J 20.0*12.0*7.0*10.0 800V
		C734	OCE226CK638	"22UF SHL,SD 50V M FM5 TP 5"
		C737	OCK10102515	100PF D 2KV 10% B(Y5P) TR
		C739	OCE106CK638	"10UF SHL,SD 50V M FM5 TP 5"
		C740	OCE227EL630	220UF KMG 63V M FM5 BULK
		C741	OCZZTFT002B	ECQV1H154JZ3 154J 50V TP5.0
		C742	OCE106CK638	"10UF SHL,SD 50V M FM5 TP 5"
		C743	OCZZTFT002B	ECQV1H154JZ3 154J 50V TP5.0
		C744	OCZZTAB005A	SMSHR SYE / SWE 160V 47UF 20
		C745	OCK5610W515	560P 500V K B TS
		C746	OCK6810W515	680P 500V K B TS
		C747	OCK1040K945	0.1UF 50V Z F TR
		C748	OCK1510W515	150PF 500V K B TR
		C749	OCE105CQ638	"1UF SHL,SD 200V M FM5 TP 5"
		C750	OCK1040K945	0.1UF 50V Z F TR
		C751	181-288J	MKT 100V 563JTR PHS26563
		C752	OCQ4721N419	0.0047U 100V J POLY NI TP5
		C753	OCK10301945	10000PF D 1KV Z F(Y5V) TR
		C754	OCC4700W405	47PF 500V J SL TP
		C756	OCK1010K515	100PF 50V K B TR
		C767	OCK10301945	10000PF D 1KV Z F(Y5V) TR

DATE: 2003. 4. 24.

DATE: 2003. 4. 24.

*S	*AL	LOC. NO.	PART NO.	DESCRIPTION / SPECIFICATION
		FB302	6210TCE003L	BAS3580T BO SUNG 3580MM AXIA
		FB303	6210TCZ001J	BAS3550T(125-022J) BO SUNG
		FB304	6210TCZ001J	BAS3550T(125-022J) BO SUNG
		FB305	6210TCE003P	BRS2550B BO SUNG 2550MM RADI
		FB306	6210TCE003L	BAS3580T BO SUNG 3580MM AXIA
		FB307	6210TCE003B	BRS3580B BO SUNG 3580MM RADI
		FB308	6210TCE003J	BAS2550T BO SUNG 2550MM AXIA
		FB309	6210TCE003J	BAS2550T BO SUNG 2550MM AXIA
		FB310	6210TCE003A	BRD3510B BO SUNG 3510MM RADI
		FB313	6210TCE003J	BAS2550T BO SUNG 2550MM AXIA
		FB402	971-0054	TIN 50MM TAPING
		FB403	971-0054	TIN 50MM TAPING
		FB701	6210TCE003L	BAS3580T BO SUNG 3580MM AXIA
		FB703	6210TCE003B	BRS3580B BO SUNG 3580MM RADI
		FB705	971-0054	TIN 50MM TAPING
		FB903	6210TCE003P	BRS2550B BO SUNG 2550MM RADI
		FB904	971-0054	TIN 50MM TAPING
		FB905	6210TCE003P	BRS2550B BO SUNG 2550MM RADI
		FB906	6210TCE003P	BRS2550B BO SUNG 2550MM RADI
		FB921	6210TCE003A	BRD3510B BO SUNG 3510MM RADI
		FB922	6210TCE003L	BAS3580T BO SUNG 3580MM AXIA
		FB952	6210TCE003G	BRS3550B BO SUNG 3550MM RADI
		L311	0LA0680K119	0.68UH K 2.3*3.4 TP
		L312	0LA0680K119	0.68UH K 2.3*3.4 TP
		L313	0LA0680K119	0.68UH K 2.3*3.4 TP
		L702	6140TBZ025D	" - H-SIZE,DR12*20-C6.0,150U"
		L703	6140TYZ010G	"LX31 GET DR14*15-C5.2,16.5T,"
		L705	6140TBZ026C	DR15*18-C9.8 100UH 0.1*30MM
		L901	6200TZZ004A	SQE2626 NAMYANG BK L/FILTER
		L903	971-0054	TIN 50MM TAPING

