## FLபKE.

123
Industrial ScopeMeter ${ }^{\circledR}$

Service Manual

### 1.1 Introduction

Read these pages carefully before beginning to install and use the instrument.
The following paragraphs contain information, cautions and warnings which must be followed to ensure safe operation and to keep the instrument in a safe condition.

## Warning

Servicing described in this manual is to be done only by qualified service personnel. To avoid electrical shock, do not service the instrument unless you are qualified to do so.

### 1.2 Safety Precautions

For the correct and safe use of this instrument it is essential that both operating and service personnel follow generally accepted safety procedures in addition to the safety precautions specified in this manual. Specific warning and caution statements, where they apply, will be found throughout the manual. Where necessary, the warning and caution statements and/or symbols are marked on the instrument.

### 1.3 Caution and Warning Statements

## Caution

Used to indicate correct operating or maintenance procedures to prevent damage to or destruction of the equipment or other property.

## Warning

Calls attention to a potential danger that requires correct procedures or practices to prevent personal injury.

### 1.4 Symbols

| 分 | Read the safety information in the Users Manual | $\square$ | DOUBLE INSULATION (Protection Class) |
| :---: | :---: | :---: | :---: |
| $\theta$ | Equal potential inputs, connected internally | A | Static sensitive components (black/yellow). |
| 4 | Live voltage |  | Recycling information |
| $\underline{1}$ | Earth |  | Disposal information |
| C | Conformité Européenne |  |  |

### 1.5 Impaired Safety

Whenever it is likely that safety has been impaired, the instrument must be turned off and disconnected from line power. The matter should then be referred to qualified technicians. Safety is likely to be impaired if, for example, the instrument fails to perform the intended measurements or shows visible damage.

### 1.6 General Safety Information

## Warning

Removing the instrument covers or removing parts, except those to which access can be gained by hand, is likely to expose live parts and accessible terminals which can be dangerous to life.
The instrument shall be disconnected from all voltage sources before it is opened.
Capacitors inside the instrument can hold their charge even if the instrument has been separated from all voltage sources.
Components which are important for the safety of the instrument may only be replaced by components obtained through your local FLUKE organization. These parts are indicated with an asterisk (*) in the List of Replaceable Parts, Chapter 8.

### 2.1 Introduction

## Performance Characteristics

FLUKE guarantees the properties expressed in numerical values with the stated tolerance. Specified non-tolerance numerical values indicate those that could be nominally expected from the mean of a range of identical ScopeMeter test tools.

## Environmental Data

The environmental data mentioned in this manual are based on the results of the manufacturer's verification procedures.

## Safety Characteristics

The test tool has been designed and tested in accordance with Standards ANSI/ISA S82.01-1994, EN 61010-1 (1993) (IEC 1010-1), CAN/CSA-C22.2 No.1010.1-92 (including approval), UL3111-1 (including approval) Safety Requirements for Electrical Equipment for Measurement, Control, and Laboratory Use. Use of this equipment in a manner not specified by the manufacturer may impair protection provided by the equipment.

### 2.2 Dual Input Oscilloscope

### 2.2.1 Vertical

## Frequency Response

DC Coupled:
excluding probes and test leads:
with STL120 1:1 shielded test leads:
with PM8918 10:1 probe: (optional accessory)

AC Coupled (LF roll off):
excluding probes and test leads
with STL120
with PM8918

## Rise Time

excluding probes and test leads

## Input Impedance

excluding probes and test leads
with BB120
with STL120
with PM8918

## Sensitivity

Display Modes

DC to $20 \mathrm{MHz}(-3 \mathrm{~dB})$
DC to $12.5 \mathrm{MHz}(-3 \mathrm{~dB})$
DC to $20 \mathrm{MHz}(-6 \mathrm{~dB})$
DC to $20 \mathrm{MHz}(-3 \mathrm{~dB})$

$$
\begin{aligned}
& <10 \mathrm{~Hz}(-3 \mathrm{~dB}) \\
& <10 \mathrm{~Hz}(-3 \mathrm{~dB}) \\
& <1 \mathrm{~Hz}(-3 \mathrm{~dB})
\end{aligned}
$$

$$
<17.5 \mathrm{~ns}
$$

$1 \mathrm{M} \Omega / / 12 \mathrm{pF}$
$1 \mathrm{M} \Omega / / 20 \mathrm{pF}$
$1 \mathrm{M} \Omega / / 225 \mathrm{pF}$
$10 \mathrm{M} \Omega / / 15 \mathrm{pF}$
5 mV to $500 \mathrm{~V} / \mathrm{div}$
$\mathrm{A},-\mathrm{A}, \mathrm{B},-\mathrm{B}$

```
Max. Input Voltage A and B
\begin{tabular}{lr} 
direct or with test leads & 600 Vrms \\
with BB120 & 300 Vrms \\
(For detailed specifications see "2.7 Safety")
\end{tabular}
```


## Max. Floating Voltage

from any terminal to ground
Resolution
Vertical Accuracy
Max. Vertical Move
Max. Base Line Jump
Normal \& Single mode

600 Vrms, up to 400 Hz
8 bit
$\pm(1 \%+0.05$ range/div)
$\pm 4$ divisions
After changing time base or sensitivity
$\pm 0.04$ divisions $(= \pm 1$ pixel $)$

### 2.2.2 Horizontal

Scope Modes
Normal, Single, Roll

## Ranges

Normal:
equivalent sampling 20 ns to $500 \mathrm{~ns} /$ div real time sampling $1 \mu \mathrm{~s}$ to $5 \mathrm{~s} / \mathrm{div}$

Single (real time)
Roll (real time)
$1 \mu \mathrm{~s}$ to $5 \mathrm{~s} / \mathrm{div}$
1 s to $60 \mathrm{~s} /$ div

Sampling Rate (for both channels simultaneously)
Equivalent sampling (repetitive signals)
up to $1.25 \mathrm{GS} / \mathrm{s}$
Real time sampling: $1 \mu \mathrm{~s}$ to $5 \mathrm{~ms} / \mathrm{div}$
$25 \mathrm{MS} / \mathrm{s}$ 10 ms to $5 \mathrm{~s} / \mathrm{div}$ $5 \mathrm{MS} / \mathrm{s}$

## Time Base Accuracy

Equivalent sampling
Real time sampling
Glitch Detection

## Horizontal Move

$\pm(0.4 \%+0.04$ time/div)
$\pm(0.1 \%+0.04$ time/div)
$\geq 40 \mathrm{~ns}$ @ 20 ns to $5 \mathrm{~ms} /$ div
$\geq 200 \mathrm{~ns}$ @ 10 ms to $60 \mathrm{~s} / \mathrm{div}$ Glitch detection is always active.

10 divisions
Trigger point can be positioned anywhere across the screen.

### 2.2.3 Trigger

Screen Update
Source

Free Run, On Trigger
A, B, EXT
EXTernal via optically isolated trigger probe ITP120 (optional accessory)

## Sensitivity A and B

(a) DC to 5 MHz
(a) 25 MHz
(a) 40 MHz

Voltage level error
Slope
Video on A
Modes
Standards
Polarity
Sensitivity
0.5 divisions or 5 mV
1.5 divisions

4 divisions
$\pm 0.5$ div. max.
Positive, Negative
Interlaced video signals only
Lines, Line Select
PAL, NTSC, PAL+, SECAM
Positive, Negative
0.6 divisions sync.

### 2.2.4 Advanced Scope Functions

## Display Modes

Normal
Smooth
Envelope

Captures up to 40 ns glitches and displays analog-like persistence waveform.
Suppresses noise from a waveform.
Records and displays the minimum and maximum of waveforms over time.

## Auto Set

Continuous fully automatic adjustment of amplitude, time base, trigger levels, trigger gap, and hold-off. Manual override by user adjustment of amplitude, time base, or trigger level.

### 2.3 Dual Input Meter

The accuracy of all measurements is within $\pm$ ( $\%$ of reading + number of counts) from $18^{\circ} \mathrm{C}$ to $28^{\circ} \mathrm{C}$.

Add 0.1 x (specific accuracy) for each ${ }^{\circ} \mathrm{C}$ below $18{ }^{\circ} \mathrm{C}$ or above $28^{\circ} \mathrm{C}$. For voltage measurements with $10: 1$ probe, add probe uncertainty $+1 \%$.
More than one waveform period must be visible on the screen.

### 2.3.1 Input A and Input B

DC Voltage (VDC)

Ranges
Accuracy
Turnover
Normal Mode Rejection (SMR)
Common Mode Rejection (CMRR)

Full Scale Reading
Move influence
$500 \mathrm{mV}, 5 \mathrm{~V}, 50 \mathrm{~V}, 500 \mathrm{~V}, 1250 \mathrm{~V}$
$\pm(0.5 \%+5$ counts $)$
$\pm 12$ counts
$>60 \mathrm{~dB} @ 50$ or $60 \mathrm{~Hz} \pm 1 \%$
$>100$ dB @ DC
$>60 \mathrm{~dB}$ @ 50, 60, or 400 Hz
5000 counts
$\pm 6$ counts max.

## True RMS Voltages (VAC and VAC+DC)

Ranges
$500 \mathrm{mV}, 5 \mathrm{~V}, 50 \mathrm{~V}, 500 \mathrm{~V}, 1250 \mathrm{~V}$
Accuracy for 5 to $100 \%$ of range
DC coupled:
DC to $60 \mathrm{~Hz}(\mathrm{VAC}+\mathrm{DC})$
1 Hz to 60 Hz (VAC)
$\pm(1 \%+10$ counts $)$
AC or DC coupled:
60 Hz to 20 kHz
20 kHz to 1 MHz
1 MHz to 5 MHz
5 MHz to 12.5 MHz
5 MHz to 20 MHz
$\pm(1 \%+10$ counts $)$

5
$\pm(2.5 \%+15$ counts $)$
$\pm(5 \%+20$ counts $)$
$\pm(10 \%+25$ counts)
$\pm(30 \%+25$ counts $)$
$\pm(30 \%+25$ counts ), excluding test leads or probes
AC coupled with 1:1 (shielded) test leads:
$60 \mathrm{~Hz}(6 \mathrm{~Hz}$ with $10: 1$ probe $) \quad-1.5 \%$
$50 \mathrm{~Hz}(5 \mathrm{~Hz}$ with 10:1 probe) $-2 \%$
$33 \mathrm{~Hz}(3.3 \mathrm{~Hz}$ with $10: 1$ probe $) \quad-5 \%$
$10 \mathrm{~Hz}(1 \mathrm{~Hz}$ with $10: 1$ probe $) \quad-30 \%$
DC Rejection (only VAC) $\quad>50 \mathrm{~dB}$
Common Mode Rejection (CMRR) $\quad>100 \mathrm{~dB}$ @ DC
$>60 \mathrm{~dB}$ @ 50,60 , or 400 Hz
Full Scale Reading

Move influence
5000 counts
The reading is independent of any signal crest factor.
$\pm 6$ counts max.

## Peak

Modes
Ranges
Max peak, Min peak, or pk-to-pk
$500 \mathrm{mV}, 5 \mathrm{~V}, 50 \mathrm{~V}, 500 \mathrm{~V}, 1250 \mathrm{~V}$
Accuracy:

Max peak or Min peak
Peak-to-Peak
Full Scale Reading

## Frequency (Hz)

Ranges
Frequency Range for Continuous Autoset
Accuracy:
$@ 1 \mathrm{~Hz}$ to 1 MHz
$@ 1 \mathrm{MHz}$ to 10 MHz
@ 10 MHz to 40 MHz

Full Scale Reading
$\pm(0.5 \%+2$ counts $)$
$\pm(1.0 \%+2$ counts $)$
$\pm(2.5 \%+2$ counts $)$
10000 counts

## Duty Cycle (DUTY)

Range
Frequency Range for Continuous Autoset
Accuracy:
@ 1 Hz to 1 MHz
@ 1 MHz to 10 MHz
@ 10 MHz to 40 MHz
Resolution

## Pulse Width (PULSE)

Frequency Range for Continuous Autoset
Accuracy:
@ 1 Hz to 1 MHz
@ 1 MHz to 10 MHz
@ 10 MHz to 40 MHz

Full Scale reading

## Amperes (AMP)

Ranges
Scale Factor
Accuracy

## Temperature (TEMP)

Range
Scale Factor
Accuracy

## Decibel (dB)

0 dBV
$0 \mathrm{dBm}(600 \Omega / 50 \Omega)$
dB on
Full Scale Reading
Crest Factor (CREST)
Range
Accuracy
Full Scale Reading

## Phase

Modes
Range
Accuracy
Resolution
$2 \%$ to $98 \%$
$15 \mathrm{~Hz}(1 \mathrm{~Hz})$ to 30 MHz
$\pm(0.5 \%+2$ counts $)$
$\pm(1.0 \%+2$ counts $)$
$\pm(2.5 \%+2$ counts $)$
$0.1 \%$
$15 \mathrm{~Hz}(1 \mathrm{~Hz})$ to 30 MHz
$\pm(0.5 \%+2$ counts $)$
$\pm(1.0 \%+2$ counts $)$
$\pm(2.5 \%+2$ counts $)$
1000 counts
with optional current probe
same as VDC, VAC, VAC+DC, or PEAK
$1 \mathrm{mV} / \mathrm{A}, 10 \mathrm{mV} / \mathrm{A}, 100 \mathrm{mV} / \mathrm{A}$, and $1 \mathrm{~V} / \mathrm{A}$
same as VDC, VAC, VAC + DC, or PEAK
(add current probe uncertainty)
with optional temperature probe
$200^{\circ} \mathrm{C} / \mathrm{div}\left(200^{\circ} \mathrm{F} / \mathrm{div}\right)$
$1 \mathrm{mV} /{ }^{\circ} \mathrm{C}$ and $1 \mathrm{mV} /{ }^{\circ} \mathrm{F}$
as VDC (add temperature probe uncertainty)

## 1V

1 mW , referenced to $600 \Omega$ or $50 \Omega$
VDC, VAC, or VAC+DC
1000 counts

1 to 10
$\pm(5 \%+1$ count $)$
100 counts

A to $B, B$ to $A$
0 to 359 degrees
$\pm(1$ degree +1 count $)$
1 degree

### 2.3.2 Input A

Ohm ( $\mathbf{\Omega}$ )

Ranges
Accuracy
Full Scale Reading $500 \Omega$ to $5 \mathrm{M} \Omega$ $30 \mathrm{M} \Omega$

Measurement Current

Open Circuit Voltage
Continuity (CONT)
Beep
Measurement Current
Detection of shorts of

## Diode

Maximum Voltage: @ 0.5 mA @open circuit

Accuracy
Measurement Current
Polarity

## Capacitance (CAP)

Ranges
Accuracy
Full Scale Reading
Measurement Current
Measurement principle
$500 \Omega, 5 \mathrm{k} \Omega, 50 \mathrm{k} \Omega, 500 \mathrm{k} \Omega, 5 \mathrm{M} \Omega$, $30 \mathrm{M} \Omega$
$\pm(0.6 \%+5$ counts $)$

5000 counts
3000 counts
0.5 mA to 50 nA
decreases with increasing ranges
$<4 \mathrm{~V}$
$30 \Omega \pm 5 \Omega$ in $50 \Omega$ range
0.5 mA
$\geq 1 \mathrm{~ms}$
$>2.8 \mathrm{~V}$
$<4 \mathrm{~V}$
$\pm(2 \%+5$ counts $)$
0.5 mA

+ on input A, - on COM
$50 \mathrm{nF}, 500 \mathrm{nF}, 5 \mu \mathrm{~F}, 50 \mu \mathrm{~F}, 500 \mu \mathrm{~F}$
$\pm(2 \%+10$ counts $)$
5000 counts
$5 \mu \mathrm{~A}$ to 0.5 mA , increases with increasing ranges
Dual slope integrating measurement with parasitic serial and parallel resistance cancellation.


### 2.3.3 Advanced Meter Functions

## Zero Set

## Fast/Normal/Smooth

Meter settling time Fast
Meter settling time Normal
Meter settling time Smooth

Set actual value to reference

1s @ $1 \mu \mathrm{~s}$ to $10 \mathrm{~ms} /$ div
2 s @ $1 \mu \mathrm{~s}$ to $10 \mathrm{~ms} / \mathrm{div}$
10 s @ $1 \mu \mathrm{~s}$ to $10 \mathrm{~ms} / \mathrm{div}$

## Touch Hold (on A)

## TrendPlot

## Fixed Decimal Point

### 2.4 Miscellaneous

## Display

Size
Resolution
Waveform display:
Vertical
Horizontal
Backlight

## Power

External:
Input Voltage
Power
Input Connector
Internal:
Battery Power
Operating Time

Operating Time
Charging Time

Allowable ambient temperature during charging

## Memory

Number of Screens
Number of User Setups

## Mechanical

Size
Weight

Captures and freezes a stable measurement result. Beeps when stable. Touch Hold works on the main meter reading, with threshholds of 1 Vpp for AC signals and 100 mV for DC signals.

Graphs meter readings of the Min and Max values from $15 \mathrm{~s} / \operatorname{div}$ ( 120 seconds) to 2 days/div ( 16 days) with time and date stamp. Automatic vertical scaling and time compression.
Displays the actual and Minimum, Maximum, or average (AVG) reading.
Possible by using attenuation keys.

2
$72 \times 72 \mathrm{~mm}(2.83 \times 2.83 \mathrm{in})$
240 x 240 pixels

8 divisions of 20 pixels
9.6 divisions of 25 pixels

Cold Cathode Fluorescent (CCFL)
via Power Adapter PM8907
10 to 21 V DC
5 W typical
5 mm jack

Rechargeable Ni-Cd 4.8V
4 hours with bright backlight
5 hours with dimmed backlight
4 hours with test tool off
12 hours with test tool on
12 hours with refresh cycle
0 to $45^{\circ} \mathrm{C}$ ( 32 to $113^{\circ} \mathrm{F}$ )

10
$232 \times 115 \times 50 \mathrm{~mm}(9.1 \times 4.5 \times 2 \mathrm{in})$
1.1 kg ( 2.5 lbs ), including battery pack.

## Interface

To Printer

To PC

RS-232, optically isolated
supports Epson FX, LQ, and HP Deskjet ${ }^{\circledR}$, Laserjet ${ }^{\circledR}$, and Postscript Serial via PM9080 (optically isolated RS232 adapter/cable, optional). Parallel via PAC91 (optically isolated print adapter cable, optional).
Dump and load settings and data. Serial via PM9080 (optically isolated RS232 adapter/cable, optional), using SW90W (FlukeView software for Windows).

MIL 28800E, Type 3, Class III, Style B

0 to $50^{\circ} \mathrm{C}\left(32\right.$ to $\left.122^{\circ} \mathrm{F}\right)$
-20 to $60^{\circ} \mathrm{C}\left(-4\right.$ to $\left.140^{\circ} \mathrm{F}\right)$

## Humidity

Operating:
@ 0 to $10^{\circ} \mathrm{C}\left(32\right.$ to $\left.50^{\circ} \mathrm{F}\right) \quad$ noncondensing @ 10 to $30^{\circ} \mathrm{C}\left(50\right.$ to $\left.86^{\circ} \mathrm{F}\right)$ 95\% @ 30 to $40^{\circ} \mathrm{C}$ ( 86 to $104^{\circ} \mathrm{F}$ ) 75\% @ 40 to $50^{\circ} \mathrm{C}\left(104\right.$ to $\left.122^{\circ} \mathrm{F}\right) \quad 45 \%$
Storage:
@ -20 to $60^{\circ} \mathrm{C}\left(-4\right.$ to $\left.140^{\circ} \mathrm{F}\right)$ noncondensing
Altitude
Operating

Storage
Vibration
Shock
Fungus Resistance
Salt Exposure
4.5 km (15000 feet)

Max. Input and Floating Voltage 600
Vrms up to 2 km , linearly derating to 400 Vrms @ 4.5 km 12 km (40 000 feet)
max. 3 g
max. 30 g
MIL28800E, Class 3, 3.7.7 \& 4.5.6.1
MIL28800E, Class 3, 3.7.8.2 \& 4.5.6.2.2.
Structural parts meet 48 hours 5\% salt solution test.

## Electromagnetic Compatibility (EMC)

Emission

Immunity

EN 50081-1 (1992): EN55022 and EN60555-2

EN 50082-2(1992): IEC1000-4-2, -3, -4, -5 (see also Section 2.8, Tables 2-1 to 2-3)

IP51, ref: IEC529

### 2.6 Service and Maintenance

## Calibration Interval

1 Year

### 2.7 Safety

Designed for measurements on 600 Vrms Category III Installations, Pollution Degree 2, per:

- ANSI/ISA S82.01-1994
- EN61010-1 (1993) (IEC1010-1)
- CAN/CSA-C22.2 No.1010.1-92 (including approval)
- UL3111-1 (including approval)


## Max. Input Voltage Input A and B

Direct on input or with leads
With Banana-to-BNC Adapter BB120

600 Vrms. For derating see Figure 2-1.
300V rms. For derating see Figure 2-1.

## Max. Floating Voltage

from any terminal to ground
600 Vrms up to 400 Hz


Figure 2-1. Maximum Input Voltage vs Frequency

### 2.8 EMC Immunity

The Fluke 123, including standard accessories, conforms with the EEC directive 89/336 for EMC immunity, as defined by IEC1000-4-3, with the addition of tables 2-1 to 2-3.

## Trace Disturbance with STL120

See Table 2-1 and Table 2-2.

Table 2-1. No Visible Trace Disturbance

| No visible disturbance | $\mathrm{E}=\mathbf{3} \mathrm{V} / \mathrm{m}$ | $\mathrm{E}=1 \mathbf{1 0} \mathrm{~V} / \mathrm{m}$ |
| :--- | :---: | :---: |
| Frequency range 10 kHz to 27 MHz | $50 \mathrm{mV} / \mathrm{div}$ to $500 \mathrm{~V} /$ div | $500 \mathrm{mV} /$ div to $500 \mathrm{~V} / \mathrm{div}$ |
| Frequency range 27 MHz to 1 GHz | $50 \mathrm{mV} / \mathrm{div}$ to $500 \mathrm{~V} /$ div | $50 \mathrm{mV} / \mathrm{div}$ to $500 \mathrm{~V} / \mathrm{div}$ |

Table 2-2. Trace Disturbance < 10\%

| Disturbance less than $\mathbf{1 0 \%}$ of full scale | E= $\mathbf{3} \mathbf{~ V / m}$ | E=10 V/m |
| :--- | :---: | :---: |
| Frequency range 10 kHz to 27 MHz | $10 \mathrm{mV} /$ div to $20 \mathrm{mV} / \mathrm{div}$ | $50 \mathrm{mV} / \mathrm{div}$ to $200 \mathrm{mV} / \mathrm{div}$ |
| Frequency range 2 MHz to 1 GHz | $5 \mathrm{mV} / \mathrm{div}$ to $20 \mathrm{mV} / \mathrm{div}$ | - |

(-): no visible disturbance
Test tool ranges not specified in Table 2-1 and Table 2-2 may have a disturbance of more than 10\% of full scale.

## Multimeter disturbance

See Table 2-3.

- VDC, VAC, and VAC+DC with STL 120 and short ground lead
- OHM, CONT, DIODE, and CAP with STL120 and black test lead to COM

Table 2-3. Multimeter Disturbance < 1\%

| Disturbance less than $\mathbf{1 \%}$ of full scale | E=3 V/m | E= $\mathbf{1 0} \mathbf{~ V / m}$ |
| :--- | :---: | :---: |
| Frequency range 10 kHz to 27 MHz |  |  |
| VDC, VAC, VAC+DC | 500 mV to 1250 V | 500 mV to 1250 V |
| OHM, CONT, DIODE | $500 \Omega$ to $30 \mathrm{M} \Omega$ | $500 \Omega$ to $30 \mathrm{M} \Omega$ |
| CAP | 50 nF to $500 \mu \mathrm{~F}$ | 50 nF to $500 \mu \mathrm{~F}$ |
| Frequency range 27 MHz to 1 GHz |  |  |
| VDC, VAC, VAC+DC | 500 mV to 1250 V | 500 mV to 1250 V |
| OHM, CONT, DIODE | $500 \Omega$ to $30 \mathrm{M} \Omega$ | $500 \Omega$ to $30 \mathrm{M} \Omega$ |
| CAP | 50 nF to $500 \mu \mathrm{~F}$ | 50 nF to $500 \mu \mathrm{~F}$ |

Test tool ranges not specified in Table 2-3 may have a disturbance of more than $10 \%$ of full scale.

### 3.1 Introduction

Section 3.2 describes the functional block diagram shown in Figure 3-1. It provides a quick way to get familiar with the test tool basic build-up.

Section 3.3 describes the principle of operation of the test tool functions in detail, on the basis of the circuit diagrams shown in Figures 9-1 to 9-5.

For all measurements, input signals are applied to the shielded input banana jackets.
Traces and readings are derived from the same input signal samples. So readings are related to the displayed readings.

### 3.2 Block Diagram

In the overall block diagram Figure 3-1, the test tool is divided in five main blocks. Each block represents a functional part, build up around an Application Specific Integrated Circuit (ASIC). A detailed circuit diagram of each block is shown in Section 9.

See Table 3-1. for an overview of the blocks in which the test tool is broken down, the main block function, the ASIC name, and the applicable circuit diagram.

Table 3-1. Fluke 123 Main Blocks

| Block | Main Functions | ASIC <br> Circuit <br> Diagram |  |
| :--- | :--- | :--- | :--- |
| CHANNEL A | Input A signal (V- $\Omega$-F) conditioning | C(hannel)-ASIC OQ0258 | Figure 9-1 |
| CHANNEL B | Input B signal (V) conditioning | C(hannel)-ASIC OQ0258 | Figure 9-2 |
| TRIGGER | Trigger selection and conditioning <br> Current source for resistance, capacitance, <br> continuity, and diode measurements <br> AC/DC input coupling and $\Omega /$ F relay control <br> Voltage reference source | T(rigger)-ASIC OQ0257 | Figure 9-3 |
| DIGITAL | Analog to Digital Conversion <br> Acquisition of ADC samples <br> Micro controller ( $\mu$ P-ROM-RAM) <br> Keyboard- and LCD control | D(igital)-ASIC MOT0002 | Figure 9-4 |
| POWER | Power supply, battery charger <br> LCD back light voltage converter <br> Optical interface input | P(ower)-ASIC OQ0256 | Figure 9-5 |

All circuits, except the LCD unit and the KEYBOARD, are located on one Printed Circuit Board (PCB), called the MAIN PCB.
The ASIC's are referred to as C-ASIC (Channel ASIC), T-ASIC (Trigger ASIC), P-ASIC (Power ASIC), and D-ASIC (Digital ASIC).

### 3.2.1 Channel A, Channel B Measurement Circuits

The Channel A and Channel B circuit are similar. The only difference is that Channel A can do all measurements, whereas Channel B does not provide resistance, diode, and capacitance measurements.

Volts, and derived measurements (e.g. current with optional probe)
The input voltage is supplied to the C-ASIC, via the LF and HF path. The C-ASIC converts (attenuates, amplifies) the input signal to a normalized output voltage ADC-A/ADC-B, which is supplied to the Analog to Digital Converters (ADC-A and ADC-B) on the DIGITAL part. The D-ASIC acquires the digital samples to build the trace, and to calculate readings. For the HF and LF attenuation section of the C-ASIC some external components are required: the HF DECade ATTenuator and LF DECade ATTenuator section.

## Resistance, continuity, and diode measurements (Input A only)

The T-ASIC supplies a current via the $\Omega /$ F relays to the unknown resistance Rx , connected to the Input A and the COM input jacket. The voltage drop across Rx is measured as for voltage measurements.

## Capacitance measurements (Input A only)

The T-ASIC supplies a current via the $\Omega / \mathrm{F}$ relays to the unknown capacitance Cx , connected to the Input A and the COM input jacket. Cx is charged and discharged by this current. The C-ASIC converts the charging time and the discharging time into a pulse width signal. This signal is supplied to the T-ASIC via the C-ASIC trigger output TRIG-A. The T-ASIC shapes and levels the signal, and supplies the resulting pulse width signal ALLTRIG to the D-ASIC. The D-ASIC counts the pulse width and calculates the capacitance reading.

When the capacitance function is selected no other measurement or wave form display is possible. There is only a numeric readout of the capacitance value.

## Frequency, pulse width, and duty cycle measurements

The input voltage is measured as described above. From the ADC samples to built the trace, also the frequency, pulse width, and duty cycle of the input signal are calculated.

## Miscellaneous

Control of the C-ASIC, e.g. selecting the attenuation factor, is done by the D-ASIC via the SDAT and SCLK serial communication lines.

An offset compensation voltage and a trace position control voltage are provided by the D-ASIC via the APWM bus.

The C-ASIC's also provide conditioned input voltages on the TRIG-A/TRIG-B line. These voltages can be selected as trigger source by the T-ASIC.

### 3.2.2 Trigger Circuit

The T ASIC selects one of the possible trigger sources TRIG-A (Input A) or TRIG-B (Input B). For TV triggering the selected trigger source signal is processed via the Sync(hronization) Pulse Separator circuit (TVOUT-TVSYNC lines). Two adjustable trigger levels are supplied by the D-ASIC via the PWM FILTERS (TRIGLEV1 and TRIGLEV2 line). Depending on the selected trigger conditions (- source, - level, - edge, - mode), the T-ASIC generates the final trigger signal TRIGDT, which is supplied to the D-ASIC.

## Note

External triggers, supplied via the optical interface RXDA line, are buffered by the P-ASIC, and then supplied to the D-ASIC (RXD signal).

The TRIG-A input is also used for capacitance measurements, as described in Section 3.2.1.

The T-ASIC includes a constant current source for resistance and capacitance measurements. The current is supplied via the GENOUT output and the $\Omega / \mathrm{F}$ relays to the unknown resistance $R x$ or capacitance $C x$ connected to Input A. The SENSE signal senses the voltage across Cx and controls a CLAMP circuit in the T-ASIC. This circuit limits the voltage on Input A at capacitance measurements. The protection circuit prevents the T-ASIC from being damaged by voltages supplied to the input during resistance or capacitance measurements.

For probe adjustment, a voltage generator circuit in the T-ASIC can provide a square wave voltage via the GENOUT output to the Input A connector.

The T-ASIC contains opamps to derive reference voltages from a 1.23 V reference source. The gain factors for these opamps are determined by resistors in the REF GAIN circuit. The reference voltages are supplied to various circuits.

The T-ASIC also controls the Channel A and B AC/DC input coupling relays, and the $\Omega /$ F relays.
Control data for the T-ASIC are provided by the D-ASIC via the SDAT and SCLK serial communication lines.

### 3.2.3 Digital Circuit

The D-ASIC includes a micro processor, ADC sample acquisition logic, trigger processing logic, display and keyboard control logic, I/O ports, and various other logic circuits.

The instrument software is stored in the FlashROM, the RAM is used for temporary data storage. The RESET ROM circuit controls the operating mode of the FlashROM (reset, programmable, operational).

For Voltage and Resistance measurements, the conditioned Input A/ Input B voltages are supplied to the ADC-A and ADC-B ADC. The voltages are sampled, and digitized by the ADC's. The output data of the ADC's are acquired and processed by the D-ASIC. For capacitance measurements, the ALLTRIG signal generated by the T-ASIC, is used. The D-ASIC counts the ALLTRIG signal pulse width, which is proportional to the unknown capacitance.

The DPWM-BUS (Digital Pulse Width Modulation) supplies square wave signals with a variable duty cycle to the PWM FILTERS circuit (RC filters). The outgoing APWMBUS (Analog PWM) provides analog signals of which the amplitude is controlled by the D-ASIC. These voltages are used to control e.g. the trace positions (C-ASIC), the trigger levels (T-ASIC), and the battery charge current (P-ASIC).
In random sampling mode (time base faster than $1 \mu \mathrm{~s} / \mathrm{div}$.), a trace is built-up from several acquisition cycles. During each acquisition, a number of trace samples are placed as pixels in the LCD. The RANDOMIZE circuit takes care that the starting moment of each acquisition cycle (trigger release signal HOLDOFF goes low) is random. This prevents that at each next acquisition the trace is sampled at the same time positions, and that the displayed trace misses samples at some places on the LCD.
The D-ASIC supplies control data and display data to the LCD module. The LCD module is connected to the main board via connector X453. It consists of the LCD, LCD
drivers, and a fluorescent back light lamp. As the module is not repairable, no detailed description and diagrams are provided. The back light supply voltage is generated by the back light converter on the POWER part.
The keys of the keyboard are arranged in a matrix. The D-ASIC drives the rows and scans the matrix. The contact pads on the keyboard foil are connected to the main board via connector X452. The ON-OFF key is not included in the matrix, but is sensed by a logic circuit in the D-ASIC, that is active even when the test tool is turned off.
Via the PROBE-A and PROBE-B lines, connected to the Input A and Input B banana shielding, the D-ASIC can detect if a probe is connected. This function is not supported by the Fluke 123 software.

The D-ASIC sends commands to the C-ASICs and T-ASIC via the SCLK and SDAT serial control lines, e.g. to select the required trigger source.
Various I/O lines are provided, e.g. to control the BUZZER and the Slow-ADC (via the SADC bus.