*S	*AL	LOC. NO.	PART NO.	DESCRIPTION / SPECIFICATION
RESISTORs				
		R201	ORD1001Q609	1K 1/4W(3.5% TA52
		R202	ORD0912Q609	91 OHM 1/4 W (3.4) 5% TA52
		R203	ORD2200Q609	220 1/4W(3.5% TA52
		R204	ORD4300Q609	430 OHM 1/4 W(3.4) 5.00% TA5
		R205	ORD1001Q609	1K 1/4W(3.5% TA52
		R206	ORD0912Q609	91 OHM 1/4 W (3.4) 5% TA52
		R207	ORD4300Q609	430 OHM 1/4 W(3.4) 5.00% TA5
		R208	ORD2200Q609	220 1/4W(3.5% TA52
		R209	ORD9100Q609	910 1/4W(3.5% TA52
		R210	ORD2200Q609	220 1/4W(3.5% TA52
		R211	ORD2200Q609	220 1/4W(3.5% TA52
		R301	ORD0752Q609	75 1/4W(3.5% TA52
		R302	ORD0752Q609	75 1/4W(3.5% TA52
		R303	ORD0752Q609	75 1/4W(3.5% TA52
		R305	ORN6201F409	6.20K 1/6W 1% TA52
		R314	ORD1000Q609	100 1/4W(3.5% TA52
		R315	ORD1000Q609	100 1/4W(3.5% TA52
		R319	ORD4701Q609	4.70K 1/4W(3.5% TA52
		R320	ORD4701Q609	4.70K 1/4W(3.5% TA52
		R326	ORD2201Q609	2.20K 1/4W(3.5% TA52
		R327	ORD1001Q609	1K 1/4W(3.5% TA52
		R328	ORD1001Q609	1K 1/4W(3.5% TA52
		R329	ORD1001Q609	1K 1/4W(3.5% TA52
		R330	ORD1001Q609	1K 1/4W(3.5% TA52
		R331	ORD1600Q609	160 1/4W(3.5% TA52
		R332	ORD1600Q609	160 1/4W(3.5% TA52
		R333	ORD1600Q609	160 1/4W(3.5% TA52
		R334	ORD3303Q609	330K 1/4W(3.5% TA52
		R335	ORD3303Q609	330K 1/4W(3.5% TA52
		R336	ORD3303Q609	330K 1/4W(3.5% TA52
		R337	ORD1000Q609	100 1/4W(3.5% TA52
		R338	ORD0471Q609	4.70 1/4W(3.5% TA52
		R340	ORN1002F409	10K 1/6W 1 TA52
		R341	ORD0332A609	33 OHM 1/2 W (7.0) 5% TA52
		R342	ORD0332A609	33 OHM 1/2 W (7.0) 5% TA52
		R343	ORD0332A609	33 OHM 1/2 W (7.0) 5% TA52
		R344	ORD0332Q609	33 1/4W(3.5% TA52
		R345	ORD0332Q609	33 1/4W(3.5% TA52
		R346	ORD0332Q609	33 1/4W(3.5% TA52
		R347	ORD1200Q609	120 1/4W(3.5% TA52
		R401	ORD1000Q609	100 1/4W(3.5% TA52
		R402	ORD5600Q609	560 1/4W(3.5% TA52
		R405	ORD2001Q609	2K 1/4W(3.5% TA52
		R406	ORD2001Q609	2K 1/4W(3.5% TA52
		R407	ORD1300Q609	130 1/4W(3.5% TA52
		R408	ORD1300Q609	130 1/4W(3.5% TA52
		R409	ORD1000Q609	100 1/4W(3.5% TA52
		R411	ORD3901Q609	3.90K 1/4W(3.5% TA52
		R412	ORD1004Q609	1M OHM 1/4 W (3.4) 5% TA52
		R415	ORD1301Q609	1.30K 1/4W(3.5% TA52
		R416	ORD4701Q609	4.70K 1/4W(3.5% TA52
		R417	ORD1000Q609	100 1/4W(3.5% TA52
		R418	ORD1002Q609	10K 1/4W(3.5% TA52
		R419	ORD1004Q609	1M OHM 1/4 W (3.4) 5% TA52
		R420	ORD2001Q609	2K 1/4W(3.5% TA52
		R424	ORD2200Q609	220 1/4W(3.5% TA52
		R425	ORD4701Q609	4.70K 1/4W(3.5% TA52
		R426	ORD4701Q609	4.70K 1/4W(3.5% TA52

DATE: 2003. 4. 24.

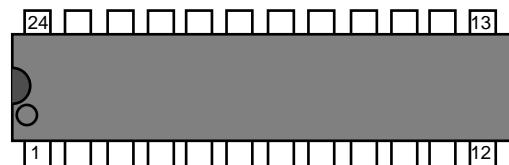
*S	*AL	LOC. NO.	PART NO.	DESCRIPTION / SPECIFICATION
		R910	0RX4702J609	47K OHM 1 W 5% TA52
		R911	0RD0202Q609	20 1/4W(3 5% TA52
		R912	0RN1802F409	18K 1/6W 1% TA52
		R913	0RN2701F409	2.7K OHM 1/6 W 1.00% TA52
		R915	0RD0622Q609	62 OHM 1/4 W(3.4) 5.00% TA52
		R916	0RD1002Q609	10K 1/4W(3 5% TA52
		R918	0RD1001Q609	1K 1/4W(3 5% TA52
		R923	0RD1003Q609	100K 1/4W(3 5% TA52
		R925	0RB0180K607	0.18OHM 2 W 5% TA62
		R926	0RD4301Q609	4.30K 1/4W(3 5% TA52
		R927	0RD2002Q609	20K 1/4W(3 5% TA52
		R928	0RD1800Q609	180 1/4W(3 5% TA52
		R929	0RD0332Q609	33 1/4W(3 5% TA52
		R941	0RN0220H609	0.22 1/2W 5% TA52
		R944	0RD4700A609	470 OHM 1/2 W (7.0) 5% TA52
		R945	0RD4701Q609	4.70K 1/4W(3 5% TA52
		R951	971-0054	TIN 50MM TAPING
		R952	0RD1202A609	12K OHM 1/2 W(7.0) 5.00% TA5
		R953	0RD1001A609	1K OHM 1/2 W (7.0) 5% TA52
		R954	0RD4701Q609	4.70K 1/4W(3 5% TA52
		R955	0RD4701Q609	4.70K 1/4W(3 5% TA52
		R956	0RD6802A609	68K OHM 1/2 W (7.0) 5% TA52
		R957	0RD0472A609	47 OHM 1/2 W (7.0) 5% TA52
		R960	0RD6200A609	620 OHM 1/2 W(7.0) 5.00% TA5
		R962	0RD0332Q609	33 1/4W(3 5% TA52

OTHERs

	F1	430-858C	AFC-520 BAE EUN TA
	F2	430-858C	AFC-520 BAE EUN TA
	F901	0FZTTTH004B	"TIME LAG HBC TSC 5A/250V,WAL"
	RL901	6920TBA001A	DY3MA-DC12 DONGYANG 250VAC 1
	SC301	6620TBD003A	PCS701E PARK ELEC. 10PIN 14/
	SC901	6620TKB002A	BAE EUN AC UNIVERSAL 3PIN BL
	SG305	6918TRT005A	"SSG-102-A0,1KV SMART RADIAL"
	SG701	6918TRT005A	"SSG-102-A0,1KV SMART RADIAL"
	SW201	140-058D	SKHV10911A LGEC NON 12 20 HO
	SW202	140-058D	SKHV10911A LGEC NON 12 20 HO
	SW203	140-058D	SKHV10911A LGEC NON 12 20 HO
	SW204	140-058D	SKHV10911A LGEC NON 12 20 HO
	SW205	140-058D	SKHV10911A LGEC NON 12 20 HO
	SW206	140-058D	SKHV10911A LGEC NON 12 20 HO
	SW207	140-058D	SKHV10911A LGEC NON 12 20 HO
	T701	6174T11004C	"1057A,EB770J(70K) JUNGWOO 17"
	T702	6170TCZ012B	"EE1916 1.6MH FOCUS TRANS,700"
	T703	6170TCZ015A	"EI-19 4.45MH H-DRIVE,700BJ"
	T901	6170TMZ147A	EER3541 300UH V-16PIN J-CHAS
	TH901	163-053E	J502P61D4R5Q270 JA HWA 4.5OH
	TH902	6322A00003C	8 D2 10 SEMITEC 8OHM 15% D(1)
	X401	6212AA2004A	HC-49U TXC 12.0MHZ +/- 30 PP