### 3.2.4 Power Circuit

The test tool can be powered via the power adapter, or by the battery pack. If the power adapter is connected, it powers the test tool and charges the battery via the CHARGER-CONVERTER circuit. The battery charge current is sensed by sense resistor Rs (signal IBAT). It is controlled by changing the output current of the CHARGER-CONVERTER (control signal CHAGATE).
If no power adapter is connected, the battery pack supplies the VBAT voltage. The VBAT voltage powers the P-ASIC, and is also supplied to the FLY BACK CONVERTER (switched mode power supply).
If the test tool is turned on, the FLY BACK CONVERTER generates supply voltages for various test tool circuits.
The +3 V3GAR supply voltage powers the D-ASIC, RAM and ROM. If the test tool is turned off, the battery supplies the +3V3GAR voltage via transistor V569. This transistor is controlled by the P-ASIC. So when the test tool is turned off, the D-ASIC can still control the battery charging process (CHARCURR signal), the real time clock, the on/off key, and the serial RS232 interface (to turn the test tool on).

To monitor and control the battery charging process, the P-ASIC senses and buffers various battery signals, as e.g. temperature (TEMP), voltage (BATVOLT), current (IBAT).
Via the SLOW ADC various analog signals can be measured by the D-ASIC. Involved signals are: battery voltage (BATVOLT), battery type (IDENT), battery temperature (TEMP), battery current (BATCUR) LCD temperature (LCDTEMP, from LCD unit), and 3 test output pins of the C-ASIC's, and the T-ASIC (DACTEST). The signals are used for control and test purposes.
The BACK LIGHT CONVERTER generates the $\mathbf{4 0 0 V}$ ! supply voltage for the LCD fluorescent back light lamp. If the lamp is defective a 1.5 kV voltage can be present for 0.2 second maximum. The brightness is controlled by the BACKBRIG signal supplied by the D-ASIC.

Serial communication with a PC or printer is possible via the RS232 optically isolated interface. This interface is also used for external trigger input using the Isolated Trigger Probe. The P-ASIC buffers the received data line (RXDA) and supplies the buffered data (RXD) to the D-ASIC. The transmit data line TXD is directly connected to the DASIC.

A linear regulator in the P-ASIC derives a +12 V voltage from the power adapter voltage. The +12 V is used as programming voltage for the Flash EPROM on the Digital part.

### 3.2.5 Start-up Sequence, Operating Modes

The test tool sequences through the following steps when power is applied (see also Figure 3-2):

1. The P-ASIC is directly powered by the battery or power adapter voltage VBAT. Initially the Fly Back Converter is off, and the D-ASIC is powered by VBAT via transistor V569 (+3V3GAR).

If the voltage +3 V 3 GAR is below 3.05 V , the P-ASIC keeps its output signal VGARVAL (supplied to the D-ASIC) low, and the D-ASIC will not start up. The test tool is not working, and is in the Idle mode.
2. If the voltage +3 V 3 GAR is above 3.05 V , the P-ASIC makes the line VGARVAL high, and the D-ASIC will start up. The test tool is operative now. If it is powered by batteries only, and not turned on, it is in the Off mode. In this mode the DASIC is active: the real time clock runs, and the ON/OFF key is monitored to see if the test tool will be turned on.
3. If the power adapter is connected (P-ASIC output MAINVAL high), and/or the test tool is turned on, the embedded D-ASIC program, called mask software, starts up. The mask software checks if valid instrument software is present in the Flash ROM's. If not, the test tool does not start up and the mask software continues running until the test tool is turned off, or the power is removed. This is called the Mask active mode. The mask active mode can also be entered by pressing the ${ }^{\wedge}$ and $>$ key when turning on the test tool.

If valid instrument software is present, one of the following modes will become active:

## Charge mode

The Charge mode is entered when the test tool is powered by the power adapter, and is turned off. The FLY-BACK CONVERTER is off. The CHARGERCONVERTER charges the batteries (if installed).

## Operational \& Charge mode

The Operational \& Charge mode is entered when the test tool is powered by the power adapter, and is turned on. The FLY-BACK CONVERTER is on, the CHARGER-CONVERTER supplies the primary current. If batteries are installed, they will be charged. In this mode a battery refresh (see below) can be done.

## Operational mode

The Operational mode is entered when the test tool is powered by batteries only, and is turned on. The FLY-BACK CONVERTER is on, the batteries supply the primary current. If the battery voltage (VBAT) drops below 4 V when starting up the fly back converter, the Off mode is entered.

## Battery Refresh

In the following situations the batteries will need a deep discharge-full charge cycle, called a "refresh":

- every 50 not-full discharge/charge cycles, or each 6 months. This prevents battery capacity loss due to the memory effect.
- after the battery has been removed, as the test tool does not know the battery status then.

The user will be prompted for this action when he turns the test tool on, directly following the start up screen. A refresh cycle takes 16 hours maximum, depending on the battery status. It can be started via the keyboard (USER OPTIONS, F1, activate refresh) if the test tool is on, and the power adapter is connected. During a refresh, first the battery is completely charged, then it is completely discharged (the test tool is powered by the battery only, and the power adapter must be connected!), and then it is completely charged again.


Figure 3-2. Fluke 123 Start-up Sequence, Operating Modes
Table 3-2 shows an overview of the test tool operating modes.

Table 3-2. Fluke 123 Operating Modes

| Mode | Conditions | Remark |
| :--- | :--- | :--- |
| Idle mode | No power adapter and no battery | no activity |
| Off mode | No power adapter connected, battery <br> installed, test tool off | P-ASIC \& D-ASIC powered <br> (VBAT \& +3V3GAR). |
| Mask active mode | No valid instrument software, or ^ and > key <br> pressed when turning on | Mask software runs |
| Charge mode | Power adapter connected and test tool off | Batteries will be charged |
|  <br> Charge mode | Power adapter connected and test tool on | Test tool operational, and <br> batteries will be charged |
| Operational mode | No power adapter connected, battery <br> installed, and test tool on | Test tool operational, powered <br> by batteries |

### 3.3 Detailed Circuit Descriptions

### 3.3.1 Power Circuit

The description below refers to circuit diagram Figure 9-5.

## Power Sources, Operating Modes

Figure 3-3 shows a simplified diagram of the power supply and battery charger circuit.


Figure 3-3. Power Supply Block Diagram

As described in Section 3.2.5, the test tool operating mode depends on the connected power source.
The voltage VBAT is supplied either by the power adapter via V506/L501, or by the battery pack. It powers a part of the P-ASIC via R503 to pin 60 (VBATSUP). If the test tool is off, the Fly Back Converter is off, and VBAT powers the D-ASIC via transistor V569 (+3V3GAR). This +3V3GAR voltage is controlled and sensed by the P-ASIC. If it is NOT OK $(<3.05 \mathrm{~V})$, the output VGARVAL (pin 64) is low. The VGARVAL line is connected to the D-ASIC, and if the line is low, the D-ASIC is inactive: the test tool is in the Idle mode. A low VGARVAL line operates as a reset for the D-ASIC.

If VGARVAL is high $(+3 V 3 G A R>3.05 \mathrm{~V})$, the D-ASIC becomes active, and the Off mode is entered. The D-ASIC monitors the P-ASIC output pin 12 MAINVAL, and the test tool ON/OFF status. By pressing the ON/OFF key, a bit in the D-ASIC, indicating the test tool ON/OFF status is toggled. If neither a correct power adapter voltage is supplied (MAINVAL is low), or the test tool is turned on, the Off mode will be maintained.

If a correct power adapter voltage is supplied (MAINVAL high), or if the test tool is turned on, the mask software starts up. The mask software checks if valid instrument software is present. If not, e.g. no instrument firmware is loaded, the mask software will keep running, and the test tool is not operative: the test tool is in the Mask active state. For test purposes the mask active mode can also be entered by pressing the ${ }^{\wedge}$ and $>$ key when the test tool is turned on.

If valid software is present, one of the three modes Operational, Operational \& Charge or Charge will become active. The Charger/Converter circuit is active in the Operational \& Charge and in the Charge mode. The Fly back converter is active in the Operational and in the Operational \& Charge mode.

## Charger/Converter (See Also Figure 3-3.)

The power adapter powers the Charge Control circuit in the P-ASIC via an internal linear regulator. The power adapter voltage is applied to R501. The Charger/Converter circuit controls the battery charge current. If a charged battery pack is installed, VBAT is approximately +4.8 V . If no battery pack is installed, VBAT is approximately +15 V . The voltage VBAT is supplied to the battery pack, to the P-ASIC, to the Fly Back Converter, and to transistor V569. The FET control signal CHAGATE is a 100 kHz square wave voltage with a variable duty cycle , supplied by the P-ASIC Control circuit. The duty cycle determines the amount of energy loaded into L501/C503. By controlling the voltage VBAT, the battery charge current can be controlled. The various test tool circuits are supplied by the Fly Back Converter, and/or V569.

## Required power adapter voltage

The P-ASIC supplies a current to reference resistor R516 (VADALOW pin 8). It compares the voltage on R516 to the power adapter voltage VADAPTER on pin 20 (supplied via R502, and attenuated in the P-ASIC). If the power adapter voltage is below 10 V , the P-ASIC output pin 12, and the line MAINVAL, are low. This signal on pin 12 is also supplied to the P-ASIC internal control circuit, which then makes the CHAGATE signal high. As a result FET V506 becomes non-conductive, and the Charger/Converter is off.

## Battery charge current control

The actual charge current is sensed via resistors R504-R506-507, and filter R509-C509, on pin 9 of the P-ASIC (IBATP). The sense voltage is supplied to the control circuit. The required charge current information is supplied by the D-ASIC via the CHARCUR
line and filter R534-C534 to pin 80. A control loop in the control circuit adjusts the actual charge current to the required value.
The filtered CHARCUR voltage range on pin 80 is $0 \ldots .2 .7 \mathrm{~V}$ for a charge current from 0.5 A to zero. A voltage of 0 V complies to 0.5 A (fast charge), 1.5 V to 0.2 A (top off charge), 2.3 V to 0.06 A (trickle charge), and 2.7 V to 0 A (no charge). If the voltage is $>3$ Volt, the charger converter is off (V506 permanently non-conductive).

The D-ASIC derives the required charge current value from the battery voltage VBAT. The P-ASIC converts this voltage to an appropriate level and supplies it to output pin 78 (BATVOLT). The D-ASIC measures this voltage via the Slow ADC. The momentary value, and the voltage change as a function of time ( $-\mathrm{dV} / \mathrm{dt}$ ), are used as control parameters.

## Charging process

If the battery voltage drops below 5.2 V , and the battery temperature is between 10 and $45^{\circ} \mathrm{C}$, the charge current is set to 0.5 A (fast charge). From the battery voltage change $\mathrm{dV} / \mathrm{dt}$ the D-ASIC can see when the battery is fully charged, and stop fast charge. Additionally a timer in the D-ASIC limits the fast charge time to 6 hours. After fast charge, a 0.2 A top off charge current is supplied for 2 hours. Then a 0.06 A trickle charge current is applied for 48 hours maximum. If the battery temperature becomes higher than $50^{\circ} \mathrm{C}$, the charge current is set to zero

## Battery temperature monitoring

The P-ASIC supplies a current to a NTC resistor in the battery pack (TEMP pin 5). It conditions the voltage on pin 5 and supplies it to output pin 79 BATTEMP. The D-ASIC measures this voltage via the slow ADC. It uses the BATTEMP voltage to decide if fast charge is allowed $\left(10-45^{\circ} \mathrm{C}\right)$, or no charge is allowed at all $\left(<10^{\circ} \mathrm{C},>50^{\circ} \mathrm{C}\right)$.

Additionally the temperature is monitored by the P-ASIC. The P-ASIC supplies a current to reference resistor R512 (TEMPHI pin 4), and compares the resulting TEMPHI voltage to the voltage on pin 5 (TEMP). If the battery temperature is too high, the PASIC Control circuit will set the charge current to zero, in case the D-ASIC fails to do this.

If the battery temperature monitoring system fails, a bimetal switch in the battery pack interrupts the battery current if the temperature becomes higher then $70^{\circ} \mathrm{C}$

## Maximum VBAT

The P-ASIC supplies a current to reference resistor R513 (VBATHIGH pin 7). It compares the voltage on R513 to the battery voltage VBAT on pin 3 (after being attenuated in the P-ASIC). The P-ASIC limits the voltage VBAT to 7.4 V via its internal Control circuit. This situation arises in case no battery or a defective battery (open) is present.

## Charger/Converter input current

This input current is sensed by R501. The P-ASIC supplies a reference current to R514. The P-ASIC compares the voltage drop on R501 (CHASENSP-CHASENSN pin 14 and 15) to the voltage on R514 (IMAXCHA pin 6). It limits the input current (e.g. when loading C503 and C555 just after connecting the power adapter) via its internal Control circuit.

## CHAGATE control signal

To make the FET conductive its Vgs (gate-source voltage) must be negative. For that purpose, the CHAGATE voltage must be negative with respect to VCHDRIVE. The P-ASIC voltage VCHDRIVE also limits the swing of the CHAGATE signal to 13 V .


Figure 3-4. CHAGATE Control Voltage

## +3V3GAR Voltage

When the test tool is not turned on, the Fly Back Converter does not run. In this situation, the +3 V3GAR voltage for the D-ASIC, the FlashROM, and the RAM is supplied via transistor V569. The voltage is controlled by the VGARDRV signal supplied by the P-ASIC (pin 69). The current sense voltage across R580 is supplied to pin 70 (VGARCURR). The voltage +3 V3GAR is sensed on pin 66 for regulation. The internal regulator in the P-ASIC regulates the +3 V3GAR voltage, and limits the current.

## Fly Back Converter

When the test tool is turned on, the D-ASIC makes the PWRONOFF line (P-ASIC pin 62) high. Then the self oscillating Fly Back Converter becomes active. It is started up by the internal 100 kHz oscillator that is also used for the Charger/Converter circuit. First the FLYGATE signal turns FET V554 on (see Figure 3-5), and an increasing current flows in the primary transformer winding to ground, via sense resistor R551. If the voltage FLYSENSP across this resistor exceeds a certain value, the P-ASIC turns FET V554 off. Then a decreasing current flows in the secondary windings to ground. If the windings are "empty" (all energy transferred), the voltage VCOIL sensed by the PASIC (pin 52) is zero, and the FLYGATE signal will turn FET V554 on again.


Figure 3-5. Fly-Back Converter Current and Control Voltage
The output voltage is regulated by feeding back a part of the +3 V 3 A output voltage via R552-R553-R554 to pin 54 (VSENS). This voltage is referred to a 1.23 V reference voltage. Any deviation of the +3 V 3 A voltage from the required 3.3 V changes the current level at which current FET V554 will be switched off. If the output voltage increases, the current level at which V554 is switched off will become lower, and less energy is transferred to the secondary winding. As a result the output voltage will become lower.

An internal current source supplies a current to R559. The resulting voltage is a reference for the maximum allowable primary current (IMAXFLY). The voltage across
the sense resistor (FLYSENSP) is compared to the IMAXFLY voltage. If the current exceeds the set limit, FET V554 will be turned off.
Another internal current source supplies a current to R558. This resulting voltage is a reference for the maximum allowable output voltage (VOUTHI). The -3V3A output voltage (M3V3A) is attenuated and level shifted in the P-ASIC, and then compared to the VOUTHI voltage. If the -3V3A voltage exceeds the set limit, FET V554 will be turned off.

The FREQPS control signal is converted to appropriate voltage levels for the FET switch V554 by the BOOST circuit. The voltage VBAT supplies the BOOST circuit power via V553 and R561. The FREQPS signal is also supplied to the D-ASIC, in order to detect if the Fly Back converter is running well.

V551 and C552 limit the voltage on the primary winding of T552 when the FET V554 is turned of. The signal SNUB increases the FLYGATE high level to decreases ONresistance of V554 (less power dissipation in V554).


Figure 3-6. Fly-Back Converter Block Diagram

## Slow ADC

The Slow ADC enables the D-ASIC to measure the following signals: BATCUR, BATVOLT, BATTEMP, BATIDENT (Battery current, - voltage, temperature, - type ), DACTEST-A, DACTEST-B, and DACTEST-T (test output of the C-ASIC's and the T-ASIC).
De-multiplexer D531 supplies one of these signals to its output, and to the input of comparator N531 TP536). The D-ASIC supplies the selection control signals SELMUX0-2. The Slow ADC works according to the successive approximation principle. The D-ASIC changes the SADCLEV signal level, and thus the voltage level on pin 3 of the comparator step wise, by changing the duty cycle of the PWM signal SADCLEVD. The comparator output SLOWADC is monitored by the D-ASIC, who
knows now if the previous input voltage step caused the comparator output to switch. By increasing the voltage steps, the voltage level can be approximated within the smallest possible step of the SADCLEV voltage. From its set SADCLEVD duty cycle, the DASIC knows voltage level of the selected input.

## RS232

The optical interface is used for two purposes:

- enable serial communication (RS232) between the test tool and a PC or printer
- enable external triggering using the Isolated Trigger Probe ITP120

The received data line RXDA (P-ASIC pin 75) is connected to ground via a $20 \mathrm{k} \Omega$ resistor in the P-ASIC.
If no light is received by the light sensitive diode H522, the RXDA line is +200 mV , which corresponds to a " 1 " $(+3 \mathrm{~V})$ on the RXD (P-ASIC output pin 76) line.
If light is received, the light sensitive diode will conduct, and the RXDA line goes low ( $0 . . .-0.6 \mathrm{~V}$ ), which corresponds to a " 0 " on the RXD line.
The level on the RXDA line is compared by a comparator in the P-ASIC to a 100 mV level. The comparator output is the RXD line, which is supplied to the D-ASIC for communication, and for external triggering.

The D-ASIC controls the transmit data line TXD. If the line is low, diode H521 will emit light.
The supply voltage for the optical interface receive circuit (RXDA), is the +3 V 3 SADC voltage. The +3 V 3 SADC voltage is present if the test tool is turned on, or if the Power Adapter is connected (or both). So if the Power Adapter is present, serial communication is always possible, even when the test tool is off.

## Backlight Converter

The LCD back light is provided by a $\varnothing 2.4 \mathrm{~mm}$ fluorescent lamp in LCD unit. The back light converter generates the $300-400 \mathrm{Vpp}$ ! supply voltage. The circuit consist of:

- A pulse width modulated (PWM) buck regulator to generate a variable, regulated voltage (V600, V602, L600, C602).
- A zero voltage switched (ZVS) resonant push-pull converter to transform the variable, regulated voltage into a high voltage AC output (V601, T600).
The PWM buck regulator consists of FET V600, V602, L600, C602, and a control circuit in N600. FET V600 is turned on and off by a square wave voltage on the COUT output of N600 pin 14). By changing the duty cycle of this signal, the output on C602 provides a variable, regulated voltage. The turn on edge of the COUT signal is synchronized with each zero detect.
Outputs AOUT and BOUT of N600 provide complementary drive signals for the pushpull FETs V601a/b (dual FET). If V601a conducts, the circuit consisting of the primary winding of transformer T600 and C608, will start oscillating at its resonance frequency. After half a cycle, a zero voltage is detected on pin 9 (ZD) of N600, V601a will be turned off, and V601b is turned on. This process goes on each time a zero is detected. The secondary current is sensed by R600/R604, and fed back to N600 pin 7 and pin 4 for regulation of the PWM buck regulator output voltage. The BACKBRIG signal supplied by the D-ASIC provides a pulse width modulated (variable duty cycle) square wave. By changing the duty cycle of this signal, the average on-resistance of V604 can be changed. This will change the secondary current, and thus the back light intensity. The voltage on the "cold" side of the lamp is limited by V605 and V603. This limits the emission of electrical interference.

In PCB versions 8 and newer R605 and R606 provide a more reliable startup of the backlight converter.


Figure 3-7. Back Light Converter Voltages

### 3.3.2 Channel A - Channel B Measurement Circuits

The description below refers to circuit diagrams Figure 9-1 and Figure 9-2.
The Channel A and Channel B circuits are almost identical. Both channels can measure voltage, and do time related measurements (frequency, pulse width, etc.). Channel A also provides resistance, continuity, diode, and capacitance measurements.

The Channel A/B circuitry is built-up around a C-ASIC OQ0258. The C-ASIC is placed directly behind the input connector and transforms the input signal to levels that are suitable for the ADC and trigger circuits.

## The C-ASIC

Figure 3-8 shows the simplified C-ASIC block diagram. The C-ASIC consists of separate paths for HF and LF signals, an output stage that delivers signals to the trigger and ADC circuits and a control block that allows software control of all modes and adjustments. The transition frequency from the LF-path to the HF-path is approximately 20 kHz , but there is a large overlap.


Figure 3-8. C-ASIC Block Diagram

## LF input

The LF-input (pin 42) is connected to a LF decade attenuator in voltage mode, or to a high impedance buffer for resistance and capacitance measurements. The LF decade attenuator consists of an amplifier with switchable external feedback resistors R131 to R136. Depending on the selected range the LF attenuation factor which will be set to 1 -$10-100-1000-10,000$. The C-ASIC includes a LF pre-amplifier with switchable gain factors for the 1-2-5 steps.

## HF input

The HF component of the input signal is supplied to four external HF capacitive attenuators via C104 and R108. Depending on the required range, the C-ASIC selects and buffers one of the attenuator outputs :1 (HF0), :10 (HF1), :100 (HF2), or :1000 (HF3). By attenuating the HF3 input internally by a factor 10, the C-ASIC can also create a : 10000 attenuation factor. Inputs of not selected input buffers are internally shorted. If required, optional FETs V151-V153 can be installed. They will provide an additional input buffer short for the not-selected buffers, to eliminate internal (in the CASIC) cross talk. To control the DC bias of the buffers inputs, their output voltage is fed back via an internal feed back resistor and external resistors R115, R111/R120, R112, R113, and-R114. The internal feed back resistor and filter R110/C105 will eliminate HF feed back, to obtain a large HF gain. The C-ASIC includes a HF pre-amplifier with switchable gain factors for the 1-2-5 steps. The C-ASIC also includes circuitry to adjust the gain, and pulse response.

## ADC output pin 27

The combined conditioned HF/LF signal is supplied to the ADC output (pin 27) via an internal ADC buffer. The output voltage is $150 \mathrm{mV} / \mathrm{division}$. The MIDADC signal (pin 28), supplied by the ADC , matches the middle of the C -ASIC output voltage swing to the middle if the ADC input voltage swing.

## TRIGGER output pin 29

The combined conditioned HF/LF signal is also supplied to the trigger output (pin 29) via an internal trigger buffer. The output voltage is $100 \mathrm{mV} / \mathrm{div}$. This signal (TRIG-A) is supplied to the TRIGGER ASIC for triggering, and time related measurements (See 3.3.4 "Triggering").

For capacitance measurements the ADC output is not used, but the TRIG-A output pulse length indicates the measured capacitance, see "Capacitance measurements" below.

## GPROT input pin 2

PTC (Positive Temperature Coefficient) resistors (R106-R206) are provided between the Input A and Input B shield ground, and the COM input (instrument ground). This prevents damage to the test tool if the various ground inputs are connected to different voltage levels. The voltage across the PTC resistor is supplied via the GPROT input pin 2 to an input buffer. If this voltage exceeds $\pm 200 \mathrm{mV}$, the ground protect circuit in the C-ASIC makes the DACTEST output (pin 24) high. The DACTEST line output level is read by the D-ASIC via the slow ADC (See 3.3.2 "Power"). The test tool will give a ground error warning.

Because of ground loops, a LF interference voltage can arise across PTC resistor R106 (mainly mains interference when the power adapter is connected). To eliminate this LF interference voltage, it is buffered (also via input GPROT, pin 2), and subtracted from the input signal. Pin 43 (PROTGND) is the ground reference of the input buffer.

## CALSIG input pin 36

The reference circuit on the TRIGGER part supplies an accurate +1.23 V DC voltage to the CALSIG input pin 36 via R141. This voltage is used for internal calibration of the gain, and the capacitance measurement threshold levels. A reference current Ical is supplied by the T-ASIC via R144 for calibration of the resistance and capacitance measurement function. For ICAL see also Section 3.3.3.

## POS input pin 1

The PWM circuit on the Digital part provides an adjustable voltage ( 0 to 3.3 V ) to the POS input via R151. The voltage level is used to move the input signal trace on the LCD. The REFN line provides a negative bias voltage via R152, to create the correct voltage swing level on the C-ASIC POS input.

## OFFSET input pin 44

The PWM circuit on the Digital part supplies an adjustable voltage ( 0 to +3.3 V ) to the OFFSET input via R153. The voltage level is used to compensate the offset in the LF path of the C-ASIC. The REFN line provides a negative bias voltage via R152, to create the correct voltage swing level on the C-ASIC POS input.

## DACTEST output pin 24

As described above, the DACTEST output is used for signaling a ground protect error. It can also be used for testing purposes. Furthermore the DACTEST output provides a CASIC reset output signal $(+1.75 \mathrm{~V})$ after a power on.

## ADDRESS output pin 23

The output provides a replica of the input voltage to the SENSE line via R165. In capacitance mode, the sense signal controls the CLAMP function in the T-ASIC (See Section 3.3.3).

## TRACEROT input pin 31

The TRACEROT signal is supplied by the T-ASIC. It is a triangle sawtooth voltage.

## SDAT, SCLK

Control information for the C-ASIC, e.g. selection of the attenuation factor, is sent by the D-ASIC via the SDA data line. The SCL line provides the synchronization clock signal.

## Voltage Measurements (Channel A \& Channel B)

The following description applies to both Channel A and Channel B.
The input voltage is applied to the HF attenuator inputs of the C-ASIC via C104, and to the LF input of the C-ASIC via R101/R102, AC/DC input coupling relay K171, and R104. The C-ASIC conditions the input voltage to an output voltage of $50 \mathrm{mV} / \mathrm{div}$. This voltage is supplied to the ADC on the Digital part. The ADC output data is read and processed by the D-ASIC, and represented as a numerical reading, and as a graphical trace.

Table 3-3. shows the relation between the reading range (V) and the trace sensitivity (V/div.) The selected trace sensitivity determines the C-ASIC attenuation/gain factor. The reading range is only a readout function, it does not change the hardware range or the wave form display.

Table 3-3. Voltage Ranges And Trace Sensitivity

| range | 50 mV | 50 mV | 50 mV | 500 mV | 500 mV | 500 mV | 5 V | 5 V |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| trace ../div | 5 mV | 10 mV | 20 mV | 50 mV | 100 mV | 200 mV | 500 mV | 1 V |
| range | 5 V | 50 V | 50 V | 50 V | 500 V | 500 V | 500 V | 1250 V |
| trace ../div | 2 V | 5 V | 10 V | 20 V | 50 V | 100 V | 200 V | 500 V |

During measuring, input voltage measurements, gain measurements, and zero measurements are done. As a result, the voltage supplied to the ADC is a multiplexed (zero, + reference, -reference, input voltage) signal. In ROLL mode however, no gain and zero measurements are done. Now the ADC input voltage includes only the conditioned input voltage.

The input voltage is connected to Input A. The shield of the input is connected to system ground $(\perp)$ via a PTC ground protection resistor. If a voltage is applied between the Input A and Input B ground shield, or between one of these ground shields and the black COM input, the PTC resistor will limit the resulting current. The voltage across the PTC resistor is supplied to the C-ASIC GPROT input, and causes a ground error warning (high voltage level) on output pin 24 (DACTEST).

## Resistance Measurements (Channel A)

The unknown resistance $R x$ is connected to Input $A$, and the black COM input. The TASIC supplies a constant current to Rx via relay contacts K173, and the PTC resistor R172. The voltage across Rx is supplied to a high impedance input buffer in the C-ASIC via the LF input pin 42. The C -ASIC conditions the voltage across Rx to an output voltage of $50 \mathrm{mV} / \mathrm{div}$. This voltage is supplied to the ADC on the Digital part. The ADC data is read and processed by the D-ASIC, and represented as a numerical reading, and a graphical trace in a fixed time base.

Table 3-4 shows the relation between the reading range $(\Omega)$, the trace sensitivity ( $\Omega /$ div.), and the current in Rx. The selected trace sensitivity determines the C-ASIC attenuation/gain factor. The reading range is only a readout function, it does not change the hardware range or the wave form display.

Table 3-4. Ohms Ranges, Trace Sensitivity, and Current

| Range | $50 \Omega$ | $500 \Omega$ | $5 \mathrm{k} \Omega$ | $50 \mathrm{k} \Omega$ | $500 \mathrm{k} \Omega$ | $5 \mathrm{M} \Omega$ | $30 \mathrm{M} \Omega$ |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Sensitivity ../div | $20 \Omega$ | $200 \Omega$ | $2 \mathrm{k} \Omega$ | $20 \mathrm{k} \Omega$ | $200 \mathrm{k} \Omega$ | $2 \mathrm{M} \Omega$ | $10 \mathrm{M} \Omega$ |
| Current in Rx | $500 \mu \mathrm{~A}$ | $500 \mu \mathrm{~A}$ | $50 \mu \mathrm{~A}$ | $5 \mu \mathrm{~A}$ | 500 nA | 50 nA | 50 nA |

To protect the current source from being damaged by a voltage applied to the input, a PTC resistor R172 and a protection circuit are provided (See Section 3.3.3 "Current Source").

During measuring, input voltage measurements, gain measurements, and zero measurements are done. As a result, the voltage supplied to the ADC is a multiplexed (zero, + reference, -reference, input voltage) signal.

## Capacitance Measurements (Channel A)

The capacitance measurement is based on the equation: $\mathrm{C} \times \mathrm{dV}=\mathrm{I} x \mathrm{dt}$. The unknown capacitor Cx is charged with a constant known current. The voltage across Cx increases,
and the time lapse between two different known threshold crossings is measured. Thus dV , I and dt are known and the capacitance can be calculated.
The unknown capacitance $C x$ is connected to the red Input A safety banana socket, and the black COM input. The T-ASIC supplies a constant current to Cx via relay contacts K173, and protection PTC resistor R172. The voltage on Cx is supplied to two comparators in the C-ASIC via the LF input. The threshold levels th ${ }_{1}$ and $t_{2}$ of the comparators are fixed (see Figure 3-9). The time lapse between the first and the second threshold crossing depends on the value of Cx. The resulting pulse is supplied to the TRIGGER output pin 29, which is connected to the analog trigger input of the T-ASIC (TRIG-A signal). The T-ASIC adjusts the pulse to an appropriate level, and supplies it to the D-ASIC via its ALLTRIG output. The pulse width is measured and processed by the D-ASIC, and represented on the LCD as numerical reading. There will be no trace displayed.


Figure 3-9. Capacitance Measurement
The T-ASIC supplies a positive (charge) and a negative (discharge) current. A measurement cycle starts from a discharged situation $\left(\mathrm{U}_{\mathrm{CX}}=0\right)$ with a charge current. After reaching the first threshold level $\left(\mathrm{th}_{1}\right)$ the pulse width measurement is started. The dead zone between start of charge and start of pulse width measurement avoids measurement errors due to a series resistance of Cx .

The pulse width measurement is stopped after crossing the second threshold level $\left(\mathrm{th}_{2}\right)$, the completes the first part of the cycle.

Unlimited increase of the capacitor voltage is avoided by the positive clamp in the TASIC. The output of the high impedance buffer in the C-ASIC supplies a replica of the voltage across Cx to output pin 23 (ADDRESS). Via R165, this voltage is supplied to a clamp circuit in the T-ASIC (SENSE, pin 59). This clamp circuit limits the positive voltage on Cx to 0.45 V .

Now the second part of the measurement is started by reversing the charge current. The capacitor will be discharged in the same way as the charge cycle. The time between passing both threshold levels is measured again. A clamp limits the minimum voltage on Cx to 0V.

Averaging the results of both measurements cancels the effect of a possible parallel resistance, and suppresses the influence of mains interference voltages.

Table 3-5 shows the relation between the capacitance ranges, the charge current and the pulse width at full scale.

Table 3-5. Capacitance Ranges, Current, and Pulse Width

| Range | 50 nF | 500 nF | 5000 nF | $50 \mu \mathrm{~F}$ | $500 \mu \mathrm{~F}$ |
| :--- | :--- | :--- | :--- | :--- | :--- |
| Current $\mu \mathrm{A}$ | $0.5 \mu \mathrm{~A}$ | $5 \mu \mathrm{~A}$ | $50 \mu \mathrm{~A}$ | $500 \mu \mathrm{~A}$ | $500 \mu \mathrm{~A}$ |
| Pulse width at Full Scale | 25 ms | 25 ms | 25 ms | 25 ms | 250 ms |

To protect the current source if a voltage is applied to the input, a PTC resistor R172, and a protection circuit on the TRIGGER part, are provided (see Section 3.3.3).

## Frequency \& Pulse Width Measurements

The input voltage is measured as described above. From the ADC samples to built the trace, also the frequency, pulse width, and duty cycle of the input signal are calculated.

## Probe Detection

The Input A and Input B safety banana jacks are provided with a ground shield, consisting of two separated half round parts. One half is connected to ground via the protection PTC resistor R106/R206. Via a 220 K resistor installed on the input block, the other half is connected to the probe input of the D-ASIC (pin 54, 55). If the shielded STL120 test lead, or a BB120 shielded banana-to-BNC adapter, is inserted in Input A or Input B, it will short the two ground shield halves This can be detected by the D-ASIC.

## Supply Voltages

The $+5 \mathrm{VA},+3 \mathrm{~V} 3 \mathrm{~A}$, and -3 V3A supply voltages are supplied by the Fly Back Converter on the POWER part. The voltages are present only if the test tool is turned on.