PIN CONFIGURATION

LM1246DDA 160 MHz I²C RGB Video Amplifier System with OSD & DACs



Internal Block Diagram

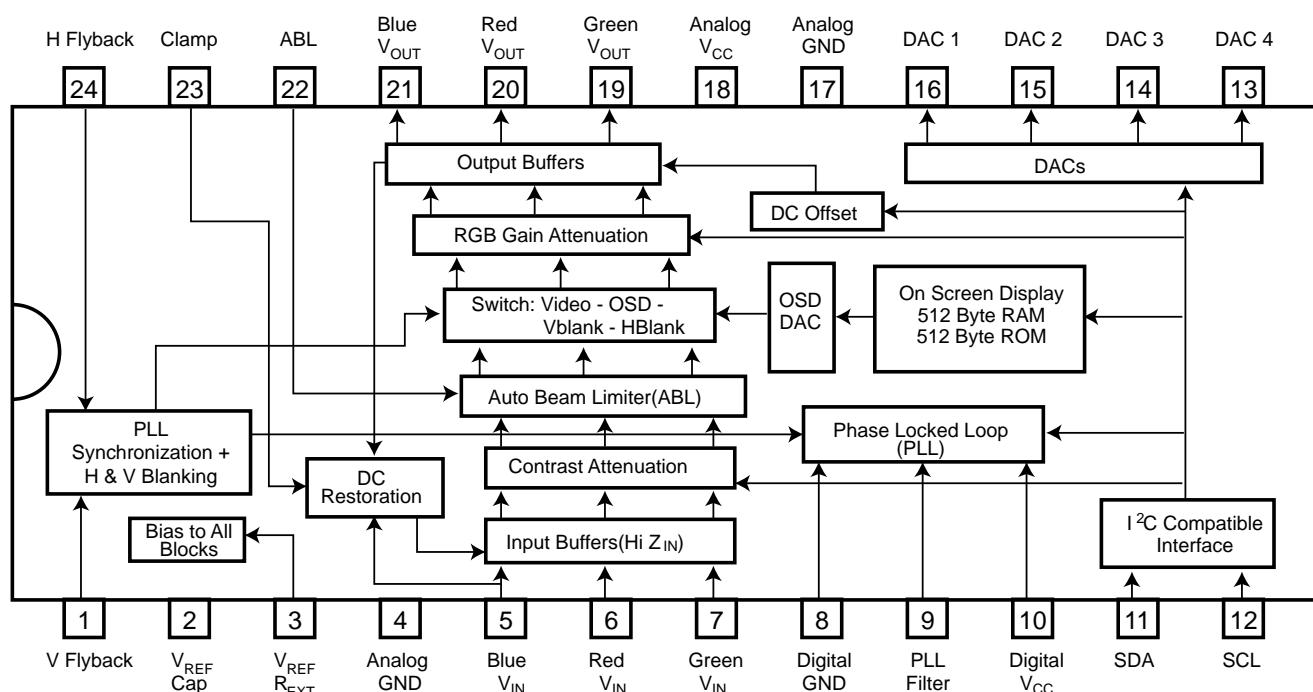
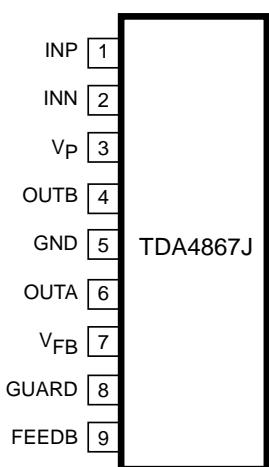


FIGURE 1. Order number LM1246DDA/NA
See NS Package Number N24D



SYMBOL	PIN	DESCRIPTION
INP	1	non-inverted input
INN	2	inverted input
VP	3	supply voltage
OUTB	4	output B
GND	5	ground
OUTA	6	output A
VFB	7	flyback supply voltage
GUARD	8	guard output
FEEDB	9	feedback inprt

Pin Configuration

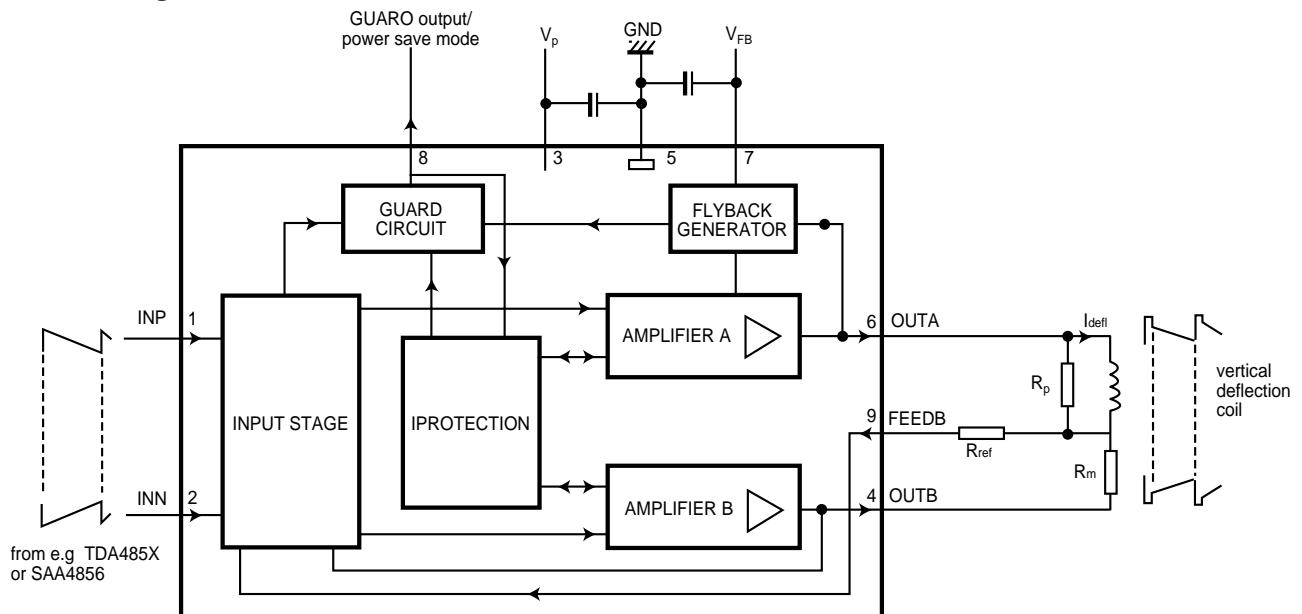
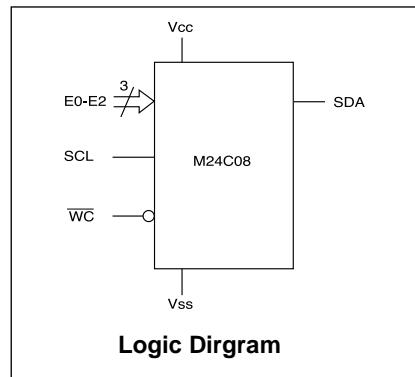
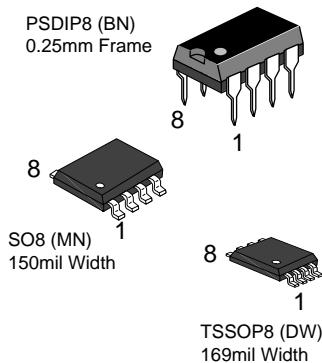
Block Diagram

Fig.1 Block diagram.

M24C08

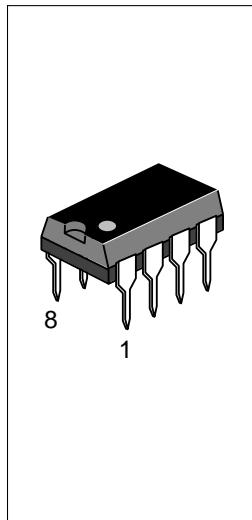
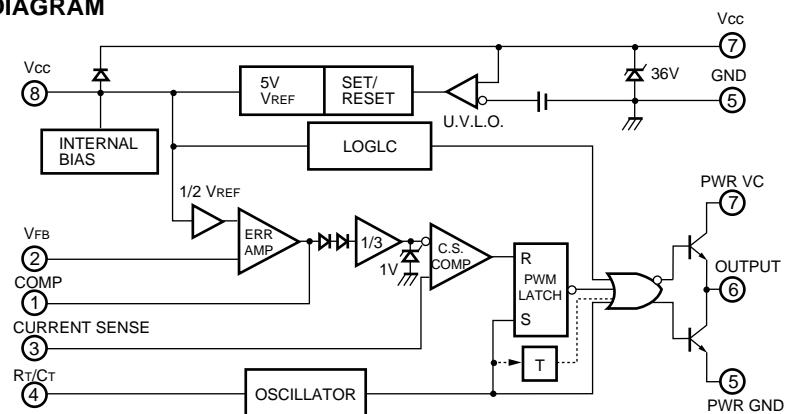
Serial I²C BUS EEPROM



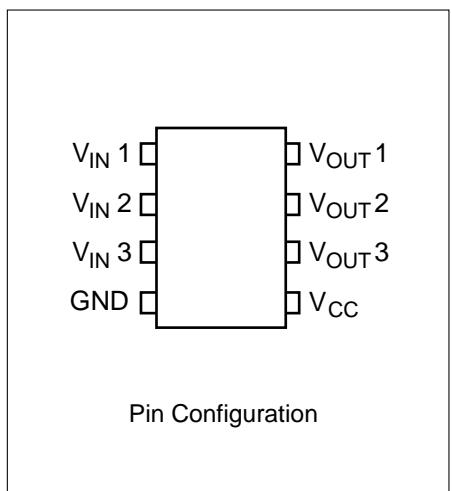
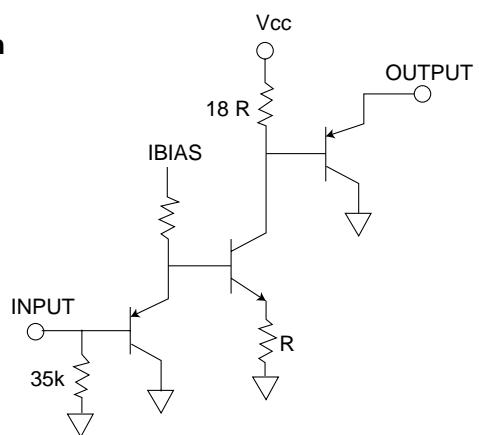
SYMBOL	DESCRIPTION
E0-E2	Chip Enable Input
SDA	Serial Data Address Input/Output
SCL	Serial Clock
WC	Write Control
Vcc	Supply Voltage
Vss	Ground