### 3.3.3 Trigger Circuit

The description refers to circuit diagram Figure 9-3. The trigger section is built up around the T-ASIC OQ0257. It provides the following functions:

- Triggering: trigger source selection, trigger signal conditioning, and generation of trigger information to be supplied to the D-ASIC.
- Current source for resistance and capacitance measurements.
- Voltage reference source: buffering and generation of reference voltages.
- AC/DC relay and Resistance/Capacitance ( $\Omega / \mathrm{F}$ ) relay control.


## Triggering

Figure 3-10 shows the block diagram of the T-ASIC trigger section.


Figure 3-10. T-ASIC Trigger Section Block Diagram
In normal trigger modes (= not TV triggering), the analog trigger path directly uses the Input A (TRIG A) or Input B (TRIG B) signal for triggering.
In the TV trigger mode, the analog trigger path uses the TVSYNC signal for triggering. This signal is the synchronization pulse, derived from the TRIGA or TRIGB composite video signal. The color filter $+/$ - amplify section in the T-ASIC blocks the color information, and amplifies and inverts (if required) the video signal. The TVOUT output signal is supplied to the synchronization pulse separator circuit. This circuit consists of C395, V395 and related parts. The output signal TVSYNC is the synchronization pulse at the appropriate voltage level and amplitude for the T-ASIC analog trigger path.

## Note

External triggers provided by the Isolated Trigger Probe to the optical interface are processed directly by the D-ASIC.

The TRIG-A, TRIG-B, or TVSYNC signal, and two trigger level voltages TRIGLEV1 and TRIGLEV2, are supplied to the analog trigger part. The trigger level voltages are, supplied by the PWM section on the Digital part See Section 3.3.4). The TRIGLEV1 voltage is used for triggering on a negative slope of the Input $A / B$ voltage. The TRIGLEV2 voltage is used for triggering on a positive slope of the Input $\mathrm{A} / \mathrm{B}$ voltage. As the C-ASIC inverts the Input A/B voltage, the TRIGA, TRIGB slopes on the T-ASIC input are inverted! From the selected trigger source signal and the used trigger level voltages, the ALLTRIG and the DUALTRIG trigger signal are derived. The select logic selects which one will be used by the synchronization/delta-T circuit to generate the final trigger. There are three possibilities:

1. Single shot triggering.

The DUALTRIG signal is supplied to the synchronization/delta-T circuit. The trigger levels TRIGLEV1 and TRIGLEV2 are set just above and below the DC level of the input signal. A trigger is generated when the signal crosses the trigger levels. A trigger will occur on both a positive or a negative glitch. This mode ensures triggering, when the polarity of an expected glitch is not known.
2. Qualified triggering (e.g. TV triggering).

The ALLTRIG signal is supplied to T-ASIC output pin 35, which is connected to the D-ASIC input pin 21. The D-ASIC derives a qualified trigger signal TRIGQUAL
from ALLTRIG, e.g. on each 10th ALLTRIG pulse a TRIGQUAL pulse is given. The TRIGQUAL is supplied this to the synchronize/delta-T circuit via the select logic.
3. Normal triggering. The ALLTRIG signal is supplied to the synchronization/delta-T circuit.

The ALLTRIG signal includes all triggers. It is used by the D-ASIC for signal analysis during AUTOSET.
Traditionally a small trigger gap is applied for each the trigger level. In noisy signals, this small-gap-triggering would lead to unstable displaying of the wave form, if the noise is larger than the gap. The result is that the system will trigger randomly. This problem is solved by increasing the trigger gap (TRIGLEV1 - TRIGLEV2) automatically to $80 \%$ (10 to $90 \%$ ) of the input signal peak-to-peak value. This $80 \%$ gap is used in AUTOSET.

## Note

The ALLTRIG signal is also used for frequency/pulse width -, and capacitance measurements. Section 3.3.2.

The Synchronize/Delta-t part provides an output pulse TRIGDT. The front edge of this pulse is the real trigger moment. The pulse width is a measure for the time between the trigger moment, and the moment of the first sample after the trigger. This pulse width information is required in random repetitive sampling mode (see below). The HOLDOFF signal, supplied by the D-ASIC, releases the trigger system. The sample clock SMPCLK, also provided by the D-ASIC, is used for synchronization.

## Real time sampling TRIGDT signal

For time base settings of $1 \mu \mathrm{~s} / \mathrm{div}$ and slower, the pixel distance on the LCD is $\geq 40 \mathrm{~ns}$ ( 1 division is 25 pixels). As the maximum sample rate is 25 MHz , a sample is taken each 40 ns . So the first sample after a trigger can be assigned to the first pixel, and successive samples to each next pixel. So a trace can be built-up from a single period of the input signal.

## Random repetitive (equivalent) sampling TRIGDT signal

For time base settings below $1 \mu \mathrm{~s} / \mathrm{div}$, the time between two successive pixels on the screen is smaller than the time between two successive samples. For example at 20 $\mathrm{ns} / \mathrm{div}$, the time between two pixels is $20: 25=0.8 \mathrm{~ns}$, and the sample distance is 40 ns (sample rate 25 MHz ). A number of sweeps must be taken to reconstruct the original signal, see Figure 3-11. As the samples are taken randomly with respect to the trigger moment, the time dt must be known to position the samples on the correct LCD pixel. The TRIGDT signal is a measure for the time between the trigger and the sample moment dt. The pulse duration of the TRIGDT signal is approximately $4 \mu \mathrm{~s} . . .20 \mu \mathrm{~s}$.


Figure 3-11. Random Repetitive Sampling Mode

## DACTEST output

A frequency detector in the T-ASIC monitors the ALLTRIG signal frequency. If the frequency is too high to obtain a reliable transmission to the D-ASIC, the DACTEST output pin 29 will become high. The DACTEST signal is read by the D-ASIC via the slow ADC on the Power part. It and indicates that the D-ASIC cannot use the ALLTRIG signal (e.g. for qualified triggering).

## Current Source

A current source in the T-ASIC supplies a DC current to the GENOUT output pin 1. The current is used for resistance and capacitance measurements. It is adjustable in decades between 50 nA and $500 \mu \mathrm{~A}$ depending on the measurement range, and is derived from an external reference current. This reference current is supplied by the REFP reference voltage via R323 and R324 to input REFOHMIN (pin 6).
The SENSE input signal is the buffered voltage on Input A. For capacitance measurements it is supplied to a clamp circuit in the T-ASIC (pin 59). The clamp circuit limits the positive voltage on the unknown capacitance to 0.45 V .

The protection circuit prevents the T-ASIC from being damaged by a voltage applied to Input A during resistance or capacitance measurements. If a voltage is applied, a current will flow via PTC resistor R172 (on the Channel A part), V358/V359, V353, V354 to ground. The resulting voltage across the diodes is approximately -2 V or +15 V . R354/R356, and V356/V357 limit the voltage on the T-ASIC GENOUT output (pin 1). The BOOTSTRAP output signal on pin 3 is the buffered GENOUT signal on pin 1, or the buffered SENSE signal on pin 59. It is supplied to the protection diodes via R352, R353, and to protection transistor V356, to minimize leakage currents.
On the ICAL-output of the T-ASIC (pin 5) a copy of the output current on GENOUT is available. The current is supplied to the Channel A C-ASIC via R144. ICAL shows the same time/temperature drift as the GENOUT measurement current, it can be used for internal calibration of the resistance and capacitance measurement function.

Capacitor C356 is use for hum/noise suppression.

## Square Wave Voltage Generator For Probe Adjustment

For probe adjustment, a voltage generator circuit in the T-ASIC can provide a 2.5 Vpp , 760 Hz , square wave voltage via the GENOUT output pin 1 to the Input A connector. Capacitor C357 is the external timing capacitor for the generator.

## Reference Voltage Circuit

This circuit derives several reference voltages from the 1.23 V main reference source.


Figure 3-12. Reference Voltage Section
The output of an amplifier in the P-ASIC supplies a current to the +1.23 V reference source V301 via R307. The +3.3 V REFPWM2 voltage is used as reference for the PWMB outputs of the D-ASIC on the Digital part.
The +1.23 V REFP voltage is used as main reference source for the reference circuit. This circuit consists of four amplifiers in the T-ASIC, external gain resistors, and filter capacitors.
Amplifier 1 and connected resistors supply the REFPWM1 reference voltage. This voltage is a reference for the PWMA outputs of the D-ASIC on the Digital section. It is also used as reference voltage for the LCD supply on the LCD unit.
Amplifier 2 and connected resistors supply the -1.23V REFN reference voltage, used for the trigger level voltages TRIGLEV1\&2, the C-ASIC POS-A and POS-B voltages, and the C-ASIC OFFSET-A and OFFSET-B voltages. REFN is also the input reference for amplifiers 3 and 4 .

Amplifier 3 and 4 and connected resistors supply the REFADCT and REFADCB reference voltages for the ADC's. Both voltages directly influence the gain accuracy of the ADC's.

The T-ASIC can select some of the reference voltages to be output to pin 8 (REFATT). The REFATT voltage is used for internal calibration of the input A and B overall gain.

## Tracerot Signal

The T-ASIC generates the TRACEROT signal, used by the C-ASIC's. Control signals TROTRST and TROTCLK are provided by the D-ASIC.

## AC/DC Relay and $\Omega /$ F Relay Control

The Channel A/B AC/DC relays K171/K271, and the Channel A $\Omega /$ F relay K 173 are controlled by the T-ASIC output signals ACDCA (pin 22), ACDCB (pin 23) and OHMA (pin 24).

## SCLK, SDAT Signals

T-ASIC control data, e.g. for trigger source/mode/edge selection and relay control, are provided by the D-ASIC via the SCLK and SDAT serial control lines..

### 3.3.4 Digital Circuit

See the Fluke 123 block diagram Figure 3-1, and circuit diagram Figure 9-4.
The Digital part is built up around the D-ASIC MOT0002. It provides the following functions:

- Analog to Digital Conversion of the conditioned Input A and Input B signals
- ADC data acquisition for traces and numerical readings
- Trigger processing
- Pulse width measurements, e.g. for capacitance measurement function
- Microprocessor, Flash EPROM and RAM control
- Display control
- Keyboard control, ON/OFF control
- Miscellaneous functions, as PWM signal generation, SDA-SCL serial data control, probe detection, Slow ADC control, serial RS232 interface control, buzzer control, etc.

The D-ASIC is permanently powered by the +3V3GAR voltage. The P-ASIC indicates the status of the +3 V3GAR voltage via the VGARVAL line connected to D-ASIC pin 89. If $+3 V 3 G A R$ is correct, VGARVAL is high, and the D-ASIC will start-up. as a result the D-ASIC functions are operative regardless of the test tool is ON/OFF status.

## Analog to Digital Conversion

For voltage and resistance measurements, the Input $A / B$ ( $B$ for voltage only) signal is conditioned by the C -ASIC to $150 \mathrm{mV} /$ division. Zero and gain measurement are done to eliminate offset and gain errors. The C-ASIC output voltage is supplied to the Channel A/B ADC (D401/D451 pin 5). The ADC samples the analog voltage, and converts it into an 8-bit data byte (D0-D7). The data are read and processed by the D-ASIC, see below "ADC data Acquisition".

The sample rate depends on the sample clock supplied to pin 24 . The sample rate is 5 MHz or 25 MHz , depending on the instrument mode. The ADC input signal is sampled on the rising edge of the sample clock. The digital equivalent of this sample is available on the outputs D0-D7 with a delay of 6 sample clock cycles.

The reference voltages REFADCT and REFADCB determine the input voltage swing that corresponds to an output data swing of 00000000 to 11111111 (D0-D7). The reference voltages are supplied by the reference circuit on the Trigger part. The ADC output voltages MIDADC-A/B are supplied to the C-ASIC's (input pin 28), and are added to the conditioned input signal. The MIDADC voltage matches the middle of the C-ASIC output swing to the middle of the ADC input swing.

Current IREF is supplied to pin 7 of the ADC's via R403/R453 for biasing internal ADC circuits.

The D-ASIC can disable the ADC conversion by making the STBY-A/STBY-B line pin 1 high. Conversion also stops if the sample clock stops.

## ADC data acquisition for traces and numerical readings

During an acquisition cycle, ADC samples are acquired to complete a trace on the LCD. Numerical readings (METER readings) are derived from the trace. So in single shot mode a new reading becomes available when a new trace is started.

The test tool software starts an acquisition cycle. The D-ASIC acquires data from the ADC, and stores them internally in a cyclic Fast Acquisition Memory (FAM). The DASIC also makes the HOLDOFF line low, to enable the T-ASIC to generate the trigger signal TRIGDT. The acquisition cycle is stopped if the required number of samples is acquired. From the FAM the ADC data are moved to the RAM D475. The ADC data stored in the RAM are processed and represented as traces and readings.

## Triggering (HOLDOFF, TRIGDT, Randomize)

To start a new trace, the D-ASIC makes the HOLDOFF signal low. Now the T-ASIC can generate the trigger signal TRIGDT. For signal frequencies higher than the system clock frequency, and in the random repetitive sampling mode, no fixed time relation between the HOLDOFF signal and the system clock is allowed. The RANDOMIZE circuit desynchronizes the HOLDOFF from the clock, by phase modulation with a LF ramp signal.

## Trigger qualifying (ALLTRIG, TRIGQUAL)

The ALLTRIG signal supplied by the T-ASIC contains all possible triggers. For normal triggering, the T-ASIC uses ALLTRIG to generate the final trigger TRIGDT. For qualified triggering (e.g. TV triggering), the D-ASIC returns a qualified, e.g. each $\mathrm{n}^{\text {th }}$, trigger pulse to the T-ASIC (TRIGQUAL). Now the T-ASIC derives the final trigger TRIGDT from the qualified trigger signal TRIGQUAL.

## Capacitance measurements (ALLTRIG)

As described in Section 3.3.2, capacitance measurements are based on measuring the capacitor charging time using a known current. The ALLTRIG pulse signal represents the charging time. The time is counted by the D-ASIC

## Microprocessor

The D-ASIC includes a microprocessor with a 16 bit data bus. The instrument software is loaded in a 8 Mb Flash ROM D474.

## ROM control for PCB versions $<\mathbf{8}$

The Flash ROM mode depends on the output signal of the RESET ROM circuit, RP\#:

- RP\#>2V, software can run. True if +12 V present and/or ROMRST is high.
- $\mathrm{RP} \#<2 \mathrm{~V}$, software cannot run. True if +12 V not present and/or ROMRST is low (test tool off).
- RP\#> 12 V , software can run, and ROM can be programmed. True if +12 V is present.

The +12 VPROG voltage is derived from the power adapter input voltage by the P-ASIC on the POWER part. To program the ROM, the power adapter voltage must be $+20 \mathrm{~V} \pm 1 \mathrm{~V}$, to ensure a correct +12 V voltage level.

## ROM control for PCB versions 8 and newer

FlashROMs used on PCB version 8 and newer do not need the 12 V programming voltage.

The circuit D480 and related parts create a delay for the ROMWRITE enable signal. This prevents the ROM write proces being disabled before all data have been written.

## RAM

Measurement data and instrument settings are stored in RAM D475. All RAM data will be lost if all power sources (battery and power adapter) are removed.

## mask ROM

The D-ASIC has on-chip mask ROM. If no valid Flash ROM software is present when the test tool is turned on, the mask ROM software will become activate. The test tool can be forced to stay in the mask ROM software by pressing the ${ }^{\wedge}$ and $>$ key, and then turning the test tool on. When active, the mask ROM software generates a 100 kHz square wave on pin 59 of the D-ASIC.

## Display Control

The LCD unit includes the LCD, the LCD drivers, and the fluorescent back light lamp. It is connected to the main board via connector X453. The LCD is built up of 240 columns of 240 pixels each ( $240 \times 240$ matrix). The D-ASIC supplies the data and control signals for the LCD drivers on the LCD unit (Figure 3-13).


Figure 3-13. LCD Control
Each 14 ms the LCD picture is refreshed during a frame. The frame pulse (FRAME) indicates that the concurrent LINECLK pulse is for the first column. The column drivers must have been filled with data for the first column. Data nibbles ( 4 bit) are supplied via lines LCDAT0-LCDAT3. During 20 data clock pulses (DATACLK0) the driver for Y161.. 240 is filled. When it is full, it generates a carry to enable the driver above it, which is filled now. When a column is full, the LINECLK signal transfers the data to the column driver outputs. Via the common drivers, the LINECLK also selects the next column to be filled. So after 240 column clocks a full screen image is built up on the LCD.

The LCD unit generates various voltage levels for the LCD drivers outputs to drive the LCD. The various levels are supplied to the driver outputs, depending on the supplied data and the M (ultiplex) signal. The M signal (back plane modulation) is used by the LCD drivers to supply the various DC voltages in such an order, that the average voltage does not contain a DC component. A DC component in the LCD drive voltage may cause memory effects in the LCD.

The LCD contrast is controlled by the CONTRAST voltage. This voltage is controlled by the D-ASIC, which supplies a PWM signal (pin 37 CONTR-D) to PWM filter R436/C436. The voltage REFPWM1 is used as bias voltage for the contrast adjustment circuit on the LCD unit. To compensate for contrast variations due to temperature variations, a temperature dependent resistor is mounted in the LCD unit. It is connected to the LCDTEMP1 line. The resistance change, which represents the LCD temperature, is measured by the D-ASIC via the S-ADC on the POWER part.
The back light lamp is located at the left side of the LCD, so this side becomes warmer than the right side. As a result the contrast changes from left to right. To eliminate this unwanted effect, the CONTRAST control voltage is increased during building up a screen image. A FRAME pulse starts the new screen image. The FRAME pulse is also used to discharge C404. After the FRAME pulse, the voltage on C404 increases during building up a sreen image.

## Keyboard Control, ON/OFF Control

The keys are arranged in a 6 rows x 6 columns matrix. If a key is pressed, the D-ASIC drives the rows, and senses the columns. The ON/OFF key is not included in the matrix. This key toggles a flip-flop in the D-ASIC via the ONKEY line (D-ASIC pin 72). As the D-ASIC is permanently powered, the flip-flop can signal the test tool on/off status.

## PWM Signals

The D-ASIC generates various pulse signals, by switching a reference voltage (REFPWM1 or REFPWM2), with software controllable duty cycle (PWMA, PWMB pins 26-40). By filtering the pulses in low pass filters (RC), software controlled DC voltages are generated. The voltages are used for various control purposes, as shown in Table 3-6.

Table 3-6. D-ASIC PWM Signals

| PWM signal | Function | Destination | Reference |
| :--- | :--- | :--- | :--- |
| HO-RNDM | HOLDOFF randomize control | R487 of RANDOMIZE circuit | REFPWM1 |
| TRGLEV1D, <br> TRIGLEV2D | Trigger level control | T-ASIC | REFPWM1 |
| POS-AD, POS-BD | Channel A,B position control | C-ASIC | REFPWM1 |
| OFFSETAD, <br> OFFSETBD | Channel A,B offset control | C-ASIC | REFPWM1 |
| BACKBRIG | Back light brightness control | Back light converter (POWER part) | REFPWM1 |
| CONTR-D | Display contrast control | LCD unit | REFPWM1 |
| SADCLEVD | S ADC comparator voltage | SLOW ADC (POWER part) | REFPWM2 |
| CHARCURD | Battery charge current control | P-ASIC | REFPWM2 |

## SDA-SCL Serial Bus

The unidirectional SDA-SCL serial bus (pin 56,57 ) is used to send control data to the CASIC's (e.g. change attenuation factor), and the T-ASIC (e.g. select other trigger source). The SDA line transmits the data bursts, the SCL line transmits the synchronization clock (1.25 MHz).

## Probe Detection

Via the probe detection inputs PROBE-A and PROBE-B (pin 54, 55), the D-ASIC detects if the Input A and B probes have been connected/disconnected. The SUPPRDET signal (pin 99) can suppress the probe detection. If this signal is low, The PROBE-A and PROBE-B lines are permanently low (via R471, R472), regardless of a probe is connected or not connected. This function is not supported by the Fluke 123 software. See also Section 3.3.2 "Probe detection".

## TXD, RXD Serial Interface (Optical Port)

The optical interface output is directly connected to the TXD line (pin 86). The optical input line is buffered by the P-ASIC on the power part. The buffered line is supplied to the RXD input (pin 87). The serial data communication (RS232) is controlled by the DASIC.

## Slow ADC Control, SADC Bus

The SELMUX0-2 (pins 96-98) and SLOWADC (pin 100) lines are used for measurements of various analog signals, as described in Section 3.3.1. "SLOW ADC".

## BATIDENT

The BATTIDENT line (pin 90) is connected to R508 on the Power part, and to a resistor in the battery pack. If the battery is removed, this is signaled to the D-ASIC
(BATTIDENT line goes high).

## MAINVAL, FREQPS

The MAINVAL signal (pin91) is supplied by the P-ASIC, and indicates the presence of the power adapter voltage (high = present).

The FREQPS signal (pin 93) is also supplied by the P-ASIC. It is the same signal that controls the Fly Back Converter control voltage FLYGATE. The D-ASIC measures the frequency in order to detect if the Fly Back Converter is running within specified frequency limits.

## D-ASIC Clocks

A 25 MHz crystal (B403) controls the D-ASIC system clock. For the real time clock, counting the time and date, an additional 32.768 kHz crystal ( B 401 ) is provided. When the test tool is turned on, a 16 MHz microprocessor clock (derived from B 402 ) becomes active.

## Buzzer

The Buzzer is directly driven by a 4 kHz square wave from the D-ASIC (pin 101) via FET V522. If the test tool is on, the -30VD supply from the Fly Back converter is present, and the buzzer sounds loudly. If the -30VD is not present, the buzzer sounds weak, e.g. when the Mask Active mode is entered.

### 4.1 Introduction

## Warning <br> Procedures in this chapter should be performed by qualified service personnel only. To avoid electrical shock, do not perform any servicing unless you are qualified to do so.

The test tool should be calibrated and in operating condition when you receive it.
The following performance tests are provided to ensure that the test tool is in a proper operating condition. If the test tool fails any of the performance tests, calibration adjustment (see Chapter 5) and/or repair (see Chapter 7) is necessary.
The Performance Verification Procedure is based on the specifications, listed in Chapter 2 of this Service Manual. The values given here are valid for ambient temperatures between $18^{\circ} \mathrm{C}$ and $28^{\circ} \mathrm{C}$.
The Performance Verification Procedure is a quick way to check most of the test tool's specifications. Because of the highly integrated design of the test tool, it is not always necessary to check all features separately. For example: the duty cycle, pulse width, and frequency measurement are based on the same measurement principles; so only one of these functions needs to be verified.

### 4.2 Equipment Required For Verification

The primary source instrument used in the verification procedures is the Fluke 5500A. If a 5500 A is not available, you can substitute another calibrator as long as it meets the minimum test requirements.

- Fluke 5500A Multi Product Calibrator, including 5500A-SC Oscilloscope Calibration Option.
- Stackable Test Leads ( 4 x ), supplied with the 5500A.
- $50 \Omega$ Coax Cables (2x), Fluke PM9091 (1.5m) or PM9092 (0.5m).
- $50 \Omega$ feed through terminations (2x), Fluke PM9585.
- Fluke BB120 Shielded Banana to Female BNC adapters (2x), supplied with the Fluke 123.
- Dual Banana Plug to Female BNC Adapter (1x), Fluke PM9081/001.
- Dual Banana Jack to Male BNC Adapter (1x), Fluke PM9082/001.
- TV Signal Generator, Philips PM5418.
- $75 \Omega$ Coax cable (1x), Fluke PM9075.
- $75 \Omega$ Feed through termination (1x), ITT-Pomona model 4119-75.
- PM9093/001 Male BNC to Dual Female BNC Adapter


### 4.3 How To Verify

Verification procedures for the display function and measure functions follow. For each procedure the test requirements are listed. If the result of the test does not meet the requirements, the test tool should be recalibrated or repaired if necessary.

Follow these general instructions for all tests:

- For all tests, power the test tool with the PM8907 power adapter. The battery pack must be installed.
- Allow the 5500A to satisfy its specified warm-up period.
- For each test point, wait for the 5500A to settle.
- Allow the test tool a minimum of 20 minutes to warm up.


### 4.4 Display and Backlight Test

Proceed as follows to test the display and the backlight:

1. Press (1) TO TURN THE Test tool on.
2. Press and verify that the backlight is dimmed. Then select maximum backlight brightness again.
3. Remove the adapter power, and verify that the backlight is dimmed.
4. Apply the adapter power and verify that the backlight brightness is set to maximum.
5. Press and hold
6. Press and release F4.
7. Release


The test tool shows the calibration menu in the bottom of the display.
Do not press F3 now! If you did, turn the test tool off and on, and start at 5.
8. Press (P1 (PREV) three times.

The test tool shows Contrast (CL 0100):MANUAL
9. Press (F3 (CAL) .

The test tool shows a dark display; the test pattern as shown in Figure 4-1 may not be visible or hardly visible.
Observe the display closely, and verify that no light pixels are shown.


Figure 4-1. Display Pixel Test Pattern
11. Press

The test pattern is removed; the test tool shows Contrast (CL 0110):MANUAL
12. Press $F$ (CAL).

The test tool shows the display test pattern shown in Figure 4-1, at default contrast. Observe the test pattern closely, and verify that the no pixels with abnormal contrast are present in the display pattern squares. Also verify that the contrast of the upper left and upper right square of the test pattern are equal.
13. Press F2.

The test pattern is removed; the test tool shows Contrast (CL 0120):MANUAL
14. Press (CAL) .

The test tool shows a light display; the test pattern as shown in Figure 4-1 may not be visible or hardly visible.
Observe the display closely, and verify that no dark pixels are shown.
15. Turn the test tool OFF and ON to exit the calibration menu and to return to the normal operating mode.

### 4.5 Input A and Input B Tests

Before performing the Input A and Input B tests, the test tool must be set in a defined state, by performing a RESET.
Proceed as follows to reset the test tool:

- Press (1) to turn the test tool off.
- Press and hold
- Press and release (1) to turn the test tool on.

Wait until the test tool has beeped twice, and then release $\sigma^{\circ}$. When the test tool has beeped twice, the RESET was successful.

For most tests, you must turn Input $B$ on. Input $A$ is always on.
Proceed as follows to turn Input B on:

- Press vhza to open the Meter B menu.
- Using $\circlearrowleft$ select INPUT B: ON .
- Press $F 4$ to confirm the selection; the mark changes to $\square$. The active setting from the next item group will be highlighted (for example ■ VAC ), and maintained after leaving the menu.
- Press 54 to exit the menu.

During verification you must open menus, and to choose items from the menu.
Proceed as follows to make choices in a menu (see Figure 4.2):

- Open the menu, for example press $\xlongequal{\text { scopes }}$
- Press $\circlearrowleft$ to highlight the item to be selected in a menu.
- Press $E 4$ to confirm the selection and to jump to the next item group (if present). Item groups in a menu are separated by a vertical line.
- After pressing F4 in the last menu item group, the menu is closed.


ST7968.CGM
Figure 4-2. Menu item selection
If an item is selected, it is marked by $\square$. Not selected items are marked by . If a selected item is highlighted, an then 54 is pressed, the item remains selected
You can also navigate through the menu using 00 . To conform the highlighted item you must press E4.

### 4.5.1 Input $A$ and $B$ Base Line Jump Test

Proceed as follows to check the Input A and Input B base line jump:

1. Short circuit the Input A and the Input B shielded banana sockets of the test tool. Use the BB120 banana to BNC adapter, and a $50 \Omega$ (or lower) BNC termination.
2. Select the following test tool setup:

- Turn Input B on (if not already on).
- Press auto to select auto ranging (AUTO in top of display).
( anro toggles between AUTO and MANUAL ranging).
- Press $\xlongequal{\text { scopixiti }}$ to open the SCOPE INPUTS menu.
- Press $F$ to open the SCOPE OPTIONS menu, and choose :


## SCOPE MODE: ■ NORMAL | WAVEFORM MODE: ■ SMOOTH

3. Using min toggle the time base between $10 \mathrm{~ms} / \mathrm{div}$ and $5 \mathrm{~ms} /$ div.
(the time base ranging is set to manual now, the input sensitivity is still automatic; no indication AUTO or MANUAL is displayed).
After changing the time base wait some seconds until the trace has settled.
Observe the Input A trace, and check to see if it returns to the same position after changing the time base. The allowed difference is $\pm 0.04$ division ( $=1$ pixel).

Observe the Input B trace for the same conditions.
4. Using $\quad \mathrm{mm}=\mathrm{ng}$ togle the time base between $1 \mu \mathrm{~s} /$ div and $500 \mathrm{~ns} /$ div. After changing the time base wait some seconds until the trace has settled.

Observe the Input A trace, and check to see if it is set to the same position after changing the time base. The allowed difference is $\pm 0.04$ division ( $=1$ pixel).

Observe the Input B trace for the same conditions.
5. Using simens set the time base to $10 \mathrm{~ms} / \mathrm{div}$.
6. Using $\sqrt{\mathrm{mv}} \downarrow$ toggle the sensitivity of Input A between 5 and $10 \mathrm{mV} / \mathrm{div}$. After changing the sensitivity wait some seconds until the trace has settled.
Observe the Input A trace, and check to see if it is set to the same position after changing the sensitivity. The allowed difference is $\pm 0.04$ division ( $=1$ pixel).
7. Using $\sqrt{\mathrm{mv}} \mathrm{v}$ toggle the sensitivity of Input B between 5 and $10 \mathrm{mV} /$ div. After changing the sensitivity wait some seconds until the trace has settled.
Observe the Input B trace, and check to see if it is set to the same position after changing the sensitivity. The allowed difference is $\pm 0.04$ division ( $=1$ pixel).
8. When you are finished, remove the Input A and Input B short.

### 4.5.2 Input A Trigger Sensitivity Test

Proceed as follows to test the Input A trigger sensitivity:

1. Connect the test tool to the 5500A as shown in Figure 4-3.


Figure 4-3. Test Tool Input A to 5500A Scope Output $50 \Omega$
2. Select the following test tool setup:

- Press auto to select auto ranging (AUTO in top of display).

Do not press $s$ Time ne anymore!

- Using $\mathrm{mv} \downarrow$ change the sensitivity to select manual sensitivity ranging, and lock the Input A sensitivity on $200 \mathrm{mV} / \mathrm{div}$.

3. Set the 5500 A to source a 5 MHz leveled sine wave of 100 mV peak-to-peak (SCOPE output, MODE levsin).
4. Adjust the amplitude of the sine wave to 0.5 division on the display.
5. Verify that the signal is well triggered.

If it is not, press F3 to enable the up/down arrow keys for Trigger Level adjustment; adjust the trigger level using $\circlearrowleft$ and verify that the signal will be triggered now. The trigger level is indicated by the trigger icon $(\zeta)$.
6. Set the 5500 A to source a 25 MHz leveled sine wave of 400 mV peak-to-peak.
7. Adjust the amplitude of the sine wave to 1.5 divisions on the test tool display.
8. Verify that the signal is well triggered.

If it is not, press $\mathbb{F B}$ to enable the up/down arrow keys for Trigger Level adjustment; adjust the trigger level and verify that the signal will be triggered now.
9. Set the 5500 A to source a 40 MHz leveled sine wave of 1.8 V peak-to-peak.
10. Adjust the amplitude of the sine wave to 4 divisions on the test tool display.
11. Verify that the signal is well triggered.

If it is not, press $\sqrt{-8}$ to enable the up/down arrow keys for Trigger Level adjustment; adjust the trigger level and verify that the signal will be triggered now.
12. When you are finished, set the 5500A to Standby.

### 4.5.3 Input A Frequency Response Upper Transition Point Test

Proceed as follows to test the Input A frequency response upper transition point:

1. Connect the test tool to the 5500A as for the previous test (see Figure 4-3).
2. Select the following test tool setup:

- Press año to select auto ranging (AUTO in top of display).

Do not press NuENymore!

- Using $\boxed{m v} \downarrow$ change the sensitivity to select manual sensitivity ranging, and lock the Input A sensitivity on $200 \mathrm{mV} /$ div.

3. Set the 5500 A to source a leveled sine wave of 1.2 V peak-to-peak, 50 kHz (SCOPE output, MODE levsin).
4. Adjust the amplitude of the sine wave to 6 divisions on the test tool display.
5. Set the 5500 A to 20 MHz , without changing the amplitude.
6. Observe the Input A trace check to see if it is $\geq 4.2$ divisions.
7. When you are finished, set the 5500A to Standby.

## Note

The lower transition point is tested in Section 4.5.11.

### 4.5.4 Input A Frequency Measurement Accuracy Test

Proceed as follows to test the Input A frequency measurement accuracy:

1. Connect the test tool to the 5500A as for the previous test (see Figure 4-3).
2. Select the following test tool setup:

- Press auto to select auto ranging (AUTO in top of display).
- Press $\underset{\Omega \rightarrow+}{\mathrm{VHza}_{\Omega}}$ to open the INPUT A MEASUREMENTS menu, and choose:

MEASURE on A: $\quad \mathrm{Hz}$
3. Set the 5500 A to source a leveled sine wave of 600 mV peak-to-peak (SCOPE output, MODE levsin).
4. Set the 5500A frequency according to the first test point in Table 4-1.
5. Observe the Input A main reading on the test tool and check to see if it is within the range shown under the appropriate column.
6. Continue through the test points.
7. When you are finished, set the 5500A to Standby.