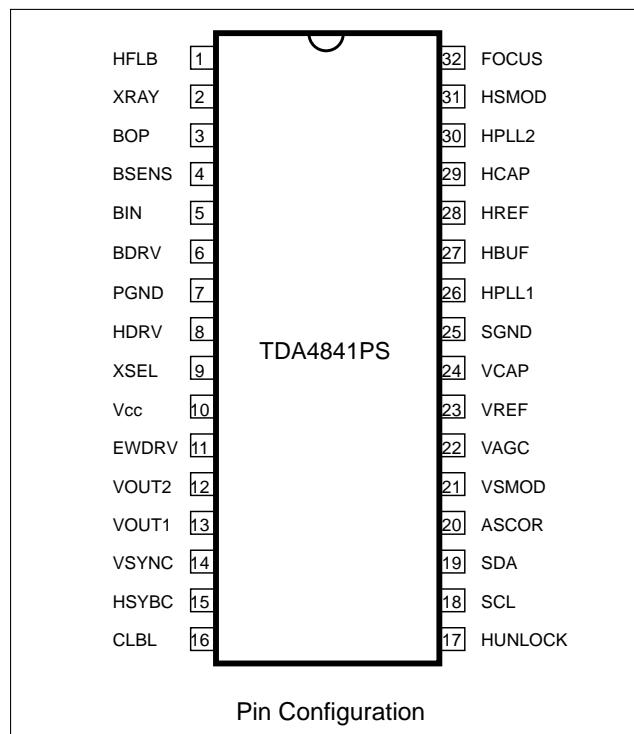
KA3842B

Current-Mode PWM Controller

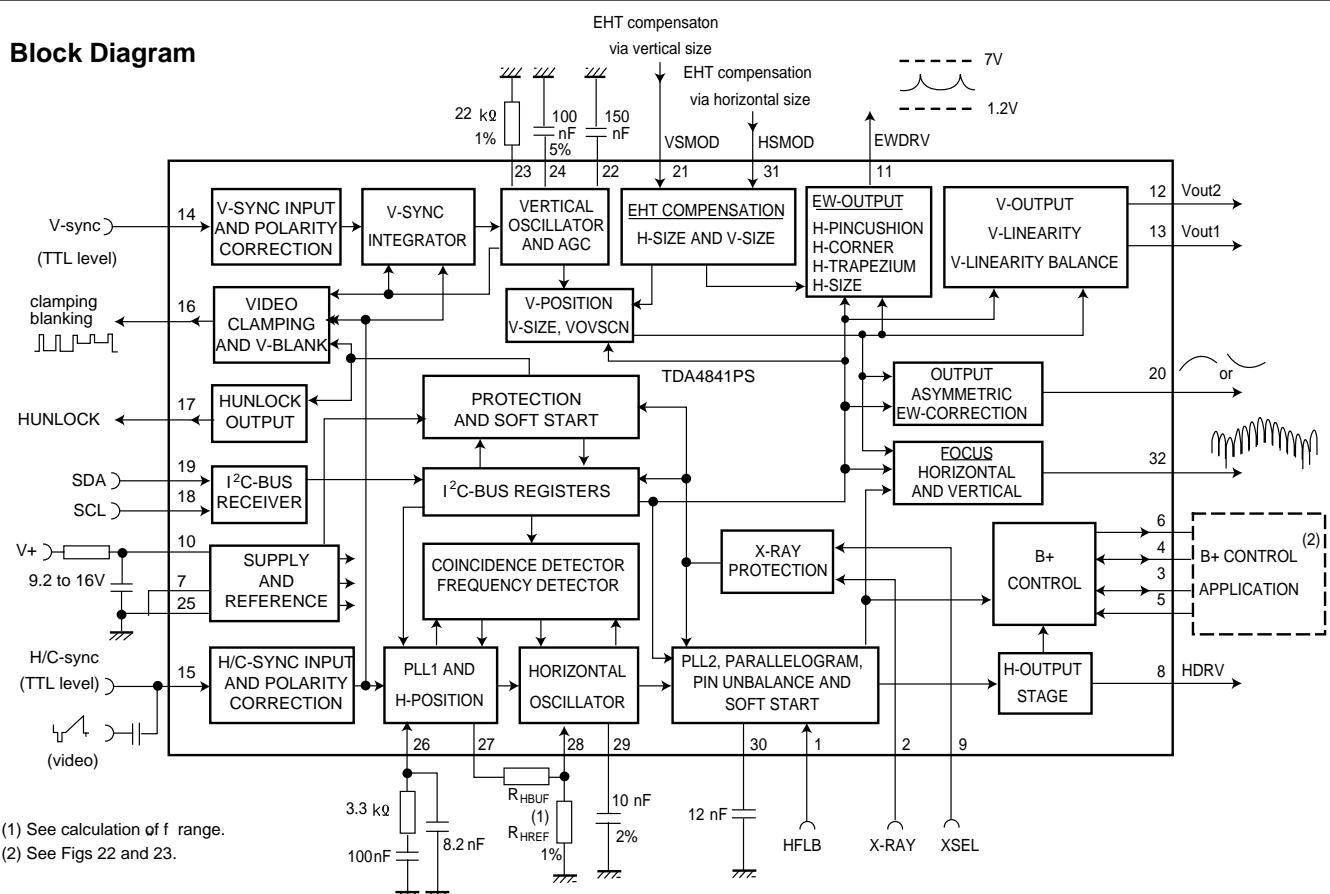
**BLOCK DIAGRAM**

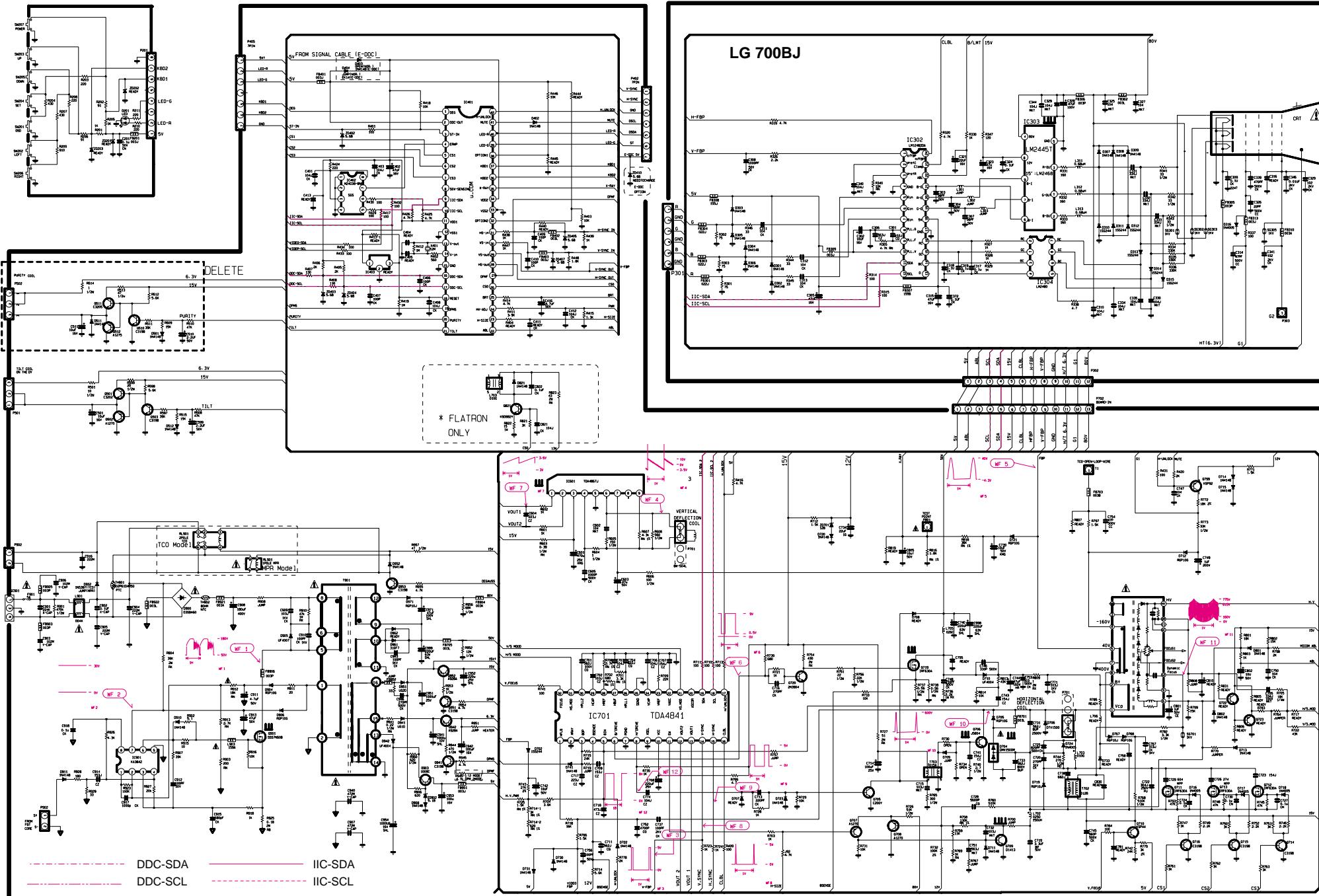