Table 4-1. Input A,B Frequency Measurement Accuracy Test

| 5500A output, $\mathbf{6 0 0} \mathbf{~ m V p p}$ | Input A, B Reading |
| :---: | :---: |
| 1 MHz | 0.993 to 1.007 MHz |
| 10 MHz | 09.88 to 10.12 MHz |
| 40 MHz | 38.98 to 41.02 MHz |

Note
Duty Cycle and Pulse Width measurements are based on the same principles as Frequency measurements. Therefore the Duty Cycle and Pulse Width measurement function will not be verified separately.

### 4.5.5 Input B Frequency Measurement Accuracy Test

Proceed as follows to test the Input B frequency measurement accuracy:

1. Connect the test tool to the 5500A as shown in Figure 4-4.


Figure 4-4. Test Tool Input B to 5500A Scope Output $50 \Omega$
2. Select the following test tool setup:

- Press auto select auto ranging (AUTO in top of display).
- Press vhza to open the INPUT B MEASUREMENTS menu, and choose:

INPUT B: $\square$ ON | MEASURE on B: $\square \mathrm{Hz}$

- Press $\underset{\text { scopi }}{\text { sent }}$ to open the SCOPE INPUTS menu.
- Press $\sqrt{\text { F3 }}$ to open the TRIGGER menu, and choose:

INPUT: $\square$ B | SCREEN UPDATE: $\square$ FREE RUN | AUTO RANGE: $\square>15 \mathrm{HZ}$
3. Set the 5500A to source a leveled sine wave of 600 mV peak-to-peak (SCOPE output, MODE levsin).
4. Set the 5500A frequency according to the first test point in Table 4-1.
5. Observe the Input B main reading on the test tool and check to see if it is within the range shown under the appropriate column.
6. Continue through the test points.
7. When you are finished, set the 5500A to Standby.

### 4.5.6 Input B Frequency Response Upper Transition Point Test

Proceed as follows to test the Input B frequency response upper transition point:

1. Connect the test tool to the 5500 A as for the previous test (see Figure 4-4).
2. Select the following test tool setup:

- Turn Input B on (if not already on).
- Press Auro to select auto ranging (AUTO in top of display).

Do not press anymore!

- Using $\mathrm{mv} \boxtimes$ change the sensitivity to select manual sensitivity ranging, and lock the Input B sensitivity on $200 \mathrm{mV} /$ div.

- Press $\sqrt{-3}$ to open the TRIGGER menu, and choose:

INPUT: ■ B |SCREEN UPDATE: $\boldsymbol{\square}$ FREE RUN | AUTO RANGE: $\boldsymbol{\square}$ >15HZ
3. Set the 5500A to source a leveled sine wave of 1.2 V peak-to-peak, 50 kHz (SCOPE output, MODE levsin).
4. Adjust the amplitude of the sine wave to 6 divisions on the test tool display.
5. Set the 5500 A to 20 MHz , without changing the amplitude.
6. Observe the Input B trace check to see if it is $\geq 4.2$ divisions.
7. When you are finished, set the 5500A to Standby.

Note
The lower transition point is tested in Section 4.5.11.

### 4.5.7 Input B Trigger Sensitivity Test

Proceed as follows to test the Input B trigger sensitivity:

1. Connect the test tool to the 5500A as for the previous test (see Figure 4-4).
2. Select the following test tool setup:

- Turn Input B on (if not already on).
- Press anio to select auto ranging (AUTO in top of display).

Do not press TME anymore!

- Using $\triangle \mathrm{mv}$ change the sensitivity to select manual sensitivity ranging, and lock the Input B sensitivity on $200 \mathrm{mV} / \mathrm{div}$.
- Press $\sqrt{\text { scopixitic }}$ to open the SCOPE INPUTS menu.
- Press FB to open the TRIGGER menu, and choose:

INPUT: $\square$ B | SCREEN UPDATE: $\square$ FREE RUN | AUTO RANGE: $\square>15 \mathrm{HZ}$
3. Set the 5500 A to source a 5 MHz leveled sine wave of 100 mV peak-to-peak (SCOPE output, MODE levsin).
4. Adjust the amplitude of the sine wave to 0.5 division on the display.
5. Verify that the signal is well triggered.

If it is not, press F3 to enable the up/down arrow keys for Trigger Level adjustment; adjust the trigger level and verify that the signal will be triggered now. The trigger level is indicated by the trigger icon $(\checkmark)$.
6. Set the 5500 A to source a 25 MHz leveled sine wave of 400 mV peak-to-peak.
7. Adjust the amplitude of the sine wave 1.5 divisions on the test tool display.
8. Verify that the signal is well triggered.

If it is not, press F3 to enable the up/down arrow keys for Trigger Level adjustment; adjust the trigger level and verify that the signal will be triggered now.
9. Set the 5500 A to source a 40 MHz leveled sine wave of 1.8 V peak-to-peak.
10. Adjust the amplitude of the sine wave to exactly 4 divisions on the test tool display.
11. Verify that the signal is well triggered.

If it is not, press F3 to enable the up/down arrow keys for Trigger Level adjustment; adjust the trigger level and verify that the signal will be triggered now.
12. When you are finished, set the 5500A to Standby.

### 4.5.8 Input A and B Trigger Level and Trigger Slope Test

Proceed as follows:

1. Connect the test tool to the 5500A as shown in Figure 4-5.


Figure 4-5. Test Tool Input A-B to 5500A Normal Output
2. Select the following test tool setup:

- Turn Input B on (if not already on).
- Using $\mathrm{mv} \vee$ change the sensitivity to select manual sensitivity ranging, and lock the Input A and Input B sensitivity on $1 \mathrm{~V} / \mathrm{div}$.
- Move the Input A and Input B ground level (indicated by zero icon ) to the center grid line. Proceed as follows:

Press ${ }^{-1}$ to enable the arrow keys for moving the Input A ground level.
Press $\sqrt{-2}$ to enable the arrow keys for moving the Input B ground level.
Using the $\circlearrowright$ keys move the ground level.

- Using the time base on $10 \mathrm{~ms} / \mathrm{div}$.

- Press E8 to open the TRIGGER menu, and choose: INPUT: ■ A | SCREEN UPDATE: $\square$ FREE RUN | AUTO RANGE: $\square>15 \mathrm{~Hz}$
- Press ${ }^{F 3}$ to enable the arrow keys for Trigger Level and Slope adjustment.
- Using 90 select positive slope triggering (trigger icon $ऽ$ ).
- Using $\circlearrowright$ set the trigger level to +2 divisions from the screen center. For positive slope triggering, the trigger level is the top of the trigger icon $(\varsigma)$.
- Press
- Press ${ }^{F 1}$ to open the SCOPE OPTIONS menu, and choose: SCOPE MODE: ■ SINGLE SHOT | WAVEFORM MODE: ■ NORMAL

3. Set the 5500 A to source 0.4 V DC.
4. Verify that no trace is shown on the test tool display, and that the status line at the display bottom shows Wait:A $\rfloor$. If the display shows the traces and status Hold:A $\zeta$, then press
5. Increase the 5500 A voltage slowly in 0.1 V steps, using the 5500 A EDIT FIELD function, until the test tool is triggered, and the traces are shown.
6. Verify that the 5500 A voltage is between $\mathbf{+ 1 . 5 V}$ and $+\mathbf{2 . 5 V}$ when the test tool is triggered. To repeat the test, start at step 3.
7. Set the 5500A to Standby.
8. Press to clear the display.
9. Press to enable the arrow keys for Trigger Level and Slope adjustment.
10. Using $\bigcirc \bigcirc$ select negative slope triggering $(\mathrm{Z})$.
11. Using $\circlearrowleft$ set the trigger level to +2 divisions from the screen center. For negative slope triggering, the trigger level is the bottom of the trigger icon $(\mathrm{Z})$.
12. Set the 5500A to source +3 V DC.
13. Verify that no trace is shown on the test tool display, and that the status line at the display bottom shows Wait:A $\mathbb{Z}$. If the display shows the traces and status Hold:AZ, then press to re-arm the test tool for a trigger.
14. Decrease the 5500A voltage slowly in 0.1 V steps, using the 5500A EDIT FIELD function, until the test tool is triggered, and the traces are shown.
15. Verify that the 5500 A voltage is between $+\mathbf{1 . 5 V}$ and $+\mathbf{2} . \mathbf{5 V}$ when the test tool is triggered. To repeat the test, start at step 12.
16. Set the 5500A to Standby.
17. Press $\frac{\text { Holv }}{\text { HUNN }}$ to clear the display.
18. Select the following test tool setup:

- Press $\underset{\substack{\text { scopi } \\ \text { chen }}}{ }$ to open the SCOPE INPUTS menu.
- Press F3 to open the TRIGGER menu, and choose: INPUT: $\square$ B |SCREEN UPDATE: $\square$ FREE RUN | AUTO RANGE: $\square>15 H Z$
- Press $F$ to enable the arrow keys for Trigger Level and Slope adjustment.
- Using $\int$ select positive slope triggering (trigger icon 5 ).
- Using $\circlearrowleft$ set the trigger level to +2 divisions from the screen center. For positive slope triggering, the trigger level is the top of the trigger icon $(\zeta)$.
19 . Set the 5500 A to source 0.4 V DC.

20. Verify that no trace is shown on the test tool display, and that the status line at the display bottom shows Wait: $\mathbf{B} \boldsymbol{\Gamma}$. If the display shows the traces and status Hold: $\mathbf{B} \boldsymbol{\Gamma}$, then press $\xlongequal{\frac{H 0 L D}{}}$ to re-arm the test tool for a trigger.
21. Increase the 5500 A voltage slowly in 0.1 V steps, using the 5500A EDIT FIELD function, until the test tool is triggered, and the traces are shown.
22. Verify that the 5500 A voltage is between $+\mathbf{1 . 5 V}$ and $+\mathbf{2 . 5 V}$ when the test tool is triggered.
To repeat the test, start at step 19.
23. Set the 5500A to Standby.
24. Press $\stackrel{\text { Holo }}{\frac{010}{} \text { to clear the display. }}$
25. Press to enable the arrow keys for Trigger Level and Slope adjustment.
26. Using $\int$ select negative slope triggering ( L$)$.
27. Using $\triangle$ set the trigger level to +2 divisions from the screen center. For negative slope triggering, the trigger level is the bottom of the trigger icon (Z).
28. Set the 5500A to source +3 V DC.
29. Verify that no trace is shown on the test tool display, and that the status line at the display bottom shows Wait:BZ. If the display shows the traces and status Hold: $\mathbf{B}$ 亿, then press $\xlongequal{\frac{\text { Holl }}{\text { BUN }}}$ to re-arm the test tool for a trigger.
30. Decrease the 5500A voltage in 0.1 V steps, using the 5500A EDIT FIELD function, until the test tool is triggered, and the traces are shown.
31. Verify that the 5500 A voltage is between $+\mathbf{1 . 5 V}$ and $+\mathbf{2 . 5 V}$ when the test tool is triggered. To repeat the test, start at step 28.
32. When you are finished, set the 5500A to Standby.

### 4.5.9 Input A and B DC Voltage Accuracy Test

WARNING
Dangerous voltages will be present on the calibration source and connecting cables during the following steps. Ensure that the calibrator is in standby mode before making any connection between the calibrator and the test tool.

Proceed as follows:

1. Connect the test tool to the 5500A as for the previous test (see Figure 4-5).
2. Select the following test tool setup:

- Press auto select auto ranging (AUTO in top of display).
- Press $\underset{\substack{\mathrm{VHza} \\ \Omega \rightarrow}}{\substack{\mathrm{VHa}}}$ to open the INPUT A MEASUREMENTS menu, and choose: MEASURE on A: $\square$ VDC
- Press vhza to open the INPUT B MEASUREMENTS menu, and choose:

INPUT B: $\square$ ON | MEASURE on B: $\square$ VDC

- Using ${ }^{\text {TTME ns }}$ change the time base to select manual time base ranging, and lock the time base on $10 \mathrm{~ms} /$ div.
- Press $\underset{\substack{\text { scorpi } \\ \text { cinil }}}{\text { to open the SCOPE INPUTS menu. }}$
- Press F1 to open the SCOPE OPTIONS menu, and choose:

SCOPE MODE: $\square$ NORMAL | WAVEFORM MODE: $\square$ SMOOTH

- Move the Input A and Input B ground level (indicated by zero icon $\square$ ) to the center grid line. Proceed as follows:

Press $F 1$ to enable the arrow keys for moving the Input A ground level.
Press $\sqrt{F 2}$ to enable the arrow keys for moving the Input B ground level.
Using the $\circlearrowleft$ keys move the ground level.
3. Using $\square \mathrm{mv} \triangle v$ set the Input $A$ and $B$ sensitivity to the first test point in Table 4-2. The corresponding range is shown in the second column of the table.
4. Set the 5500A to source the appropriate DC voltage.
5. Observe the main reading and check to see if it is within the range shown under the appropriate column.
6. Continue through the test points.
7. When you are finished, set the 5500A to 0 (zero) Volt, and to Standby.

Table 4-2. Volts DC Measurement Verification Points

| Sensitivity (Oscilloscope) | Range ${ }^{1)}$ <br> (Meter) | 5500A output, V DC | Input A-B DC Reading |
| :---: | :---: | :---: | :---: |
| $5 \mathrm{mV} / \mathrm{div}$ | 500 mV | 15 mV | 014.4 to $015.6^{2)}$ |
| $10 \mathrm{mV} / \mathrm{div}$ | 500 mV | 30 mV | 029.3 to $030.7^{2)}$ |
| $20 \mathrm{mV} / \mathrm{div}$ | 500 mV | 60 mV | 059.2 to 060.8 |
| $50 \mathrm{mV} / \mathrm{div}$ | 500 mV | 150 mV | 148.7 to 151.3 |
| $100 \mathrm{mV} / \mathrm{div}$ | 500 mV | 300 mV | 298.0 to 302.0 |
| $200 \mathrm{mV} / \mathrm{div}$ | 500 mV | 500 mV | 497.0 to 503.0 |
|  |  | -500 mV | -497.0 to -503.0 |
|  |  | 0 mV | -000.5 to + 000.5 |
| $500 \mathrm{mV} / \mathrm{div}$ | 5 V | 1.5 V | 1.487 to 1.513 |
| $1 \mathrm{~V} / \mathrm{div}$ | 5 V | 3 V | 2.980 to 3.020 |
| $2 \mathrm{~V} / \mathrm{div}$ | 5 V | 5 V | 4.970 to 5.030 |
|  |  | -5V | -4.970 to -5.030 |
|  |  | OV | -0.005 to +0.005 |
| $5 \mathrm{~V} / \mathrm{div}$ | 50 V | 15 V | 14.87 to 15.13 |
| $10 \mathrm{~V} / \mathrm{div}$ | 50V | 30 V | 29.80 to 30.20 |
| $20 \mathrm{~V} / \mathrm{div}$ | 50 V | 50 V | 49.70 to 50.30 |
|  |  | -50V | -49.70 to -50.30 |
|  |  | OV | -00.05 to +00.05 |
| $50 \mathrm{~V} / \mathrm{div}$ | 500 V | 150 V | 148.7 to 151.3 |
| 100 V/div | 500 V | 300 V | 298.0 to 302.0 |

${ }^{1)}$ The 500 V and 1250 V range will be tested in Section 4.5 .14
${ }^{2)}$ Due to calibrator noise, occasionally OL (overload) can be shown.

### 4.5.10 Input A and B AC Voltage Accuracy Test

## Warning

Dangerous voltages will be present on the calibration source and connecting cables during the following steps. Ensure that the calibrator is in standby mode before making any connection between the calibrator and the test tool.
Proceed as follows to test the Input A and B AC Voltage accuracy:

1. Connect the test tool to the 5500A as for the previous test (see Figure 4-5).
2. Select the following test tool setup:

- Press auto to select auto ranging (AUTO in top of display).

Do not press stine ns anymore!

- Press $\underset{\Omega *}{\substack{\mathrm{VHza} \\ \Omega *}}$ to open the INPUT A MEASUREMENTS menu, and choose:

MEASURE on A: $\square$ VAC

- Press $\underbrace{v_{z a}}$ to open the INPUT B MEASUREMENTS menu, and choose:

INPUT B: $\square$ ON | MEASURE on B: $\square$ VAC

- Move the Input A and Input B ground level (indicated by zero icon $\square$ ) to the center grid line. Proceed as follows:

Press $\sqrt{F 1}$ to enable the arrow keys for moving the Input A ground level.
Press ${ }^{F 2}$ to enable the arrow keys for moving the Input B ground level.
Using the $\circlearrowleft$ keys move the ground level.
3. Using $\mathrm{mv} \triangle \mathrm{v}$ set the Input A and B sensitivity to the first test point in Table 4-3. The corresponding range is shown in the second column of the table.
4. Set the 5500A to source the required AC voltage (NORMAL output, WAVE sine).
5. Observe the Input A and Input B main reading and check to see if it is within the range shown under the appropriate column.
6. Continue through the test points.
7. When you are finished, set the 5500A to Standby.

Table 4-3. Volts AC Measurement Verification Points

| Sensitivity <br> (Oscilloscope) | Range ${ }^{\text {1) }}$ <br> (Meter) | 5500A output <br> Volts rms | 5500A <br> Frequency | Reading A-B |
| :---: | :---: | :---: | :---: | :---: |
| $200 \mathrm{mV} /$ div | 500 mV | 500 mV | 60 Hz | 494.0 to 506.0 |
|  |  | 500 mV | 20 kHz | 486.0 to 514.0 |
| $2 \mathrm{~V} / \mathrm{div}$ | 5 V | 5 V | 20 kHz | 4.860 to 5.140 |
|  |  | 5 V | 60 Hz | 4.940 to 5.060 |
| $20 \mathrm{~V} / \mathrm{div}$ | 50 V | 50 V | 60 Hz | 49.40 to 50.60 |
|  |  | 50 V | 20 kHz | 48.60 to 51.40 |

${ }^{1)}$ The 500 V and 1250 V range will be tested in Section 4.5.14

### 4.5.11 Input $A$ and $B$ AC Input Coupling Test

Proceed as follows to test the Input A and B AC coupled input lower transition point:

1. Connect the test tool to the 5500A as for the previous test (see Figure 4-5).
2. Select the following test tool setup:

- Use the setup of the previous step (AUTO time base, traces at vertical center).
- Using mv select $200 \mathrm{mV} /$ div for Input A and B (500 mV range).
- Press $s$ INPUT A: $\square$ AC | $\square$ NORMAL | INPUT B: $\square$ AC | NORMAL $\square$

- Press F3 to open the TRIGGER menu, and choose:

INPUT: A | SCREEN UPDATE: $\square$ FREE RUN | AUTO RANGE: $\square>1 \mathrm{HZ}$
3. Set the 5500A to source an AC voltage, to the first test point in Table 4-4 (NORMAL output, WAVE sine).
4. Observe the Input A and Input B main reading and check to see if it is within the range shown under the appropriate column.
5. Continue through the test points.
6. When you are finished, set the 5500A to Standby.

Table 4-4. Input A and B AC Input Coupling Verification Points

| 5500A output, V rms | 5500A Frequency | Reading A-B |
| :---: | :---: | :---: |
| 500.0 mV | 10 Hz | $>344.0$ |
| 500.0 mV | 33 Hz | $>469.0$ |
| 500.0 mV | 60 Hz | $>486.5$ |

### 4.5.12 Input $A$ and $B$ Volts Peak Measurements Test

## WARNING

Dangerous voltages will be present on the calibration source and connecting cables during the following steps. Ensure that the calibrator is in standby mode before making any connection between the calibrator and the test tool.

Proceed as follows to test the Volts Peak measurement function:

1. Connect the test tool to the 5500A as for the previous test (see Figure 4-5).
2. Select the following test tool setup:


- Press F3 to open the TRIGGER menu, and choose: INPUT: A | SCREEN UPDATE: $\square$ FREE RUN | AUTO RANGE: $\square>15 \mathrm{HZ}$
- Press auto to select auto ranging (AUTO in top of display).
- Press $\xlongequal[\Omega+\pi]{\substack{\mathrm{VHza}}}$ to open the INPUT A MEASUREMENTS menu, and choose: MEASURE on A: ■ PEAK

From the INPUT A PEAK sub-menu choose:
PEAK TYPE : $\square$ PEAK-PEAK

- Press vhza to open the INPUT B MEASUREMENTS menu, and choose:

INPUT B: $\square$ ON | MEASURE on B: $\square$ PEAK

From the INPUT B PEAK sub-menu choose:

```
PEAK TYPE : P PEAK-PEAK
```

- Using mv v select $1 \mathrm{~V} /$ div for input A and B .

3. Set the 5500A to source a sine wave, to the first test point in Table 4-5 (NORMAL output, WAVE sine).
4. Observe the Input A and Input B main reading and check to see if it is within the range shown under the appropriate column.
5. Continue through the test points.
6. When you are finished, set the 5500A to Standby.

Table 4-5. Volts Peak Measurement Verification Points

| 5500A output, Vrms (sine) | 5500A Frequency | Reading A-B |
| :---: | :---: | :---: |
| $1.768(5 \mathrm{~V}$ peak) | 1 kHz | 4.50 to 5.50 |

### 4.5.13 Input A and B Phase Measurements Test

Proceed as follows:

1. Connect the test tool to the 5500A as for the previous test (see Figure 4-5).
2. Select the following test tool setup:

- Press auto to select auto ranging (AUTO in top of display).
- Press $\underset{\Omega *}{\substack{\mathrm{VHza}}}$ to open the INPUT A MEASUREMENTS menu, and choose:

MEASURE on A: $\square$ PHASE

- Press vhza to open the INPUT B MEASUREMENTS menu, and choose:

INPUT B: $\square$ ON | MEASURE on B: $\square$ PHASE

- Using mv v select $1 \mathrm{~V} /$ div for input A and B .

3. Set the 5500A to source a sine wave, to the first test point in Table 4-6 (NORMAL output, WAVE sine).
4. Observe the Input A and Input B main reading and check to see if it is within the range shown under the appropriate column.
5. Continue through the test points.
6. When you are finished, set the 5500A to Standby.

Table 4-6. Phase Measurement Verification Points

| 5500A output, Vrms (sine) | 5500A Frequency | Reading A-B |
| :---: | :---: | :---: |
| 1.5 V | 1 kHz | -2 to +2 Deg |

### 4.5.14 Input A and B High Voltage AC/DC Accuracy Test

## Warning

Dangerous voltages will be present on the calibration source and connecting cables during the following steps. Ensure that the calibrator is in standby mode before making any connection between the calibrator and the test tool.

Proceed as follows to test the Input A\&B High Voltage AC and DC Accuracy:

1. Connect the test tool to the 5500A as shown in Figure 4-6.


Figure 4-6. Test Tool Input A-B to 5500A Normal Output for $\mathbf{> 3 0 0 V}$
2. Select the following test tool setup:

- Press auro to select auto ranging (AUTO in top of display). Do not press sume ns anymore!
 to open the INPUT A MEASUREMENTS menu, and choose: MEASURE on A: $\square$ VAC
- Pres $\xrightarrow[\Omega]{\substack{\mathrm{VHza}_{2} \mathrm{~A} \\ \hline \\ \hline}}$ to open the INPUT A MEASUREMENTS menu, and choose MEASURE on A: VDC (VDC becomes main reading, VAC secondary reading)
- Press ${ }^{\text {vhza }}$ to open the INPUT B MEASUREMENTS menu, and choose: INPUT B: $\square$ ON | MEASURE on B: $\square$ VAC
- Press vhza to open the INPUT B MEASUREMENTS menu, and choose: INPUT B: $\square$ ON | MEASURE on B: $\square$ VDC
- Move the Input $A$ and Input $B$ ground level (indicated by zero icon $\square$ ) to the center grid line. Proceed as follows:

Press F1 to enable the arrow keys for moving the Input A ground level.
Press F2 to enable the arrow keys for moving the Input B ground level.
Using the $\circlearrowleft$ keys move the ground level.
3. Using $\mathrm{mv} \triangle v$ set the Input $A$ and $B$ sensitivity to the first test point in Table 4-7. The corresponding range is shown in the second column of the table.
4. Set the 5500 A to source the required AC voltage (NORMAL output, WAVE sine).
5. Observe the Input A and B main reading (V DC) and secondary reading (V-AC) and check to see if it is within the range shown under the appropriate column.
6. Continue through the test points.
7. When you are finished, set the 5500A to Standby

Table 4-7. V DC and V AC High Voltage Verification Tests

| Sensitivity (Scope) | Range <br> (Meter) | 5500A output Vrms | 5500A Frequency | Main (DC) <br> Reading A-B | Secondary (AC) <br> Reading A-B |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 200V/div | 500 V | OV | DC | -000.5 to +000.5 |  |
|  |  | +500V | DC | +497.0 to +503.0 |  |
|  |  | -500V | DC | -497.0 to -503.0 |  |
|  |  | 500 V | 60 Hz |  | 494.0 to 506.0 |
|  |  | 500 V | 10 kHz |  | 486.0 to 514.0 |
| 500V/div | 1250V | 600 V | 10 kHz |  | 0.570 to 0.630 |
|  |  | 600 V | 60 Hz |  | 0.584 to 0.616 |
|  |  | +600V | DC | +0.592 to +0.608 |  |
|  |  | -600V | DC | -0.592 to -0.608 |  |
|  |  | OV | DC | -0.005 to +0.005 |  |

### 4.5.15 Resistance Measurements Test

Proceed as follows:

1. Connect the test tool to the 5500A as shown in Figure 4-7.


Figure 4-7. Test Tool Input A to 5500A Normal Output 4-Wire
2. Select the following test tool setup:

- Press auto to select auto ranging (AUTO in top of display).
- Press $\underset{\Omega+}{\substack{\mathrm{VHza}}}$ to open the INPUT A MEASUREMENTS menu, and choose:

MEASURE on A: $\square$ OHM $\Omega$
3. Set the 5500A to the first test point in Table 4-8.

Use the 5500A "COMP 2 wire" mode for the verifications up to and including $50 \mathrm{k} \Omega$. For the higher values, the 5500A will turn off the "COMP 2 wire" mode.
4. Observe the Input A main reading and check to see if it is within the range shown under the appropriate column.
5. Continue through the test points.
6. When you are finished, set the 5500A to Standby.

Table 4-8. Resistance Measurement Verification Points

| 5500A output | Reading |
| :---: | :---: |
| $0 \Omega$ | 000.0 to 000.5 |
| $400 \Omega$ | 397.1 to 402.9 |
| $4 \mathrm{k} \Omega$ | 3.971 to 4.029 |
| $40 \mathrm{k} \Omega$ | 39.71 to 40.29 |
| $400 \mathrm{k} \Omega$ | 397.1 to 402.9 |
| $4 \mathrm{M} \Omega$ | 3.971 to 4.029 |
| $30 \mathrm{M} \Omega$ | 29.77 to 30.23 |

### 4.5.16 Continuity Function Test

Proceed as follows:

1. Connect the test tool to the 5500A as for the previous test (see Figure 4-7).
2. Select the following test tool setup:

- Press auto to select auto ranging (AUTO in top of display).
- Press $\underset{\Omega \pi}{\stackrel{V H z a}{* H z}}$ to open the INPUT A MEASUREMENTS menu, and choose:

MEASURE on A: ■ CONT )))
3. Set the 5500 A to $25 \Omega$. Use the 5500 A "COMP 2 wire" mode.
4. Listen to hear that the beeper sounds continuously.
5. Set the 5500 A to $35 \Omega$.
6. Listen to hear that the beeper does not sound.
7. When you are finished, set the 5500A to Standby.

### 4.5.17 Diode Test Function Test

Proceed as follows to test the Diode Test function :

1. Connect the test tool to the 5500A as for the previous test (see Figure 4-7).
2. Press $\xlongequal[\Omega]{\stackrel{V H z a}{*}}$ to open the INPUT A MEASUREMENTS menu, and choose:
```
MEASURE on A: ■ DIODE
```

3. Set the 5500 A to $\mathbf{1} \mathbf{k} \boldsymbol{\Omega}$. Use the 5500 A "COMP 2 wire" mode.
4. Observe the main reading and check to see if it is within 0.425 and 0.575 V .
5. Set the 5500A to $\mathbf{1 V}$ DC.
6. Observe the main reading and check to see if it is within 0.975 and 1.025 V .
7. When you are finished, set the 5500A to Standby.

### 4.5.18 Capacitance Measurements Test

Proceed as follows:

1. Connect the test tool to the 5500A as for the previous test (see Figure 4-7). Ensure that the 5500A is in Standby.
2. Select the following test tool setup:

- Press $\xlongequal[\substack{\text { VHza } \\ \Omega *}]{\substack{\text { - }}}$ to open the INPUT A MEASUREMENTS menu, and choose: MEASURE on A: $\square$ CAP
- Press Auro to select auto ranging (AUTO in top of display).
- Press $\xlongequal[\Omega+]{\sqrt{\mathrm{VHzA}}}$ to open the INPUT A MEASUREMENTS menu.
- Press ${ }^{-1}$ the select the METER A OPTIONS MENU, and choose: SMOOTHING: ■ NORMAL | ZERO REF: ■ ON
The ZERO REF function is used to eliminate the capacitance of the test leads.

3. Set the 5500A to the first test point in Table 4-9. Use the 5500A "COMP OFF" mode.
4. Observe the Input A main reading and check to see if it is within the range shown under the appropriate column.
5. Continue through the test points.
6. When you are finished, set the 5500A to Standby.
7. Remove all test leads from the test tool to check the zero point.
8. Press $\xlongequal[\Omega H]{\mathrm{HzA}}$ to open the INPUT A MEASUREMENTS menu.
9. Press the select the METER A OPTIONS MENU, and choose:

## SMOOTHING: ■ NORMAL | ZERO REF: $\square$ OFF

10. Observe the Input A reading and check to see if it is between 00.00 and 00.10 nF .

Table 4-9. Capacitance Measurement Verification Points

| 5500A output | Reading |
| :---: | :---: |
| 40 nF | 39.10 to 40.90 |
| 300 nF | 293.0 to 307.0 |
| $3 \mu \mathrm{~F}$ | 2.930 to 3.070 |
| $30 \mu \mathrm{~F}$ | 29.30 to 30.70 |
| $300 \mu \mathrm{~F}$ | 293.0 to 307.0 |
| 0 | 00.00 to 00.10 <br> (see steps $7 \ldots 10$ ) |
| (remove test tool input connections ) |  |

### 4.5.19 Video Trigger Test

Only one of the systems NTSC, PAL, or SECAM has to be verified.
Proceed as follows:

1. Connect the test tool to the TV Signal Generator as shown in Figure 4-8.

TV SIGNAL GENERATOR


Figure 4-8. Test Tool Input A to TV Signal Generator
2. Select the following test tool setup:

- Reset the test tool (power off and then on with $\square$ ) 。
- Press $\sqrt{\text { scope }}$ to open the SCOPE INPUTS menu.
- Press $\sqrt{F 3}$ to open the TRIGGER menu and choose:


## VIDEO on A...

From the shown VIDEO TRIGGER menu choose:
SYSTEM: $\square$ NTSC or $\square$ PAL or $\square$ SECAM
LINE: $\square$ SELECT
POLARITY: ■ POSITIVE

- Using $\sqrt{\mathrm{mv}} \mathrm{v}^{\mathrm{v}}$ set the Input A sensitivity to $200 \mathrm{mV} / \mathrm{div}$.
- Using
- Press $\mathbb{F 3}$ to enable the arrow keys for selecting the video line number.
- Using $\circlearrowleft \circlearrowleft$ select the line number:

622 for PAL or SECAM
525 for NTSC.
3. Set the TV Signal Generator to source a signal with the following properties:

- the system selected in step 2
- gray scale
- video amplitude 1 V ( 5 divisions on the test tool)
- chroma amplitude zero.

4. Observe the trace, and check to see if the test tool triggers on line number:

622 for PAL or SECAM, see Figure 4-9
525 for NTSC, see Figure 4-10.
Note
Numerical readings in the pictures shown below may deviate from those shown in the test tool display during verification.


Figure 4-9. Test Tool Screen for PAL/SECAM line 622


Figure 4-10. Test Tool Screen for NTSC line 525
5. Using $\circlearrowleft$ select the line number:

310 for PAL or SECAM
262 for NTSC
6. Observe the trace, and check to see if the test tool triggers on:
line number 310 for PAL or SECAM, see Figure 4-11.
line number 262 for NTSC, see Figure 4-12.


Figure 4-11. Test Tool Screen for PAL/SECAM line 310


Figure 4-12. Test Tool Screen for NTSC line 262
7. Apply the inverted TV Signal Generator signal to the test tool.

You can invert the signal by using a Banana Plug to BNC adapter (Fluke PM9081/001) and a Banana Jack to BNC adapters (Fluke PM9082/001), as shown in Figure 4-13.


Figure 4-13. Test Tool Input A to TV Signal Generator Inverted
8. Select the following test tool setup:


- Press $F$ to open the TRIGGER menu and choose:

VIDEO on A
The VIDEO TRIGGER sub-menu is shown now. From the VIDEO TRIGGER menu choose:

## SYSTEM: $\square$ NTSC or $\square$ PAL or $\square$ SECAM or $\square$ PALplus | LINE: ■ SELECT |

- POLARITY: $\square$ NEGATIVE
- Using $\sqrt{\mathrm{mv}} \downarrow$ set the Input A sensitivity to $200 \mathrm{mV} / \mathrm{div}$.
- Using ${ }^{\text {TWE ns }}$ select $20 \mu \mathrm{~s} / \mathrm{div}$.

9. Using $\circlearrowleft$ select the line number:

310 for PAL or SECAM
262 for NTSC
10. Observe the trace, and check to see if the test tool triggers on:
line number 311 for PAL or SECAM, see Figure 4-14
line number 262 for NTSC, see Figure 4-15.


Figure 4-14. Test Tool Screen for PAL/SECAM line 310 Negative Video


Figure 4-15. Test Tool Screen for NTSC line 262 Negative Video

This is the end of the Performance Verification Procedure.

### 5.1 General

### 5.1.1 Introduction

The following information, provides the complete Calibration Adjustment procedure for the Fluke 123 test tool. The test tool allows closed-case calibration using known reference sources. It measures the reference signals, calculates the correction factors, and stores the correction factors in RAM. After completing the calibration, the correction factors can be stored in FlashROM.

The test tool should be calibrated after repair, or if it fails the performance test. The test tool has a normal calibration cycle of one year.

### 5.1.2 Calibration number and date

When storing valid calibration data in FlashROM after performing the calibration adjustment procedure, the calibration date is set to the actual test tool date, and calibration number is raised by one. To display the calibration date and - number:

1. Press $\begin{aligned} & \text { USER } \\ & \text { orions } \\ & \text { to open the USER OPTIONS menu. }\end{aligned}$
2. Press $F 3$ to show the VERSION\&CALIBRATION screen (see Figure 5.1).
3. Press $F 4$ to return to normal mode.


Figure 5-1. Version \& Calibration Screen

### 5.1.3 General Instructions

Follow these general instructions for all-calibration steps:

- Allow the 5500A to satisfy its specified warm-up period. For each calibration point , wait for the 5500 A to settle.
- The required warm up period for the test tool is included in the WarmingUp \& PreCal calibration step.
- Ensure that the test tool battery is charged sufficiently.


### 5.2 Equipment Required For Calibration

The primary source instrument used in the calibration procedures is the Fluke 5500A. If a 5500 A is not available, you can substitute another calibrator as long as it meets the minimum test requirements.

- Fluke 5500A Multi Product Calibrator, including 5500A-SC Oscilloscope Calibration Option.
- Stackable Test Leads (4x), supplied with the 5500A.
- $50 \Omega$ Coax Cables (2x), Fluke PM9091 or PM9092.
- $50 \Omega$ feed through terminations (2x), Fluke PM9585.
- Fluke BB120 Shielded Banana to Female BNC adapters (2x), supplied with the Fluke 123.
- Dual Banana Plug to Female BNC Adapter (1x), Fluke PM9081/001.
- Male BNC to Dual Female BNC Adapter (1x), Fluke PM9093/001.
- $20 \mathrm{~V} \pm 1 \mathrm{~V}, 0.5 \mathrm{~A}, \mathrm{DC}$ power supply (not for serial numbers $>\mathrm{DM} 7000000$ ).
- Power adapter input supply cable (not for serial numbers $>$ DM7000000); refer to Section 8.8 for the ordering number.


### 5.3 Starting Calibration Adjustment

Follow the steps below to start calibration adjustments.

1. Power the test tool via the power adapter input, using the PM8907 power adapter.
2. Check the actual test tool date, and adjust the date if necessary:

- press Lemions to open the USER OPTIONS menu
- using $\circlearrowleft$ select DATE ADJUST
- press $\sqrt{F 4}$ to open the DATE ADJUST menu
- adjust the date if necessary.

3. Select the Maintenance mode.

The Calibration Adjustment Procedure uses built-in calibration setups, that can be accessed in the Maintenance mode.

To enter the Maintenance mode proceed as follows:

- Press and hold
- Press and release
- Release

- The display shows the Calibration Adjustment Screen.

The display shows the first calibration step Warming Up (CL 0200) , and the calibration status :IDLE (valid) or :IDLE (invalid).
4. Continue with either $a$. or $b$. below:
a. To calibrate the display contrast adjustment range and the default contrast, go to Section 5.4 Contrast Calibration Adjustment.
This calibration step is only required if the display cannot made dark or light enough, or if the display after a test tool reset is too light or too dark.
b. To calibrate the test tool without calibrating the contrast, go to Section 5.5 Warming Up \& Pre-calibration.

## Explanation of screen messages and key functions.

When the test tool is in the Maintenance Mode, only the F1 to F4 soft keys, the ON/OFF key, and the backlight key can be operated, unless otherwise stated.
The calibration adjustment screen shows the actual calibration step (name and number) and its status :

Cal Name (CL nnnn) :Status Calibration step nnnn
Status can be:

| IDLE (valid) | After (re)entering this step, the calibration process is not started. <br> The calibration data of this step are valid. This means that the <br> last time this step was done, the calibration process was <br> successful. It does not necessarily mean that the unit meets the <br> specifications related to this step! |
| :--- | :--- |
| IDLE (invalid) | After (re)entering this step, the calibration process is not started. <br> The calibration data are invalid. This means that the unit will not <br> meet the specifications if the calibration data are saved. |
| BUSY aaa\% bbb\% | Calibration adjustment step in progress; progress \% for Input A <br> and Input B. |
| READY | Calibration adjustment step finished. |
| Error :xxxx | Calibration adjustment failed, due to wrong input signal(s) or <br> because the test tool is defective. The error codes xxxx are <br> shown for production purposes only. |

Functions of the keys F1-F4 are:

| F1 | PREV | select the previous step |
| :--- | :--- | :--- |
| F2 | NEXT | select the next step |
| F3 | CAL | start the calibration adjustment of the actual step |
| E4 | EXIT | leave the Maintenance mode |

## Readings and traces

After completing a calibration step, readings and traces are shown using the new calibration data.

### 5.4 Contrast Calibration Adjustment

After entering the Maintenance mode, the test tool display shows
Warming Up (CL 0200):IDLE (valid).
Do not press F3 now! If you did, turn the test tool off and on, and enter the Maintenance mode again.

Proceed as follows to adjust the maximum display darkness (CL0100), the default contrast (CL0110), and the maximum display brightness (CL0120).

1. Press [F1 a three times to select the first calibration step. The display shows: Contrast (CL 0100) :MANUAL
2. Press 5 CAL. The display will show a dark test pattern, see Figure 5-2
3. Using $\circlearrowleft$ adjust the display to the maximum darkness, at which the test pattern is only just visible.
4. Press to select the default contrast calibration. The display shows: Contrast (CL 0110) :MANUAL
5. Press 5 CAL. The display shows the test pattern at default contrast.
6. Using $\circlearrowleft \circlearrowleft$ set the display to optimal (becomes default) contrast.
7. Press ${ }^{[2}$ to select maximum brightness calibration. The display shows: Contrast (CL 0120) :MANUAL
8. Press CAL. The display shows a bright test pattern.
9. Using $\circlearrowleft$ adjust the display to the maximum brightness, at which the test pattern is only just visible.
10. You can now :

- Exit, if only the Contrast had to be adjusted. Continue at Section 5.7.

OR

- Do the complete calibration. Press $F 2$ to select the next step (Warming Up), and continue at Section 5.5.


Figure 5-2. Display Test Pattern

### 5.5 Warming Up \& Pre-Calibration

After entering the Warming-Up \& Pre-Calibration state, the display shows:
WarmingUp (CL 0200):IDLE (valid) or (invalid).
You must always start the Warming Up \& Pre Calibration at Warming Up (CLO200) . Starting at another step will make the calibration invalid!
Proceed as follows:

1. Remove all input connections from the test tool.
2. Press $F 3$ to start the Warming-Up \& Pre-Calibration. The display shows the calibration step in progress, and its status.
The first step is WarmingUp (CLO200) :BUSY 00:29:59. The warming-up period is counted down from 00:29:59 to 00:00:00. Then the other pre-calibration steps are performed automatically. The procedure takes about 60 minutes.
3. Wait until the display shows End Precal :READY
4. Continue at Section 5.6.

### 5.6 Final Calibration

You must always start the Final Calibration at the first step of Section 5.6.1. Starting at another step will make the calibration invalid!

If you proceeded to step N (for example step CL 0615), then return to a previous step (for example step CL 0613), and then calibrate this step, the complete final calibration becomes invalid. You must do the final calibration from the beginning (step CL 0600) again.

You can repeat a step that shows the status :READY by pressing F3 again.

### 5.6.1 HF Gain Input A\&B

Proceed as follows to do the HF Gain Input A\&B calibration:

1. Press F2 to select the first calibration step in Table 5-1 ( HFG \& FI AB (CL 0600): )
2. Connect the test tool to the 5500A as shown in Figure 5-3. Do NOT use $50 \Omega$ terminations!


Figure 5-3. HF Gain Calibration Input Connections
3. Set the 5500 A to source a 1 kHz fast rising edge square wave (Output SCOPE, MODE edge) to the first calibration point in Table 5-1.
4. Set the 5500 A in operate (OPR).
5. Press F3 to start the calibration.
6. Wait until the display shows calibration status READY .
7. Press ${ }^{-2}$ to select the next calibration step, set the 5500A to the next calibration point, and start the calibration. Continue through all calibration points in Table 5-1.
8. Set the 5500 A to source a 1 kHz square wave (Output SCOPE, MODE wavegen, WAVE square), to the first calibration point in Table 5-2.
9. Press ${ }^{-2}$ to select the first step in Table 5-2.
10. Press to start the calibration.
11. Wait until the display shows calibration status READY.
12. Press ${ }^{-2}$ to select the next calibration step, set the 5500A to the next calibration point, and start the calibration. Continue through all calibration points Table 5-2.
13. When you are finished, set the 5500A to Standby.
14. Continue at Section 5.6.2.

Table 5-1. HF Gain Calibration Points Fast

| Cal step | 5500A Setting <br> 1) <br> ( 1 kHz , no 50 !!) | Test Tool Input Signal Requirements <br> ( $1 \mathrm{kHz}, \mathrm{t}_{\text {rise }}<100 \mathrm{~ns}$, flatness after rising edge: $<0.5 \%$ after 200 ns ) |
| :---: | :---: | :---: |
| HFG \& FI AB (CL 0600) | 10 mV | 20 mV |
| HFG \& FI AB (CL 0601) | 25 mV | 50 mV |
| HFG \& FI AB (CL 0602) | 50 mV | 100 mV |
| HFG \& FI AB (CL 0603) | 100 mV | 200 mV |
| HFG \& FI AB (CL 0604) | 250 mV | 500 mV |
| HFG \& FI AB (CL 0605) | 500 mV | 1V |
| HFG \& FI AB (CL 0606) | 1V | 2V |
| HFG \& FI AB (CL 0607) <br> [HFG \& FI A (CL 0608), HFG \& FI B (CL 0628)] ${ }^{2)}$ | 2.5 V | 5 V |

${ }^{1)}$ As the 5500 A output is not terminated with $50 \Omega$, its output voltage is two times its set voltage
${ }^{2)}$ After starting the first step in this table cell, these steps are done automatically.

Table 5-2. HF Gain Calibration Points Slow

| Cal step | 5500 A Setting <br> $(1 \mathrm{kHz}, \mathrm{MODE}$ <br> wavegen, <br> WAVE square) | Test Tool Input Signal <br> Requirements <br> $\left(\begin{array}{l}1 \mathrm{kHz} \text { square, } \mathrm{t}_{\text {rise }}<2 \mu \mathrm{~s}, \\ \text { flatness after rising edge: } \\ <0.5 \% \text { after } 4 \mu \mathrm{~s})\end{array}\right.$ <br> HF-Gain AB (CL 0609) |
| :--- | :---: | :---: |
| For firmware V01.00 | 25 V | 25 V |
| HF-Gain AB (CL 0610) <br> [HF-Gain A (CL 0611), HF-Gain B (CL 0631) <br> HF-Gain A (CL 0612), HF-Gain B (CL 0632) <br> HF-Gain A (CL 0613), HF-Gain B (CL 0633) <br> HF-Gain A (CL 0614), HF-Gain B (CL 0634) | 50 V | 50 V |
| HF-Gain A (CL 0615), HF-Gain B (CL 0635)] |  |  |
| For firmware > V01.00 |  |  |
| HF-Gain A (CL 0612), <br> [HF-Gain B (CL 0632) <br> HF-Gain A (CL 0615), HF-Gain B (CL 0635)] ${ }^{1)}$ |  |  |

${ }^{1)}$ After starting the first step in this table cell, these steps are done automatically.

### 5.6.2 Delta T Gain, Trigger Delay Time \& Pulse Adjust Input A

## Note

For firmware version V01.00 the Pulse adjust Input A calibration is a separate step, described in Section 5.6.3.

Proceed as follows to do the calibrations:

1. Press ${ }^{-2}$ to select calibration step Delta T (CL 0700):IDLE
2. Connect the test tool to the 5500A as shown in Figure 5-4.


Figure 5-4. 5500A Scope Output to Input A
3. Set the 5500 A to source a $1 \mathrm{~V}, 1 \mathrm{MHz}$ fast rising (rise time $\leq 1 \mathrm{~ns}$ ) square wave (SCOPE output, MODE edge).
4. Set the 5500 A to operate (OPR).
5. Press $\sqrt{F 3}$ to start the calibration.

The Delta T gain, Trigger Delay (CL0720), and Pulse Adjust Input A (CL0640) will be calibrated.
(For firmware V01.00 CL0640 is a separate step!).
6. Wait until the display shows Pulse Adj A (CL 0640):READY.
(For firmware V01.00 wait until the display shows Delay (CL 0720):READY
7. When you are finished, set the 5500A to Standby.
8. Continue at Section 5.6.4.
(For firmware V01.00 continue at Section 5.6.3).

### 5.6.3 Pulse Adjust Input A (firmware V01.00 only)

## Note

For firmware versions newer than V01.00 the Pulse Adjust Input A (CL0640) step is included in Section 5.6.2.

Proceed as follows to do the Pulse Adjust Input A calibration:

1. Press to to select calibration step Pulse Adj A (CL 0640):IDLE
2. Connect the test tool to the 5500A as for the previous calibration (Figure 5-4).
3. Set the 5500 A to source a $1 \mathrm{~V}, 1 \mathrm{MHz}$ fast rising square wave (SCOPE output, MODE edge) (rise time $\leq 1 \mathrm{~ns}$, aberrations $<2 \% \mathrm{pp}$ ).
4. Set the 5500A to operate (OPR).
5. Press to start the calibration.
6. Wait until the display shows Pulse Adj A (CL 0640): READY.
7. When you are finished, set the 5500A to Standby.
8. Continue at Section 5.6.4.

### 5.6.4 Pulse Adjust Input B

Proceed as follows to do the Pulse Adjust Input A calibration:

1. Press ${ }^{-2}$ to select calibration step Pulse Adj B (CL 0660):IDLE
2. Connect the test tool to the 5500A as shown in Figure 5-5.


Figure 5-5. 5500A Scope Output to Input B
3. Set the 5500 A to source a $1 \mathrm{~V}, 1 \mathrm{MHz}$ fast rising square wave (SCOPE output, MODE edge) (rise time $\leq 1 \mathrm{~ns}$, aberrations $<2 \% \mathrm{pp}$ ).
4. Set the 5500A to operate (OPR).
5. Press F3 to start the calibration.
6. Wait until the display shows Pulse Adj B (CL 0660):READY.
7. When you are finished, set the 5500A to Standby.
8. Continue at Section 5.6.5.

### 5.6.5 Gain DMM (Gain Volt)

## Warning

Dangerous voltages will be present on the calibration source and connection cables during the following steps. Ensure that the calibrator is in standby mode before making any connection between the calibrator and the test tool.

Proceed as follows to do the Gain DMM calibration.

1. Press F2 to select the first calibration step in Table 5-3.
2. Connect the test tool to the 5500A as shown in Figure 5-6.


Figure 5-6. Volt Gain Calibration Input Connections <300V
3. Set the 5500A to supply a DC voltage, to the first calibration point in Table 5-3.
4. Set the 5500A to operate (OPR).
5. Press $\sqrt{F 3}$ to start the calibration.
6. Wait until the display shows calibration status :READY.
7. Press $F^{F 2}$ to select the next calibration step, set the 5500A to the next calibration point, and start the calibration. Continue through all calibration points of Table 5-3
8. Set the 5500A to Standby, and continue with step 9.

Table 5-3. Volt Gain Calibration Points $\mathbf{< 3 0 0 V}$

| Cal step | Input value |
| :--- | :---: |
| Gain DMM (CL0800) | 12.5 mV |
| Gain DMM (CL0801) | 25 mV |
| Gain DMM (CL0802) | 50 mV |
| Gain DMM (CL0803) | 125 mV |
| Gain DMM (CL0804) | 250 mV |
| Gain DMM (CL0805) | 500 mV |
| Gain DMM (CL0806) | 1.25 V |
| Gain DMM (CL0807) | 2.5 V |
| Gain DMM (CL0808) | 5 V |
| Gain DMM (CL0809) | 12.5 V |
| Gain DMM (CL0810) | 25 V |
| Gain DMM (CL0811) | 50 V |
| Gain DMM (CL0812) | 125 V |
| Gain DMM (CL0813) | 250 V |

9. Press to select calibration step Gain DMM (CL0814) :IDLE
10. Connect the test tool to the 5500A as shown in Figure 5-7.


Figure 5-7. Volt Gain Calibration Input Connections 500V
11. Set the 5500 A to supply a DC voltage of 500 V .
12. Set the 5500A to operate (OPR).
13. Press $F$ to start the calibration.

Gain DMM (CL0814) and Gain DMM (CL0815) will be calibrated now.
14. Wait until the display shows calibration status Gain DMM (CL0815):READY.
15. Set the 5500A to 0V (zero) and to Standby.
16. Continue at Section 5.6.6.

### 5.6.6 Volt Zero

Proceed as follows to do the Volt Zero calibration:

1. Press ${ }^{-2}$ to select calibration adjustment step Volt Zero (CL 0820):IDLE.
2. Terminate Input A and Input B with the BB120 and a $50 \Omega$ or lower termination.
3. Press to start the zero calibration of all $\mathrm{mV} / \mathrm{d}$ settings (CL0820...CL0835)
4. Wait until the display shows Volt Zero (CL 0835):READY.
5. Remove the $50 \Omega$ terminations from the inputs.
6. Continue at Section 5.6.8. (For firmware version V01.00 continue at Section 5.6.7).

### 5.6.7 Zero Ohm (firmware V01.00 only)

Proceed as follows to do the Zero Ohm calibration:

1. Press to select calibration adjustment step Zero Ohm (CL 0840):IDLE
2. Make a short circuit between the Input A banana socket and the COM input .
3. Press F3 to start the Ohm Zero calibration of all ranges (CL 0840...CL 0846).
4. Wait until the display shows the calibration status Zero Ohm (CL 0846):READY.
5. Remove the Input A to COM short.
6. Continue at Section 5.6.8.

### 5.6.8 Gain Ohm

Proceed as follows to do the Gain Ohm calibration:

1. Press ${ }^{-F 2}$ to select calibration adjustment step Gain Ohm (CL 0860):IDLE
2. Connect the UUT to the 5500A as shown in Figure 5-8.

Notice that the sense leads must be connected directly to the test tool.


Figure 5-8. Four-wire Ohms calibration connections
3. Set the 5500A to the first test point in Table 5-4. Use the 5500A "COMP 2 wire" mode for the calibration adjustments up to and including $100 \mathrm{k} \Omega$. For the higher values, the 5500A will turn off the "COMP 2 wire" mode.
4. Set the 5500A to operate (OPR).
5. Press to to start the calibration.
6. Wait until the display shows the calibration status :READY.
7. Press F2 to select the next calibration step, set the 5500A to the next calibration point, and start the calibration. Continue through all calibration points.
8. When you are finished, set the 5500A to Standby.
9. Continue at Section 5.6.9.

Table 5-4. Ohm Gain Calibration Points

| Cal Step | Input Value |
| :--- | :---: |
| Gain Ohm (CL 0860) [Cap. Pos. (CL 0920), Cap.Neg. (CL 0921)] | $100 \Omega$ |
| Gain Ohm (CL 0861) [Cap. Pos. (CL 0922), Cap.Neg. (CL 0923)] |  |
| Gain Ohm (CL 0862) [Cap. Pos. (CL 0924), Cap.Neg. (CL 0925)] |  |

[^0]
### 5.6.9 Capacitance Gain Low and High

Proceed as follows to do the Capacitance Gain calibration:

1. Press F2 to select calibration adjustment step Cap. Low (CL 0900):IDLE
2. Connect the test tool to the 5500A as shown in Figure 5-9.


Figure 5-9. Capacitance Gain Calibration Input Connections
3. Set the 5500A to supply 250 mV DC.
4. Set the 5500A to operate (OPR).
5. Press $F 3$ to start the calibration.
6. Wait until the display shows Cap. Low (CL 0900):READY.
7. Press ${ }^{-2}$ to select calibration adjustment step Cap. High (CL 0910):IDLE
8. Set the 5500 A to supply 50 mV DC.
9. Press F3 to start the calibration.
10. Wait until the display shows Cap High (CL 910):READY.
11. Set the 5500A to Standby.
12. Continue at Section 5.6.10.

### 5.6.10 Capacitance Clamp \& Zero

Proceed as follows to do the Capacitance Clamp Voltage \& Zero calibration:

1. Press ${ }^{F 2}$ to select calibration adjustment step Cap. Clamp (CL 0940):IDLE
2. Remove any input connection from the test tool (open inputs).
3. Press F3 to start the calibration.

The capacitance measurement clamp voltage Cap. Clamp (CL 0940), and the zero of the capacitance ranges Cap. Zero (CL 0950)... Cap. Zero (CL 0953) will be calibrated now. Firmware version V01.00 has an additional step Cap. Zero (CL 0954).
4. Wait until the display shows Cap. Zero (CL 0953): READY. (For firmware V01.00 wait until the display shows Cap. Zero (CL 0954): READY).
5. Continue at Section 5.6.11.

### 5.6.11 Capacitance Gain

Proceed as follows to do the Capacitance Gain calibration:

1. Press ${ }^{F 2}$ to select calibration adjustment step Cap. Gain (CL 0960):IDLE
2. Connect the test tool to the 5500A as shown in Figure 5-9 (Section 5.6.9).
3. Set the 5500 A to 500 nF .
4. Set the 5500A to operate (OPR).
5. Press $\sqrt{53}$ to start the calibration.
6. Wait until the display shows Cap. Gain (CL 0960):READY.
7. Continue at Section 5.7 to save the calibration data.

### 5.7 Save Calibration Data and Exit

Proceed as follows to save the calibration data, and to exit the Maintenance mode:

1. Remove all test leads from the test tool inputs. Do NOT turn off the test tool!

Steps 2 and $\mathbf{3}$ are required for serial numbers below DM7000000 only.
2. Remove the PM8907 power adapter supply from the test tool.
3. Power the test tool via the power adapter input, using a $20 \mathrm{~V} \pm 1 \mathrm{~V}, 0.5 \mathrm{~A}, \mathrm{DC}$ supply.

For this purpose, a special supply cable (see Figure 5-10) can be ordered; refer to Section 8.7 for the ordering number.


Figure 5-10. 20 V Supply Cable for Calibration

## CAUTION

To avoid damaging the test tool be sure to apply the polarity and voltage level of the 20 V supply voltage correctly.
4. Press (EXIT). The test tool will display:

```
Calibration data is valid
Save data and EXIT maintenance?
```

Note
Calibration data valid indicates that the calibration adjustment procedure is performed correctly. It does not indicate that the test tool meets the characteristics listed in Chapter 2.
4. Press (F4 (YES) to save and exit.

## Notes

- $\quad$ The calibration number and date will be updated only if the calibration data have been changed and the data are valid.
- The calibration data will change when a calibration adjustment has been done. The data will not change when just entering and then leaving the maintenance mode without doing a calibration adjustment.
- $\quad$ The calibration number and date will NOT be updated if only the display contrast has been adjusted.


## Possible error messages.

The following messages can be shown on the test tool display:

## WARNING.Calibration data NOT valid. Save data and EXIT?

Proceed as follows:

- To return to the Maintenance mode:

$$
\text { Press } F 3 \text { NO. }
$$

Now press F1 until the display shows WarmingUp (CL 0200):IDLE, and calibrate the test tool, starting at Section 5.5.

- To exit and save the INVALID calibration data:

Press 54 YES.
The test tool will show the message The test tool needs calibration. Please contact your service center at power on. The calibration date and number will not be updated. A complete recalibration must be done.

- To exit and maintain the old calibration data:

Turn the test tool off.

```
WARNING.No adapter present.
Calibration data will not be saved.
Exit maintenance mode?
```

- To save the calibration data:

```
Press F3 NO
```

The test tool returns to the maintenance mode. Then supply the correct adapter input voltage, and press $\sqrt{F 4}$ to exit and save.

- To exit without saving the calibration data:

```
Press F4 YES
```


### 6.1. Introduction

This section provides the required disassembling procedures. The printed circuit board removed from the test tool must be adequately protected against damage.

## Warning

To avoid electric shock, disconnect test leads, probes and power supply from any live source and from the test tool itself. Always remove the battery pack before completely disassembling the test tool. If repair of the disassembled test tool under voltage is required, it shall be carried out only by qualified personnel using customary precautions against electric shock.

### 6.2. Disassembling Procedures

### 6.1.1 Required Tools

To access all the assemblies, you need the following:

- Static-free work surface, and anti-static wrist wrap.
- \#8, and \#10 Torx screwdrivers.
- Cotton gloves (to avoid contaminating the lens, and the PCA).


### 6.2.2 Removing the Battery Pack

Referring to Figure 6-1, use the following procedure to remove the battery pack.

1. Loosen the M3 Torx screw (item 15) (do not remove it) from the battery door.
2. Lift the battery door at the screw edge to remove it.
3. Lift out the battery pack, and unplug the cable leading to the Main PCA (pull the cable gently backwards).

### 6.2.3 Removing the Bail

Referring to Figure 6-1, use the following procedure to remove the bail (item 16).

1. Set the bail to a 45 degree position respective to the test tool bottom.
2. Holding the test tool tight, rotate the bail firmly sideways.

### 6.2.4 Opening the Test Tool

Referring to Figure 6-1, use the following procedure to open the test tool.

1. Remove the battery pack (see Section 6.2.2)
2. Unscrew the four M3 Torx screws (item 12) that secure the bottom case to the top case.
3. Hold the test tool upside down, and lift off the bottom case.


Figure 6-1. Fluke 123 Main Assembly

### 6.2.5 Removing the Main PCA Unit

Referring to Figure 6-1, use the following procedure to remove the main PCA unit.

1. Open the test tool (see Section 6.2.4).
2. Disconnect the LCD flex cable, and the keypad foil flat cable, see Figure 6-2.

Unlock the cables by lifting the connector latch. The latch remains attached to the connector body.
The keypad foil is provided with a shielding flap that covers the LCD flat cable. The end of the flap is put under the main PCA unit shielding plate, and can be easily pulled out.

## Caution

To avoid contaminating the flex cable contacts with oil from your fingers, do not touch the contacts (or wear gloves).
Contaminated contacts may not cause immediate instrument failure in controlled environments. Failures typically show up when contaminated units are operated in humid areas.
3. Unplug the backlight cable.

## Warning

If the battery pack or the power adapter is connected, the LCD backlight voltage on the wire cable is 400 V ! (when the test tool is on).
4. Remove the two screws (item 10) that secure the Main PCA unit to the top case.
5. Lift the screw end of the Main PCA unit and remove the unit by gently wiggling the assembly from side to side as you pull backwards.


Figure 6-2. Flex Cable Connectors

### 6.2.6 Removing the Display Assembly

## Caution

Read the Caution statement in Section 6.5 when installing the display assembly. An incorrect installation can damage the display assembly.

There are no serviceable parts in the display assembly. Referring to Figure 6-1, use the following procedure to remove the display assembly.

1. Remove the main PCA unit (see Section 6.2.5).
2. The keypad pressure plate (item 9) is captivated by four plastic keeper tabs in the top case. Press the plate down, carefully slide the plate to release it from the tabs, and then remove it.
3. Remove the display assembly (item 6). To prevent finger contamination, wear cotton gloves, or handle the display assembly by its edge.

After removing the display assembly, the shielding bracket (item 5) with the conductive foam strip (item 4), the dust seal (item 3), and the shielding foil (item 2) can be removed.

### 6.2.7 Removing the Keypad and Keypad Foil

Referring to Figure 6-1, use the following procedure to remove the keypad and the keypad foil.

1. Remove the display assembly (see Section 6.2.6).
2. Remove the keypad foil. Notice the four keypad foil positioning pins in the top case.
3. Remove the keypad.

## Caution

To avoid contaminating the keypad contacts, and the keypad foil contacts with oil from your fingers, do not touch the contacts (or wear gloves). Contaminated contacts may not cause immediate instrument failure in controlled environments. Failures typically show up when contaminated units are operated in humid areas.

### 6.3 Disassembling the Main PCA Unit

Referring to Figure 6-3, use the following procedure disassemble the main PCA unit.

1. Remove the M2.5 Torx screws (items 1 and 8 ) that secure the main shielding plate (item 7) to the main PCA shielding box (item 5).
2. Pull the shielding plate away from the input banana jacks as you rotate the far end upwards, and then remove it.
3. Remove the power input insulator (item 3), and the LED guide piece (item 6).
4. Remove the M2.5.Torx screws (item 2) that secure the PCA to the shielding box.
5. Lift the PCA at the screw end approximately 2 cm , and pull it away from the input banana jack holes to remove it.

## Note

Each input banana jacket is provided with a rubber sealing ring (Input $A, B$ item 9, COM input item 10). Ensure that the rings are present when reassembling the main PCA unit!

## Caution

To avoid contaminating the main PCA with oil from your fingers, do not touch the contacts (or wear gloves). A contaminated PCA may not cause immediate instrument failure in controlled environments. Failures typically show up when contaminated units are operated in humid areas.


6-3. Main PCA Unit Assembly

### 6.4 Reassembling the Main PCA Unit

Reassembling the main PCA is the reverse of disassembly. However you must follow special precautions when reassembling the main PCA unit.

1. Ensure the input banana jacks have the rubber sealing ring in place (Input A, B item 9, COM input item 10, see Figure 4-6).
2. Do not forget to install the power connector insulator (item 3) and the LED holder (item 6).
3. Notice the correct position of the shielding box, main PCA (notice the shielding plates on the PCA), and shielding plate, as shown in Figure 6-2. The tabs of the shielding plate must be inside both shields.

### 6.5 Reassembling the Test Tool

Reassembling the test tool is the reverse of disassembly. However you must follow special precautions when reassembling the test tool. Refer also to figure 6-1.

## Caution

The first shipped units are provided with a yellow tube on the two notches with the screw inserts at the top in the top case,. The reason for this is that the display assembly in these units is smaller than in the later units. All display assemblies supplied as spare part are of the latest type, and do not need the yellow tubes in the top case.

- Remove the tube from both notches when installing a new display assembly!
- Transfer the tubes to the new top case, if you replace a top case that has the tubes installed, and you re-install the unit's original display assembly.
Reassembling procedure for a completely disassembled unit:

1. Clean the inside of the lens with a moist soft cloth if necessary. Keep the lens free of dust and grease.
2. Install the keypad. Press the edge of the keypad into the sealing groove of the top case. Ensure that the keypad lays flat in the top case, and that all keys are correctly seated.
3. Install the shielding foil (item 2). Remove the protection foil from the shielding foil, by pulling it off in one rapid movement! If you pull it off slowly, the protection foil may crack. Keep the shielding foil free of dust and grease.
4. Install the dust seal (item 3).
5. Install the display shielding bracket (item 5) provided with the conductive foam strip (item 4).

## Note

Figure 6-4 shows how the shielding bracket (with conductive foam strip), the shielding foil, the dust seal, and the display assembly (see step 7) are clamped in the top cover edge.
6. Install the keypad foil. Align the positioning holes in the keypad foil to the positioning pins in the top case.
7. Clean the display glass with a moist soft cloth if necessary. Install the display assembly. Ensure that the display is secured correctly by the four alignment tabs in the top case. It is secured correctly when it cannot be moved horizontally.
8. Install the keypad pressure plate. Press the plate firmly, and slide it under the four plastic keeper tabs in the top case.
9. Install the main PCA unit, and re-attach the cables. Secure the flat cables in the connectors with the connector latches. Keep the backlight wires twisted to minimize interference voltages! Insert the shielding flap below the main PCA shielding plate.
10. Put the bottom case and the top case together at the flat cable side, and hinge the cases to each other. This ensures the keypad foil flat cable is folded correctly.
11. Install the battery pack, and the battery door, see figure 6-5.


Figure 6-4. Mounting the display shielding bracket


Figure 6-5. Battery pack installation

### 7.1 Introduction

This chapter describes troubleshooting procedures that can be used to isolate problems with the test tool.

## 4 Warning

Opening the case may expose hazardous voltages. For example, the voltage for the LCD back light fluorescent lamp is $>400 \mathrm{~V}$ ! Always disconnect the test tool from all voltage sources and remove the batteries before opening the case. If repair of the disassembled test tool under voltage is required, it shall be carried out only by qualified personnel using customary precautions against electric shock.