LM2480 80V Triple Bias Clamp

**Block Diagram**



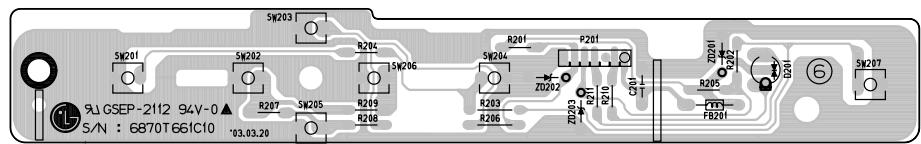
Block Diagram



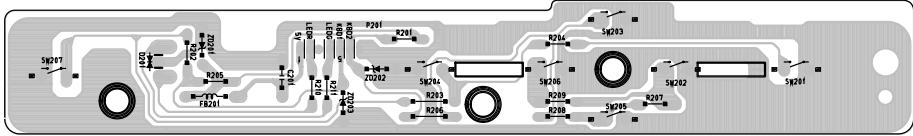


PRINTED CIRCUIT BOARD

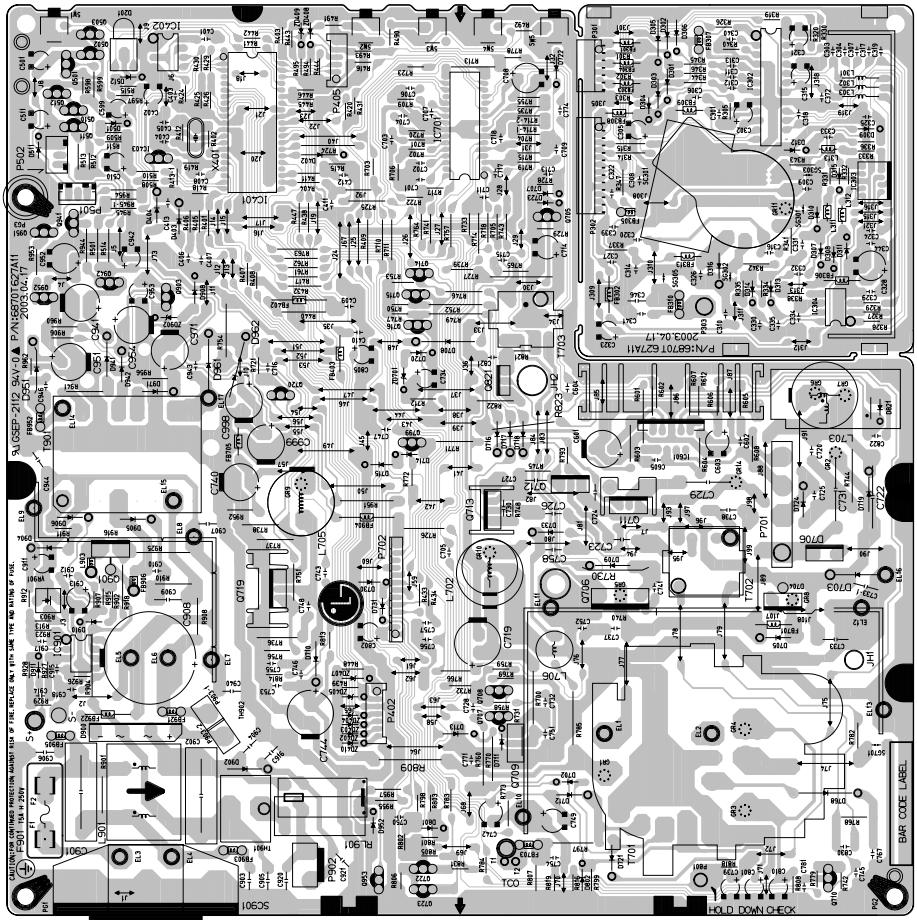
1. CONTROL BOARD (Component Side)



2. CONTROL BOARD (Solder Side)



3. MAIN BOARD (Component Side)



4. MAIN BOARD (Solder Side)