- If the test tool fails, first verify that you are operating it correctly by reviewing the operating instructions in the Users Manual.
- When making measurements for fault finding, you can use the black COM input banana jack, or the metal shielding on the Main PCA unit, as measurement ground.
- To access the Main PCA for measurements, proceed as follows:

1. Remove the Main PCA unit, see Section 6.2.5.
2. Disassemble the Main PCA unit, see Section 6.3.
3. Connect the Display Assembly flat cable, the Backlight cable, and the Keypad Foil flex cable to the Main PCA unit. Position the Keypad on the Keypad foil. See Figure 7.1. The Test tool without the case is operative now.
4. Power the PCA via the Power Adapter and/or battery pack. Watch out for short circuiting due to metal parts on your desk!!


Figure 7-1. Operative Test Tool without Case

### 7.2 Starting Fault Finding.

After each step, continue with the next step, unless stated otherwise.
Power the test tool by the battery pack only, then by the power adapter only.

1. The test tool operates with the power adapter, but not with the battery only: install a charged battery (VBAT $>4 \mathrm{~V}$ ), and check the connections between the battery and the test tool (X503, R504, R506, R507).
2. The test tool operates with the battery pack, but not with the power adapter only, and the battery pack is not charged by the test tool: continue at 7.3 Charger Circuit.
3. The test tool operates neither with the battery pack, nor with the power adapter: continue at 7.4 Starting with a Dead Test Tool.
4. Particular functions are not correct: continue at 7.5 Miscellaneous Functions.

Table 7-1. Starting Fault Finding

|  | Power adapter | Battery Pack | Check |
| :--- | :--- | :--- | :--- |
| 1 | OK | NOT OK | Battery pack, connector, sense resistors |
| 2 | NOT OK | OK | See Section 7.3 Charger Circuit |
| 3 | NOT OK | NOT OK | See Section 7.4 Starting with a Dead Test Tool |
| 4 | Partly OK | Partly OK | See Section 7.5 Miscellaneous Functions |

### 7.3 Charger Circuit

1. Power the test tool by the power adapter only.
2. Check TP501 for $\cong 15 \ldots 20 \mathrm{~V}$.

If not correct, check the power adapter input circuit (X501, Z501,V501, C501).
3. Check TP504 (VBAT) for about 7.5V.

If not correct, check R501, V504, V503, L501, C503.
Check TP502 for a $100 \mathrm{kHz}, 13 \mathrm{Vpp}$ pulse signal; if correct or low, check if TP504 is shorted to ground, and check V506.
4. Install a charged battery. The voltage at TP504 will be now about 5 V .
5. Check N501 pin 18 (P7VCHA) for $\cong 7 \mathrm{~V}$.

If not correct, check N 501 pin 20 for $\cong 15 \mathrm{~V}$ (supplied via R502). If 15 V on pin 20 is correct, check C507, replace N501.

P7VCHA is the supply voltage for the charger control circuit in N501. It is derived from VADAPTER (pin20), by an internal linear supply in N501.
6. Check N501 pin 12 (NETVALID) for +2.7 V , and TP529 (MAINVAL) for +3.3 V .

The NETVALID and MAINVAL signals indicate to the P-ASIC and the D-ASIC that a correct power adapter voltage is connected. The signals enable control of the $P$ ASIC CHARGE circuit (controls V506 by 100 kHz , 13Vpp square wave).

If correct continue at step 7 .

If not correct, then:
a. Check TP571 (+3V3GAR) for +3 V 3 V .

If not correct, possibly caused by V569, R580, TP571 short to ground, loose pins of N501, N501 defective.
b. Check N501 pin 8 (VADALOW) for $\cong 1.1 \mathrm{~V}$ If not correct:

1. Check R516 and connections.

The P-ASIC supplies a current to R516. The current source uses REFPWM2 and IREF, see 2 and 3 below.
2. Check N501 pin 73 (REFPWM2) for +3 V 3 . REFPWM2 is supplied by the P-ASIC. Check TP307 (N501 pin 72, REFP) for 1.22 V , check V301 and R307.
3. Check N501 pin 74 (IREF) for 1.61 V . If not correct, possibly caused by R528, loose pin 74, or N501 defective.
c. Check +3 V3SADC on N501 pin 65 for +3.3 V .
7. Check TP531 (CHARCURR):

The CHARCURR signal controls the battery charge current.
If TP531 $<2.7 \mathrm{~V}$ continue at step 7 a .
If TP531 $>2.7 \mathrm{~V}$ continue at step 7 b .
a. Check if charger FET V506 is controlled by $\mathrm{a} \cong 100 \mathrm{kHz}, 13 \mathrm{Vpp}$ square wave on TP502 (FET gate). If correct check/replace V506.
If not correct, check:

1. N501 pin 4 TEMPHI relative to X503 pin 3 ( $=\mathrm{N} 501$ pin 9 ) for $\cong 200 \mathrm{mV}$. If not correct, check R512 and connections.
2. N501 pin 5 TEMP relative to X503 pin 3 (=N501 pin 9) for $\cong 400 \ldots 500 \mathrm{mV}$ at about $20^{\circ} \mathrm{C}$. If not correct check the NTC in the battery pack for $\cong 12 \mathrm{k} \Omega$ at $20^{\circ} \mathrm{C}$ (X503 pins 3 and 5); check connections to N501.
3. N501 pin 6 (IMAXCHA) for $\cong 150 \mathrm{mV}$. If not correct check R514, and connections to N501.
4. N501 pin 7 (VBATHIGH) for $\cong 1.2 \mathrm{~V}$. If not correct check R513, and connections to N501.

Steps 1 to 4 verify that N501 supplies a $47 \mu A$ current to each of the resistors R512, battery NTC, R514, and R513
5. Check N501 pin 9 for the same voltage as on X503 pin 3 (sense resistors R504, R506, and R507).
6. If 1 to 5 above correct, then N501 is defective.
b. Connect TP531 for a short time (max. 1 minute) to ground, and see if the FET gate TP502 now shows a 100 kHz pulse signal.
If it does not, continue at step 7 d .
If it does, the CHARCURR control signal is not correct, continue at step 7c.
c. Check the CHARCURR control signal:

The CHARCURR voltage on TP531 is controlled by a pulse width modulated voltage (CHARCUR) from the D-ASIC D471 (pin 40). The D-ASIC measures the required signals needed for control, via the Slow ADC.

1. Check the SLOW ADC, see Section 7.5.3.
2. Check VGARVAL (N501 pin 64 ), for +3.3 V . If not correct, check if the line is shorted to ground. If it is not, then replace N501.
3. Trace the CHARCURR signal path to R534, R 442 and D471 (D-ASIC) output pin 40.
d. Check the following:
4. C506 and connections to N501.
5. Connections between V506 and N501 pin 16 (CHAGATE).
6. The voltage at TP501 (N501 pin 19, VCHDRIVE) for $\cong 15 \ldots 20 \mathrm{~V}$.
7. The voltage at N 501 pin 43 for a triangle waveform, $80 \ldots 100 \mathrm{kHz},+1.6 \mathrm{~V}$ to +3.2 V .
8. If 1 to 4 correct, then replace N 501 .

### 7.4 Starting with a Dead Test Tool

If the test tool cannot be turned on, when powered by a charged battery pack, or by the power adapter, follow the steps below to locate the fault.

1. Connect a power adapter and a charged battery pack.
2. Turn the test tool on and listen if you hear a beep.
a. If you hear no beep, continue at 7.4.1 Test Tool Completely Dead.
b. If you hear a weak beep, continue at 7.4.2 Test Tool Software Does not Run.
c. If you hear a "normal" beep, the software runs, but obviously the test tool is not operative. Continue at 7.4.3 Software Runs, Test Tool not Operative.

### 7.4.1 Test Tool Completely Dead

1. Turn the test tool off. Keep the keys pressed, and turn the test tool on again. This will start up the mask software.
If you still hear no beep, continue at step 2.
If you hear a weak beep now, continue at Section 7.4.2.
2. Check the Keyboard ROW1 line (MS433 next to X 452 ) for a 100 kHz square wave. If not correct, continue at step 3 .
If correct, the mask software runs, but the buzzer circuit does not function. Check the buzzer function (Section 7.5.10), and then continue at Section 7.4.2.
3. Check N501 pin 60 (VBATSUP) for $>4.8 \mathrm{~V}$. If not correct check R503, and connections to battery pack.
4. Check TP571 (+3V3GAR) for +3 V 3 V .

If not correct, this is possibly caused by V569, R580, TP571 short to ground, loose
pins of N501, or N501 defective. Check the +VD supply voltage on D-ASIC D471.
Temporarily remove R470 to check for short circuit.
5. Check N501 pin 64 (VGARVAL) for +3.3 V . If not correct:
a. Check if the line is shorted to ground.
b. Check N501 pin 73 (REFPWM2) for +3 V 3 . REFPWM2 is supplied by N501, and derived from REFP on the reference circuit on the Trigger part. Check TP307 (N501 pin 72, REFP) for 1.22 V , check V301/R307. If no 1.22 V , and V301/R307 and connections are correct, then replace N501.
c. Check N501 pin 12 (NETVALID) for +2.6 V . If not correct, proceed as indicated in Section 7.3, step 6.
d. Check the Power ON/OFF function, see Section 7.5.13.
6. Check X-tal signals on TP473 ( 32 kHz ), and TP476 ( 25 MHz ); if not correct check connections, replace X-tals, replace D471. The 16 MHz clock on TP474 runs only if the test tool software runs. If the 16 MHz clock is present, then continue at Section7.4.3.

### 7.4.2 Test Tool Software Does not Run.

1. Turn the test tool OFF and ON again.
2. Check D471 pin 59 (rowl) for a 100 kHz square wave.

If no 100 kHz is not present, but you heard a weak beep, the test tool software runs, but the buzzer circuit does not function correctly. Go to Section 7.5.10 to check the buzzer circuit, then continue at Section 7.4.3 to see why the test tool cannot be operated.
If a 100 kHz square wave is present, the MASK software is running. Continue at step 3.
3. Check TP486 (RP\#) for $>3 \mathrm{~V}$. If a power adapter voltage $>19 \mathrm{~V}$ is supplied, TP486 is +12 V .
If not correct then check TP487 for +3.3 V (generated by D471), and check V481.
4. Load new software to see if the loaded software is corrupted. See Section 7.6.
5. Do the RAM test, see Section 7.5.12.
6. Check for bad soldered address/data lines and IC pins.
7. Replace FLASH-ROM D474 and RAM D475.

### 7.4.3 Software Runs, Test Tool not Operative

1. Check the Display and Backlight function, see Section 7.5.1
2. Check the Fly Back Converter, see Section 7.5.2
3. Check the Keyboard function, see Section 7.5.3

### 7.5 Miscellaneous Functions

### 7.5.1 Display and Back Light

## 4 Warning

## 

1. Connect another LCD unit to see if the problem is caused by the LCD unit. The unit is not repairable.
2. Defective display

Check the LCD control signals on measure spots MS401...MS422 (near to X453). Use a 10:1 probe with ground lead on the probe connected to the metal screening of the UUT. Notice that MS407 is missing !
a. MS422: LCDONOFF for +3.3 V .
b. MS420: DATACLK0 for 120 ns pulses

MS414-415: LCDAT0, 1 for 250 ns pulses
MS417-418: LCDAT2,3 for 250 ns pulses
MS412 LINECLK, for 120 ns pulses, $\cong 16 \mathrm{kHz}$
MS411 FRAME, for 250 ns pules, $\cong 66 \mathrm{~Hz}$
MS409 M, for $\mathrm{a} \cong 625 \mathrm{~Hz}$ square wave.
c. MS406 +5 VA for +5 V

MS405 +3V3D for +3.3V
MS401 -30VD for -30V (from Fly Back Converter).
d. MS404 REFPWM1 for +3.3 V .
3. Bad contrast.
a. Check MS403 (CONTRAST), see Figure below:


If not correct check FRAME signal on V401 for 0...3V, 250 ns pulses, 66 Hz ; check PWM circuit (Section 7.5.14); check V401-V403.
b. Check MS408 (LCDTEMP1) for +1.6 V at room temperature (to SLOW ADC). If not correct, check R591 in SLOW ADC part.
4. Defective backlight:
a. Turn the test tool on, and monitor the voltage on T600 pin 3 or pin 5 for a 8 Vpp , 66 kHz , half rectified sine wave. If a half rectified sine wave, with an increasing amplitude, is only seen for about 0.2 second directly after power on, then the secondary circuit is defective. Install a new LCD unit. If this does not cure the problem, check the resistance between T600 pin 10 and 11 for $\cong 300 \Omega$, replace V603, V605. Check C606!
b. Check T600 pin 3 and pin 5 for a $8 \mathrm{Vpp}, 66 \mathrm{kHz}$, half rectified sine wave. If it is present on only pin 3 or pin 5, then replace V601.
c. Check TP601 and TP602 for a $7 \mathrm{Vpp}, 66 \mathrm{kHz}$, square wave. If not correct then check TP604 (TLON) for +3 V 3 . If TLON is correct, then replace N 600 .
d. Check (replace) V600, V602.
5. Backlight brightness control not correct:

Check the TP605 (BACKBRIG, supplied by D-ASIC D471) for a $25 \mathrm{kHz}, 3.3 \mathrm{~V}$ pulse signal. The duty cycle of the pulses controls the back light brightness. The backlight brightness increases with an increasing length of the high pulse. Check V604, R604.
6. Measure the voltage on the collctro of V605:

- correct voltage 1.5 V
- >1.5 V : N600 defect
$-<1.5 \mathrm{~V}$ : secondary circuit defect (V606, V603, replace both if one is defective!)


### 7.5.2 Fly Back Converter

1. Check the voltages on TP572 (+5V), TP573 (+3.3V), TP574 (+3.3V), TP576 $(-3.3 \mathrm{~V})$, TP577 (-30V) on the POWER part.
a. If one or more voltages are correct, then check the rectifier diodes (V561...V564), and coils (L562...L567) of the incorrect voltage.
b. If none of the voltages is correct, then the fly back converter does not run correctly, continue at step 2.
2. Check TP504 (VBATT) for $>4.8 \mathrm{~V}$.
3. Check TP552 (FLYGATE) for a square wave voltage of at least some volts (for a correct Fly Back Converter $50 . . .100 \mathrm{kHz}, \cong 10 \mathrm{Vpp}$ ).
a. If a square wave is present on TP552 (may be not the correct value), then:
4. Check the voltage on N501 pin 55 (FLYSENSP). For a correct converter this is a saw tooth voltage of $50 \ldots 100 \mathrm{kHz}, 50 \ldots 150 \mathrm{mVpp})$.

a. If no sawtooth voltage is present on R501, no current, or a DC current flows in FET V554. The primary coil or V554 may be defective (or interrupted connections). Check R504, R506, R507 (battery current sense resistors); these resistors may be fused due to a short in FET V554.
b. If an incorrect sawtooth is present on R501 this can be caused by: -overloaded outputs (Frequency low, e.g. $\ll 50 \mathrm{kHz} ; 250 \mathrm{mVpp}$ ) -underloaded outputs (Frequency high, e.g. $\gg 100 \mathrm{kHz} ; \ll 100 \mathrm{mVpp}$ ) -bad FET V554 (Sawtooth voltage is not linear).
5. Check V552 and V553, check R570 and VCOIL connections.
b. No FLYGATE square wave is present. Check TP526 (FREQPS) for a $50 . . .100 \mathrm{kHz}, 3.3 \mathrm{Vpp}$ square wave. If correct, then check V552, and V553. If no square wave on TP526, then go to step 4.
6. Check TP528 (PWRONOFF) for +3 V . If not correct, see Section 7.5.13 Power ON/OFF.
7. Check N501 pin 43 (COSC) for a triangle waveform, $50 \ldots 100 \mathrm{kHz},+1.6 \mathrm{~V}$ to +3.2 V . If not correct check C553 and connections; check IREF, see step 6. If all correct, replace N 501 .
8. Check N501 pin 74 (IREF) for 1.6 V . If not correct:
a. Check N501 pin 73 (REFPWM2) for +3 V 3 . REFPWM2 is supplied by N501, and derived from REFP on the reference circuit on the Trigger part. Check TP307 (N501 pin 72, REFP) for 1.22V. If not correct, check V301/R307.
b. Check R528, loose pin 74, or N501 defective.
9. Check N501 pin 51 (VOUTHI) for $<2.5 \mathrm{~V}$ (nominal value 1.65 V ). If not correct check R558 and connections to N501; check IREF, see step 6.
10. Check N501 pin 57 (IMAXFLY) for $\cong 250 \mathrm{mV}$. If not correct check R559 and connections to N501; check IREF, see step 6.

### 7.5.3 SIow ADC

Check the following signals:

1. BATCUR (N501 pin 77), must be $\{\mathbf{1 . 6 3 +}+\mathbf{6 . 7} \mathbf{x}$ IBATP) $\}$ Volt.

If not correct, replace N501.
Measure IBATP on X503 pin 3 (= N501 pin 9); IBATP senses the battery current.
2. BATVOLT (N501 pin 78), must be $\{\mathbf{0 . 6 7} \mathbf{x}$ (VBAT-3.27) $\}$ Volt.

If not correct, replace N501.
Measure VBAT on TP504 (= N501 pin 3); VBAT senses battery the voltage.
3. BATTEMP (N501 pin 79), must be \{TEMP - IBATP $\}$ Volt.

If not correct, replace N501.
Measure TEMP on N501 pin 5 (=X503 pin 6); TEMP senses the battery temperature.
Measure IBATP on X503 pin 3 ( $=$ N501 pin 9 ); IBATP senses the battery current.
4. +3 V 3 SADC must be +3.3 V (supplied by N501 pin 65 ). If not correct, check if the +3 V 3 SADC line is shorted to ground. If it is not, then replace N501.
5. SELMUXn (TP591, TP592, TP593) supplied by the D-ASIC must show LF pulses ( 0 V to $+3.3 \mathrm{~V}, 0.5 \ldots 3$ seconds period).
6. Check TP536, TP537, and TP534 for signals shown below (typical examples, measured signals may have different pulse amplitude and repetition rate).
TP536: if at a fixed level, replace D531.
TP537: if not correct, trace signal to PWM circuit on the Digital part.
TP534: if at a fixed level, replace N531.


### 7.5.4 Keyboard

Proceed as follows if one or more keys cannot be operated.

1. Replace the key pad, and the key pad foil to see if this cures the problem.
2. Press a key, and check ROW0... 5 (measure spots MS432..MS437) for the signal shown below :


If no key is pressed the ROW lines are low if a battery is installed; if the 123 is powered by the the mains adapter only, the lines are alternating pulsing and low.
3. Check COL0... 3 (measure spots MS438...MS441) for a +3.3 V level. Then press and hold a key, and check the matching COL line for the signal shown below:


If not correct, check the connections from X452 to D471; replace D471.
For the ON/OFF key see Section 7.5.13.

### 7.5.5 Optical Port (Serial RS232 Interface)

## Receive (RXD)

1. Check the voltage RXDA on TP522 for +200 mV , and the voltage RXD on TP527 (buffered and amplified RXDA voltage) for +3.3 V .
2. Shine with a lamp in the optical port (H522).

Check the voltage RXDA on TP522 for $0 \ldots-0.6 \mathrm{~V}$, and the voltage RXD on TP527 for 0 V .

## Send (TXD).

1. Check the voltage TXD on TP521 for +3.3 V .
2. Press $\frac{\text { SARE }}{\text { BaINT }}$ to open the SAVE \& PRINT menu.
3. Press F2 PRINT SCREEN to start the test tool data output.

Check the voltage TXD on TP521 for a burst of pulses (pulses from +2 V to +3.3 V ).
The length of the burst and the pulses depends on the selected baud rate.

### 7.5.6 Channel A, Channel B Voltage Measurements

1. Press $\stackrel{\text { scopi }}{\operatorname{sint}}$ to open the SCOPE INPUTS menu, and select: INPUT A: $\square$ DC | $\square$ NORMAL | INPUT B: $\square$ DC | $\square$ NORMAL

Press F1 to open the SCOPE OPTIONS ... menu, and select:
SCOPE MODE: $\square$ ROLL MODE | WAVEFORM MODE: $\square$ NORMAL.
2. Apply a 1 kHz square wave to Input $A$ and Input $B$, and change the test tool sensitivity (V/div) to make the complete square wave visible.
3. Check TP154 (ADC-A) and TP254 (ADC-B) for the signal shown below:


A trace amplitude of 1 division results in an 150 mV voltage on TP154/255
Moving the trace position, with a zero input signal, results in a TP154/254 voltage of about +0.3 V (bottom) to +1.4 V (top).
If the voltages are not correct, do steps 6 to 16; if these steps are correct, then replace the C-ASIC.
If the voltages are correct, the error is most probably caused by the ADC, or ADC control: continue at step 16 .
5. Check TP156 (TRIGA) and TP256 (TRIGB). The TRIGA and TRIGB signals must be the inverted input signals, with an amplitude of 50 mV per division trace amplitude.
Moving the trace position, with a zero input signal, results in a TP156/256 voltage of about +0.4 V (bottom) to -0.4 V (top).
If the voltages are not correct, do steps 6 to 16 ; if these steps are correct, then replace the C-ASIC.
6. Check the supply voltages $+3 \mathrm{~V} 3 \mathrm{~A}(+3.3 \mathrm{~V}),-3 \mathrm{~V} 3 \mathrm{~A}(-3.3 \mathrm{~V})$, and $+5 \mathrm{VA}(+5 \mathrm{~V})$. If not correct trace to the Fly Back converter on the Power part.
7. Check TP151 (POS-A) and TP251 (POS-B) for about +1.1V (trace at mid-screen), +0.4 V (trace at top of screen), +1.8 V (trace at bottom of screen). If not correct check the PWM circuit (in the Digital Circuit).
8. Check TP152 (OFFSET-A) and TP252 (OFFSET-B) for about +1.1 V .
9. Check TP303 (REFN) for -1.2 V .
10. Check TP153 (DACTESTA) and TP253 (DACTESTB) for 0V. If TP153 is +1.7 V , the C-ASIC is in the reset state ( $200 \mathrm{mV} /$ div fixed sensitivity); check SDAT and SCLK, see step 15.
11. Check TP155 (MIDADCA) and TP255 (MIDADCB) for about +0.9 V .
12. Press $\sqrt{\text { scorpt }}$ to open the SCOPE INPUTS menu.

Press ${ }^{F 1}$ to open the SCOPE OPTIONS ... menu, and select:
SCOPE MODE: $\square$ NORMAL | WAVEFORM MODE: $\square$ NORMAL.
Select a time base of $20 \mathrm{~ms} /$ div.
13. Check TP258 (TRACEROT supplied by T-ASIC N301) for the signals shown below (typical example at $20 \mathrm{~ms} /$ div.).


If not correct check:
TP432 (RAMPCLK) for 3V, 200 ns pulses.
TP332 (RAMPCLK) for $0.6 \mathrm{~V}, 200 \mathrm{~ns}$ pulses.
TP331 (RSTRAMP) for +3 V pulses, with varying pulse with and repetition rate. All pulses are supplied by D-ASIC-D471.
14. Check TP310 (REFATT) for alternating +1.2 V and -1.2 V pulses. The repetition frequency depends on the time base, and is for example 500 ms at $20 \mathrm{~ms} / \mathrm{div}$.
15. Check the SCLK and SDAT lines for +3.3 V pulse bursts (C-ASIC pin 25 and 26).
16. Check TP437 (Sample clock) for a 5 MHz (time base $\geq 10 \mathrm{~ms} /$ div) or 25 MHz clock signal (3.3V).
17. Check TP301 (REFADCT) for +1.62 V , and TP302 (REFADCB) for +0.12 V
18. Check the ADC supply voltages VDDAA, VDDDA, VDDBB, VDDDB, and VDD0 for +3.3 V
19. Check TP401 and TP451 for 0 V .

### 7.5.7 Channel A Ohms and Capacitance Measurements


Connect a current meter between Input A and the COM input. Select the various Ohms ranges, and verify that the current approximately matches the values listed in the table below.
If not correct, the protection circuit or the current source in the T-ASIC (N301) may be defective.
If the current is correct, and the Volt function is correct (so ADC is correct), then the Ohms part in the C-ASIC is defective: replace N101.

| Range | $50 \Omega^{1)}$ | $500 \Omega$ | $5 \mathrm{k} \Omega$ | $50 \mathrm{k} \Omega$ | $500 \mathrm{k} \Omega$ | $5 \mathrm{M} \Omega$ | $30 \mathrm{M} \Omega$ |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Current | $500 \mu \mathrm{~A}$ | $500 \mu \mathrm{~A}$ | $50 \mu \mathrm{~A}$ | $5 \mu \mathrm{~A}$ | $0.5 \mu \mathrm{~A}$ | 50 nA | 50 nA |

[^1]2. Press $\underset{\Omega \pi}{\mathrm{VHzA}_{\Omega \rightarrow}}$ and select MEASURE on A: $\square$ CAP.

Verify TP156 for $+3.3 \ldots 0 \mathrm{~V}$ pulses (repetition rate $100 \ldots 200 \mathrm{~ms}$ ):
Zero scale (open input): pulse width approximately $30 \mu \mathrm{~s}$.
Full scale (for example 500 nF ): pulse width approximately 25 ms .
If not correct, most probably the C-ASIC N101 is defective.
If correct, continue at Section 7.5.8 Trigger functions (pulse width is measured via the T-ASIC).

### 7.5.8 Trigger Functions


2. Press $\xlongequal[\substack{\text { scopin } \\ M \text { NN }}]{ }$ and select INPUT A: $\square$ DC | NORMAL | INPUT B: $\square$ DC | NORMAL
3. Press $\stackrel{\text { scope }}{ }$ to select the SCOPE INPUTS menu.

Press F3 to select the TRIGGER menu, and select:
INPUT: $\square$ A or B | SCREEN UPDATE: $\square$ FREE RUN | AUTO RANGE: . $\square>15 \mathrm{HZ}$
Press $\stackrel{\substack{\text { Scope } \\ \text { Misit }}}{ }$ to open the SCOPE INPUTS menu.
Press ${ }^{F 1}$ to open the SCOPE OPTIONS ... menu, and select:
SCOPE MODE: $\square$ NORMAL | WAVEFORM MODE: $\square$ NORMAL.
4. Supply a 1 kHz sine wave of $+/-3$ divisions to Input $A$, and Input $B$.
5. Check:
a. TP156, TP256 for a 600 mV ( 6 div. x $100 \mathrm{mV} / \mathrm{div}$ ), 1 kHz , sine wave; the DC level depends on the trace position. If not correct, C-ASIC N101/N102 is probably defective.
b. TP321, TP322 for 1.1..1.9V DC (move the trigger level from top to bottom). If not correct check the PWM circuit, see Section 7.5.8.
c. TP311for a $0 . . .+3.3 \mathrm{~V}, 1 \mathrm{kHz}$ square wave when the trigger level is at the middle of the trace). Change the trigger level, and verify that the duty cycle of the square wave changes. If not correct T-ASIC N301 may be defective.
d. TP433 for $0 \ldots+3.3 \mathrm{~V}$ pulses. Pulse width:
$4 \ldots 10 \mu \mathrm{~s}$ for time base $2 \mu \mathrm{~s} /$ div and faster;
$>40 \mu \mathrm{~s}$ for time base $5 \mu \mathrm{~s} / \mathrm{div}$ and slower; pulse width increases with time base.
e. TP336 for $+0.6 \ldots 0 \mathrm{~V}$ pulses, TP436 for $+3.3 \ldots 0 \mathrm{~V}$ pulses; the pulse width is about $40 \mu \mathrm{~s} . .10 \mathrm{~ms}$.
If not correct, check the RANDOMIZE circuit, see Section 7.5.15.
f. TP437 (SMPCLK) for a 5 MHz (time base $\geq 10 \mathrm{~ms} / \mathrm{div}$ ) or 25 MHz (time base $<$ $10 \mathrm{~ms} /$ div) clock signal (3.3V). Check SMPCLK on both sides of R339.
6. To test video trigger press

Press $\sqrt{F 3}$ to select the TRIGGER menu, and select INPUT: $\square$ VIDEO on A...
From the VIDEO TRIGGER submenu select:
SYSTEM: ${ }^{-1}$ PAL | LINE: $\square$ RANDOM | POLARITY: $\square$ POSITIVE
Press $\stackrel{\text { scope }}{\text { mind }}$ to open the SCOPE INPUTS menu.
Press $F 1$ to open the SCOPE OPTIONS ... menu, and select:
SCOPE MODE: $\square$ NORMAL | WAVEFORM MODE: $\square$ NORMAL
7. Supply a 15.6 kHz square wave of $20 \mathrm{~V}(+10 \ldots-10 \mathrm{~V})$ to Input A, and Input B.
8. Check:
a. TP308 (TVOUT) for $15.6 \mathrm{kHz},-0.8 \ldots+0.6 \mathrm{~V}$ pulse (square wave) bursts (see figure below).


If not correct, N301 may be defective.
b. TVSYNC, on R392/R397, for $15.6 \mathrm{kHz},+2.6 \ldots+3.3 \mathrm{~V}$ pulse bursts. If not correct, V395 may be defective.
c. TP311 (ALLTRIG) for $15.6 \mathrm{kHz},+3.3 \ldots 0 \mathrm{~V}$ pulse bursts. If not correct, N301 may be defective.
d. TP433 (TRIGDT) for $0 \ldots+3.3$ pulses. If not correct, TRIGQUAL may be not correct.
e. TP338 (TRIGQUAL) for $0 \ldots+0.6 \mathrm{~V}$ pulses, width $70 \mu \mathrm{~s}$, frequency about 2 kHz . If not correct, D471 may be defective.

### 7.5.9 Reference Voltages

1. Check:
a. TP306 for $+3.3 \mathrm{~V}, \mathrm{TP} 307$ for +1.23 V If not correct check/replace V301, R307, C3112, P-ASIC N501.
b. TP301 for +1.6 V

TP303 for -1.23 V
TP302 for +0.1 V
TP304 for +3.3 V
TP310, see figure below (in ROLL mode TP310 is zero). If not correct, check/replace REFERENCE GAIN circuit and T-ASIC N301.


### 7.5.10 Buzzer Circuit

1. Press $\underbrace{\text { and }}_{\substack{\text { viza } \\ \Omega *}}$ select MEASURE on $\mathbf{A}:$ CONT )))
2. Short circuit Input A to COM. The buzzer is activated now.
3. Check TP496 for a $4 \mathrm{kHz}, 0 \ldots 3 \mathrm{~V}$ square wave during beeping ( +3 V if not activated).
4. Check TP495 for a $4 \mathrm{kHz}+3 \ldots-30 \mathrm{~V}$ square wave during beeping (TP495 is +3 V if the beeper is not activated).

### 7.5.11 Reset ROM Circuit (PCB version <8 only)

1. Check TP486 for 3 V , or $\cong+12 \mathrm{~V}$ if a power adapter input voltage $>19 \mathrm{~V}$ is supplied

2．Check TP487 for +3 V （supplied by D471）．

## 7．5．12 RAM Test

You can use the Microsoft TERMINAL program to test the RAM．Proceed as follows：
1．Connect the Test Tool to a PC via the Optical Interface Cable PM9080．
2．Start the Terminal program，and select the following Settings：

| Terminal Emulation | TTY（Generic） |  |
| :---: | :---: | :---: |
| Terminal Preferences | Terminal Modes | CR－＞CR／LF |
|  | 区 Line Wrap | 区 Inbound |
|  | 区 Local Echo | $\square$ Outbound |
|  | 区 Sound |  |
| Communications | Baud Rate | 9600 |
|  | Data Bits | 8 |
|  | Stop Bits | 1 |
|  | Parity | None |
|  | Flow Control | Xon／Xoff |
|  | Connector | COMn |

3．Turn the test tool off．Keep the keys pressed，and turn the test tool on again． This will start up the mask software．You will hear a very weak beep now．

4．In the terminal program type capital characters $X$（no ENTER！）．After a number of characters the test tool mask software will respond with an acknowledge 0 （zero）． This indicates that the communication between the Terminal program and the test tool is accomplished．

5．Type ID
and press［Enter］
The test tool will return an acknowledge 0 （zero），and the string Universal Host Mask software；UHM V2．1
If it does not，check the Terminal program settings，the interface connection，and the test tool Optical Port（Section 7．5．5）．

6．Type EX10，\＃H400000，\＃H20000
and press［Enter］
The test tool will return one of the following acknowledges：
0 the RAM is OK ．
1 syntax error in the typed command
6 the RAM does not properly function．

Notice that the acknowledge overwites the first character of the message sent to the test tool．

## 7．5．13 Power ON／OFF

1．Check TP528 for +3 V at power on，and 0 V at power off（supplied by D471）． If not correct，do the Section 7．4．1．tests first！

2．Check MS444（ONKEY，D471）for +3 V ；when pressing the ON key the signal must below for $100 \ldots 150 \mathrm{~ms}$ ．

### 7.5.14 PWM Circuit

1. Check the PWM control signals generated by D471. The signals must show $0 \ldots 3 \mathrm{~V}$ pulses, with variable duty cycle, and a frequency of 100,25 , or 6 kHz :
a. CHARCURD, CONTR-D $\cong 100 \mathrm{kHz}$
b. SADCLEV, POS A-D, BACKBRIG, POS B-D, TRIGLEV2D, TRIGLEV1D, HO-RNDM $\cong 25 \mathrm{kHz}$
c. OFFSETA-D, OFFSETB-D $\cong 6 \mathrm{kHz}$
2. If not correct, check:
a. TP306 (REFPWM2) for +3.3V (used for CHARCURD SADCLEV)
b. TP304 (REFPWM1) for +3.3 V (used for other PWM signals).

If TP306 and TP304 are correct, D471 may be defective.

### 7.5.15 Randomize Circuit

1. Check TP483 for $0 \ldots+3 \mathrm{~V}$ pulses, 25 kHz , variable duty cycle
2. Check TP482, for $+3 \ldots 0 \mathrm{~V}$ pulses, variable frequency and duty cycle.

### 7.6 Loading Software

To load instrument software in the test tool, the Fluke-43-123-19x ScopeMeter Loader program is required.
Power the test tool via the power adapter input using the BC190 Power Adapter.
Some units having serial numbers below DM7000000 can give the error message

## Error 8: No connection possible with UHM

because they require a $20 \mathrm{~V} \pm 1 \mathrm{VDC}(0.5 \mathrm{~A})$ voltage on the Power Adapter input (units having an Intel FlashROM). For this purpose, a special supply cable, also advised for calibration, can be ordered (See figure 7-2). See Section 8.7. for the ordering number.

## CAUTION

To avoid damaging the test tool be sure to apply the polarity and voltage level of the 20 V supply voltage correctly.


Figure 7-2. 20V Supply Cable for Loading Software

### 8.1 Introduction

This chapter contains an illustrated list of replaceable parts for the model 123 ScopeMeter test tool. Parts are listed by assembly; alphabetized by item number or reference designator. Each assembly is accompanied by an illustration showing the location of each part and its item number or reference designator. The parts list gives the following information:

- Item number or reference designator (for example, "R122")
- An indication if the part is subject to static discharge: the * symbol
- Description
- Ordering code


## Caution

A* symbol indicates a device that may be damaged by static discharge.

### 8.2 How to Obtain Parts

Contact an authorized Fluke service center.
To locate an authorized service center refer to the second page of this manual (back of the title page).
In the event that the part ordered has been replaced by a new or improved part, the replacement will be accompanied by an explanatory note and installation instructions, if necessary.

To ensure prompt delivery of the correct part, include the following information when you place an order:

- Instrument model (Fluke 123), 12 digit instrument code (9444 ... ....), and serial number (DM.......). The items are printed on the type plate on the bottom cover.
- Ordering code
- Item number - Reference designator
- Description
- Quantity


### 8.3 Final Assembly Parts

See Table 8-1 and Figure 8-1 for the Final Assembly parts.

Table 8-1. Final Assembly Parts

| Item | Description | Ordering Code |
| :---: | :--- | ---: |
| 1 | top case assembly Fluke 123 | 532244200272 |
| 2 | shielding foil | 532246611434 |
| 3 | dust seal | 532246611435 |
| 4 | conductive foam strip | 532246611436 |
| 5 | display shielding bracket | 532240210204 |
| 6 | display assembly | 532213500029 |
| 7 | keypad | 532241010397 |
| 8 | keypad foil | 532227613711 |
| 10 | keyboard pressure plate | 532246610963 |
| 11 | combiscrew M3x10 | 532250221507 |
| 12 | bottom case | 532244200273 |
| 13 | combiscrew M3x10 | 532250221507 |
| 14 | battery pack | battery door |
| 15 | combiscrew M3x10 | 532244310237 |
| 16 | bail | 532250221507 |
| A main PCA unit assembly. No firmware loaded! | 532246610975 |  |
| Not calibrated! | 532221604048 |  |



Note
The test tool contains a Nickel Cadmium battery (item 13). Do not mix with the solid wastestream. Spent batteries should be disposed of by a qualified recycler or hazardous materials handler.


Figure 8-1. Fluke 123 Final Assembly

### 8.4 Main PCA Unit Parts

See Table 8-2 and Figure 8-2 for the Main PCA Unit parts.

Table 8-2. Main PCA Unit

| Item | Description | Ordering Code |
| :---: | :--- | :---: |
| 1 | screw M2.5x5 | 532250221206 |
| 2 | combiscrew M3x10 | 532250221507 |
| 3 | insulator for power input | 532232510163 |
| 5 | main PCA shielding box | 532246610976 |
| 6 | guide piece for optical gate LEDs | 532225610201 |
| 7 | main PCA shielding plate | 532246610964 |
| 8 | screw M2.5x16 | 532250214132 |
| 9 | O-ring $\varnothing 17 \mathrm{~mm}$ Input A,B | 532253010272 |
| 10 | O-ring $\varnothing 12 \mathrm{~mm}$ COM input | 532253010273 |

Note
If the main PCA must be replaced, you must order the complete Main PCA Unit.


Figure 8-2. Main PCA Unit

### 8.5 Main PCA Parts

See Figure 9-6 and Figure 9-7 at the end of Chapter 9 for the Main PCA drawings.

Table 8-3. Main PCA

| Reference <br> Designator | Description | Ordering Code | Remarks |
| :---: | :---: | :---: | :---: |
| 1 | Led Holder for H521 and H522 | 532225541213 |  |
| 2 | Screw for Input Banana Jack Assembly | 532250214362 |  |
| 3 ( X100) | Input Banana Jack Assembly <br> - without Input A,B and COM O-rings, see Figure 8-2. <br> - including rersistors R1 and R2 | 532226410311 |  |
| B401 | QUARTZ CRYSTAL 32.768KHZ SEK | 532224210302 |  |
| B402 | QUARTZ CRYSTAL 16.0MHZ KDK | 532224210573 |  |
| B403 | QUARTZ CRYSTAL 25.0MHZ KDK | 532224210574 |  |
| C101 | MKC FILM CAP 630V 10\% 22NF | 532212110616 |  |
| C102 | SUPPR CAPACITOR 0.1 UF | 532212110527 |  |
| C104 | CER.CAP. 3.15KV +-5\% 120PF | 532212614046 |  |
| C105 | ALCAP NICHICON 16V 10UF | 532212441979 |  |
| C106 | CER.CAP. 1KV -20+80\% 4.7NF | 532212613825 |  |
| C107 | CER CHIP CAP 63V 5\% 470PF | 532212232268 |  |
| C111 | CER CAP 1500 V 0.25PF 4.7PF | 532212233082 |  |
| C112 | CER CAP 1500 V 0.25PF 4.7PF | 532212233082 |  |
| C113 | CER CAP 1500 V 0.25PF 4.7PF | 532212233082 |  |
| C114 | CER CAP 1500 V 0.25PF 4.7PF | 532212233082 |  |
| C116 | CER CAP 1500 V 0.25PF 4.7PF | 532212233082 |  |
| C117 | CER CAP 1500 V 2\% 10PF | 482212231195 |  |
| C118 | CER CAP 1500 V 0.25PF 4.7PF | 532212233082 |  |
| C119 | CER CAP 1500 V 0.25PF 4.7PF | 532212233082 |  |
| C121 | CER CAP 1500 V 2\% 33PF | 482212231202 |  |
| C122 | CER CAP 1500 V 0.25PF 4.7PF | 532212233082 |  |
| C123 | CER CAP 1500 V 0.25PF 4.7PF | 532212233082 |  |
| C124 | CER CAP 1500 V 2\% 33PF | 482212231202 |  |
| C131 | CER CHIP CAP 63V 0.25PF 0.82PF | 532212610786 |  |


| Reference Designator | Description | Ordering Code | Remarks |
| :---: | :---: | :---: | :---: |
| C132 | CER CHIP CAP 63V 0.25PF 4.7PF | 532212232287 |  |
| C133 | CER CHIP CAP 63V 5\% 47PF | 532212232452 |  |
| C134 | CER CHIP CAP 63V 5\% 470PF | 532212232268 |  |
| C136 | CER CHIP CAP 63V 10\% 4.7NF | 532212610223 |  |
| C142 | CHIPCAP NPO 0805 5\% 1NF | 532212610511 |  |
| C145 | CHIPCAP NPO 0805 5\% 1NF | 532212610511 |  |
| C146 | CHIPCAP NPO 0805 5\% 1NF | 532212610511 |  |
| C148 | CHIPCAP X7R 0805 10\% 10NF | 532212234098 |  |
| C152 | CERCAP X7R 0805 10\% 15NF | 482212233128 |  |
| C153 | CHIPCAP X7B 0805 10\% 22NF | 532212232654 |  |
| C156 | CHIPCAP NPO 0805 5\% 1NF | 532212610511 |  |
| C158 | CER CHIP CAP 63V 5\% 150PF | 532212233538 |  |
| C159 | CHIPCAP NPO 0805 5\% 100PF | 532212232531 |  |
| C161 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C162 | CER CHIP CAP 63V 0.25PF 4.7PF | 532212232287 |  |
| C181 | ALCAP SANYO 10V 20\% 22UF | 532212411837 |  |
| C182 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C183 | ALCAP SANYO 10V 20\% 22UF | 532212411837 |  |
| C184 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C186 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C187 | ALCAP SANYO 10V 20\% 22UF | 532212411837 |  |
| C188 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C189 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C190 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C191 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C199 | CER CHIP CAP 63V 5\% 470PF | 532212232268 |  |
| C201 | MKC FILM CAP 630V 10\% 22NF | 532212110616 |  |
| C202 | SUPPR CAPACITOR 0.1 UF | 532212110527 |  |
| C204 | CER.CAP. 3.15KV +-5\% 120PF | 532212614046 |  |
| C205 | ALCAP NICHICON 16V 10UF | 532212441979 |  |
| C206 | CER.CAP. 1KV -20+80\% 4.7NF | 532212613825 |  |
| C207 | CER CHIP CAP 63V 5\% 470PF | 532212232268 |  |
| C211 | CER CAP 1500 V 0.25PF 4.7PF | 532212233082 |  |


| Reference Designator | Description | Ordering Code | Remarks |
| :---: | :---: | :---: | :---: |
| C212 | CER CAP 1500 V 0.25PF 4.7PF | 532212233082 |  |
| C213 | CER CAP 1500 V 0.25PF 4.7PF | 532212233082 |  |
| C214 | CER CAP 1500 V 0.25PF 4.7PF | 532212233082 |  |
| C216 | CER CAP 1500 V 0.25PF 4.7PF | 532212233082 |  |
| C217 | CER CAP 1500 V 2\% 10PF | 482212231195 |  |
| C218 | CER CAP 1500 V 0.25PF 4.7PF | 532212233082 |  |
| C219 | CER CAP 1500 V 0.25PF 4.7PF | 532212233082 |  |
| C221 | CER CAP 1500 V 2\% 33PF | 482212231202 |  |
| C222 | CER CAP 1500 V 0.25PF 4.7PF | 532212233082 |  |
| C223 | CER CAP 1500 V 0.25PF 4.7PF | 532212233082 |  |
| C224 | CER CAP 1500 V 2\% 33PF | 482212231202 |  |
| C231 | CER CHIP CAP 63V 0.25PF 0.68PF | 482212612342 |  |
| C232 | CER CHIP CAP 63V 0.25PF 4.7PF | 532212232287 |  |
| C233 | CER CHIP CAP 63V 5\% 47PF | 532212232452 |  |
| C234 | CER CHIP CAP 63V 5\% 470PF | 532212232268 |  |
| C236 | CER CHIP CAP 63V 10\% 4.7NF | 532212610223 |  |
| C242 | CHIPCAP NP0 0805 5\% 1NF | 532212610511 |  |
| C245 | CHIPCAP NPO 0805 5\% 1NF | 532212610511 |  |
| C246 | CHIPCAP NP0 0805 5\% 1NF | 532212610511 |  |
| C248 | CHIPCAP X7R 0805 10\% 10NF | 532212234098 |  |
| C252 | CERCAP X7R 0805 10\% 15NF | 482212233128 |  |
| C253 | CHIPCAP X7B 0805 10\% 22NF | 532212232654 |  |
| C256 | CHIPCAP NP0 0805 5\% 1NF | 532212610511 |  |
| C258 | CER CHIP CAP 63V 5\% 150PF | 532212233538 |  |
| C259 | CHIPCAP NPO 0805 5\% 100PF | 532212232531 |  |
| C261 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C262 | CER CHIP CAP 63V 0.25PF 4.7PF | 532212232287 |  |
| C281 | ALCAP SANYO 10V 20\% 22UF | 532212411837 |  |
| C282 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C283 | ALCAP SANYO 10V 20\% 22UF | 532212411837 |  |
| C284 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C286 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C287 | ALCAP SANYO 10V 20\% 22UF | 532212411837 |  |
| C288 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |


| Reference Designator | Description | Ordering Code | Remarks |
| :---: | :---: | :---: | :---: |
| C289 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C290 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C291 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C301 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C303 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C306 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C311 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C312 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C313 | ALCAP SANYO 25V 20\% 10UF | 532212411838 |  |
| C314 | ALCAP SANYO 25V 20\% 10UF | 532212411838 |  |
| C317 | ALCAP NICHICON 6.3V 20\% 22UF | 482212480675 |  |
| C321 | CER CHIP CAP 63V 10\% 1.5NF | 532212231865 |  |
| C322 | CER CHIP CAP 63V 10\% 1.5NF | 532212231865 |  |
| C331 | CER CHIP CAP 63V 0.25PF 4.7PF | 532212232287 |  |
| C332 | CER CHIP CAP 63V 5\% 22PF | 532212232658 |  |
| C333 | CER CHIP CAP 63V 0.25PF 1PF | 532212232447 |  |
| C337 | CER CHIP CAP 63V 0.25PF 4.7PF | 532212232287 |  |
| C339 | CER CHIP CAP 63V 0.25PF 1PF | 532212232447 |  |
| C342 | CER CHIP CAP 63V 0.25PF 1PF | 532212232447 |  |
| C344 | CER CHIP CAP 63V 5\% 22PF | 532212232658 |  |
| C356 | CER CHIP CAP 63V 10\% 18NF | 532212614044 |  |
| C357 | CHIPCAP X7B 0805 10\% 22NF | 532212232654 |  |
| C376 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C377 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C378 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C379 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C381 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C382 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C391 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C392 | ALCAP NICHICON 16V 10UF | 532212441979 |  |
| C393 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C394 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C395 | CER CHIP CAP 25V 20\% 47NF | 532212614045 |  |


| Reference Designator | Description | Ordering Code | Remarks |
| :---: | :---: | :---: | :---: |
| C396 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C397 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C398 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C399 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C400 | CHIPCAP X7B 0805 10\% 22NF | 532212232654 |  |
| C401 | CER CHIP CAP 63V 0.25PF 4.7PF | 532212232287 |  |
| C402 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C403 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C404 | CER CHIP CAP 63V 5\% 470PF | 532212232268 |  |
| C407 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C408 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C409 | CHIPCAP X7B 0805 10\% 22NF | 532212232654 |  |
| C416 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C431 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C432 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C433 | CHIPCAP X7B 0805 10\% 22NF | 532212232654 |  |
| C434 | CHIPCAP X7B 0805 10\% 22NF | 532212232654 |  |
| C436 | CER CAP X5R 1206 10\% 1UF | 532212614089 |  |
| C438 | CER CHIP CAP 63V 10\% 4.7NF | 532212610223 |  |
| C439 | CER CHIP CAP 63V 10\% 4.7NF | 532212610223 |  |
| C441 | CHIPCAP X7B 0805 10\% 22NF | 532212232654 |  |
| C442 | CHIPCAP X7B 0805 10\% 22NF | 532212232654 |  |
| C451 | CER CHIP CAP 63V 0.25PF 4.7PF | 532212232287 |  |
| C452 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C453 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C457 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C458 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C463 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C464 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C465 | ALCAP NICHICON 16V 10UF | 532212441979 |  |
| C466 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C470 | CC 470 PF 5\% 0805 NP0 50V | 402230160371 |  |
| C471 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |


| Reference Designator | Description | Ordering Code | Remarks |
| :---: | :---: | :---: | :---: |
| C472 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C473 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C474 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C475 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C476 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C478 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C479 | CER CHIP CAP 63V 5\% 22PF | 532212232658 |  |
| C480 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C481 | CER CHIP CAP 63V 5\% 22PF | 532212232658 |  |
| C482 | CER CHIP CAP 63V 5\% 22PF | 532212232658 |  |
| C483 | CER CHIP CAP 63V 5\% 22PF | 532212232658 |  |
| C484 | CER CHIP CAP 63V 5\% 22PF | 532212232658 |  |
| C485 | CER CHIP CAP 63V 5\% 27PF | 532212231946 |  |
| C486 | CER CHIP CAP 63V 5\% 27PF | 532212231946 |  |
| C487 | CHIPCAP NPO 0805 5\% 100PF | 532212232531 |  |
| C488 | CHIPCAP NPO 0805 5\% 100PF | 532212232531 |  |
| C489 | CC 22NF 10\% 0805 X7R 50 V | 402230160491 |  |
| C500 | 1UF CERCAP Y5V 1206 10\% | 532212614086 |  |
| C501 | ELCAP 25V 20\% 180UF | 532212411843 |  |
| C502 | ALCAP NICHICON 25V 20\% 10UF | 532212411839 |  |
| C503 | ELCAP 10V 20\% 390UF | 532212411844 |  |
| C504 | ALCAP NICHICON 16V 10UF | 532212441979 |  |
| C505 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C506 | CER CHIP CAP 25V 20\% 47NF | 532212614045 |  |
| C507 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C509 | CER CAP X5R 1206 10\% 1UF | 532212614089 |  |
| C511 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C512 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C528 | ALCAP NICHICON 6.3V 20\% 22UF | 482212480675 |  |
| C529 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C531 | CHIPCAP X7B 0805 10\% 22NF | 532212232654 |  |
| C532 | CC 22NF 10\% 0805 X7R 50V | 402230160491 |  |
| C534 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |


| Reference Designator | Description | Ordering Code | Remarks |
| :---: | :---: | :---: | :---: |
| C547 | CHIPCAP X7B 0805 10\% 22NF | 532212232654 |  |
| C548 | CHIPCAP X7B 0805 10\% 22NF | 532212232654 |  |
| C549 | CHIPCAP X7B 0805 10\% 22NF | 532212232654 |  |
| C550 | CER CHIP CAP 63V 10\% 4.7NF | 532212610223 |  |
| C551 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C552 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C553 | CER CHIP CAP 63V 5\% 150PF | 532212233538 |  |
| C554 | CER CAP X5R 1206 10\% 1UF | 532212614089 |  |
| C555 | ELCAP 10V 20\% 390UF | 532212411844 |  |
| C561 | ALCAP SANYO 6,3V 20\% 150UF | 532212411841 |  |
| C562 | ALCAP SANYO 6,3V 20\% 150UF | 532212411841 |  |
| C563 | ALCAP SANYO 6,3V 20\% 150UF | 532212411841 |  |
| C564 | ALCAP SANYO 35V 20\% 47UF | 532212411842 |  |
| C565 | ALCAP SANYO 6,3V 20\% 150UF | 532212411841 |  |
| C567 | ALCAP SANYO 6,3V 20\% 150UF | 532212411841 |  |
| C568 | ALCAP SANYO 6,3V 20\% 150UF | 532212411841 |  |
| C572 | ALCAP SANYO 6,3V 20\% 150UF | 532212411841 |  |
| C573 | ALCAP SANYO 6,3V 20\% 150UF | 532212411841 |  |
| C574 | ALCAP SANYO 6,3V 20\% 150UF | 532212411841 |  |
| C576 | ALCAP SANYO 6,3V 20\% 150UF | 532212411841 |  |
| C581 | ALCAP NICHICON 16V 10UF | 532212441979 |  |
| C583 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C591 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C592 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C593 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C594 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C602 | CER CHIP CAP 25V 20\% 47NF | 532212614045 |  |
| C603 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C604 | CER CAP X5R 1206 10\% 1UF | 532212614089 |  |
| C605 | CHIPCAP NPO 0805 5\% 1NF | 532212610511 |  |
| C606 | CER CHIPCAP 25V 20\% 100NF | 532212613638 |  |
| C607 | CHIPCAP X7R 0805 10\% 10NF | 532212234098 |  |
| C608 | MKT FILM CAP 63V 10\% 100NF | 532212142386 |  |


| Reference Designator | Description | Ordering Code | Remarks |
| :---: | :---: | :---: | :---: |
| C609 | CER.CAP. 2KV +-5\% 33PF | 532212614047 |  |
| C610 | CER CAP X5R 1206 10\% 1UF | 532212614089 |  |
| D401 * | LOW VOLT ADC TDA8792M/C2/R1 | 532220914837 |  |
| D451 * | LOW VOLT ADC TDA8792M/C2/R1 | 532220914837 |  |
| D471 * | D-ASIC MOT0002 | 532220913139 |  |
| D474 * | 8M FEPROM | 532220915199 |  |
|  | AM29LV800B-120EC, or HN29WT800T, or M5M29FB800VP-120, or equivalent. |  |  |
| D475 * | 128K8SRAM M5M51008AVP10VLL MIT | 532220914844 |  |
| D480 * | 4X2-INP OR 74LVC32APW | 402230410771 |  |
| D531 * | 8-INP MUX 74HC4051D PEL | 532220961483 |  |
| H495 | PE BUZZER PKM13EPP-4002 MUR | 532228010311 |  |
| H521 | IR LED SFH409-2 SIE | 532213061296 |  |
| H522 | PHOTODIODE OP906 OPT | 532213010777 |  |
| K171 | DPDT RELAY ASL-1.5W-K-B05 | 532228010309 |  |
| K173 | DPDT RELAY DSP1-L-1,5V MAT | 532228010312 |  |
| K271 | DPDT RELAY ASL-1.5W-K-B05 | 532228010309 |  |
| L181 | CHIP INDUCT. 47UH 10\% TDK | 482215770794 |  |
| L182 | CHIP INDUCT. 47UH 10\% TDK | 482215770794 |  |
| L183 | CHIP INDUCT. 47UH 10\% TDK | 482215770794 |  |
| L281 | CHIP INDUCT. 47UH 10\% TDK | 482215770794 |  |
| L282 | CHIP INDUCT. 47UH 10\% TDK | 482215770794 |  |
| L283 | CHIP INDUCT. 47UH 10\% TDK | 482215770794 |  |
| L481 | CHIP INDUCT. 47UH 10\% TDK | 482215770794 |  |
| L501 | CHOKE 33UH TDK | 532215710994 |  |
| L562 | CHIP INDUCT. 47UH 10\% TDK | 482215770794 |  |
| L563 | CHIP INDUCT. 47UH 10\% TDK | 482215770794 |  |


| Reference Designator | Description | Ordering Code | Remarks |
| :---: | :---: | :---: | :---: |
| L564 | FIXED INDUCOR 68UH 10\% TDK | 532215710995 |  |
| L566 | FIXED INDUCOR 68UH 10\% TDK | 532215710995 |  |
| L567 | CHIP INDUCT. 47UH 10\% TDK | 482215770794 |  |
| L569 | FIXED INDUCOR 68UH 10\% TDK | 532215710995 |  |
| L600 | SHIELDED CHOKE 150UH TDK | 532215710996 |  |
| N101 * | C-ASIC OQ0258 | 532220913141 |  |
| N201 * | C-ASIC OQ0258 | 532220913141 |  |
| N301 * | T-ASIC OQ0257 | 532220913142 |  |
| N501 * | P-ASIC OQ0256 | 532220913143 |  |
| N531 * | LOW POW OPAMP LMC7101BIM5X NSC | 532220915144 |  |
| N600 * | LAMP CONTROLLER UC3872DW UNI | 532220914851 |  |
| R1 | MTL FILM RST VR25 5\% 220K 0,25W | 482205320224 |  |
| R2 | MTL FILM RST VR25 5\% 220K 0,25W | 482205320224 |  |
| R101 | MTL FILM RST MRS25 1\% 487K | 482205024874 |  |
| R102 | MTL FILM RST MRS25 1\% 487K | 482205024874 |  |
| R103 | RESISTOR CHIP RC12H 1\% 1M | 482211711948 |  |
| R104 | RESISTOR CHIP RC12H 1\% 26K1 | 532211712448 |  |
| R105 | RESISTOR CHIP RC12H 1\% 511E | 532211712451 |  |
| R106 | PTC THERM DISC 600V 300-500E | 532211640274 |  |
| R108 | RESISTOR CHIP RC12H 1\% 511E | 532211712451 |  |
| R109 | RESISTOR CHIP RC12H 1\% 2K15 | 532211712452 |  |
| R110 | RESISTOR CHIP RC12H 1\% 2K15 | 532211712452 |  |
| R111 | RESISTOR CHIP RC11 2\% 10M | 482205120106 |  |
| R112 | RESISTOR CHIP RC11 2\% 10M | 482205120106 |  |
| R113 | RESISTOR CHIP RC11 2\% 10M | 482205120106 |  |
| R114 | RESISTOR CHIP RC11 2\% 10M | 482205120106 |  |
| R116 | RESISTOR CHIP RC12H 1\% 215E | 532211712453 |  |
| R117 | RESISTOR CHIP RC12H 1\% 215E | 532211712453 |  |
| R118 | RESISTOR CHIP RC12H 1\% 68E1 | 532211712454 |  |


| Reference Designator | Description | Ordering Code | Remarks |
| :---: | :---: | :---: | :---: |
| R119 | RESISTOR CHIP RC12H 1\% 464E | 532211712455 |  |
| R120 | RESISTOR CHIP RC11 2\% 10M | 482205120106 |  |
| R121 | RESISTOR CHIP RC12H 1\% 68E1 | 532211712454 |  |
| R125 | RESISTOR CHIP RC12H 1\% 68E1 | 532211712454 |  |
| R131 | RESISTOR CHIP RC12G 1\% 1M | 532211712484 |  |
| R132 | RESISTOR CHIP RC12G 1\% 100K | 532211712485 |  |
| R133 | RESISTOR CHIP RC12G 1\% 10K | 532211712486 |  |
| R134 | RESISTOR CHIP RC12G 1\% 1K | 532211712487 |  |
| R136 | RESISTOR CHIP RC-02G 1\% 100E | 482205151001 |  |
| R137 | RESISTOR CHIP RC-02H 1\% 56K2 | 532211710574 |  |
| R138 | RESISTOR CHIP RC-02H 1\% 56K2 | 532211710574 |  |
| R139 | RESISTOR CHIP RC-02H 1\% 56K2 | 532211710574 |  |
| R140 | RESISTOR CHIP RC-02H 1\% 56K2 | 532211710574 |  |
| R141 | RESISTOR CHIP RC12G 1\% 215K | 532211712488 |  |
| R142 | RESISTOR CHIP RC12G 1\% 147K | 532211712489 |  |
| R143 | RESISTOR CHIP RC12G 1\% 909K | 532211712491 |  |
| R144 | RESISTOR CHIP RC12H 1\% 348E | 532211712456 |  |
| R146 | RESISTOR CHIP RC12H 1\% 215K | 532211712457 |  |
| R151 | RESISTOR CHIP RC12H 1\% 100K | 532211712458 |  |
| R152 | RESISTOR CHIP RC12H 1\% 100K | 532211712485 |  |
| R153 | RESISTOR CHIP RC12H 1\% 681K | 532211712485 |  |
| R154 | RESISTOR CHIP RC12H 1\% 681K | 532211712458 |  |
| R155 | RESISTOR CHIP RC12H 1\% 178K | 532211712459 |  |
| R156 | RESISTOR CHIP RC12G 1\% 100K | 532211712485 |  |
| R157 | RESISTOR CHIP RC12H 1\% 348E | 532211712456 |  |
| R158 | RESISTOR CHIP RC12H 1\% 287E | 532211712461 |  |
| R159 | RESISTOR CHIP RC12H 1\% 100E | 482211711373 |  |
| R160 | RESISTOR CHIP RC12H 1\% 51K1 | 532211712462 |  |
| R161 | RESISTOR CHIP RC12G 1\% 100K | 532211712485 |  |
| R165 | RESISTOR CHIP RC12H 1\% 100E | 482211711373 |  |
| R171 | RESISTOR CHIP RC12H 1\% 348E | 532211712456 |  |
| R172 | PTC THERM DISC 600V 300-500E | 532211640274 |  |
| R173 | RESISTOR CHIP RC12H 1\% 348E | 532211712456 |  |
| R182 | RESISTOR CHIP RC12H 1\% 10E | 532211712464 |  |


| Reference Designator | Description | Ordering Code | Remarks |
| :---: | :---: | :---: | :---: |
| R184 | RESISTOR CHIP RC12H 1\% 10E | 532211712464 |  |
| R186 | RESISTOR CHIP RC12H 1\% 10E | 532211712464 |  |
| R188 | RESISTOR CHIP RC12H 1\% 10E | 532211712464 |  |
| R189 | RESISTOR CHIP RC12H 1\% 10E | 532211712464 |  |
| R201 | MTL FILM RST MRS25 1\% 487K | 482205024874 |  |
| R202 | MTL FILM RST MRS25 1\% 487K | 482205024874 |  |
| R203 | RESISTOR CHIP RC12H 1\% 1M | 482211711948 |  |
| R204 | RESISTOR CHIP RC12H 1\% 26K1 | 532211712448 |  |
| R205 | RESISTOR CHIP RC12H 1\% 511E | 532211712451 |  |
| R206 | PTC THERM DISC 600V 300-500E | 532211640274 |  |
| R208 | RESISTOR CHIP RC12H 1\% 511E | 532211712451 |  |
| R209 | RESISTOR CHIP RC12H 1\% 2K15 | 532211712452 |  |
| R210 | RESISTOR CHIP RC12H 1\% 2K15 | 532211712452 |  |
| R211 | RESISTOR CHIP RC11 2\% 10M | 482205120106 |  |
| R212 | RESISTOR CHIP RC11 2\% 10M | 482205120106 |  |
| R213 | RESISTOR CHIP RC11 2\% 10M | 482205120106 |  |
| R214 | RESISTOR CHIP RC11 2\% 10M | 482205120106 |  |
| R216 | RESISTOR CHIP RC12H 1\% 215E | 532211712453 |  |
| R217 | RESISTOR CHIP RC12H 1\% 215E | 532211712453 |  |
| R218 | RESISTOR CHIP RC12H 1\% 68E1 | 532211712454 |  |
| R219 | RESISTOR CHIP RC12H 1\% 464E | 532211712455 |  |
| R220 | RESISTOR CHIP RC11 2\% 10M | 482205120106 |  |
| R221 | RESISTOR CHIP RC12H 1\% 68E1 | 532211712454 |  |
| R225 | RESISTOR CHIP RC12H 1\% 68E1 | 532211712454 |  |
| R231 | RESISTOR CHIP RC12G 1\% 1M | 532211712484 |  |
| R232 | RESISTOR CHIP RC12G 1\% 100K | 532211712485 |  |
| R233 | RESISTOR CHIP RC12G 1\% 10K | 532211712486 |  |
| R234 | RESISTOR CHIP RC12G 1\% 1K | 532211712487 |  |
| R236 | RESISTOR CHIP RC-02G 1\% 100E | 482205151001 |  |
| R237 | RESISTOR CHIP RC-02H 1\% 56K2 | 532211710574 |  |
| R238 | RESISTOR CHIP RC-02H 1\% 56K2 | 532211710574 |  |
| R239 | RESISTOR CHIP RC-02H 1\% 56K2 | 532211710574 |  |
| R240 | RESISTOR CHIP RC-02H 1\% 56K2 | 532211710574 |  |


| Reference Designator | Description | Ordering Code | Remarks |
| :---: | :---: | :---: | :---: |
| R241 | RESISTOR CHIP RC12G 1\% 215K | 532211712488 |  |
| R242 | RESISTOR CHIP RC12G 1\% 147K | 532211712489 |  |
| R243 | RESISTOR CHIP RC12G 1\% 909K | 532211712491 |  |
| R246 | RESISTOR CHIP RC12H 1\% 215K | 532211712457 |  |
| R251 | RESISTOR CHIP RC12H 1\% 100K | 532211712485 |  |
| R252 | RESISTOR CHIP RC12H 1\% 100K | 532211712485 |  |
| R253 | RESISTOR CHIP RC12H 1\% 681K | 532211712458 |  |
| R254 | RESISTOR CHIP RC12H 1\% 681K | 532211712458 |  |
| R255 | RESISTOR CHIP RC12H 1\% 178K | 532211712459 |  |
| R256 | RESISTOR CHIP RC12G 1\% 100K | 532211712485 |  |
| R257 | RESISTOR CHIP RC12H 1\% 287E | 532211712461 |  |
| R258 | RESISTOR CHIP RC12H 1\% 287E | 532211712461 |  |
| R259 | RESISTOR CHIP RC12H 1\% 100E | 482211711373 |  |
| R260 | RESISTOR CHIP RC12H 1\% 51K1 | 532211712462 |  |
| R261 | RESISTOR CHIP RC12G 1\% 100K | 532211712485 |  |
| R271 | RESISTOR CHIP RC12H 1\% 348E | 532211712456 |  |
| R282 | RESISTOR CHIP RC12H 1\% 10E | 532211712464 |  |
| R284 | RESISTOR CHIP RC12H 1\% 10E | 532211712464 |  |
| R286 | RESISTOR CHIP RC12H 1\% 10E | 532211712464 |  |
| R288 | RESISTOR CHIP RC12H 1\% 10E | 532211712464 |  |
| R289 | RESISTOR CHIP RC12H 1\% 10E | 532211712464 |  |
| R301 | RESISTOR CHIP RC12H 1\% 3K16 | 532211712465 |  |
| R302 | RESISTOR CHIP RC12H 1\% 10K | 482211710833 |  |
| R303 | RESISTOR CHIP RC12H 1\% 10K | 482211710833 |  |
| R305 | RESISTOR CHIP RC12H 1\% 10K | 482211710833 |  |
| R306 | RESISTOR CHIP RC12G 1\% 21K5 | 532211712492 |  |
| R307 | RESISTOR CHIP RC12H 1\% 10K | 482211710833 |  |
| R308 | RESISTOR CHIP RC12G 1\% 21K5 | 532211712492 |  |
| R309 | RESISTOR CHIP RC12H 1\% 10K | 482211710833 |  |
| R310 | RESISTOR CHIP RC12H 1\% 100K | 482211710837 |  |
| R311 | RESISTOR CHIP RC12H 1\% 31K6 | 532211712466 |  |
| R312 | RESISTOR CHIP RC12H 1\% 34K8 | 532211712467 |  |
| R321 | RESISTOR CHIP RC12H 1\% 681K | 532211712458 |  |


| Reference Designator | Description | Ordering Code | Remarks |
| :---: | :---: | :---: | :---: |
| R322 | RESISTOR CHIP RC12H 1\% 681K | 532211712458 |  |
| R323 | RESISTOR CHIP RC12H 1\% 34K8 | 532211712467 |  |
| R324 | RESISTOR CHIP RC12H 1\% 215K | 532211712457 |  |
| R326 | RESISTOR CHIP RC12H 1\% 562K | 532211712468 |  |
| R327 | RESISTOR CHIP RC12H 1\% 562K | 532211712468 |  |
| R331 | RESISTOR CHIP RC12H 1\% 10K | 482211710833 |  |
| R333 | RESISTOR CHIP RC12H 1\% 10K | 482211710833 |  |
| R337 | RESISTOR CHIP RC12H 1\% 10K | 482211710833 |  |
| R339 | RESISTOR CHIP RC12H 1\% 10K | 482211710833 |  |
| R342 | RESISTOR CHIP RC12H 1\% 10K | 482211710833 |  |
| R352 | RESISTOR CHIP RC12H 1\% 5K11 | 532211712469 |  |
| R353 | RESISTOR CHIP RC12H 1\% 1K | 482211711154 |  |
| R354 | RESISTOR CHIP RC-02H 1\% 261E | 482205152611 |  |
| R356 | RESISTOR CHIP RC-02H 1\% 261E | 482205152611 |  |
| R369 | RESISTOR CHIP RC12H 1\% 26K1 | 532211712448 |  |
| R371 | RESISTOR CHIP RC12H 1\% OE | 532211712471 |  |
| R375 | RESISTOR CHIP RC12H 1\% OE | 532211712471 |  |
| R376 | RESISTOR CHIP RC12H 1\% 10E | 532211712464 |  |
| R377 | RESISTOR CHIP RC12H 1\% 1E | 532211712472 |  |
| R378 | RESISTOR CHIP RC12H 1\% 10E | 532211712464 |  |
| R381 | RESISTOR CHIP RC12H 1\% 10E | 532211712464 |  |
| R385 | RESISTOR CHIP RC12H 1\% OE | 532211712471 |  |
| R390 | RESISTOR CHIP RC12H 1\% 464K | 532211712474 |  |
| R391 | RESISTOR CHIP RC12H 1\% 1K | 482211711154 |  |
| R392 | RESISTOR CHIP RC12H 1\% 4K22 | 532211712476 |  |
| R393 | RESISTOR CHIP RC12H 1\% 10E | 532211712464 |  |
| R394 | RESISTOR CHIP RC12H 1\% 1E | 532211712472 |  |
| R395 | RESISTOR CHIP RC12H 1\% OE | 532211712471 |  |
| R396 | RESISTOR CHIP RC12H 1\% 10E | 532211712464 |  |
| R398 | RESISTOR CHIP RC12H 1\% 1E | 532211712472 |  |
| R403 | RESISTOR CHIP RC12H 1\% 21K5 | 532211712477 |  |
| R404 | RESISTOR CHIP RC12H 1\% 1E | 532211712472 |  |
| R405 | RESISTOR CHIP RC12H 1\% 1K | 482211711154 |  |


| Reference Designator | Description | Ordering Code | Remarks |
| :---: | :---: | :---: | :---: |
| R406 | RESISTOR CHIP RC12H 1\% 511E | 532211712451 |  |
| R407 | RESISTOR CHIP RC12H 1\% 3K16 | 532211712465 |  |
| R408 | RESISTOR CHIP RC11 2\% 10M | 482205120106 |  |
| R409 | RESISTOR CHIP RC12H 1\% 26K1 | 532211712448 |  |
| R410 | RESISTOR CHIP RC12H 1\% 68E1 | 532211712454 |  |
| R416 | RESISTOR CHIP RC12H 1\% 1E | 532211712472 |  |
| R417 | RESISTOR CHIP RC12H 1\% 1E | 532211712472 |  |
| R431 | RESISTOR CHIP RC12H 1\% 21K5 | 532211712477 |  |
| R432 | RESISTOR CHIP RC12H 1\% 147K | 532211712478 |  |
| R433 | RESISTOR CHIP RC12H 1\% 147K | 532211712478 |  |
| R434 | RESISTOR CHIP RC12H 1\% 147K | 532211712478 |  |
| R436 | RESISTOR CHIP RC12H 1\% 26K1 | 532211712448 |  |
| R438 | RESISTOR CHIP RC12H 1\% 147K | 532211712478 |  |
| R439 | RESISTOR CHIP RC12H 1\% 21K5 | 532211712477 |  |
| R441 | RESISTOR CHIP RC12H 1\% 3K16 | 532211712465 |  |
| R442 | RESISTOR CHIP RC12H 1\% 1K47 | 532211712479 |  |
| R453 | RESISTOR CHIP RC12H 1\% 21K5 | 532211712477 |  |
| R454 | RESISTOR CHIP RC12H 1\% 1E | 532211712472 |  |
| R466 | RESISTOR CHIP RC12H 1\% 1E | 532211712472 |  |
| R467 | RESISTOR CHIP RC12H 1\% 1E | 532211712472 |  |
| R469 | RESISTOR CHIP RC12H 1\% 100K | 482211710837 |  |
| R470 | RESISTOR CHIP RC12H 1\% OE | 532211712471 |  |
| R471 | RESISTOR CHIP RC12H 1\% 1M | 482211711948 |  |
| R472 | RESISTOR CHIP RC12H 1\% 1M | 482211711948 |  |
| R473 | RESISTOR CHIP RC12H 1\% 100E | 482211711373 |  |
| R474 | RESISTOR CHIP RC12H 1\% 100E | 482211711373 |  |
| R478 | RESISTOR CHIP RC12H 1\% 10K | 482211710833 |  |
| R479 | RESISTOR CHIP RC12H 1\% 51K1 | 532211712462 |  |
| R480 | RESISTOR CHIP RC12H 1\% 10K | 482211710833 |  |
| R481 | RESISTOR CHIP RC12H 1\% 10K | 482211710833 |  |
| R482 | RESISTOR CHIP RC12H 1\% 10K | 482211710833 | PCB version < 8 |
| R482 | RESISTOR CHIP RC12H 1\% 511E | 402230121761 | PCB version $\geq 8$ |
| R483 | RESISTOR CHIP RC12H 1\% 100K | 482211710837 | PCB version < 8 |
| R483 | SMD RES 51K1 1\% TC100 0805 | 402230122241 | PCB version $\geq 8$ |


| Reference Designator | Description | Ordering Code | Remarks |
| :---: | :---: | :---: | :---: |
| R486 | SMD RES 10K 1\% TC50 0805 | 402230122071 |  |
| R487 | SMD RES 10K 1\% TC50 0805 | 402230122071 |  |
| R491 | RESISTOR CHIP RC12H 1\% 51K1 | 532211712462 |  |
| R495 | RESISTOR CHIP RC12H 1\% 3K16 | 532211712465 |  |
| R496 | RESISTOR CHIP RC12H 1\% 3K16 | 532211712465 |  |
| R497 | RESISTOR CHIP RC12H 1\% OE | 532211712471 |  |
| R499 | SMD RES 56K2 1\% TC100 0805 | 402230122251 |  |
| R501 | RESISTOR CHIP LRC01 5\% 0E1 | 532211711759 |  |
| R502 | RESISTOR CHIP RC12H 1\% 10E | 532211712464 |  |
| R503 | RESISTOR CHIP RC12H 1\% 10E | 532211712464 |  |
| R504 | RES FRC01 1206 5\% 1E | 482211711151 |  |
| R506 | RES FRC01 1206 5\% 1E | 482211711151 |  |
| R507 | RES FRC01 1206 5\% 1E | 482211711151 |  |
| R508 | RESISTOR CHIP RC12H 1\% 10K | 482211710833 |  |
| R509 | RESISTOR CHIP RC12H 1\% 46E4 | 532211712463 |  |
| R512 | RESISTOR CHIP RC12H 1\% 2K87 | 532211712608 |  |
| R513 | RESISTOR CHIP RC12H 1\% 26K1 | 532211712448 |  |
| R514 | RESISTOR CHIP RC12H 1\% 3K16 | 532211712465 |  |
| R516 | RESISTOR CHIP RC12H 1\% 23K7 | 532211712481 |  |
| R524 | RESISTOR CHIP RC12H 1\% 100E | 482211711373 |  |
| R527 | RESISTOR CHIP RC12H 1\% 147E | 532211712482 |  |
| R528 | RESISTOR CHIP RC12H 1\% 34K8 | 532211712467 |  |
| R529 | RESISTOR CHIP RC12H 1\% 261K | 532211712617 |  |
| R531 | RESISTOR CHIP RC12H 1\% 21K5 | 532211712477 |  |
| R532 | SMD RES 100E 1\% TC100 0805 | 402230121591 |  |
| R534 | RESISTOR CHIP RC12H 1\% 1K47 | 532211712479 |  |
| R535 | RESISTOR CHIP RC12H 1\% 51K1 | 532211712462 |  |
| R550 | RESISTOR CHIP RC12H 1\% 348E | 532211712456 |  |
| R551 | RESISTOR CHIP LRC01 5\% 0E1 | 532211711759 |  |
| R552 | RESISTOR CHIP RC12H 1\% 10K | 482211710833 |  |
| R553 | RESISTOR CHIP RC12H 1\% 4K22 | 532211712476 |  |
| R554 | RESISTOR CHIP RC12H 1\% 26K1 | 532211712448 |  |
| R555 | RESISTOR CHIP RC12H 1\% 10K | 482211710833 |  |


| Reference Designator | Description | Ordering Code | Remarks |
| :---: | :---: | :---: | :---: |
| R558 | RESISTOR CHIP RC12H 1\% 31K6 | 532211712466 |  |
| R559 | RESISTOR CHIP RC12H 1\% 5K11 | 532211712469 |  |
| R561 | RESISTOR CHIP RC12H 1\% 100E | 482211711373 |  |
| R562 | RESISTOR CHIP RC12H 1\% 100E | 482211711373 |  |
| R563 | RESISTOR CHIP RC12H 1\% 100K | 482211710837 |  |
| R564 | RESISTOR CHIP RC12H 1\% 100K | 482211710837 |  |
| R565 | RESISTOR CHIP RC12H 1\% 100K | 482211710837 |  |
| R570 | RESISTOR CHIP RC12H 1\% 100K | 482211710837 |  |
| R580 | RESISTOR CHIP LRC01 5\% 0E33 | 532211711725 |  |
| R591 | RESISTOR CHIP RC12H 1\% 2K15 | 532211712452 |  |
| R600 | RESISTOR CHIP RC12H 1\% 5K11 | 532211712469 |  |
| R602 | RESISTOR CHIP RC12H 1\% 10K | 482211710833 |  |
| R603 | RESISTOR CHIP RC12H 1\% 100K | 482211710837 |  |
| R604 | RESISTOR CHIP RC12H 1\% 1K | 482211711154 |  |
| R605 | SMD RES $10 \mathrm{~K} 1 \%$ TC50 0805 | 402230122071 |  |
| R606 | SMD RES 6K19 1\% TC50 0805 | 402230122021 |  |
| T552 | BACKLIGHT TRANSFORMER PT73458 | 532214610447 |  |
| T600 | SMD TRANSFORMER 678XN-1081 TOK | 532214610634 |  |
| V171 * | PNP/NPN TR.PAIR BCV65 | 532213010762 |  |
| V172 * | PNP/NPN TR.PAIR BCV65 | 532213010762 |  |
| V174 * | PNP/NPN TR.PAIR BCV65 | 532213010762 |  |
| V301* | PREC.VOLT.REF. LM4041CIM-1.2 | 532220914852 | 2X4 pin DIL |
| V302 * | PREC.VOLT.REF. LM4041CIM-1.2 3X | 402230410571 | Transistor shape |
| V353 * | VOLT REG DIODE BZD27-C7V5 PEL | 482213082522 |  |
| V354 * | VOLT REG DIODE BZD27-C7V5 PEL | 482213082522 |  |
| V356 * | LF TRANSISTOR BC858C PEL | 482213042513 |  |
| V358 * | LF TRANSISTOR BC868 PEL | 532213061569 |  |
| V359 * | LF TRANSISTOR BC868 PEL | 532213061569 |  |
| V395 * | LF TRANSISTOR BC848C PEL | 532213042136 |  |


| Reference Designator | Description | Ordering Code | Remarks |
| :---: | :---: | :---: | :---: |
| V401 * | N-CHAN FET BSN20 PEL | 532213063289 |  |
| V402 * | P-CHAN. MOSFET BSS84 PEL | 532213010669 |  |
| V403 * | N-CHAN FET BSN20 PEL | 532213063289 |  |
| V471 * | SCHOTTKY DIODE BAS85 | 933876540115 |  |
| V482 * | SCHOTTKY DIODE BAT54S PEL | 482213082262 |  |
| V495 * | P-CHAN. MOSFET BSS84 PEL | 532213010669 |  |
| V501* | SCHOTTKY DIODE MBRS340T3 MOT | 532213010674 |  |
| V503 * | SCHOTTKY DIODE MBRS340T3 MOT | 532213010674 |  |
| V504 * | SCHOTTKY DIODE MBRS340T3 MOT | 532213010674 |  |
| V506 * | POWER TMOS FET MTD5P06ET4 MOT | 532213010671 |  |
| V550 * | RECT DIODE BYD77A | 532213010763 |  |
| V551 * | RECT DIODE BYD77A | 532213010763 |  |
| V554 * | N-CHAN MOSFET 2SK974STR HIT | 532213062921 |  |
| V555 * | RECT DIODE BYD77A | 532213010763 |  |
| V561 * | SCHOTTKY DIODE MBRS340T3 MOT | 532213010674 |  |
| V562 * | SCHOTTKY DIODE MBRS340T3 MOT | 532213010674 |  |
| V563 * | SCHOTTKY DIODE MBRS340T3 MOT | 532213010674 |  |
| V564 * | SCHOTTKY DIODE MBRS1100T3 MOT | 532213010675 |  |
| V565 * | LF TRANSISTOR BC848C PEL | 532213042136 |  |
| V566 * | LF TRANSISTOR BC848C PEL | 532213042136 |  |
| V567 * | SCHOTTKY DIODE MBRS340T3 MOT | 532213010674 |  |
| V569 * | LF TRANSISTOR BC869 PEL | 482213060142 |  |
| V600 * | TMOS P-CH FET MMSF3P03HD MOT | 532213010672 |  |
| V601 * | TMOS N-CH FET MMDF3N02HD MOT | 532213010673 |  |
| V602 * | SCHOTTKY DIODE MBRS340T3 MOT | 532213010674 |  |
| V603 * | SIL DIODE BAS16 PEL | 532213031928 |  |
| V604 * | N-CHAN FET BSN20 PEL | 532213063289 |  |
| V605 * | LF TRANSISTOR BC858C PEL | 482213042513 |  |
| X452 | FLEX-PRINT CONNECTOR 15-P FCN | 532226510725 |  |
| X453 | FLEX-PRINT CONNECTOR 21-P FCN | 532226510726 |  |
| X501 | DC POWER JACK HEC0739-01-010 | 482226730431 |  |
| X503 | MALE HEADER 2MM 6-P DBL RT.ANG | 532226710501 |  |


| Reference <br> Designator | Description | Ordering <br> Code | Remarks |
| :--- | :---: | :---: | :---: |
| X601 | MALE HEADER | 7-P SNG RT.ANG | 532226710502 |
| Z501 | EMI-FILTER 50V 10A MUR | 532215611139 |  |

### 8.6 Accessory Replacement Parts

Black ground lead for STL120
532232011354

### 8.7 Service Tools

Power Adapter Cable for calibration 532232011707 (see Section 5.7).

### 9.1 Introduction

This chapter contains all circuit diagrams and PCA drawings of the test tool. There are no serviceable parts on the LCD unit. Therefore no circuit diagrams and drawings of the LCD unit are provided.

Referring signals from one place to another in the circuit diagrams is done in the following way:


### 9.2 Schematic Diagrams

The tables below show where to find the parts on the Main PCA circuit diagrams and assembly drawings. Separate tables are created for the Main PCA side 1 and side 2 assembly drawing.

B402 C4 4, J10 indicates that part B402 can be found in:
location C 4 on the Main PCA side 1 drawing circuit diagram part 4, location J10.

Table 9-1. Parts Location Main PCA Side 1

| B402 | C4 4, J10 |
| :---: | :---: |
| B403 | C4 4, J11 |
| C101 | A2 1, E3 |
| C102 | A1 1, E2 |
| C104 | B2 1, C2 |
| C105 | B3 1, B4 |
| C106 | A2 1, F3 |
| C111 | B2 1, B2 |
| C112 | B2 1, B3 |
| C113 | B2 1, B2 |
| C114 | B2 1, B3 |
| C116 | B2 1, B4 |
| C117 | B2 1, C3 |
| C118 | B2 1, C4 |
| C119 | B2 1, C4 |
| C121 | B2 1, D4 |
| C122 | B2 1, C4 |
| C123 | B2 1, C5 |
| C124 | B3 1, D5 |
| C146 | A2 1, F5 |
| C181 | A3 1, A9 |
| C183 | B3 1, C9 |
| C187 | B3 1, C8 |
| C201 | C2 2, E3 |
| C202 | D1 2, E2 |
| C204 | C2 2, C2 |
| C205 | D3 2, B3 |
| C206 | D1 2, E2 |
| C211 | D2 2, A2 |
| C212 | D2 2, A2 |
| C213 | D2 2, B2 |
| C214 | D2 2, B2 |
| C216 | D2 2, B3 |
| C217 | D2 2, C3 |
| C218 | D2 2, C3 |
| C219 | D2 2, C4 |
| C221 | D2 2, C3 |
| C222 | D2 2, C3 |


| C223 | D2 2, C4 |  |  |
| :---: | :---: | :---: | :---: |
| C224 | D3 2, C4 | D401 | B3 4, B4 |
| C246 | C2 2, F5 | D451 | C3 4, J4 |
| C281 | C3 2, A9 | D471 | B4 4, F11 |
| C283 | C3 2, C9 | D474 | A4 4, B15 |
| C287 | D3 2, B2 | D475 | B5 4, F15 |
| C303 | B3 3, E6 | D480 | A3 4,D15 |
| C313 | D3 3, D7 |  |  |
| C314 | A3 3, E6 | H495 | A3 4, 116 |
| C317 | C3 3, G6 | H521 | D3 5, K9 |
| C321 | C3 3, C7 | H522 | D3 5, K8 |
| C322 | C3 3, C7 |  |  |
| C333 | B3 3, E11 | K171 | A2 1, E4 |
| C337 | B3 3, G11 |  | 3, D14 |
| C339 | B3 3, G11 | K173 | A2 1,C2 |
| C392 | D3 3, G2 |  | 3, C14 |
| C395 | C3 3, B10 | K271 | C2 2, E4 |
| C399 | C3 3, A11 |  | 3,E14 |
| C465 | D3 4, B12 | L501 | D4 5, E5 |
| C501 | D3 5, E3 | L564 | A5 5, C14 |
| C502 | C4 5, F6 | L566 | B5 5, C14 |
| C503 | D4 5, E6 | L569 | D5 5, B14 |
| C504 | D4 5, E6 | L600 | A5 5, J13 |
| C528 | D4 5, H8 |  |  |
| C553 | C5 5, G10 | N101 | B2 1, D6 |
| C555 | C5 5, C11 | N201 | C2 2, D6 |
| C561 | C5 5, C13 | N301 | B3 3, D9 |
| C562 | B5 5, C14 | N501 | D5 5, E5 |
| C563 | B5 5, C14 |  |  |
| C564 | A5 5, D14 | R001 | B1 1, E2 |
| C565 | B5 5, B14 | R002 | C1 2, E1 |
| C567 | B5 5, B14 | R101 | B2 1, E2 |
| C568 | D5 5, B15 | R102 | B2 1, E3 |
| C572 | C5 5, B15 | R103 | A2 1, E4 |
| C573 | B5 5, C15 | R104 | A2 1, E4 |
| C574 | A5 5, C15 | R105 | B2 1, B3 |
| C576 | B5 5, C15 | R106 | A1 1, F2 |
| C581 | A3 5, B10 | R108 | B2 1, B3 |
| C608 | B5 5, J15 | R172 | A2 1, C2 |
| C609 | A4 5, J15 | R201 | C2 2, E2 |


| R202 | C2 2, E2 |
| :---: | :---: |
| R203 | C2 2, E4 |
| R204 | C2 2, E4 |
| R205 | D2 2, A2 |
| R206 | D1 2, E2 |
| R208 | D2 2, B2 |
| R306 | B3 3, F6 |
| R312 | C3 3, G6 |
| R321 | C3 3, C6 |
| R322 | C3 3, B6 |
| R323 | B3 3, C8 |
| R324 | B3 3, C8 |
| R327 | C3 3, C7 |
| R333 | B3 3, E11 |
| R339 | B3 3, G11 |
| R378 | C3 3, F3 |
| R381 | C3 3, F3 |
| R391 | C3 3, A11 |
| R392 | C3 3, B11 |
| R486 | C4 4,114 |
| R487 | C4 4,114 |
| T552 | C5 5, C12 |
| T600 | A5 5, J14 |
| V302 | A4 3,G8 |
| V401 | A4 4, G1 |
| V402 | A4 4, G2 |
| V603 | B4 5, J15 |
| X452 | A4 $4, \mathrm{~J} 8$ |
| X453 | A3 4, B7 |
| X501 | D4 5, E1 |
| X503 | A5 5, C3 |
| X601 | A4 5, J15 |
| Z501 | D3 5, E2 |

Table 9-2. Parts Location Main PCA Side 2


| R214 | A2 | 2, A5 | R326 | B3 | 3, C6 | R473 | B3 | 4, 18 | R591 | C4 | 5, K4 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| R216 | A2 | 2, C3 | R331 | C3 | 3, C7 | R474 | B4 | 4,18 | R600 | C5 | 5, K15 |
| R217 | A2 | 2, B3 | R337 | C3 | 3, F11 | R478 | C4 | 4, F5 | R602 | C5 | 5, K13 |
| R218 | A2 | 2, D3 | R342 | C3 | 3, G11 | R479 | C4 | 4, F5 | R603 | C4 | 5, K15 |
| R219 | A3 | 2, C4 | R352 | D1 | 3, B3 | R480 | C4 | 4, E5 | R604 | C5 | 5, K15 |
| R220 | A2 | 2, B4 | R353 | D1 | 3, B3 | R481 | C4 | 4, E15 | R605 | D4 | 5, J10 |
| R221 | A2 | 2, D4 | R354 | D3 | 3, A2 | R482 | C4 | 4, D16 | R606 | D4 | 5, K11 |
| R225 | A2 | 2, C4 | R356 | D3 | 3, A2 | R482 | C3 | 4, D15 |  |  |  |
| R231 | B2 | 2, C5 | R369 | B3 | 3, C11 | R483 | C4 | 4, E16 | V171 | D3 | 3, D13 |
| R232 | B2 | 2, D5 | R371 | C3 | 3, E3 | R483 | C3 | 4, D16 | V172 | B3 | 3, E13 |
| R233 | B2 | 2, D5 | R375 | B5 | 3, E2 | R491 | B4 | 4, H14 | V174 | D3 | 3, C13 |
| R234 | B2 | 2, D5 | R376 | B3 | 3, F3 | R495 | D3 | 4, 115 | V301 | C4 | 3, G8 |
| R236 | B2 | 2, E5 | R377 | B3 | 3, F3 | R496 | D3 | 4, J15 | V302 | C3 | 3, G8 |
| R237 | A1 | 2, E3 | R385 | C4 | 3, F2 | R497 | C5 | 4, G15 | V353 | D1 | 3, B2 |
| R238 | A1 | 2, E3 | R390 | B3 | 3, B10 | R499 | B4 | 4, J13 | V354 | D1 | 3, B2 |
| R239 | A1 | 2, E3 | R393 | A3 | 3, G3 | R501 | A4 | 5, E3 | V356 | D3 | 3, A3 |
| R240 | A1 | 2, E4 | R394 | A3 | 3, G3 | R502 | A4 | 5, F5 | V358 | D2 | 3, B2 |
| R241 | A2 | 2, E3 | R395 | A3 | 3, G2 | R503 | A5 | 5, E6 | V359 | D2 | 3, B2 |
| R242 | B2 | 2, E3 | R396 | A3 | 3, G3 | R504 | C5 | 5, C4 | V395 | B3 | 3, B11 |
| R243 | B2 | 2, E4 | R398 | A3 | 3, G3 | R506 | C5 | 5, C4 | V403 | D4 | 4, G2 |
| R246 | B2 | 2, E5 | R403 | C3 | 4, A3 | R507 | C5 | 5, C5 | V471 | C3 | 4, D15 |
| R251 | B2 | 2, C8 | R404 | D3 | 4, A11 | R508 | B4 | 5, B4 | V482 | C4 | 4, D15 |
| R252 | B2 | 2, C8 | R405 | D4 | 4, G2 | R509 | A5 | 5, C5 | V495 | D3 | 4, H15 |
| R253 | B2 | 2, D8 | R406 | D4 | 4, G2 | R512 | A5 | 5, C5 | V501 | A3 | 5, E3 |
| R254 | B2 | 2, D8 | R407 | D4 | 4, G2 | R513 | A5 | 5, G3 | V503 | A4 | 5, E5 |
| R255 | B2 | 2, D7 | R408 | D3 | 4, G2 | R514 | A5 | 5, G3 | V504 | A4 | 5, E4 |
| R256 | A3 | 2, D8 | R409 | C3 | 4, F3 | R516 | A5 | 5, G4 | V506 | A4 | 5, E4 |
| R257 | A3 | 2, D7 | R410 | D3 | 4, G3 | R524 | A5 | 5, G15 | V550 | A5 | 5, C10 |
| R258 | B3 | 2, E7 | R416 | C5 | 4, A12 | R527 | A3 | 5, J9 | V551 | B5 | 5, C11 |
| R259 | B3 | 2, E7 | R417 | D3 | 4, A11 | R528 | A4 | 5, H7 | V554 | B5 | 5, D12 |
| R260 | A2 | 2, D7 | R431 | C4 | 4, D3 | R529 | A3 | 5, J8 | V555 | B5 | 5, D12 |
| R261 | A3 | 2, D7 | R432 | C3 | 4, D3 | R531 | B4 | 5, K6 | V561 | B5 | 5, C13 |
| R271 | B3 | 3, E12 | R433 | C3 | 4, E3 | R532 | B4 | 5, K6 | V562 | B5 | 5, C13 |
| R282 | A3 | 2, A7 | R434 | C4 | 4, E3 | R534 | A4 | 5, G6 | V563 | C5 | 5, C13 |
| R284 | A2 | 2, A8 | R436 | B4 | 4, F3 | R535 | A4 | 5, G8 | V564 | C5 | 5, C13 |
| R286 | B3 | 2, B7 | R438 | B4 | 4, E3 | R550 | A5 | 5, D12 | V565 | A5 | 5, F15 |
| R288 | A3 | 2, B7 | R439 | B3 | 4, E3 | R551 | B5 | 5, E12 | V566 | A5 | 5, F15 |
| R289 | B2 | 2, B8 | R441 | B4 | 4, E3 | R552 | A5 | 5, E16 | V567 | B5 | 5, A13 |
| R301 | C3 | 3, D6 | R442 | B4 | 4, E3 | R553 | A5 | 5, E16 | V569 | A5 | 5, A9 |
| R302 | C3 | 3, E6 | R453 | B3 | 4, I3 | R554 | A5 | 5, E15 | V600 | D5 | 5, J12 |
| R303 | C3 | 3, E6 | R454 | B3 | 4, A11 | R558 | A5 | 5, F10 | V601 | D5 | 5, J13 |
| R305 | C3 | 3, D6 | R466 | C5 | 4, A12 | R559 | A5 | 5, F10 | V602 | D5 | 5, J13 |
| R307 | D4 | 3, F8 | R467 | B3 | 4, B11 | R563 | A5 | 5, F15 | V604 | C5 | 5, K15 |
| R308 | D3 | 3, F6 | R469 | B4 | 4, J12 | R564 | A5 | 5, F15 | V605 | C5 | 5, J15 |
| R309 | C3 | 3, G6 | R470 | B5 | 4, B12 | R565 | A5 | 5, F14 |  |  |  |
| R310 | C3 | 3, E6 | R471 | B4 | 4, H7 | R570 | B5 | 5, C12 |  |  |  |
| R311 | C3 | 3, G6 | R472 | B4 | 4, H8 | R580 | A4 | 5, A8 |  |  |  |



Figure 9-1. Circuit Diagram 1, Channel A Circuit








Figure 9-8. Main PCA side 2, PCB version <8


Figure 9-9. Main PCA side 1, PCB version 8


### 10.1 Software modifications

Changes and improvements made to the test tool software (firmware) are identified by incrementing the software version number. These changes are documented on a supplemental change/errata sheet which, when applicable, is included with the manual.
To display the software version, proceed as follows:

1. Press $\begin{aligned} & \text { UsER } \\ & \text { opions } \\ & \text { to open the USER OPTIONS menu. }\end{aligned}$
2. Press F3 to show the VERSION\&CALIBRATION screen (see Figure 5.1 in Section 5).
3. Press $\mathrm{F}_{4}$ to return to normal mode.

### 10.2 Hardware modifications

Changes and improvements made to the test tool hardware are identified by incrementing the revision number of the Main PCA. The revision number is printed on a sticker, see the example below. The sticker is placed on D-ASIC D471, on the Main PCA.


The following revisions have been released:

## Revision 09

Revision number of first deliveries.

## Revision 10

## Changes:

Physical size of C511 and C512 changed

## Reason:

For production purposes
Servicing effects:
none; you can use the PN listed in Section 8.

## Revision 11

Changes:
C556 has been changed from 18 nF into 15 nF

## Reason:

For production purposes

## Servicing effects:

none; you can use the PN listed in Section 8.

## Revision 12

## Changes:

New software version V01.02. No hardware changes.

## Revision 13

## Changes:

For the 8 M FlashROM D474 one of the following types can be used:

- AM29LV800B-120EC
- E28F800CV-B70
- HNWT800T
- M5M29FB800VP-120

The part number of D474 has not been changed.

## Revision 14

A new version of the Printed Circuit Board (PCB) is used in the Main PCA. The version of the PCB is the last digit of the 12 digit number on the PCB edge near N501. The new version 12 digit code is 40222450443.8 (version 8).
The part number of the Main PCA has not changed. Old and new PCA versions are fully compatible.

See Section 9 for the circuit diagrams and the parts location drawings of the old and new version PCB.
The following changes have been made:

- In the Backlight Converter circuit R605 and R606 are added to provide a more reliable start-up of the backlight. See the Power Circuit diagram figure 9-6.
- The 12 V program voltage (+12VPROG from N501 pin 22 to D474 pin 13), and the RESET ROM circuit have been removed. See the Digital Circuit diagram figure 9-4, and the Power Circuit diagram figure 9-6.
- A delay circuit for the Rom Write Enable end edge has been added: D480 and related parts between D471 pin 149 (ROMWR) and FlashROM D474 pin 11 (ROMWRITE). The delay is required to make the circuit suitable for FlashROMs that need a large delay between the write data and the write enable end. See the Digital Circuit diagram figure 9-4.
- Capacitor C476 was missing in the Digital Circuit diagram, and has been added near C474.
- Another shape for the 4041 reference diode is used. The shape was a $2 \times 4$ pin DIL mounted on the Main PCA side 2, reference designator V301. The new shape is a transistor shape mounted on the Main PCA side 1, the reference designator becomes V302. The reason is the availability of the diode versions. The PCB layout still has the possibility to mount V301 is place of V302.
Note:
In some units having PCB version $<8$, the reference voltage diode can have the transistor shape, and has reference designator V302 then. In this case it is soldered on C312 (see the adjacent figure, and Figure 9-8 location C3), and

replaces V301.
- A filter circuit has been added in the Slow ADC supply (N532 pin 2, R532-C532), see the Power Circuit diagram figure 9-6
- A PCA version detection circuit has been added, see the Digital Circuit diagram figure 9-4.
- A filter circuit for VGARVAL has been added, see the Digital Circuit diagram figure 9-4.

The new parts numbers are listed in Table 8-3.


[^0]:    ${ }^{1)}$ The capacitance measurement current calibrations (Cap.Pos. and Cap.Neg) are done automatically after the Gain Ohm calibration.
    ${ }^{2)}$ The Gain Ohm (CLO866) calibration step is done automatically after the Gain Ohm (CL0865) calibration.

[^1]:    ${ }^{1)} 50 \Omega$ range for CONTINUITY only.

